



DVP04AD-S

DVP04AD-S

Analog Input Module Instruction Sheet

WARNING

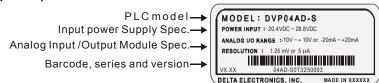
- ⚠ Please carefully read this instruction thoroughly prior to use the DVP04AD-S.
- The DC input power must be **OFF** before any maintenance.
- This is an OPEN-TYPE built-in DVP04AD-S, and the DVP04AD-S is certified to meet the safety requirements of IEC 61131-2 (UL 508) when installed in the enclosure to prevent high temperature, high humidity, exceessive vibration, corrosive gases, liquids, airbome dust or metallic particles. Also, it is equipped with protective methods such as some special tool or key to open the enclosure, so as to avoid the hazard to users or any damage to the DVP04AD-S.
- ⚠ Do not connect the AC power to any of the input/output terminals, or it may damage to the DVP04AD-S. Make sure that all the wiring is well conducted prior to power On.
- Do not touch the internal circuit for at least 1 minute after the power supply is Off.
- ⚠ Make sure that the DVP04AD-S is properly grounded (), to prevent any electromagnetic noise.

2 INTRODUCTION

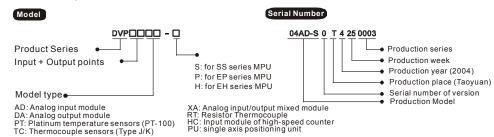
2.1 Model Explanation and Peripherals

- Thank you for choosing DELTA's PLC DVP Series. The analog input module receives external 4-point analog signal input (voltage or current) and converts it into 14 bits digital signal. The analog input module of DVP04AD-S series can read/write the data of analog input module by using commands FROM / TO via DVP-PLC SS/SA/SX Series MPU program. There are 49 CR(Control Register, each register has 16-bit) in each module.
- The software version of DVP04AD-S analog input module can be updated via RS-485 communication. Power unit and module are separate. Size is small and easy to install.
- Users can select input from voltage or current via wiring. Voltage input range is ±10V DC (resolution is 1.25 mV). Current input range is ±20 mA (resolution is 5 μA).

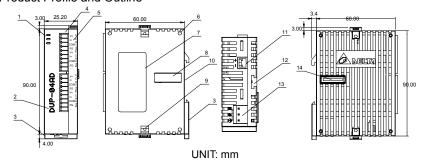
■ Nameplate Explanation



■ Model Explanation

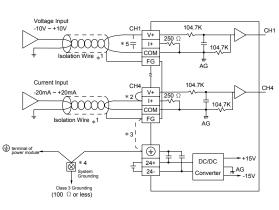


2.2 Product Profile and Outline



1. Status indicator (Power, RUN and ERROR) 8. Expansion port 2. Model name 9. Expansion unit clip 3. DIN rail clip 10. DIN rail (35mm) 4. I/O terminals 11. RS-485 Communication port 5. I/O point indicator 12. Mounting rail of the Expansion unit 6. Mounting hole of the Expansion unit 13. DC Power input 7. Nameplate 14. Expansion port

2.3 External wiring



- Note 1: Please isolate analog input and other power wiring
- Note 2: If current signal is connected, please short out V+ and I+ terminals.
- Note 3: If noise is significant, please connect FG to grounding.
- Note 4: Please connect terminal of power module and terminal of analog input module to system earth point and make system earth point be grounding or connects to machine cover.
- Note 5: If noise interferes from loaded input wiring terminal is significant, please connect a capacitor with 0.1~0.47µF 25V for noise filtering.

Warning: DO NOT wire to the No function terminal .

