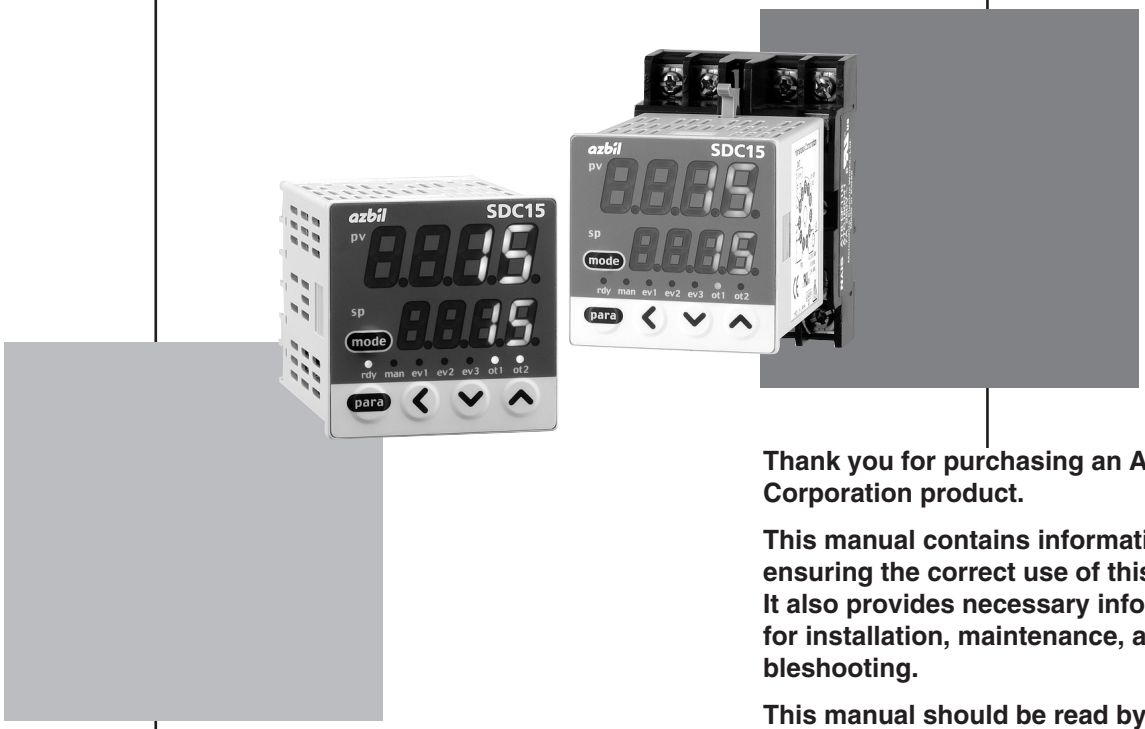
(Not for use in Japan)

No. CP-SP-1148E

SDC15
Single Loop Controller
User's Manual
for
Installation & Configuration



Thank you for purchasing an Azbil Corporation product.

This manual contains information for ensuring the correct use of this product. It also provides necessary information for installation, maintenance, and troubleshooting.

This manual should be read by those who design and maintain equipment that uses this product. Be sure to keep this manual nearby for handy reference.

Azbil Corporation

Getting Up to Speed with the SDC15

The quick reference guide on pages D-1 to D-8 summarizes key operations, parameters, and settings, and gives concrete operation examples using illustrations. Try looking at these pages first, and then read the main text for details.

A separate color version of the quick guide printed on dirt-resistant paper is available for convenient use on the work site (document No. CP-SP-1213E). Contact the azbil Group or a distributor for details.

NOTICE

Be sure that the user receives this manual before the product is used.

Copying or duplicating this user's manual in part or in whole is forbidden. The information and specifications in this manual are subject to change without notice.

Considerable effort has been made to ensure that this manual is free from inaccuracies and omissions. If you should find an error or omission, please contact the azbil Group.

In no event is Azbil Corporation liable to anyone for any indirect, special or consequential damages as a result of using this product.

SAFETY REQUIREMENTS

To reduce risk of electric shock which could cause personal injury, follow all safety notices in this documentation.

This symbol warns the user of a potential shock hazard where hazardous live voltages may be accessible.

- If the equipment is used in a manner not specified by the manufacturer, the protection provided by the equipment must be impaired.
- Do not replace any component (or part) not explicitly specified as replaceable by your supplier.
- All wiring must be in accordance with local norms and carried out by authorized and experienced personnel.
- A switch in the main supply is required near the equipment.
- Main power supply wiring requires a (T) 200mA, 250V fuse(s) (IEC 127).

EQUIPMENT RATINGS

Supply voltages:	100 to 240Vac (operating power supply voltage 85 to 264Vac)
Frequency:	50/60Hz
Power consumption:	12VA maximum

EQUIPMENT CONDITIONS

Do not operate the instrument in the presence of flammable liquids or vapors.
Operation of any electrical instrument in such an environment constitutes a safety hazard.

Temperature:	0 to 50˚C
Humidity:	10 to 90%RH (no condensation)
Vibration:	$2m/s^2$ (10 to 60Hz)
Over-voltage category:	Category II (IEC60364-4-443, IEC60664-1)
Pollution degree:	Pollution degree 2

EQUIPMENT INSTALLATION

The controller must be mounted into a panel to limit operator access to the rear terminal.
Specifications of common mode voltage: The common mode voltages of all I/O except for main supply and relay outputs are less than 30Vrms, 42.4V peak and 60Vdc.

APPLICABLE STANDARDS

EN61010-1, EN61326-1

SAFETY PRECAUTIONS

■ About Icons

The safety precautions described in this manual are indicated by various icons. Please be sure you read and understand the icons and their meanings described below before reading the rest of the manual.

Safety precautions are intended to ensure the safe and correct use of this product, to prevent injury to the operator and others, and to prevent damage to property. Be sure to observe these safety precautions.

⚠ **WARNING**	Warnings are indicated when mishandling this product might result in death or serious injury.
⚠ **CAUTION**	Cautions are indicated when mishandling this product might result in minor injury to the user, or only physical damage to the product.

■ Examples

	Use caution when handling the product.
	The indicated action is prohibited.
	Be sure to follow the indicated instructions.

⚠WARNING

	**Do not disassemble the SDC15. Doing so might cause electric shock or faulty operation.**
	**Before removing, mounting, or wiring the SDC15, be sure to turn off the power to the SDC15 and all connected devices. Failure to do so might cause electric shock.**
	**Do not touch electrically charged parts such as the power terminals. Doing so might cause electric shock.**

⚠CAUTION

	**Use the SDC15 within the operating ranges recommended in the specifications (temperature, humidity, voltage, vibration, shock, mounting direction, atmosphere, etc.).**
	**Do not block ventilation holes. Doing so might cause fire or faulty operation.**
	**Wire the SDC15 properly according to predetermined standards. Also wire the SDC15 using specified power leads according to recognized installation methods. Failure to do so might cause electric shock, fire or faulty operation.**
	**Do not allow lead clippings, metal shavings or water to enter the controller case. Doing so might cause fire or faulty operation.**
	**Firmly tighten the terminal screws at the torque listed in the specifications. Insufficient tightening of terminal screws might cause electric shock or fire.**
	**Do not use unused terminals on the SDC15 as relay terminals. Doing so might cause electric shock, fire, or faulty operation.**
	**We recommend attaching the terminal cover (sold separately) after wiring the SDC15. Failure to do so might cause electric shock, fire, or faulty operation.**
	**Use the relays within the recommended life. Failure to do so might cause fire or faulty operation.**
	**If there is a risk of a power surge caused by lightning, use a surge absorber (surge protector) to prevent fire or device failure.**
	**Do not make incorrect connections. If the cables are connected incorrectly, this might cause the unit to malfunction.**
	**The controller does not function for approximately 6 sec. after the power has been turned ON. Great care should be taken if the relayoutput from the controller is used as an interlock signal.**

⚠CAUTION

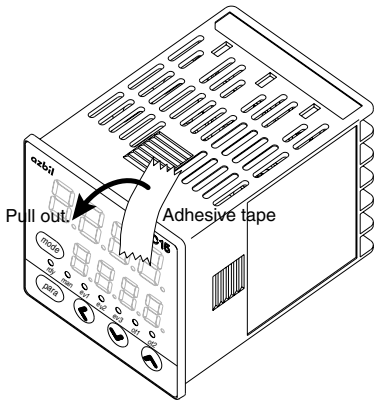
❗	**There is no isolation between control outputs 1 and 2. When necessary, use an appopriate isolator.**
⃠	**Do not connect multiple loader cables to multiple units from one personal computer. The current coming from other circuits might cause an error in the indication of the PV.**
⃠	**When wiring RS-485 communications, do not connect a terminating resistor to either end of the communication path. A terminating resistor might cause a communication failure.**
❗	**Be sure to provide a switch for cutoff of the main power to this unit within easy reach of the operator. Additionally, connect a slow-action type (T) fuse having a rated current of 0.2A and rated voltage of 250V to the wiring for the instrument power supply of the AC power supply model. (IEC127)**
⃠	**Do not operate the keys with a mechanical pencil or other sharp-tipped object. Doing so might cause faulty operation.**
❗	**In addition to ON/OFF control and conventional PID control, this unit is equipped with self-tuning control, which does not require manual setting of control constants. Self-tuning control ensures stable control even after a change in the SP or an external disturbance. This is achieved by monitoring the control target, learning its characteristics, and automatically calculating control constants.**

Before Using This Unit

The protective film is adhered to the front console of this unit to protect the surface.
After the installation and wiring work has been completed, stick a scotch tape to the corner of the console and pull it out in the direction indicated by an arrow to peel off the protective film.

Handling Precautions

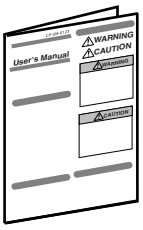
If you attempt to peel off the protective film with your fingernail, this might cause damage to the console.



The Role of This Manual

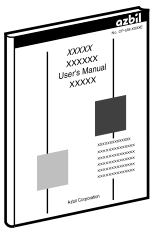
Five different manuals in total are available for the SDC15 Single Loop Controller (hereafter referred to as "this unit"). Read appropriate manuals according to your requirements. If you do not have a required manual, contact the azbil Group or its dealer. Additionally, you can download necessary manuals from http://www.azbil.com.

The user level of this unit can be selected from three levels, "Simple configuration", "Standard configuration", and "High function configuration." The functions you can set up only with "Simple configuration" are described in SDC15 Single Loop Controller User's Manual for Basic Operation (CP-SP-1147E). If more advanced application is needed, refer to this manual. This manual is intended for personnel who have already read SDC15 Single Loop Controller User's Manual for Basic Operation and/or operated Azbil Corporation's Single Loop Controller to fully understand its basic operation.



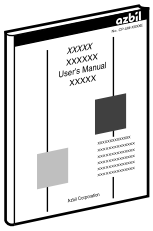
SDC15 Single Loop Controller User's Manual for Installation
Manual No. CP-UM-5287JE

This manual is supplied with the product. Personnel in charge of design and/or manufacture of a system using this unit must thoroughly read this manual. This manual describes the safety precautions, installation, wiring, list of parameters, and primary specifications. For further information about operation, refer to other manuals, Basic Operation and/or Installation & Configuration.



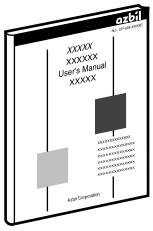
SDC15 Single Loop Controller User's Manual for Basic Operation
Manual No. CP-SP-1147E

This manual is optional (sold separately). The manual describes the functions you can set up only with "Simple configuration". Personnel in charge of design, manufacture, operation, and/or maintenance of a system using this unit must thoroughly read this manual. This manual describes the installation, wiring, major functions and settings, operating procedures, troubleshooting, and detailed specifications.



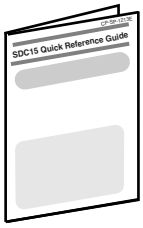
SDC15 Single Loop Controller User's Manual for Installation & Configuration **Manual No. CP-SP-1148E**

This manual. The manual describes the hardware and all functions of this unit. Personnel in charge of design, manufacture, operation, and/or maintenance of a system using this unit and those in charge of communication software of a system using the communication functions of this unit must thoroughly read this manual. This manual also describes the installation, wiring, connections for communication, all functions and settings of this unit, operating procedures, communication with host station, such as personal computer, communication addresses, troubleshooting, and detailed specifications.



SLP-C35 Smart Loader Package for SDC15/25/26/35/36 Single Loop Controller User's Manual **Manual No. CP-UM-5290E**

This manual is supplied with the Smart Loader Package. The manual describes the software used to make various settings for SDC15/25/26/35/36 using a personal computer. Personnel in charge of design or setting of a system using SDC15/25/26/35/36 must thoroughly read this manual. The manual describes installation of the software into a personal computer, operation of the personal computer, various functions, and setup procedures.



SDC15 Quick Reference Guide **Manual No. CP-UM-1213E**

For those using the SDC15 for the first time or for operators on the work site, this guide serves as a reference when setting or modifying parameters. Key operations, menu flowcharts and parameter settings are presented with color illustrations.

Organization of This User's Manual

This manual is organized as follows:

SDC15 Quick Reference Guide

This guide contains menu flowcharts, parameter settings lists, and concrete operation examples, with illustrations. Look at these pages first for an effective overview of the SDC15.