2.4 Terminal of analog module layout

DVP04AD-S	DVP02DA-S	DVP04DA-S	DVP04PT-S	DVP04TC-S	DVP06XA-S	DVP08RT-S
DUP-04AD 000 - 52 ** 5	DUP-@2DA 000	DUP-@4DA 0000	DUP-04PT 000	DUP-84TC 000	DUP-Ø6XA 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	DUP-ØSRT 000 BPEKERFERE

STANDARD SPECIFICATIONS

Function Specifications

Analog/ Digital (4A/D) module	Voltage input	Current input					
Power supply voltage	24 VDC(20.4VDC~28.8VDC) (-15% ~ +20%	5)					
Analog input channel	4 channel / each module						
Analog input range	±10V	±20 mA					
Digital conversion range	±8000	±4000					
Resolution	14 bits(1 _{LSB} =1.25 mV)	13 bits (1 _{LSB} =5 μA)					
Input impedance	200 K Ω以上	250 Ω					
Overall accuracy	±0.5% of full scale of 25°C (77°F) ±1% of full scale during 0~55°C (32~131°F)						
Response time	3 ms x channels						
Isolation Method	It has isolation between digital area and analog area. There is no isolation among channels.						
Absolute input range	±15 V	±32 mA					
Digital data format	2's complementary of 16-bit, 13 Significant Bits						
Average function	Yes (CR#2~CR#5 can be set and setting range is K1~K4096)						
Self diagnose function	Upper and lower bound detection / channels						
Communication mode (RS-485)	MODBUS ASCII/RTU Mode. Communication baud rate of 4800 / 9600 / 19200 / 38400 / 57600 / 115200. For ASCII mode, date format is 7Bits, even, 1 stop bit (7 E 1), while RTU mode, date format is 8Bits, even, 1 stop bit (8 E 1). The RS-485 is disabled when the DVP04AD-S is connected in series with MPU.						
Connect to DVP-PLC MPU in series	If DVP04AD-S modules are connected to MPU, the modules are numbered from 0 – 7. 0 is the closest and 7 is the furthest to the MPU. 8 modules is the max and they do not occupy any digital I/O points of the MPU.						

3.2 Other Specification

Max. Rated Consuming Power	24 VDC(20.4VDC~28.8VDC) (-15%~+20%), 2W, supply from external power
Environment Condition and Wiring	Follow the DVP-PLC MPU
Spec. of Prevent Static Electricity	All places between terminals and ground comply with the spec

CR (Control Register)

	DV/D04AD	C or	olog o	ianal input madula		volonotio	n					
		o ai	ialog s	ignal input module		xplanatio	n	1 1		1		
CR	RS-485 Parameter	۱.	tched	Docietes name	b14 b13 b12 b11 b10 b9	b8 b7	b6	b5 b4	b3	b2	b1	b
No.	address	Lc	ilcrieu	Register name	014 013 012 011 010 09	טט טו	טט	D5 D4	1 03	UZ	וטו	D
40				Madaltuna	Custom used data langth is Chit	o /h7 h0\	DVD	0440.0 ~	adal a	- do - l	1.00	<u> </u>
#0	H 4000	0	R	Model type	System used, data length is 8bits					oue =r		
#1	H 4001	0	R/W	Input mode setting	reserved CH4	CH)	CH	2		CH1	
					ut mode setting: factory setting is F							
					ode 0: input voltage mode (-10V~+ ode 1: input voltage mode (-6V~+1							
					ode 2: input voltage mode (-60%+1							
					ode 3: input current mode (-12mA-							
					ode 4: none use.	20						
#2	H 4002	\circ	R/W	CH1 average times								
#3	H 4003	Ö	R/W	CH2 average times	rage times setting of channel CH	1~CH4 S	ettina	ranga is	K1~K4	106 ai	nd fac	to:
#4	H 4004	0	R/W	CH3 average times	ing is K10.	1 0114. 0	cturig	range is	101 104	000 ai	iu iac	,101
#5	H 4005		R/W	CH4 average times	g							
		\odot										
#6	H 4006	X	R	average value of CH1 input signal								
#7	H 4007	×	R	average value of								
#1	114007	$^{\sim}$	IX.	CH2 input signal								
#8	H 4008	$\overline{}$	R	average value of	play average value of CH1~CH4 in	iput signa	I					
#0	114000	$^{\sim}$	11	CH3 input signal								
#9	H 4009	\vee	R	average value of								
				CH4 input signal								
#10	~ #11				erved							
#12	H 400C	X	R	present value of CH1								
		ľì		input signal								
#13	H 400D	X	R	present value of CH2								
		Ĺì		input signal	play present value of CU1. CU1.	nut cianal						
#14	H 400E	X	R	present value of CH3	play present value of CH1~CH4 inp	put signal						
				input signal								
#15	H 400F	X	R	present value of CH4								
				input signal								
#16	~ #17				erved							
#18	H 4012	0	R/W	To adjust OFFSET								
				value of CH1								
#19	H 4013	0	R/W	To adjust OFFSET	set setting of CH1~CH4. Factory se	ettina is K	0 and	unit is LS	R			
				value of CH2	age input: setting range is K-4000		o and	unit is LO	υ.			
#20	H 4014	0	R/W	To adjust OFFSET	rent input: setting range is K-4000							
		_		value of CH3	3 - 9							
#21	H 4015	0	R/W	To adjust OFFSET								
#22	#00			value of CH4	an ad							
#24 #24	~ #23		DAA/	To adjust CAIN value	erved							
#24	H 4018	0	R/W	To adjust GAIN value of CH1								
#25	H 4019	0	R/W	To adjust GAIN value								
# Z 3	114013		1000	of CH2	N setting of CH1~CH4. Factory se			and unit is	LSB.			
#26	H 401A	0	R/W	To adjust GAIN value	age input: setting range is K-3200							
<i>""</i>	114017			of CH3	rent input: setting range is K-3200	~K10400						
#27	H 401B	\circ	R/W	To adjust GAIN value								
				of CH4								
#28	~ #29	•		-	erved							
#30	H 401E	X	R	Error status	the data register to save all error s	status. Ple	ease r	efer to fau	It code	chart	for de	eta
#31	H 401F	\bigcirc	R/W	Communication	ting RS-485 communication addre							
		ľ		address setting	1		J 13	, · -			,	
#32	H 4020	0	R/W	Communication baud	s used to set communication ba	aud rate	(4800	, 9600, 1	9200.	38400), 57	60
		ľ		rate setting	200bps). Communication format: A							
		Ì		-	e RTU mode is 8Bit, even bit, 1 sto					-		
		Ì			0: 4800 bps (bit/sec).			s (bit/sec)		ry set	ting)	
		Ì			2: 19200 bps (bit/sec).			ps (bit/se				
		Ì			1: 57600 bps (bit/sec).	b5: 11	5200	bps (bit/se	ec).			
		İ			6-b13: reserved.							
					14: exchange low and high byte of	CRC che	ck co	de (only fo	r RTU	mode)	
					SELACOU / DTIL manager and a selection							
400	11.4004		Dar	Desetts 6	15: ASCII / RTU mode selection	LO 1	1.0	L	1.0	L-2	L 4	
#33	H 4021	0	R/W	Reset to factory	b14 b13 b12 b11 b10 b9	b8 b7	b6	b5 b4		b2	b1	t
#33	H 4021	0	R/W	setting and set	b14 b13 b12 b11 b10 b9 Reserved CH4	b8 b7		b5 b4		b2	b1 CH1	b
#33	H 4021	0	R/W	setting and set characteristics	b14 b13 b12 b11 b10 b9 Reserved CH4 tory setting is H0000.					b2		b
#33	H 4021	0	R/W	setting and set	b14 b13 b12 b11 b10 b9 Reserved CH4 tory setting is H0000. e CH1 setting for example:	CH	3	CH	2		CH1	
#33	H 4021	0	R/W	setting and set characteristics	b14 b13 b12 b11 b10 b9	CH3	GAIN	CH value of	2 CH1 ((CR#18	CH1	#2
#33	H 4021	0	R/W	setting and set characteristics	b14 b13 b12 b11 b10 b9 Reserved CH4 tory setting is H0000. e CH1 setting for example: When b0=0, user can set OFFS When b0=1, inhibit user to adju	CH3	GAIN	CH value of	2 CH1 ((CR#18	CH1	#2
#33	H 4021	0	R/W	setting and set characteristics	b14 b13 b12 b11 b10 b9 Reserved	CH3 SET and ist OFFS	GAIN ET ar	value of od GAIN	CH1 (0	CR#18 of CH	CH1 B, CR 1 (CF	#2
#33	H 4021	0	R/W	setting and set characteristics	b14 b13 b12 b11 b10 b9 Reserved CH4 tory setting is H0000. e CH1 setting for example: When b0=0, user can set OFFS When b0=1, inhibit user to adju CR#24). b1 means if characteristic register	CH3 SET and ist OFFS	GAIN ET ar	value of od GAIN	CH1 (0	CR#18 of CH	CH1 B, CR 1 (CF	#2
#33	H 4021	0	R/W	setting and set characteristics	b14 b13 b12 b11 b10 b9 Reserved CH4 ctory setting is H0000. e cH1 setting for example: When b0=0, user can set OFFS When b0=1, inhibit user to adju CR#24). b1 means if characteristic register (not latched).	CH3 SET and sst OFFS r is latche	GAIN ET ar d. b1=	value of d GAIN	CH1 (0 value o	CR#18 of CH	CH1 B, CR 1 (CF	#2
		0		setting and set characteristics adjustable priority	b14 b13 b12 b11 b10 b9 Reserved CH4 tory setting is H0000. e CH1 setting for example: When b0=0, user can set OFFS When b0=1, inhibit user to adju CR#24). b1 means if characteristic register (not latched). When b2 is set to 1, all settings w	CH3 BET and list OFFS r is latche	GAIN ET ar d. b1=	value of and GAIN =0 (factory setti	CH1 (0 value over setting	CR#18 of CH	CH1 B, CR 1 (CF hed),	R#1
#34	H 4021	0	R/W	setting and set characteristics	b14 b13 b12 b11 b10 b9 Reserved CH4 ctory setting is H0000. e cH1 setting for example: When b0=0, user can set OFFS When b0=1, inhibit user to adju CR#24). b1 means if characteristic register (not latched).	CH3 BET and list OFFS r is latche	GAIN ET ar d. b1=	value of and GAIN =0 (factory setti	CH1 (0 value over setting	CR#18 of CH	CH1 B, CR 1 (CF hed),	#2