Chapter 1. OVERVIEW

This chapter describes the applications, features, model selection guide, and part names and functions of this unit. Since the part names described in this chapter are used in the subsequent descriptions, the part names and functions of this unit must be understood correctly in this chapter.

Chapter 2. OUTLINE OF FUNCTIONS

This chapter describes the outline and operation flow of the functions of this unit.

Chapter 3. INSTALLATION

This chapter describes the environmental conditions, installation dimensions, installation procedures, and necessary tools when installing this unit.

Chapter 4. WIRING

This chapter describes the wiring procedures, wiring precautions, and connection examples.

Chapter 5. DETAILED DESCRIPTION OF EACH FUNCTION

This chapter describes each function of this unit in detail.

Chapter 6. LIST OF DISPLAYS AND SETTING DATA

This chapter lists up the display items of this unit and their contents.

Chapter 7. CPL COMMUNICATIONS FUNCTIONS

This chapter describes how to communicate this unit with a host unit, such as a personal computer or PLC through Azbil Corporation's standard CPL communication using RS-485.

Chapter 8. MODBUS COMMUNICATIONS FUNCTIONS

This chapter describes how to communicate this unit with a host unit, such as a personal computer or PLC through MODBUS communication.

Chapter 9. LIST OF COMMUNICATION DATA

This chapter shows the list of communication data inside the memory of this unit.

Chapter 10. MAINTENANCE AND TROUBLESHOOTING

This chapter describes the maintenance and inspection of this unit, as well as troubleshooting.

Chapter 11. CALIBRATION

This chapter describes how to calibrate this unit in order to keep the accuracy and to safely operate this unit for an extended period of time.

Chapter 12. DISPOSAL

This chapter describes safety precautions and how to dispose of this unit when the unit is no longer used.

Chapter 13. SPECIFICATIONS

This chapter describes the general specifications, performance specifications, and optional parts of this unit.

Contents

Chapter 4. WIRING

Chapter 5. DETAILED DESCRIPTION OF EACH FUNCTION

Chapter 6. LIST OF DISPLAYS AND SETTING DATA

Chapter 7. CPL COMMUNICATIONS FUNCTIONS

Chapter 8. MODBUS COMMUNICATIONS FUNCTIONS

Chapter 9. LIST OF COMMUNICATION DATA

Chapter 10. MAINTENANCE AND TROUBLESHOOTING

Chapter 11. CALIBRATION

Chapter 12. DISPOSAL

Chapter 13. SPECIFICATIONS

Appendix

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Conventions Used in This Manual

The following conventions are used in this manual:

Handling Precautions
: Handling Precautions indicate items that the user should pay attention to when handling the SDC15.

☞ : This indicates the item or page that the user is requested to refer to.

Note : Notes indicate useful information that the user might benefit by knowing.

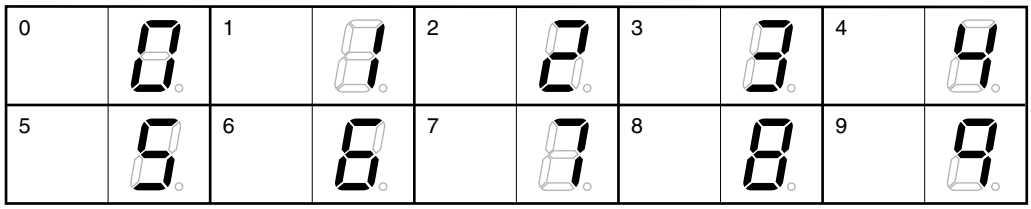
(1), (2), (3) : The numbers with the parenthesis indicate steps in a sequence or indicate corresponding parts in an explanation.

[para], [mode] etc. : These indicate keys on the keyboard of this unit, and messages and menus that appear on the personal computer screen.

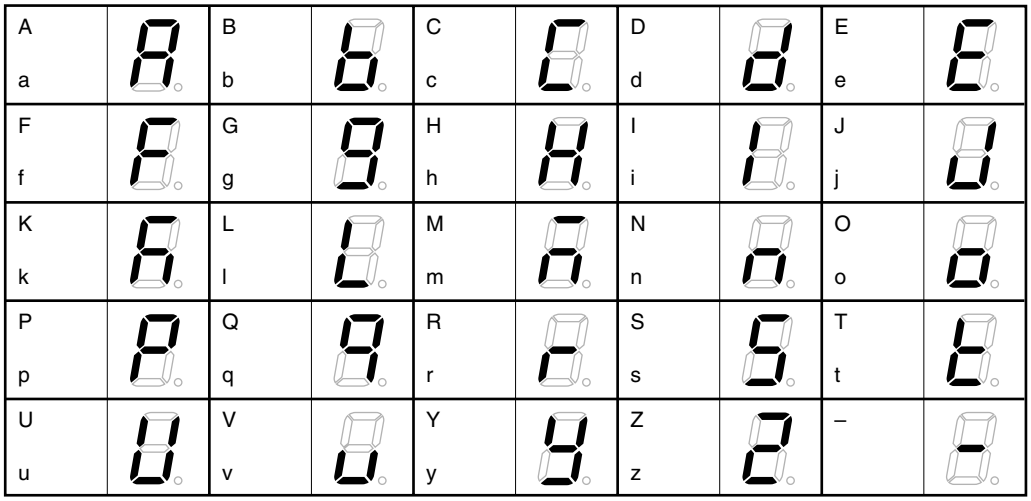
>> : This indicates the operation results and the status after operation.

- **Numeric value and character display on LED**

Numeric values The 7-segment LED expresses numeric values as follows:



Alphabetical characters The 7-segment LED expresses alphabetical characters shown below. There are some alphabetical characters, which are not displayed on the LED.



Handling Precautions

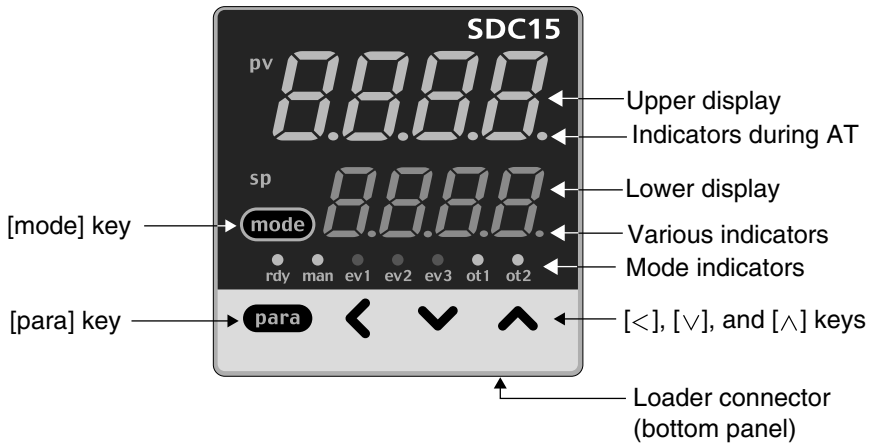
As shown above, numeric value "2" and alphabetic character "Z" are shown in the same manner.

Accordingly, numeric value "5" and alphabetic character "S", as well as numeric value "9" and alphabetic character "Q" are also shown in the same manner.

SDC15 Quick Reference Guide

This guide offers flowchart and list of parameters, and operation examples on pages D-1 to D-8.

If more detailed information on the SDC15 is needed, refer to the text.

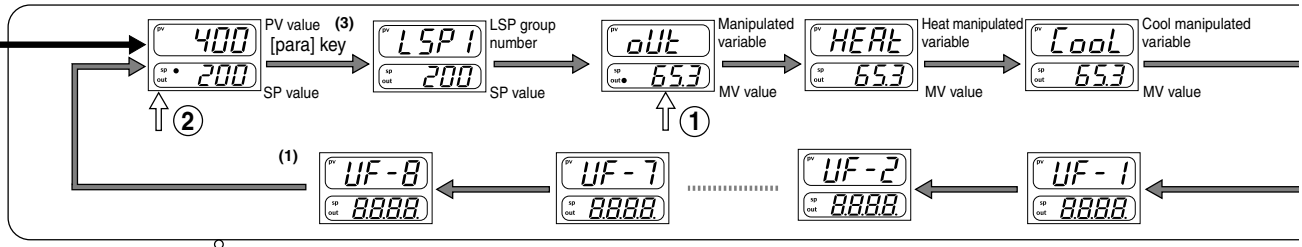


Upper display	This display shows either the PV value or the display value and set value for each displayed item. If an alarm is triggered, the normal display and alarm code are displayed alternately. During auto tuning (AT), the rightmost decimal point flashes twice repeatedly.
Lower display	This display shows either the SP/MV/CT or the display value and set value for each displayed item. The rightmost decimal point lights up or flashes to show RUN/READY mode or communications status, depending on the setting.
Mode indicators	rdy: Lights when READY (RUN mode if not lit) man: Lights when MANUAL (AUTO mode if not lit) ev1, ev2, ev3: Lights when event relays are ON ot1, ot2: Lights when the control output is ON (always lit when the current output is used)
[mode] key	• When this key is pressed and held for more than 1 second in the operation display mode, any of the following operations from 0 to 7 which have been set previously can be executed: 0 : Mode key does not operate (Initial value) 1 : AUTO/MANUAL mode selection 2 : RUN/READY mode selection 3 : AT (Auto Tuning) start/stop selection 4 : LSP (Local SP) group selection 5 : Release all DO (Digital Output) latches 6 : Mode key does not operate 7 : ON/OFF selection of communication DI • When pressing the [mode] key in the setup display mode, the display is changed to the operation display
[para] key	• This key is used to change the display item. • When this key is kept pressed for 2 sec. or longer in the operation display mode, the display is then changed to the setup display
[<], [∨], [∧] keys	These keys are used to increase or decrease the numeric value, or to shift the digit.
Loader connector	The Smart Loader connector is on the bottom of the SDC15.

Flowchart of key operations and displays

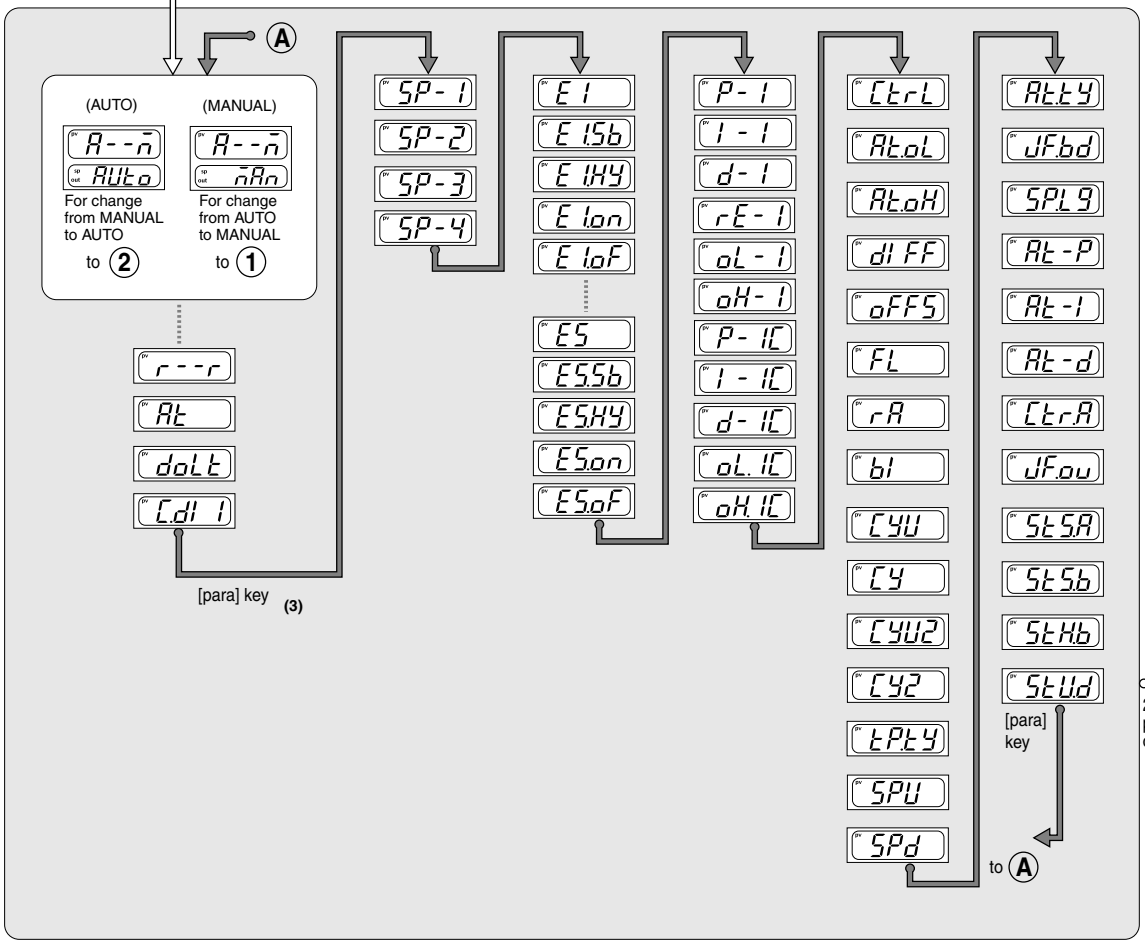
When the power is turned ON

Upper and lower displays remain off for 6s after power ON. Each mode indicator lights sequentially, and then the operation display appears.