- R means can read data by using FROM command or RS-485
- W means can write data by using TO command or RS-485.
 LSB (Least Significant Bit): 1. Voltage input: 1.ee=100//8000=2.5mV. 2. Current input: 1.ee=20mA/4000=5u/400=5u/4000=5u/400=5u/400=5u/400=5u/400=5u/400=5u/400=5u/400=5u/400=5

Explanation:

- 1. CR#0: The content of CR#0 is model type, user can read the data from program to check if there
- CR#1: CR#1 is used to set 4 internal channels working mode of analog input module. Every channel has four modes to set that can be set individually. For example: if set CH1 to mode 0 (b2~b0=000), CH2 to mode 1(b5~b3=001), CH3: mode2 (b8~b6=010), CH4: mode 3(b11~b9=011). Then CR#1 is set to H0688 and the upper bit (b12~b15) will reserved. The factory setting of CR#1 is H0000.
- CR#2 ~ CR#5 are used to set average times of CH1~CH4. Setting range is K1~K4096 and factory setting is K10.
- CR#6 to CR#9 are the average value that are calculated according to the value that is set in CR#2~CR#5 (average time of CH1~CH4 input signal). For example, if CR#2 (the average times of CH1) is 10, the average of CH1 input signal is calculated every 10 times.
- CR#10, CR#11, CR#16, CR#17, CR#22, CR#23, CR#28, CR#29 are reserved.
- CR#12 ~ CR#15: display present value of CH1~CH4 input signal.
- CR #18~ CR #21: the content is the value to adjust OFFSET value of CH1~CH4 if analog input voltage or current is 0 after it converts from analog to digital. Voltage setting range: -5V~+5V(-4000_{LSB}~+4000_{LSB}). Current setting range: -20mA~+20mA (-4000_{LSB}~+4000_{LSB}).