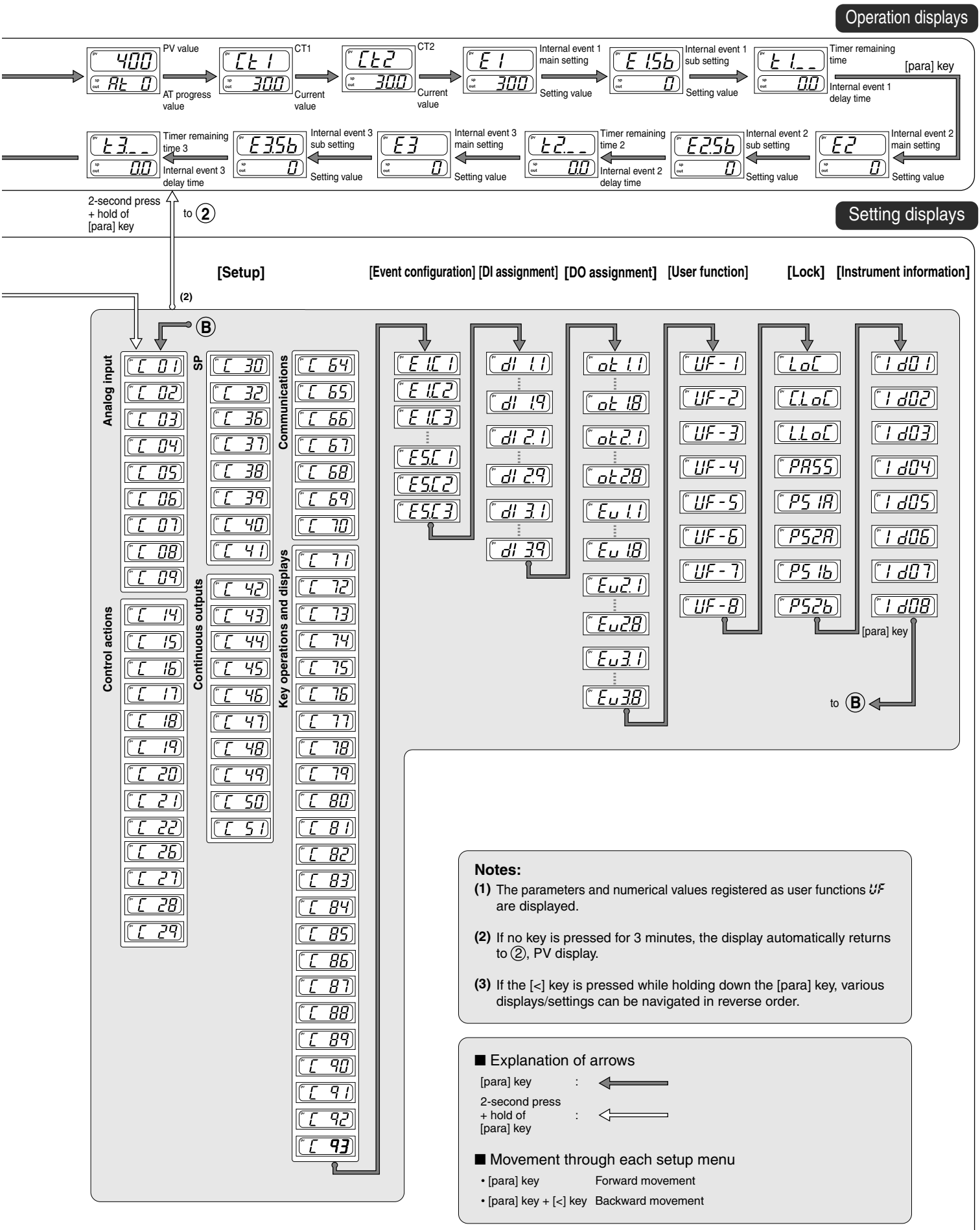


2-second press + hold of [para] key

[mode] **[SP]** **[Event]** **[PID]** **[Parameter]** **[Extended tuning]**



○ Some items are not displayed depending on the availability of optional functions, model number, display setup (C73 to C78) and display level (C79).
○ Pressing [para] while changing settings has the effect of canceling and moving to the next item.



Notes:

(1) The parameters and numerical values registered as user functions UF are displayed.

(2) If no key is pressed for 3 minutes, the display automatically returns to ②, PV display.

(3) If the [<] key is pressed while holding down the [para] key, various displays/settings can be navigated in reverse order.

■ Explanation of arrows

[para] key : ←

2-second press + hold of [para] key : ⇐

■ Movement through each setup menu

- [para] key Forward movement
- [para] key + [<] key Backward movement

Operation examples

Gray letters : Items before operation

Outlined letters : Items during operation

Setup of PV input range type

1 Start from the operation display (if necessary press [mode] once to get the operation display).

If no sensor is connected, an alarm for abnormal PV input (any one from *AL01* to *AL11*) may appear on the upper display.

2 Press and hold [para] for more than 2s to get the parameter setup display. *A--M* is shown on the upper display.

In case of ON/OFF control, *----* appears on the upper display.

3 Press and hold [para] for more than 2s again to get the setup setting display. The current set value for *C01* (PV input range type) is displayed.

4 When the [<], [v] or [^] key is pressed, the rightmost digit on the lower display flashes. If no key is pressed for more than 2s after changing to the desired value in the PV input range list, the display changes from flashing to continuously lit, and the displayed value is now set.

Setup of event operation type

In this example, the event 1 operation type is set to deviation high limit.

1 Start from the operation display (if necessary press [mode] once to get the operation display).

2 Press and hold [para] for more than 2s to get the parameter setup display. *A--M* is shown on the upper display.

3 Press and hold [para] for more than 2s again to get the setup setting display. The current set value for *C01* (PV input range type) is displayed.

4 Press [para] repeatedly to get *E1.C1* on the upper display. *0* is displayed on the lower display.

0 on the lower display indicates that the event operation type is set to "none."

5 When the [v] or [^] key is pressed, the rightmost digit on the lower display flashes. Change the flashing digit to *4* by pressing [v] or [^].
If no key is pressed for more than 2s, the displayed value is set and the display changes from flashing to continuously lit.

4 on the lower display indicates that the event operation type is set for deviation high limit.

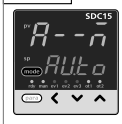
Similarly, use *E2.C1* to set the event 2 operation type, and use *E3.C1* for event 3.

Execution of auto tuning (AT)

AT forces ON/OFF of the MV a number of times (a limit cycle) to calculate PID values.
Check that this operation does not create any problems for the associated equipment before executing AT.

1 Start from the operation display (if necessary press [mode] once to get the operation display).

2 Press and hold [para] for more than 2s to get the parameter setup display. *A--M* is shown on the upper display.



3 Press [para] twice. The upper display says *AT* and the lower display says *AT.oF*.

If the control method is ON/OFF control and if Bit 3 (AT stop/start display) of the mode display setting (C73) is set to "disabled: 0," nothing is displayed.

4 When [v] or [^] is pressed, *AT.oF* flashes.

Flashing occurs only in RUN and AUTO modes, if there is no PV input abnormality.
Also, if "AT stop/start" is selected for DI assignment, the display does not blink and no change can be made.

5 [Press [^] once. The lower display starts to flash *AT.on*.

6 If no key is pressed for more than 2s, *AT.on* remains steadily lit and AT begins. During AT, the rightmost decimal point flashes twice repeatedly. (When AT is done, the light goes off and the new PID values go into effect.)

During the AT process, if the mode is changed to READY or MANUAL, if PV input is faulty, or if a power failure occurs, AT stops automatically without changing the PID values.
AT can also be stopped by changing the setting from *AT.on* to *AT.oF* (return to step 3 above).

Setup of SP value

1 Start from the operation display (if necessary press [mode] once to get the operation display).

2 Check that the operation display is displaying the SP.
(If not, press [para] repeatedly until the SP is displayed.)

3 When the [<], [v] or [^] key is pressed, the rightmost digit on the lower display flashes and the SP can be changed to the desired value.
In this case, the flashing of the numerical value implies that it is not yet set. A numerical setting that is being changed flashes the same way.

If an SP limit is in effect, the numerical value cannot be changed to a value above the limit. The SP limit must be changed first.

4 If no key is pressed for more than 2s, the displayed value is set and the display changes from flashing to continuously lit.

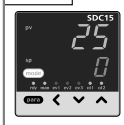
If the [mode] key is pressed when the display is flashing, the status returns to that of step 1.

• For step numbers indicated in red like **4**, the following precaution applies:

If the key lock is set, the numerical value does not flash, and the value cannot be changed. To change a numerical value, cancel the key lock first.

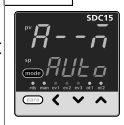
RUN/READY mode selection

1 Start from the operation display (if necessary press [mode] once to get the operation display).



2 Press and hold [para] for more than 2s to get the parameter setup display. A--n is shown on the upper display.

In case of ON/OFF control, r--r appears on the upper display.

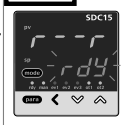


3 Press the [para] key once. The upper display says r--r and the lower display says rdy (or run).

The current mode is indicated by run for RUN mode or rdy for READY mode.

4 When [v] or [^] is pressed, the lower display flashes.

If the DI assignment is set to "RUN/READY selection," the display does not flash and no change can be made.



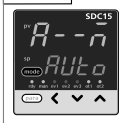
5 When [v] or [^] is pressed, run (or rdy) on the lower display flashes.

6 If no key is pressed for more than 2s, the displayed value is set and the display changes from flashing to continuously lit.

Setup of PID value

1 Start from the operation display (if necessary press [mode] once to get the operation display).

2 Press and hold [para] for more than 2s to get the parameter setup display. A--n is shown on the upper display.



3 Press [para] repeatedly to get P-1 (for proportional band) on the upper display. The value set for P-1 is displayed on the lower display.

If the control method is "ON/OFF control," nothing is displayed.

4 When [<], [v] or [^] is pressed, the rightmost digit on the lower display flashes, and can be changed to the desired value for the proportional band.
In this case, the flashing of the numerical value implies that it is not yet set. A numerical setting that is being changed flashes the same way.

The proportional band can be set in a range from 0.1 to 999.9%.

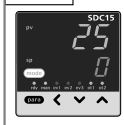
5 If no key is pressed for more than 2s, the displayed value is set and the display changes from flashing to continuously lit.

If the [mode] key is pressed when the display is flashing, the status returns to that of step 1.

Similarly, use I-1 to set the integral time (0 to 9999s), and d-1 to set the derivative time (0 to 9999s).

Setup of event value

1 Start from the operation display (if necessary press [mode] once to get the operation display).



2 Press and hold [para] for more than 2s to get the parameter setup display. A--n is shown on the upper display.

3 Press [para] repeatedly to get E1 on the upper display. The lower display says 0.

0 on the lower display indicates that the event main set value is "zero."

4 When [<], [v] or [^] is pressed, the rightmost digit on the lower display flashes, and can be changed to the desired value for the event.
In this case, the flashing of the numerical value implies that it is not yet set.
A numerical setting that is being changed flashes the same way.

5 If no key is pressed for more than 2s, the displayed value is set and the display changes from flashing to continuously lit.

If the [mode] key is pressed when the display is flashing, the status returns to that of step 1.

Similarly, use E2 to set a value for event 2, and E3 to set a value for event 3.

6 To set hysteresis as well, press [v] twice or press [^] repeatedly to get E1.HY on the upper display and 5 on the lower display.

5 on the lower display indicates that the current set value for event hysteresis is 5.

7 When [<], [v] or [^] is pressed, the rightmost digit on the lower display flashes, and can be changed to the desired value for hysteresis.
If no key is pressed for more than 2s, the displayed value is set and the display changes from flashing to continuously lit.

Similarly, use E2.HY to set a hysteresis value for event 2, and E3.HY to set a hysteresis value for event 3.