CR #24~ CR #27: Value of analog input either in voltage or in current after converting to digital based upon full scale of 4000. Voltage setting range: -4V~+20V(-3200_{ISB}~+16000_{ISB}). Current setting range: -16mA~+52mA(-3200_{LSB} ~+10400_{LSB}). Please be noticed that GAIN VALUE – OFFSET VALUE = $+800_{LSB} \sim +12000_{LSB}$ (voltage) or $+800_{LSB} \sim +6400_{LSB}$ (current). If the value difference comes up small (within range), the output signal resolution is then slim and the variation is definitely larger. On the contrast, if the value difference exceeds the range, the output signal resolution becomes larger and the variation is definitely smaller

CR#30 is fault code. Please refer to the following chart. Content b15~b8 b7 b6 b5 b4 b3 b2 b1 b0
 0
 0
 0
 0
 0
 0
 1

 0
 0
 0
 0
 0
 1
 0

 0
 0
 0
 0
 1
 0
 0
 Power source abnormal K1(H1) nalog input value error K2(H2) K4(H4) tting mode error 0 0 0 0 1 0 0 ffset/Gain error K8(H8) Hardware malfunction 0 1 0 0 0 0 0 K32(H20) 1 0 0 0 0 0 0 Average times setting error K64(H40) ote: Each fault code will have corresponding bit (b0~b7). Two or more faults may happen at the same time

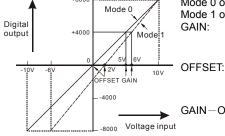
0 means normal and 1 means having fault 10. CR#31: it is used to set RS-485 communication address. Setting range is 01~255 and factory setting is K1.

- CR#32 is used to set RS-485 communication baud rate: 4800, 9600, 19200, 38400, 57600, 115200 bps. b0: 4800bps. b1: 9600bps. (factory setting) b2: 19200bps. b3: 38400 bps. b4: 57600 bps. b5: 115200 bps. b6-b13: reserved. b14: exchange low and high byte of CRC check code. (only for RTU mode) b15=0: ASCII mode. b15=1: RTU mode.
- CR#33 is used to set the internal function priority. For example: characteristic register. Output latched function will save output setting in the internal memory before power loss.
- CR#34: software version.
- CR#35~ CR#48: system used.
- The corresponding parameters address H4000~H4030 of CR#0~CR#48 are provided for user to read/write data via RS-485.
 - Communication baud rate: 4800, 9600, 19200, 38400, 57600, 115200 bps.
 - Communication format: ASCII mode is 7Bit, even bit, 1 stop bit (7 E 1), while RTU mode is 8Bit, even bit, 1 stop bit (8 E 1).
 - Function code: 03H—read data from register. 06H—write one WORD into register. 10H—write multiple WORD into register.

Adjust A/D Conversion Characteristic Curve

5.1 Adjust A/D Conversion Characteristic Curve

Voltage input mode



Mode 0 of CR#1 Mode 1 of CR#1

GAIN=5V(4000_{LSB}), OFFSET=0V (0_{LSB}) GAIN=6V(4800_{LSB}), OFFSET=2V (1600_{LSB}) Voltage input value when digital output is 4000. Setting range is -4V~+20V(-3200_{LSB}~ +16000_{LSB})

Voltage input value when digital output is 0. Setting range: -5V~+5V(-4000_{LSB} ~

+4000_{LSB})

GAIN-OFFSET: Setting range is +1V~+15V (+800_{LSB}~ +12000_{LSB})

Current input mode

Mode 3 Digital outpu GAIN: -20mA -12mA FFSET OFFSET:

Mode 2 of CR#1: GAIN = 20mA(4000_{LSB}), OFFSET=4mA $(800_{LSB}).$

Mode 2 Mode 3 of CR#1: GAIN = 20mA(4000_{LSB}), OFFSET=0mA

 $(0_{LSB}).$

Current input value when digital output is +4000. Setting range is -20 mA~+20 mA

 $(-4000_{LSB} \sim +4000_{LSB})$

Current input value when digital output value is 0. Setting range is-16 mA ~+52 mA

 $(-3200_{LSB} \sim +10400_{LSB})$ GAIN-OFFSET: Setting range is +4mA ~ +32mA (800_{LSB}~

+6400_{LSB})

The chart above is to adjust A/D conversion characteristic curve of voltage input mode and

current input mode. Users can adjust conversion characteristic curve by changing OFFSET values (CR#18~CR#21) and GAIN values (CR#24~CR#27) depend on application.