Memo

List of parameter

: Essential parameters for PV measurement and control
: Basic parameters
: Required parameters when using optional functions

List of operation displays

Display Upper display: PV Lower display: SP	Item	Contents	Initial value	Setting value
PV SP	SP(Target value)	SP low limit to SP high limit	0	
LSP1 (Display example) LSP	LSP group number (1st digit=the right end digit)	1 to LSP system group (Max. 4)	1	
PV MV	MV (Manipulated Variable)	-10.0 to +110.0% Setting is enabled in MANUAL mode (Numeric value flashed)	–	
HERE Numeric value	Heat MV (Manipulated Variable)	Setting is disabled. -10.0 to +110.0%	–	
CooL Numeric value	Cool MV (Manipulated Variable)		–	
PV AT1 (Display example)	AT progress display (1st digit=the right end digit)	Setting is disabled.	–	
CT1 Numeric value	CT current value 1	Setting is disabled.	–	
CT2 Numeric value	CT current value 2	Setting is disabled.	–	
E1 Numeric value	Internal Event 1 main setting	-1999 to +9999U or 0 to 9999U	0	
E1.Sb Numeric value	Internal Event 1 sub setting			
E1. --(Display example) Numeric value	Internal Event 1 remaining time	Setting is disabled. " r ", is displayed at the right end digit when using the ON delay time, and "L" , the OFF delay time.	–	
E2 Numeric value	Internal Event 2 main setting	Same as Internal Event 1 main setting	0	
E2.Sb Numeric value	Internal Event 2 sub setting	Same as Internal Event 1 sub setting	0	
E2. --(Display example) Numeric value	Internal Event 2 remaining time	Same as Internal Event 1 remaining time	–	
E3 Numeric value	Internal Event 3 main setting	Same as Internal Event 1 main setting	0	
E3.Sb Numeric value	Internal Event 3 sub setting	Same as Internal Event 1 sub setting	0	
E3. --(Display example) Numeric value	Internal Event 3 remaining time	Same as Internal Event 1 remaining time	–	

List of parameter setting displays

Mode [Mode bank]

Display	Item	Contents	Initial value	Setting value
A--M	AUTO/MANUAL	AUto: AUTO mode MAn: MANUAL mode	AUTO	
r--r	RUN/READY	rUn: RUN mode rdY: READY mode	RUN	
AT	AT stop/start	AT. oF: AT stop AT. on: AT start	AT stop	
do.Lt	Release all DO latches	Lt. on: Latch continue Lt. oF: Latch release	Latch continue	
C. dI 1	Communication DI1	dI. oF: OFF dI. on: ON	OFF	

SP [SP bank]

Display	Item	Contents	Initial value	Setting value
SP-1 to SP-4	SP of LSP 1 group to 4 group	SP low limit to SP high limit	0	

Ev [Event bank]

Display		Item	Contents	Initial value	Setting value
E1 to E5		Internal Event 1 to 5 main setting	-1999 to +9999 or 0 to 9999 (The decimal point position may vary so that it meets the operation type of the internal event)	0	
E1.Sb to E5.Sb		Internal Event 1 to 5 sub setting			
E1.HY to E5.HY		Internal Event 1 to 5 hysteresis	0 to 9999 (The decimal point position may vary so that it meets the operation type of the internal event)	5	
E1.on to E5.on	●	Internal Event 1 to 5 ON delay time	0.0 to 999.9 or 0 to 9999	0	
E1.oF to E5.oF	●	Internal Event 1 to 5 OFF delay time			

PId [PID bank]

Display		Item	Contents	Initial value	Setting value
P-1		Proportional band (PID1)	0.1 to 999.9%	5.0	
I-1		Integral time (PID1)	0 to 9999s (No integration control action when set at "0")	120	
d-1		Derivative time (PID1)	0 to 9999s (No derivative control action when set at "0")	30	
rE-1		Manual reset (PID1)	-10.0 to +110.0%	50.0	
oL-1	●	MV low limit (PID1)	-10.0 to +110.0%	0.0	
oH-1	●	MV high limit (PID1)	-10.0 to +110.0%	100.0	
P-C		Proportional band (cool) (PID1)	0.1 to 999.9%	5.0	
I-C		Integral time (cool) (PID1)	0 to 9999s (No integration control action when set at "0")	120	
d-C		Derivative time (cool) (PID1)	0 to 9999s (No derivative control action when set at "0")	30	
oL.C	●	Output low limit (cool) (PID1)	-10.0 to +110.0%	0.0	
oH.C	●	Output high limit (cool) (PID1)	-10.0 to +110.0%	100.0	

PArA [Parameter bank]

	Display		Item	Contents	Initial value	Setting value
Control	CtrL		Control method	0: ON/OFF control 1: Fixed PID 2: ST(Self-tuning)	0 or 1	
	AT. oL		MV low limit at AT	-10.0 to +110.0%	0.0	
	AT. oH		MV high limit at AT	-10.0 to +110.0%	100.0	
	diFF		Differential (for ON/OFF control)	0 to 9999U	5	
PV	oFFS	●	ON/OFF control action point offset	-1999 to +9999U	0	
	FL		PV filter	0.0 to 120.0s	0.0	
	rA	●	PV ratio	0.001 to 9.999	1.000	
	bI		PV bias	-1999 to +9999U	0	
SP Time proportional output	CyU	●	Time proportional cycle unit 1	0 to 3 *1	0	
	Cy		Time proportional cycle 1	5 to 120s or 1 to 120s *2	10 or 2	
	CyU2	●	Time proportional cycle unit 2	0 to 3 *1	0	
	Cy2		Time proportional cycle 2	5 to 120s or 1 to 120s *2	10 or 2	
	tP.tY	●	Time proportional cycle mode	0: Controllability aiming type 1: Operation end service life aiming type(Only ON/OFF operation within Time proportional cycle)	0 or 1	
	SPU	●	SP up ramp	0.0 to 999.9U(No ramp when set at "0.0U")	0.0	
	SPd	●	SP down ramp		0.0	

*1 0: 1s unit 1: Cycle fixed at 0.5s 2: Cycle fixed at 0.25s
3: Cycle fixed at 0.1s
*2 5 to 120s when output includes the relay output

U: Unit Maximum unit of Industrial volume in PV range (°C, Pa,L/min, etc.)

Et [Extended tuning bank]

Display		Item	Contents	Initial value	Setting value
AT.tY		AT type	0: Normal 1: Immediate response 2: Stable *1	1	
JF.bd	●	Just-FiTTER settling band	0.00 to 10.00	0.30	
SP.LG	●	SP lag constant	0.0 to 999.9	0.0	
AT-P	●	Proportional band tuning factor at AT	0.00 to 99.99	1.00	
AT-I	●	Integral time adjust at AT	0.00 to 99.99	1.00	
AT-d	●	AT Derivative time adjust	0.00 to 99.99	1.00	
Ctr.A		Control algorithm	0: PID(Conventional PID) 1: Ra-PID(High-performance PID)	0	
JF.ov		Just-FiTTER oversheet suppression factor	0 to 100 0		
St.SR	●	ST step execution resolution band	0.0 to 99.99	10.0	
St.Sb	●	ST step settling band	0.0 to 10.00	0.50	
St.Hb	●	ST hunting settling band	0.0 to 10.00	1.00	
St.Ud	●	ST step ramp change	0: ST is executed when the PV moves up or down. 1: ST is executed only when the PV moves up.	0	

*1 Normal = Standard control characteristics, Immediate response = Control characteristics that respond immediately to external disturbance, Stable = Control characteristics having less up/down fluctuation of PV

List of setup setting displays

SEUP [Setup bank]

	Display		Item	C ontents	Initial value	Setting value
Analog input	C01		PV input range type	For details, refer to the PV Input Range Table	Depending on Model No.	
	C02		Temperature unit	0: Celsius (°C) 1: Fahrenheit (°F)	0	
	C03	●	Cold junction compensation	0: Performed (internal) 1: Not performed (external)	0	
	C04		Decimal point position	0: No decimal point 1 to 3: 1 to 3 digits below decimal point *1	0	
	C05		PV input range low limit	When the PV input type is DC voltage/DC current,	0	
	C06		PV input range high limit	-1999 to +9999U	1000	
	C07	●	SP low limit	PV input range low limit to PV input range	–	
	C08	●	SP high limit	high limit	–	
	C09	●	PV square root extraction dropout	0.0 to 100.0% (PV square root extraction is not performed when set at "0.0".)	0.0	
Control action	C14		Control action (Direct/Reverse)	0: Heat control (Reverse action) 1: Cool control (Direct action)	0	
	C15	●	Output operation at PV alarm	0: Control calculation is continued. 1: Output at PV alarm is output.	0	
	C16	●	Output at PV alarm	-10.0 to +110.0%	0.0	
	C17	●	Output at READY (Heat)	-10.0 to +110.0%	0.0	
	C18	●	Output at READY (Cool)	-10.0 to +110.0%	0.0	
	C19	●	Output operation at changing AUTO/MANUAL	0: Bumpless transfer 1: Preset	0	
	C20	●	Preset MANUAL value	-10.0 to +110.0%	0.0 or 50.0	
	C21	●	Initial output type of PID control	0: Auto 1: Not initialized 2: Initialized	0	
	C22	●	Initial output of PID control	-10.0 to +110.0%	0.0 or 50.0	
	C26		Heat/Cool control	0: Not used 1: Used	0	
	C27	●	Heat/Cool selection	0: Normal 1: Energy saving	0	
	C28		Heat/Cool control dead zone	-100.0 to +100.0%	0.0	
	C29	●	Heat/Cool control change point	-10.0 to +110.0%	50.0	
SP	C30		LSP system group	1 to 4 1		
	C32	●	SP ramp unit	0: 0.1U/s 1: 0.1U/min 2: 0.1U/h	1	
	C36		CT1 operation type	0: Heater burnout detection 1: Current value measurement	0	
	C37		CT1 output	0 to 1: Control output 1 to 2, 2 to 4: Event output 1 to 3	0	
	C38		CT1 measurement wait time	30 to 300ms 3	0	
	C39		CT2 operation type	Same as CT1	0	
	C40		CT2 output	Same as CT1	0	
	C41		CT2 measurement wait time	Same as CT1	30	
Continuous output	C42		Control output 1 range	1: 4 to 20mA 2: 0 to 20mA	1	
	C43		Control output 1 type	0: MV 1: Heat MV 2: Cool MV 3: PV 4: PV before ratio, bias, and filter 5: SP 6: Deviation 7: CT1 current value 8: CT2 current value 10: SP+MV 11: PV+MV	0	
	C44		Control output 1 scaling low limit	-1999 to +9999U	0.0	
	C45		Control output 1 scaling high limit		100.0	
	C46		Control output 1 MV scaling	0 to 9999 (Valid when control output 1 type is 10 or 11)	200	
	C47		Control output 2 range	Same as control output 1	1	
	C48		Control output 2 type	Same as control output 1	3	
	C49		Control output 2 scaling low limit	Same as control output 1	0	
	C50		Control output 2 scaling high limit	Same as control output 1	1000	
	C51		Control output 2 MV scaling	Same as control output 1	200	
Communication	C64		CPL/MODBUS	0: CPL 1: MODBUS (ASCII format) 2: MODBUS (RTU format)	0	
	C65		Station address	0 to 127 (Communication is disabled when set at "0".)	0	
	C66		Transmission speed (bps)	0: 4800 1: 9600 2: 19200 3: 38400	2	
	C67		Data format (Data length)	0: 7 bits 1: 8 bits	1	
	C68		Data format (Parity)	0: Even parity 1: Odd parity 2: No parity	0	
	C69		Data format (Stop bit)	0: 1 bit 1: 2 bits	0	
	C70	●	Response time-out	1 to 250ms 3		
Key operation • display	C71	●	Key operation type	0: Standard type 1: Special type	0	
	C72		[mode] key function	0: Invalid 1: AUTO/MANUAL selection 2: RUN/READY selection 3: AT Stop/Start 4: LSP group selection 5: Release all DO latches 6: Invalid 7: Communication DI1 selection 8: Invalid	0	
	C73	●	MODE display setup (Sum of the weighting)	Bit 0: AUTO/MANUAL display (Enabled: +1) Bit 1: RUN/READY display (Enabled: +2) Bit 3: AT Stop/Start display (Enabled: +8) Bit 4: Release all DO latches display (Enabled: +16) Bit 5: Communication DI1 ON/OFF display (Enabled: +32) Other invalid setting, 0, +4, +64, +128	255	
	C74	●	PV/SP display setup (Sum of the weighting)	Bit 0: PV display (Enabled: +1) Bit 1: SP display (Enabled: +2) Bit 2: LSP group number display (Enabled: +4) Other invalid setting, 0, +8	15	
	C75	●	MV display setup (Sum of the weighting)	Bit 0: MV display (Enabled: +1) Bit 1: Heat MV/cool MV display (Enabled: +2) Bit 3: AT progress display (Enabled: +8) Other invalid setting: 0, +4	15	
	C76	●	EV display setup (Operation display)	0: Not displayed 1: Set value of Internal event 1 is displayed 2: Set values of Internal event 1 to 2 are displayed 3: Set values of Internal event 1 to 3 are displayed	0	
	C77	●	Timer remain time display setup (Operation display)	0: Not displayed 1: Internal event 1 is displayed 2: Internal event 1 to 2 is displayed 3: Internal event 1 to 3 is displayed	0	
	C78	●	CT display setup (Operation display)	0: Not displayed 1: CT1 current value is displayed 2: CT1 to 2 current values are displayed	1	
	C79		User level	0: Simple configuration 1: Standard configuration 2: High function configuration	0	
	C80	●	Communication monitor display	0: Not used 1: Flashing while data is sending through RS-485 communication. 2: Flashing while data is receiving through RS-485 communication 3: Logical OR of all DI statuses 4: Flashing in READY mode	0	
	C90	●	Number of CT1 turns	0: 800 turns 1 to 40: CT turns divided by 100	8	
	C91	●	Number of CT1 power wire loops	0: 1 time 1 to 6: Number of times	1	
	C92	●	Number of CT2 turns	0: 800 turns 1 to 40: CT turns divided by 100	8	
	C93	●	Number of CT2 power wire loops	0: 1 time 1 to 6: Number of times	1	

*1 Not available for thermocouples.

• Items marked ● in the tables are displayed in standard and/or high function configuration.

• To change a user level, refer to **Changing the user level** in the lower right part of this page.