LSB(Least Significant Bit): 1. voltage input: 1_{LSB}=10V/8000=1.25mV. 2. current input: 1_{LSB} =20mA/4000=5 μ A.

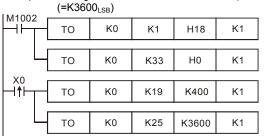
5.2. Program Example for Adjusting A/D Conversion Characteristics Curve

Example 1: setting OFFSET value of CH1 to 0V(=K0_{LSB}) and GAIN value of CH1 to 2.5V(=K2000_{LSB}).



- Writing H0 to CR#1 of analog input module no. 0 and set CH1 to mode 0 (voltage input -10V~+10V)
- Writing H1 to CR#33 and allow to adjust characters of CH1.
- When X0 switches from OFF to ON, K0_{LSB} of OFFSET value will be written to CR#18 and K2000_{LSB} of GAIN value will be written to CR#24.

Example 2: setting OFFSET value of CH2 to 2mA(=K400 LSB) and GAIN value of CH2 to 18 mA

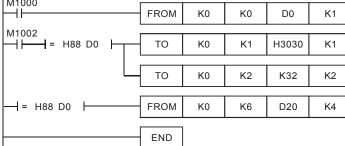


- Writing H18 to CR#1 of analog input mode no. 0 and set CH2 to mode 3 (current input: -20 mA ~ +20mA)
- Writing H0 to CR#33 and allow to adjust characteristics of CH4.
- When X0 switches from OFF to ON, K400_{LSB} of OFFSET value will be wrote in CR#19 and K3600_{LSB} of GAIN value will be wrote in CR#25

Initial PLC Start-up

- Lamp display:
 - When power is on, POWER LED will be lit and ERROR LED will be lit for 0.5 second.
 - Normal run: POWER LED should be lit and ERROR LED should turn off. When power supply is lower than 19.5V, ERROR LED will blink continuously till the power supply is higher than 19.5V
 - When it connects to PLC MPU in series, RUN LED on MPU will be lit and A/D LED or D/A LED should blink.
 - After receiving the first RS-485 command during controlling by RS-485, A/D LED or D/A LED should blink.
 - After converting, ERROR LED should blink if input or output exceeds upper bound or below the lower bound.





- Reading the data of model type from expansion module K0 and distinguish if the data is H88 (DVP04AD-S model type).
- For DVP04AD-S model, M11 is on and the setting input mode is (CH1, CH3)= mode 0, (CH2, CH4)=
- Setting the average times of CH1 and CH2 to K32.
- Reading the input signal average value of CH1~CH4 (4 data) and save them into D20~D23

Related Instructions Explanation

API			Special module CR	Ada	aptive mo	odel
78 D FROM	Р	m ₁ m ₂ S n	data read out	ES	EP	EH
			data read out	✓	✓	✓

bit device word device												16-bit command (9 STEPS)					
	X	Υ	Μ	S	Κ	Н	KnX	KnY	KnM	KnS	Τ	O	D	Ε		Continuous Dulas	
m_1					*	*										FROM execution FROMP execution	
m_2					*	*										CACCULOTI	
D								*	*	*	*	*	*	*	*	<u> </u>	
n					*	*										DFROM Continuous DFROMP Pulse	
	 Note: The usage range of operand m₁ is 0~7. 										execution execution						
	The usage range of operand m ₂ : ES/EP: 0-48, EH: 0-254. The usage range of operand n: ES/EP: n= 1~(49-m2), EH: 1~(255-m2). ES series model doesn't support pulse execution command (FROMP, DFROMP).													Flag: When M1083=On, it allows to enable interrupt during FROM/TO. Refer to the below for detail.			