EvCF [Event configuration bank]

Display		Item	Contents	Initial value	Setting value
E1.C1 to E5.C1		Internal event 1 to 5 Configuration 1 Operation type	Refer to event type (see page 8)	0	
E1.C2 to E5.C2		Internal event 1 to 5 Configuration 2 Operation type	The digits are determined to 1st, 2nd, 3rd, and 4th digit from the right end.		
		1st digit: Direct/Reverse	0: Direct 1: Reverse	0	
		2nd digit: Standby	0: None 1: Standby 2: Standby + Standby at SP change	0	
		3rd digit: EVENT state at READY	0: Continue 1: Forced OFF	0	
		4th digit: Undefined	0	0	
E1.C3 to E5.C3	●	Internal event 1 to 5 Configuration 3	The digits are determined to 1st, 2nd, 3rd, and 4th digit from the right end.		
		1st digit: Controller alarm OR	0: None 1: Alarm direct + OR operation 2: Alarm direct + AND operation 3: Alarm reverse + OR operation 4: Alarm reverse + AND operation	0	
		2nd digit: Special OFF setup	0: As usual 1: When the event set value (main setting) is 0, the event is "OFF".	0	
		3rd digit: Delay unit	0: 0.1s 1: 1s 2: 1min	0	
		4th digit: Undefined	0	0	

dI [DI assignment bank]

Display		Item	Contents	Initial value	Setting value
dI1.1 to dI3.1		Internal contact 1 to 3 Operation type	0: No function 1: LSP group selection (0/+1) 2: LSP group selection (0/+2) 3: LSP group selection (0/+4) 4: Invalid 5: Invalid 6: Invalid 7: RUN/READY selection 8: AUTO/MANUAL selection 9: LSP/RSP selection 10: AT Stop/Start 11: ST disabled/enabled 12: Control action direct/reverse 13: SP Ramp enabled/disabled 14: PV Hold 15: PV Maximum value hold 16: PV Minimum value hold 17: Timer Stop/Start 18: Release all DO latches (Continue/Release) 19: Invalid 20: Invalid	0	
dI1.2 to dI3.2	●	Internal contact 1 to 3 Input bit function	0: Not used (Default input) 1: Function 1 ((A and B) or (C and D)) 2: Function 2 ((A or B) and (C or D)) 3: Function 3 (A or B or C or D) 4: Function 4 (A and B and C and D)	0	
dI1.3 to dI3.3	●	Internal contact 1 to 3 Input assign A	0: Normally opened 1: Normally closed 2: DI1 3: DI2 4 to 9: Undefined 10 to 14: Internal Event 1to 5 15 to 17: Undefined 18 to 21: Communication DI1 to 4	2: Contact 1 3: Contact 2 4: Contact 3	
dI1.4 to dI3.4	●	Internal contact 1 to 3 Input assign B		0	
dI1.5 to dI3.5	●	Internal contact 1 to 3 Input assign C	22: MANUAL 23: READY 24: Undefined 25: AT running 26: During SP ramp 27: Undefined	0	
dI1.6 to dI3.6	●	Internal contact 1 to 3 Input assign D	28: Alarm occurs 29: PV alarm occurs 30: Undefined 31: mode key pressing status 32: Event output 1 status 33: Control output 1 status	0	
dI1.7 to dI3.7	●	Internal contact 1 to 3 Polarity A to D	The digits are determined to 1st, 2nd, 3rd and 4th digit from the right end.		
		1st digit: Polarity A	0: Direct 1: Reverse	0	
		2nd digit: Polarity B		0	
		3rd digit: Polarity C		0	
		4th digit: Polarity D		0	
dI1.5 to dI3.5	●	Internal contact 1 to 3 Polarity	0: Direct 1: Reverse	0	
dI1.9 to dI3.9	●	Internal contact 1 to 3 Event channel def.	0: Every Internal Event 1 to 5: Internal Event No.	0	

do [DO assignment bank]

Display		Item	Contents	Initial value	Setting value
ot1.1 to ot2.1 Ev1.1 to Ev3.1	●	Operation type (Control output 1 to 2, Event output 1 to 3)	0: Default output 1 to 2: MV1 to 2 3 to 6: Function 1 to 4	0	
ot1.2 to ot2.2 Ev1.2 to Ev3.2	●	Output assign A (Control output 1 to 2, Event output 1 to 3)	0: Normally opened 1: Normally closed 2 to 6: Internal Event 1 to 5 7 to 13: Undefined 14 to 15: MV1 to 2 16 to 17: Undefined 18 to 19: DI1 to 2 20 to 25: Undefined	14: Output 1 15: Output 2 2: Event 1 3: Event 2 4: Event 3	
ot1.3 to ot2.3 Ev1.3 to Ev3.3	●	Output assign B (Control output 1 to 2, Event output 1 to 3)	26 to 28: Internal Contact 1 to 3 29 to 33: Undefined 34 to 37: DI1 to 4 38: MANUAL 39: READY 40: Undefined	0	
ot1.4 to ot2.4 Ev1.4 to Ev3.4	●	Output assign C (Control output 1 to 2, Event output 1 to 3)	41: AT running 42: During SP ramp 43: Undefined 44: Alarm occurs 45: PV alarm occurs 46: Undefined 47: Mode key pressing status	0	
ot1.5 to ot2.5 Ev1.5 to Ev3.5	●	Output assign D (Control output 1 to 2, Event output 1 to 3)	48: Event output 1 status 49: Control output 1 status	0	
ot1.6 to ot2.6 Ev1.6 to Ev3.6	●	Control output 1 to 2, Event output 1to 3 Polarity A to D	The digits are determined to 1st, 2nd, 3rd, and 4 th digit from the right end.		
		1st digit: Polarity A	0: Direct 1: Reverse	0	
		2nd digit: Polarity B		0	
		3rd digit: Polarity C		0	
		4the digit: Polarity D		0	
ot1.7 to ot2.7 Ev1.7 to Ev3.7	●	Polarity (Control output 1 to 2, Event output 1 to 3)	0: Direct 1: Reverse	0	
ot1.8 to ot2.8 Ev1.8 to Ev3.8	●	Latch (Control output 1 to 2, Event output 1 to 3)	0: None 1: Latch (Latch at ON) 2: Latch (Latch at OFF except for initialization at power ON)	0	

UF [User function bank]

Display		Item	Contents	Initial value	Setting value
UF-1 to UF-8	●	User function 1 to 8	–	–	

LoC [Lock bank]

Display		Item	Contents	Initial value	Setting value
LoC		Key lock	0: All settings are possible 1: Mode, event, operation display, SP, UF, lock, manual MV, [mode] key can be set 2: Operation display, SP, UF, lock, manual MV, [mode] key can be set 3: UF, lock, manual MV, [mode] key can be set	0	
C.LoC	●	Communication lock	0: read/write enabled 1: read/write disabled	0	
L.LoC	●	Loader lock	0: read/write enabled 1: read/write disabled	0	
PASS		Password display	0 to 15(5: Password 1A to 2B display)	0	
PS1A		Password 1A	0000 to FFFF (Hexadecimal value)	0000	
PS2A		Password 2A	0000 to FFFF (Hexadecimal value)	0000	
PS1b		Password 1B	0000 to FFFF (Hexadecimal value)	0000	
PS2b		Password 2B	0000 to FFFF (Hexadecimal value)	0000	

Id [Instrument information bank]

Display		Item	Contents	Initial value	Setting value
Id01	●	ROM ID	0: SDC15	0	
Id02	●	ROM Version 1	XX. XX (2 digits after decimal point)	–	
Id03	●	ROM Version 2	XX. XX (2 digits after decimal point)	–	
Id04	●	Loader information		–	
Id05	●	EST information		–	
Id06	●	Manufacturing date code (year)	Subtract 2000 from the year. Example: "3" means the year 2003.	–	
Id07	●	Manufacturing date code (month, day)	Month + day divided by 100. Example: "12.01" means the 1st day of December.	–	
Id08	●	Serial No.		–	

! Precaution for setup

• The type of auto tuning can be changed by changing the value of AtEy (AT type) in the extended tuning bank. Set it to match the control characteristics.

Memo

Changing the user level

This controller's user level can be set to 1 of 3 types in setup C79.

The number of possible displays and settings decreases according to the user level: high function > standard > simple. All items are displayed when high function is selected.

1 If necessary press [mode] once to change to the operation display. Next, press and hold [para] for more than 2s to get the parameter setup display. A--n or r---r appears on the upper display.

2 Press and hold [para] for more than 2s again to display C 01 on the upper display.

3 Press [para] repeatedly to change the upper display to C 79 (user level).

4 When [<], [v] or [∧] is pressed, the lower display flashes and can be changed to the desired numerical value. Then, if no key is pressed for more than 2s, the displayed value is set and the display changes from flashing to continuously lit.

0: Simple configuration (initial value)
1: Standard configuration
2: High function configuration

PV input range table

[Thermocouple]

C01 Set value	Sensor type	Range
1	K	-200 to +1200°C
2	K	0 to 1200°C
3	K	0.0 to 800.0°C
4	K	0.0 to 600.0°C
5	K	0.0 to 400.0°C
6	K	-200.0 to +400.0°C
9	J	0.0 to 800.0°C
10	J	0.0 to 600.0°C
11	J	-200.0 to +400.0°C
13	E	0.0 to 600.0°C
14	T	-200.0 to +400.0°C
15	R	0 to 1600°C
16	S	0 to 1600°C
17	B	0 to 1800°C
18	N	0 to 1300°C
19	PL II	0 to 1300°C
20	WRe5-26	0 to 1400°C
21	WRe5-26	0 to 2300°C
24	DIN U	-200.0 to +400.0°C
25	DIN L	-100.0 to +800.0°C

[RTD]

C01 Set value	Sensor type	Range
41	Pt100	-200 to +500°C
42	JPt100	-200 to +500°C
43	Pt100	-200 to +200°C
44	JPt100	-200 to +200°C
45	Pt100	-100 to +300°C
46	JPt100	-100 to +300°C
51	Pt100	-50.0 to +200.0°C
52	JPt100	-50.0 to +200.0°C
53	Pt100	-50.0 to +100.0°C
54	JPt100	-50.0 to +100.0°C
63	Pt100	0 to 200.0°C
64	JPt100	0 to 200.0°C
67	Pt100	0 to 500°C
68	JPt100	0 to 500°C

[DC voltage/DC current]

C01 Set value	Sensor type	Range
84	0 to 1V	Scaling range is -1999 to +9999.
86	1 to 5V	
87	0 to 5V	
88	0 to 10V	
89	0 to 20mA	
90	4 to 20mA	

: Initial value

*1. PL II thermocouple is a range, which has been added to the units manufactured form July, 2003.

*2. The indicated low limit for a B thermocouple is 20°C. However, if ROM version 1 of the instrument information bank (i d02) is prior to 2.04, the value is -180°C.

*3. Thermocouple, RTD, and DC voltage/DC current are according to PV No. type.

*4. The PV range display for thermocouple with a decimal point is available for ROM version 2.26 and later.

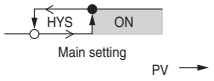
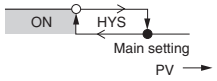
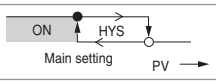
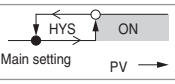
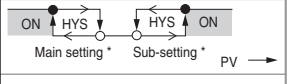
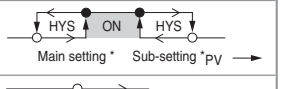
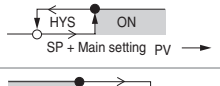
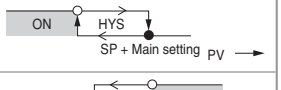
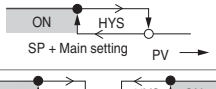
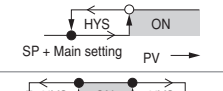
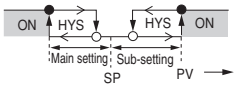
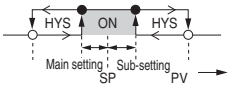
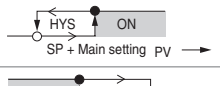
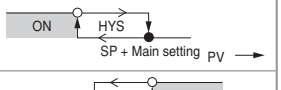
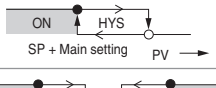
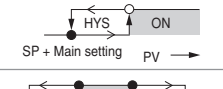
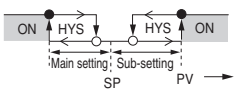
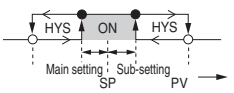
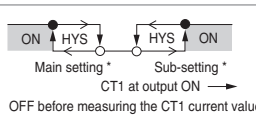
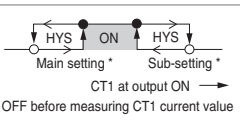
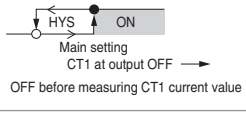
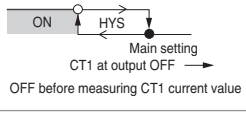
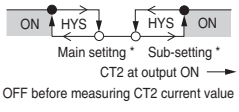
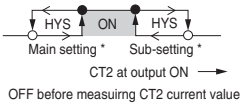
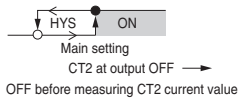
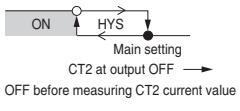
List of alarm code

	Alarm code	Failure name	Cause	Corrective action
Input failure	AL01	PV input failure (Over-range)	Sensor burnout, incorrect wiring, incorrect PV input type setting	Check the wiring. Set the PV input type again.
	AL02	PV input failure (Under-range)	Sensor burnout, incorrect wiring, incorrect PV input type setting	
	AL03	CJ failure	Terminal temperature is faulty (thermocouple).	Check the ambient temperature.
		PV input failure (RTD)	Sensor burnout, incorrect wiring	Check the wiring.
	AL11	CT input failure (Over-range) (CT input 1 or 2, or both)	A current exceeding the upper limit of the display range was measured. The number of CT turns or the number of CT power wire loops is incorrectly set, or wiring is incorrect.	• Use a CT with the correct number of turns for the display range. • Reset the number of CT turns. • Reset the number of CT power wire loops. • Check the wiring.
Unit failure	AL70	A/D conversion failure	A/D converter is faulty.	Replace the unit.
	AL95	Parameter failure	Power is shut-down while the data is being set, or data is corrupted by noise.	• Restart the unit. • Set the data again (set data for AL95/97 and adjustment data for AL96/98. • Replace the unit.
	AL96	Adjustment data failure	Power is shut-down while the data is being set, or data is corrupted by noise.	
	AL97	Parameter failure (RAM area)	Data is corrupted by noise.	
	AL98	Adjustment data failure (RAM area)	Data is corrupted by noise.	
	AL99	ROM failure	ROM (memory) is faulty.	• Reset the unit. • Replace the unit.