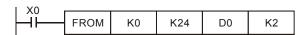
Command Explanation

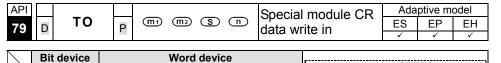
Bit davice

- m1: the number for special module. m2: the number of CR (Control Register) of special module that will be read. D: the location to save reading data. n: the data number of reading one time.
- DVP-series PLC uses this command to read CR data of special module.
- D: When assigning bit operand, K1~K4 are used for 16-bit and K5~K8 are used for 32-bit.
- Please refer the footnote below for the calculation of special module number.

To read the content of CR#24 of special module#0 to D0 of PLC and to read the content of CR#25 of special module#0 to D1 of PLC. 2pcs data are read in one time when n=2.

◆ The command will be executed when X0=ON. The command won't be executed when X0=OFF and the content of previous reading data has no change.





	Χ	Υ	М	S	K	Н	KnX	KnY	KnM	KnS	Т	С	D	Е	F	16-bit command (9 STEPS)
					*	*										TO Continuous TOP Pulse
					*	*										execution execution
					*	*	*	*	*	*	*	*	*	*	*	
					*	*										32-bit command (17 STEPS)
•	 Note: The usage range of operand m₄ is 0~7 												Continuous Pulse			
EH: 0-254. The usage range of operand n: ES/EP: n= 1~(49-m2), EH: 1~(255-m2). For ES series, it doesn't support pulse execution command (TOP, DTOP)													to enable interrupt during FROM/TO. Refer to following for detail.			

Command Explanation

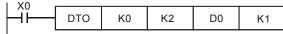
m₁

m₂ S

- m1: the number of special module. m2: the number of CR (Control Register) of special module that will be wrote in. S: the data to write in CR. : the data number to write in one time.
- ◆ DVP-series PLC uses this command to write data into CR of special module.
- S: When assigning bit operand, K1~K4 are used for 16-bit and K5~K8 are

Program Example

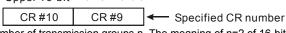
- Using 32-bit command DTO, program will write D11 and D10 into CR#3 and CR#2 of special module#0. It only writes a group of data in one time (n=1).
- The command will be executed when X0=ON and it won't be executed when X0=OFF. The data that wrote in previous won't have any change.



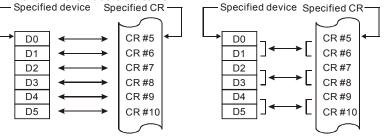
Footnote

- The rule of command operand:
- m1: arrangement number of special module. The number of special module that connects to PLC MPU. The numbering order of special module from the near to the distant of MPU is from 0 to 7. The maximum is 8 special modules and won't occupy I/O point.
- m2: the number of CR. Built in 16-bit of 49 groups memory of special module is called CR (Control Register). The number of CR uses decimal digital (#0~#48). All running status and setting values of special module has included
- Use FROM/TO command to read/write 16-bit CR data in one command, while DFROM/DTO command to read/write 32-bit CR data in one command.

Upper 16-bit Lower 16-bit



• The number of transmission groups n. The meaning of n=2 of 16-bit command and n=1 of 32-bit are the same.



16-bit command when n=6

32-bit command when n=3 In ES series models, flag M1083 is not provided. When FROM/TO command is

- executed, all interrupts (including external or internal interrupt subroutines) will be disabled. All interrupts will be executed after FROM/TO command is completed. Besides, FROM/TO command also can be executed in the interrupt subroutine.
- ◆ The function of the flag M1083 (FROM/TO mode exchange) provided in EP/EH series models:
 - 1. When M1083=Off, all interrupts (including external or internal interrupt subroutines) will be disabled when FROM/TO command is executed. The Interrupts will resumed after FROM/TO command complete. Please be advised FROM/TO command can be executed in the interrupt subroutine.
 - 2. When M1083=On, if an interrupt enable occurs while FROM/TO command are executing, the interrupt FROM/TO command will be blocked till the requested interrupt finish. Unlike M1080 off situation, FROM/TO command cannot be executed in the interrupt subroutine.