! Handling precautions

- If ROM version 1 of the instrument information bank (i d02) is prior to 2.04, CT input failure (AL11) is not displayed.

Event type

Operation type	Set value	Direct action ○ shows that the ON/OFF is changed at this value. ● shows that the ON/OFF is changed at a point that "1U" is added to this value.	Reverse action ○ shows that the ON/OFF is changed at this value. ● shows that the ON/OFF is changed at a point that "1U" is added to this value.
No event	0	Always OFF	Always OFF
PV high limit	1		
PV low limit	2		
PV high/ low limit	3		
Deviation high limit	4		
Deviation low limit	5		
Deviation high/low limit	6		
Deviation high limit (Final SP reference)	7		
Deviation low limit (Final SP reference)	8		
Deviation high/low limit (Final SP reference)	9		
Heater 1 burnout/ Over-current	16		
Heater 1 short-circuit	17		
Heater 2 burnout/ Over-current	18		
Heater 2 short-circuit	19		
Alarm (status)	23	ON if alarm occurs (alarm code AL01 to 99). OFF in other cases.	OFF if alarm occurs (alarm code AL01 to 99). ON in other cases.

: initial value

*: If the main setting is greater than the sub-setting, operations are performed with the main setting and sub-setting automatically swapped.

Event types other than the above:

Operation type	Set value
SP high limit	10
SP low limit	11
SP high/low limit	12
MV high limit	13
MV low limit	14
MV high/low limit	15

Operation type	Set value
Loop diagnosis 1	20
Loop diagnosis 2	21
Loop diagnosis 3	22
READY (status)	24
MANUAL (status)	25

Operation type	Set value
During AT (status)	27
During SP ramp	28
Control action (status)	29
ST setting standby (status)	30
Timer (status)	32

Chapter 1. OVERVIEW

1 - 1 Overview

This unit is a compact controller having a mask of 48 X 48 mm and provides the following features:

- The depth is only 60 mm, providing the excellent space-saving.
- The front panel is only 2 mm thick. This ensures the excellent thin design.
- The display panel is large. This provides excellent visibility.
- [mode] key, [para] key, and digit-shift keys are provided on the front panel. This ensures easy setup operation.
- Various input types are available, thermocouples (K, J, E, T, R, S, B, N, PLII, WRe5-26, DIN U, DIN L), RTDs (Pt100, JPt100), current signals (4 to 20mAdc, 0 to 20mAdc), and voltage signals (0 to 1Vdc, 1 to 5Vdc, 0 to 5Vdc, and 0 to 10Vdc).
- For control outputs, relay, voltage pulse, and current output are provided. Additionally, these control outputs can be combined for the 2nd control output.
- The unit can be made applicable to the heat/cool control using the 2nd control output and/or event relay.
- ON/OFF control, fixed PID, and self-tuning control can be performed.
- In addition to the PID control, two algorithms, RationaLOOP and Just-FiTTER, are mounted. This ensures excellent controllability.
- With optional functions, a combination among 3- or 2-event points (independent contacts), 2-point CT input, 2-point digital input, and/or RS-485 can be selected.
- The personal computer loader port is provided as standard function. The setup can be made easily with use of the personal computer loader.
- Use of optional Smart Loader Package (SLP-C35) makes it possible to easily perform the read/write operation of the parameters.
  In addition to the table format setup, the operation and control status can be monitored using the trend display. This unit can be operated without use of program on the host unit.
- The unit is applicable to the IEC directive and the CE marking is put on the unit.
  (Applicable standards: EN61010-1 and EN61326-1)

■ Model selection table

The following shows the model selection table of this unit:

Basic model No.	Mounting	Control output	PV input	Power supply	Option	Additional treatment 1	Additional treatment 2	Specifications	
C15									
	T							Panel mount type	
(Note 4)	S							Socket mount type	
								Control output 1	Control output 2
	(Note 2)	R0						Relay contact output	None
		V0						Voltage pulse output (for SSR drive)	None
	(Note 1)	VC						Voltage pulse output (for SSR drive)	Current output
	(Note 1)	VV						Voltage pulse output (for SSR drive)	Voltage pulse output (for SSR drive)
		C0						Current output	None
	(Note 1)	CC						Current output	Current output
			T					Thermocouple input (K, J, E, T, R, S, B, N, PL II, WRe5-26, DIN U, DIN L)	
			R					RTD input (Pt100/JPt100)	
			L					DC voltage/DC current input (0 to 1Vdc, 1 to 5Vdc, 0 to 5Vdc, 0 to 10Vdc, 0 to 20mAdc, 4 to 20mAdc)	
				A				AC Model (100 to 240Vac)	
				D				DC Model (24Vac/24 to 48Vdc)	
					00			None	
					01			Event relay output: 3 points	
				(Note 1) (Note 3)	02			Event relay output: 3 points Current transformer input: 2 points Digital input: 2 points	
				(Note 1) (Note 3)	03			Event relay output: 3 points Current transformer input: 2 points RS-485 communication	
				(Note 5)	04			Event relay output: 2 points (independent contact)	
				(Note 1) (Note 3) (Note 5)	05			Event relay output: 2 points (independent contact) Current transformer input: 2 points Digital input: 2 points	
				(Note 1) (Note 3) (Note 5)	06			Event relay output: 2 points (independent contact) Current transformer input: 2 points RS-485 communication	
						0		No additional processing	
						D		Inspection Certificate provided	
						Y		Complying with the traceability certification	
							0	None	
							A	UL-marked product	

Note 1. Can not be selected for the C15S.
Note 2. Only 1a contact is applicable for C15S
Note 3. Current transformer sold separately
Note 4. Socket sold separately
Note 5. Can not be selected for the DC Model.

■ Accessories

Name	Model No.
Mounting bracket (for C15T)	81409651-001
Gasket	81409657-001

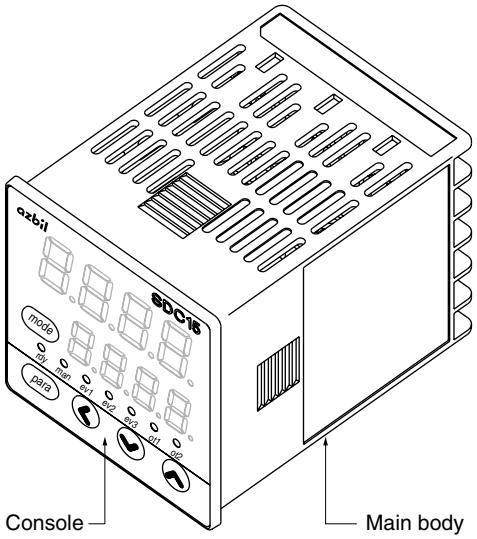
■ Optional parts

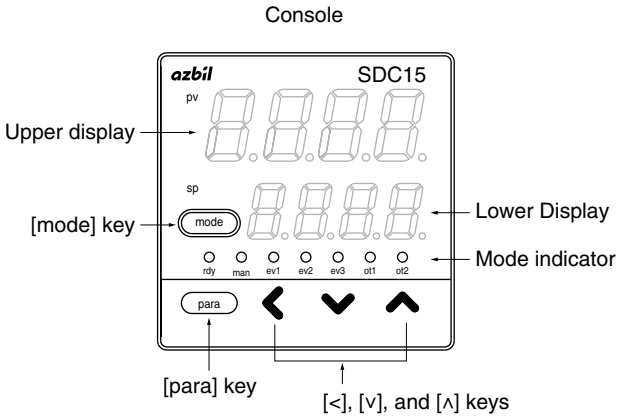
Name	Model No.
Mounting bracket (for C15T)	81446403-001
Gasket (20)	81406918-001
Current transformer (800 turns, 5.8mm hole dia.)	QN206A*
Current transformer (800 turns, 12mm hole dia.)	QN212A*
Socket (for C15S)	81446391-001
Hard cover	81446442-001
Soft cover	81446443-001
Terminal cover	81446898-001
Smart Loader Package	SLP-C35J50
L-shaped plug adaptor	81441057-001

* Not UL-certified.

1 - 2 Part Names and Functions

■ Main body and console





Main body: Contains the electric circuit for I/O signals of measuring instruments, CPU, and memory.

Console: Contains the display panel showing numeric value and status, and operation keys.

● Detailed description of console

[mode] key

When this key is kept pressed for 1 sec. or longer in the operation display mode, any of the following operations, which have been set previously, can be performed:

- AUTO/MANUAL mode selection
- RUN/READY mode selection
- AT (Auto Tuning) start/stop selection
- LSP (Local SP) group selection
- Release all DO (Digital Output) latches
- ON/OFF selection of communication DI (Digital Input) 1

When pressing the [mode] key in the setup display mode, the display is changed to the operation display.

[para] key

This key is used to change the display item.

When this key is kept pressed for 2 sec. or longer in the operation display mode, the display is then changed to the setup display.

[<], [∨], [∧] keys

These keys are used to increase or decrease the numeric value, or to shift the digit.

Upper display

This display shows the PV value or the name of each display item (display value or set value). If an alarm occurs in the operation display mode, the normal display and alarm code are displayed alternately.

The decimal point at the right end digit shows AT (auto tuning) or ST (self-tuning) status. The decimal point flashes twice repeatedly during execution of AT while it flashes once repeatedly during execution of ST.

Lower display

This display shows the SP value, or the display value or set value of each display item. The decimal point at the right end digit shows the communication status.

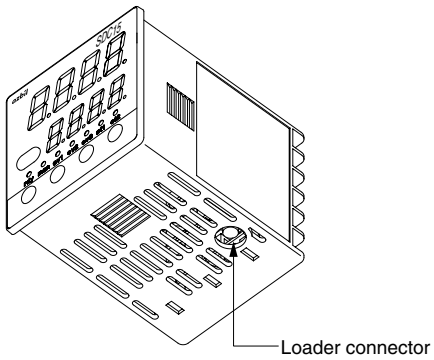
Mode indicators

[rdy]:	RUN/READY mode indicator. Lights when READY
[man]:	AUTO/MANUAL mode indicator. Lights when MANUAL
[ev1], [ev2], [ev3]:	Event 1 to 3 output indicator. Lights when event relays are ON.
[ot1], [ot2]:	Control 1 to 2 output indicator. Lights when the control output is ON. The indicators are always lit when the current output is used.

[!] Handling Precautions

- To select the LSP group using the [mode] key, it is necessary to set a value of “2” or more in [LSP system group].
- To show the communication status using the decimal point at the right end digit on the lower display, select “High function configuration” and make the [LED monitor] settings.
- Do not operate the key with a sharp object (such as tip of mechanical pencil or needle). Doing so might cause the unit to malfunction.

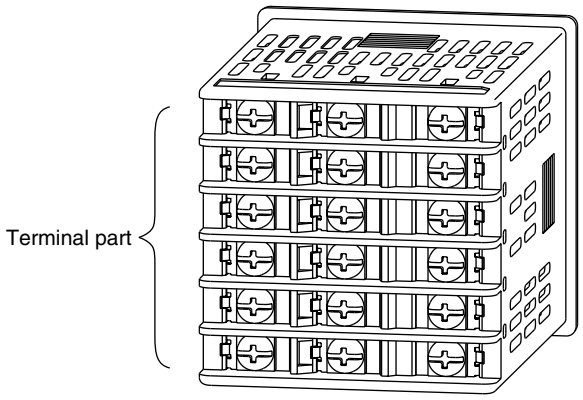
■ Bottom panel



Loader connector: This connector is connected to a personal computer using the dedicated cable supplied with the Smart Loader Package.

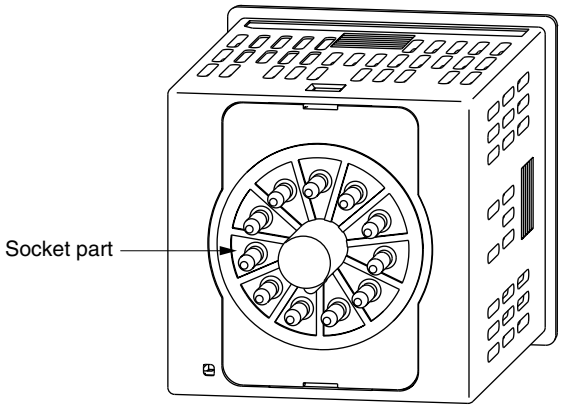
■ Rear panel

● C15T (Panel mount type)



Terminal part: The power supply, input, and output are connected to the terminals. The M3 screw is used. When connecting to the terminal, always use a correct crimp terminal suitable for the M3 screw. The tightening torque of the terminal screw is 0.4 to 0.6N·m.

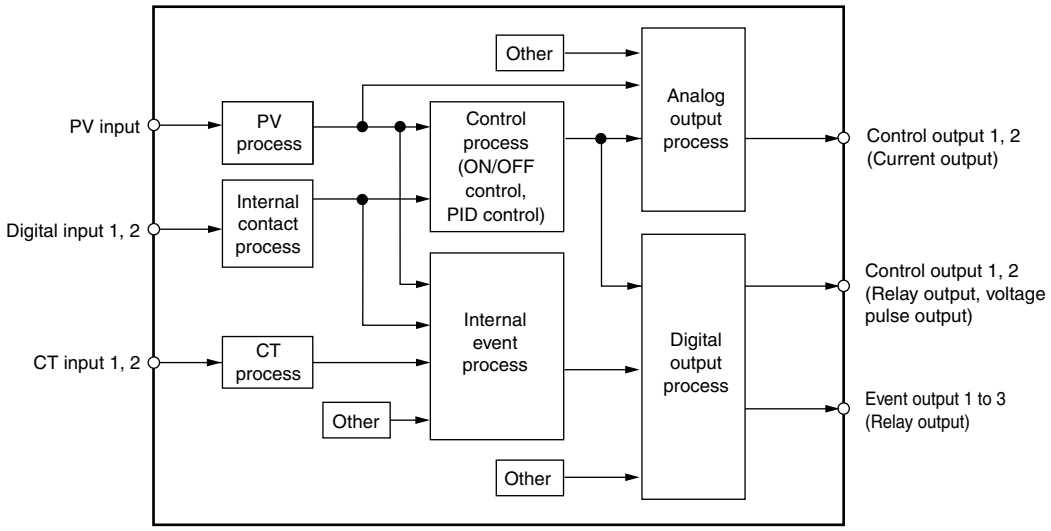
● C15S (Socket mount type)



Socket part: This socket is inserted into the optional socket. The power supply, input, and output are connected from the socket. When performing the wiring from the socket, always use a correct crimp terminal suitable for the M3.5 screw. The tightening torque of the socket terminal screw is 0.78 to 0.98N·m or less.

Chapter 2. OUTLINE OF FUNCTIONS

2 - 1 Input/Output Configuration



- **PV input**

  Sensor or range is selected for the PV input. The selection range may vary depending on the input type of the model (T: Thermocouple, R: RTD, L: DC current, DC voltage).

- **Control output**

  When the control output type of the model is “R: Relay” or “V: Voltage pulse”, the control output becomes the ON-OFF control output or time proportional output. When the time proportional output is used, the time proportioning cycle time can be set. When the control output type of the model is “C: Current”, the control output becomes the continuous output (analog output). When the model has two control outputs, the heat/cool control can be used only with "Simple configuration".

- **Event output**

  When the model provides the event, the alarm or control mode set in [Event type] can be output as DO (digital output).

- **DI (digital input)**

  When the model provides the DI, the function set with the DI assignments can be selected.

- **CT (current transformer) input**

  When the model provides the CT input, the heater burnout alarm can be output from the event output.

2 - 2 Key Operation

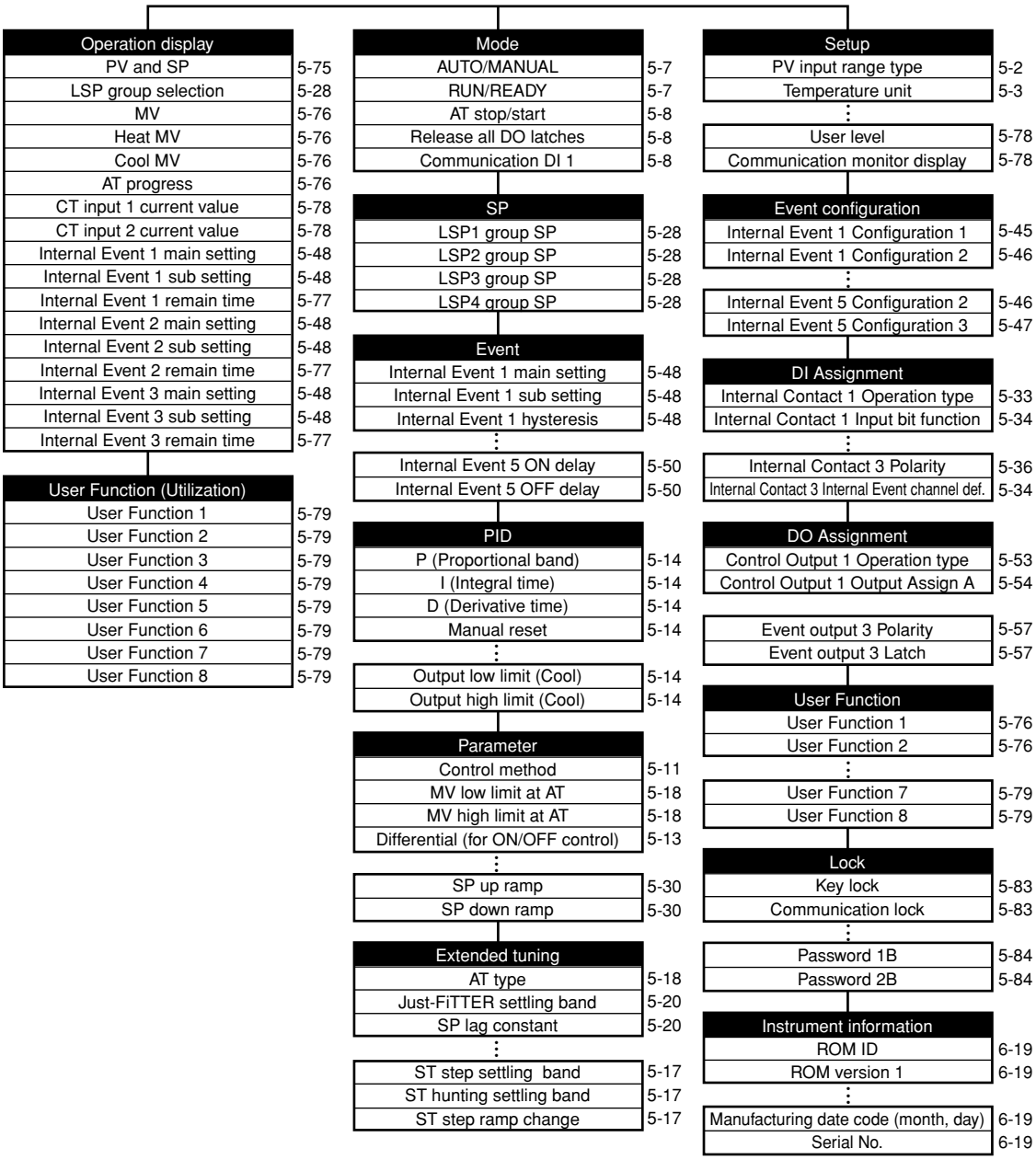
Various displays or settings can be called up on the console through key operation.
Two kinds of general key operation flows are provided, standard key operation type and special key operation type.
A desired key operation type can be selected using the setup setting.

- Standard key operation type: Key operation similar to that of the conventional model SDC10.
- Special key operation type: A part of key operation of the conventional model SDC30 is added to that of the conventional model SDC10.

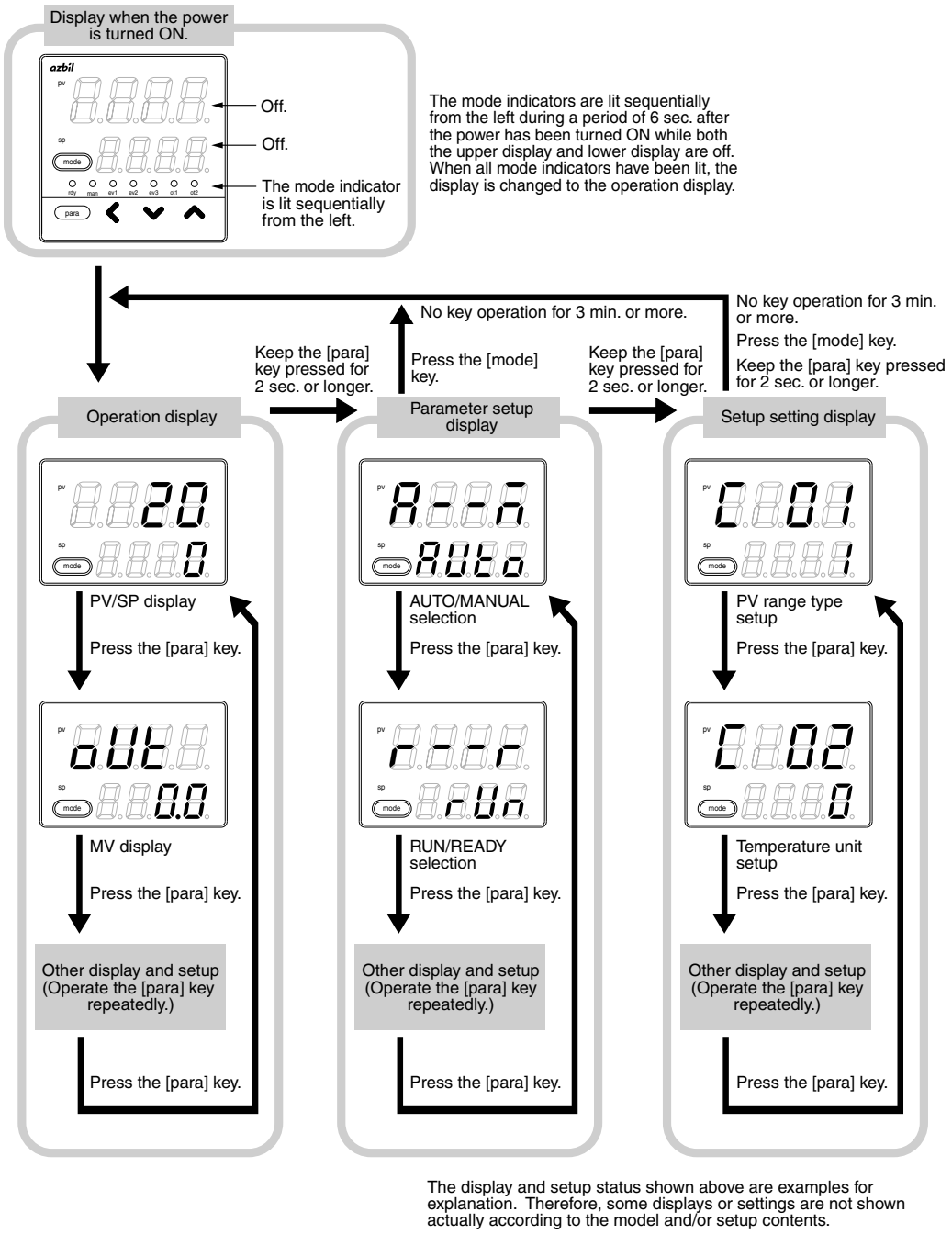
The following describes the general flow of each key operation type:

■ Standard key operation type

When the key operation mode/type of the setup setting "C71" is set at "0", the standard key operation type is selected.
The display and setting data of the standard key operation type are arranged as shown in the following tree-structure:



(Note) The figures shown on the right of the display and setting columns in the tree-structure indicate the relevant pages.



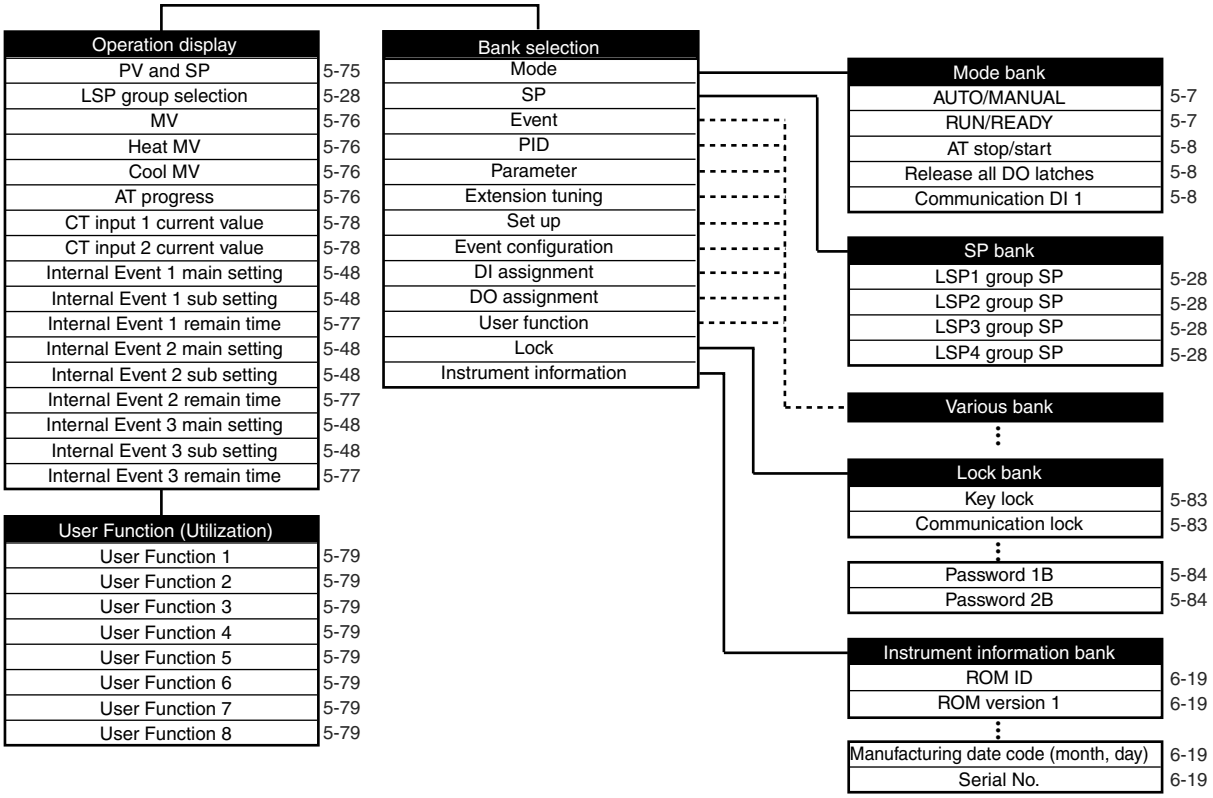
The display and setup status shown above are examples for explanation. Therefore, some displays or settings are not shown actually according to the model and/or setup contents.

Handling Precautions

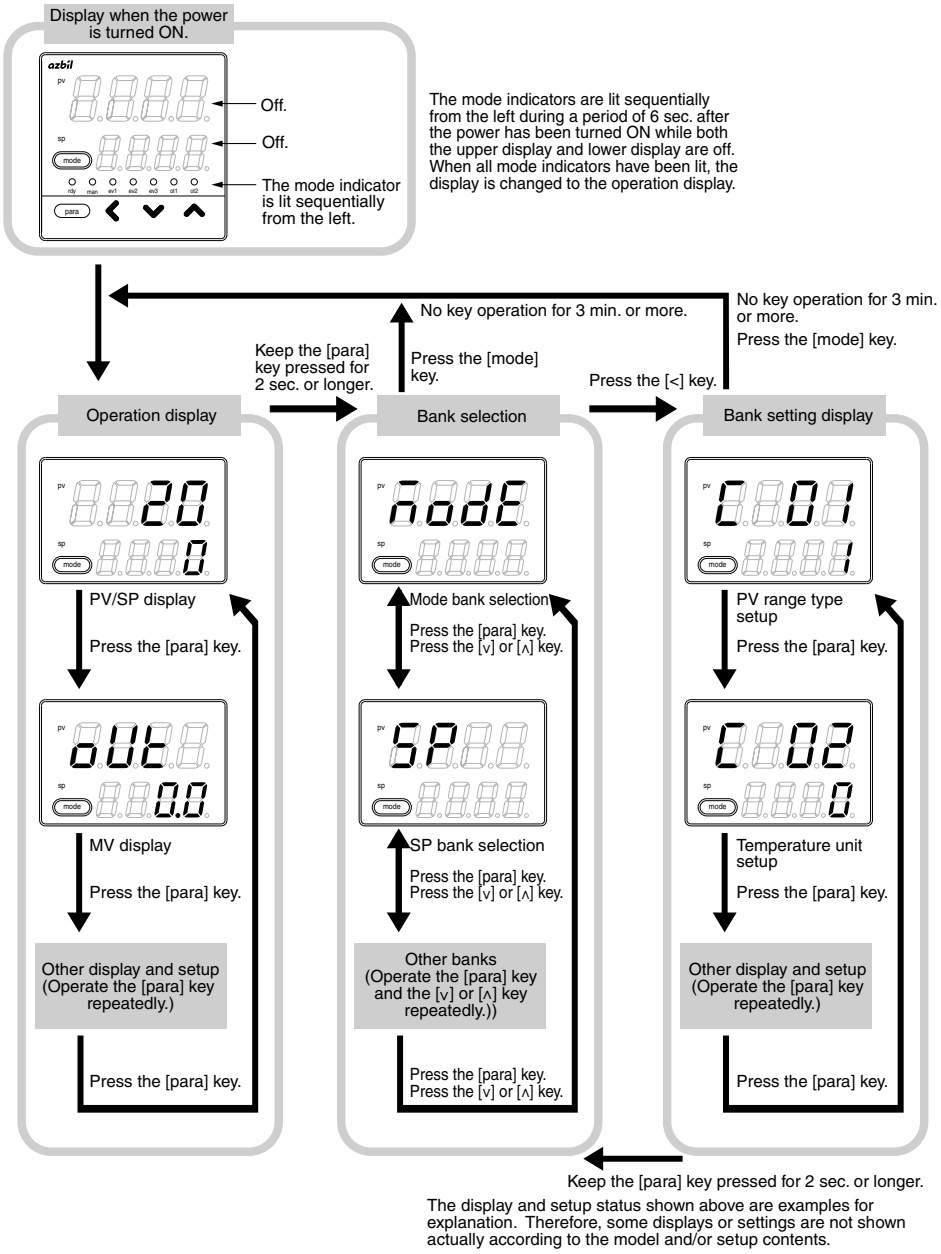
- For details about display and setup contents of the operation display, parameter setting display, and setup setting display:
  ☞ List of Operation Displays (on page 6-1)
  List of Parameter Setting Displays (on page 6-3)
  List of Setup Setting Displays (on page 6-8)
- When pressing the [<] key with the [para] key kept pressed instead of pressing of the [para] key, various displays and settings can be operated in the reverse order. However, the operation that both the [para] key and [<] key are kept pressed for 2 sec. or longer, is invalid.

■ Special key operation type

When the key operation mode/type of the setup setting "C71" is set at "1", the special key operation type is selected.
The display and setting data of the special key operation type are arranged as shown in the following tree-structure:



(Note) The figures shown on the right of the display and setting columns in the tree-structure indicate the relevant pages.



Handling Precautions

- For details about display and setup contents of the operation display, bank selection display, and bank setting display:

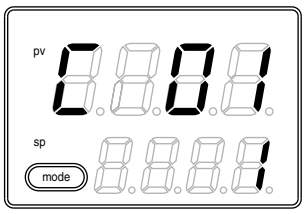
  ☞ List of Operation Displays (on page 6-1)
  List of Parameter Setting Displays (on page 6-3)
  List of Setup Setting Displays (on page 6-8)

  In the lists shown above, a bank belonging to each setting item is described.

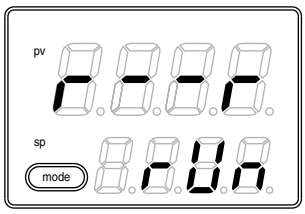
- When pressing the [<] key with the [para] key kept pressed instead of pressing of the [para] key in the operation display or setting item display mode, various displays and settings can be operated in the reverse order. However, the operation becomes invalid that both the [para] key and [<] key are kept pressed for 2 sec. or longer.

■ Data setting procedures

(1) Operate the [para] key to display desired data to be set.
(How to operate the [para] key is described in the previous section, "Flow of general key operation".)

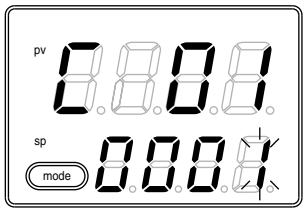


(This Figure shows the display when setting the PV range type of the setup setting [C01].)

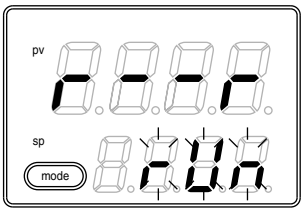


(This Figure shows the display when setting the RUN/Ready selection in the parameter setting [r...r].)

(2) Press any of the [<], [∨], and [∧] keys.
>> When the display No. 2 shows a numeric value, the 1st digit starts flashing. Additionally, when the display No. 2 shows a character string, the entire character string starts flashing.
When a numeric value is displayed, the value can be increased or decreased or the flashing digit can be moved using the [<], [∨], or [∧] key.
When a character string is displayed, the entire flashing character string can be changed using the [∨] or [∧] key.

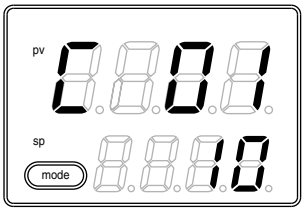


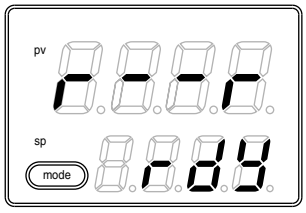
(This Figure shows the display when the 1st digit of "0001" is flashing.)



(This Figure shows the display when the entire character string "rUn" is flashing.)

(3) Release the key and wait for a while.
>> After 2 sec. have elapsed, the flashing display is stopped, and then the data you have changed is set.





! Handling Precautions

- If the data does not start flashing even though the [<], [∨], or [∧] key is pressed, this data cannot be changed.
For example, when the RUN/READY is assigned in the DI Assignment, RUN/READY cannot be selected using the key on the front panel.

- If the character string cannot be changed using the [∨] key while the entire character string is flashing, press the [∧] key.
  On the contrary, if the character string cannot be changed using the [∧] key, press the [∨] key .
- When pressing the [para] key while the display is flashing, the next data is displayed without changing of the data. Additionally, when pressing the [mode] key while the display is flashing, the display is returned to the operation display without changing of the data.
- The MV (manipulated variable) display in the MANUAL mode continues the flashing status even after pressing of the key has been stopped. At this time, the flashing value is output as MV.

■ [mode] key operating procedures

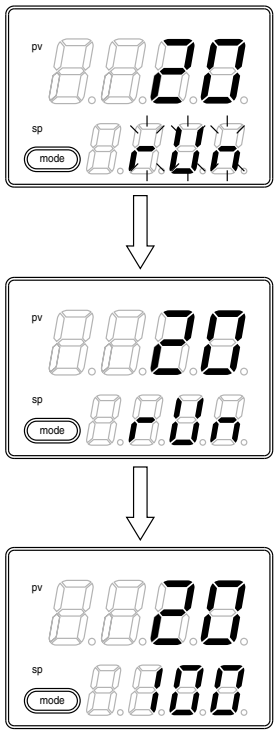
When the [mode] key is kept pressed for 1 sec. or longer on the operation display, the selection operation, which has been set using the [mode] key function (C72) of the setup setting, can be performed.

The Figure on the right shows an example that the [mode] key is pressed in the RUN/READY selection (C72 = 2) setting.

(1) If the current mode is the READY mode when the PV/SP is shown on the operation display, the character string "rUn" on the display No. 2 starts flashing.

(2) When the [mode] key is kept pressed for 1 sec. or longer, the READY mode is changed to the RUN mode and the flashing of the character string "rUn" is stopped.

(3) When pressing of the [mode] key is stopped, the display is returned to the PV/SP display.



Handling Precautions

- If the MODE key function of the setup setting is set disabled (C72 = 0) or if the set selection operation is invalid, the selection operation cannot be performed using the [mode] key.
- When pressing the [mode] key on the parameter setting display or setup setting display instead of the operation display, the display is returned to the operation display. However, even though the [mode] key is kept pressed continually, the selection operation cannot be performed. In this case, stop pressing the key once, and then press the [mode] key.

■ User level

The user level of this unit can be selected from three levels, "Simple configuration", "Standard configuration", and "High function configuration" using the user level of the setup setting "C79".

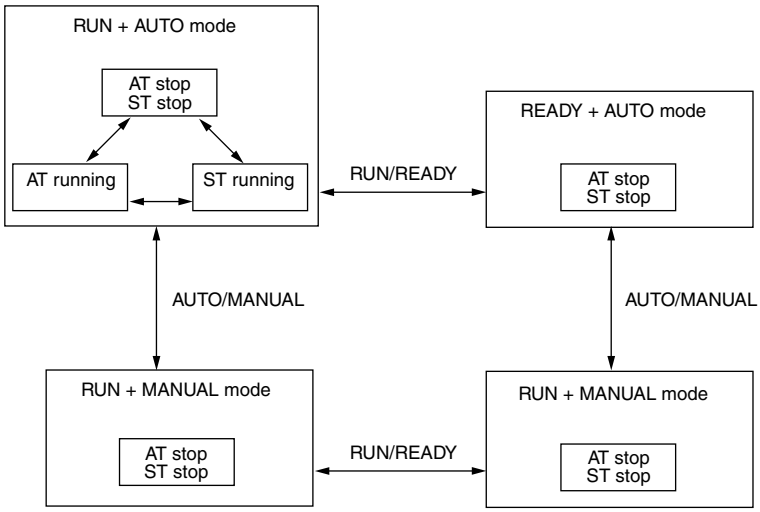
☞ Chapter 6, LIST OF DISPLAYS AND SETTING DATA

Handling Precautions

Even though the user level is changed, the functions other than setting display cannot be changed. The user level is set to "Standard configuration" or "High function configuration" and more advanced functions are set. After that, when the setup is returned to "Simple configuration", this function setup cannot be displayed, but the function itself is operated.

2 - 3 Operation Modes

The following shows the transition of operation modes:



RUN: Control status
READY: Control stop status
AUTO: Automatic operation (This unit automatically determines the MV values.)
MANUAL: Manual operation (The MV values are operated manually.)
AT: Auto tuning (The PID constants are set automatically using the limit cycle.)
ST: Self-tuning (The PID constants are set automatically while the control is kept continuously.)

Chapter 3. INSTALLATION

⚠ CAUTION

Use the SDC15 within the operating ranges recommended in the specifications (temperature, humidity, voltage, vibration, shock, mounting direction, atmosphere, etc.).
Failure to do so might cause fire or faulty operation.

Do not block ventilation holes.
Doing so might cause fire or faulty operation.

■ Installation place

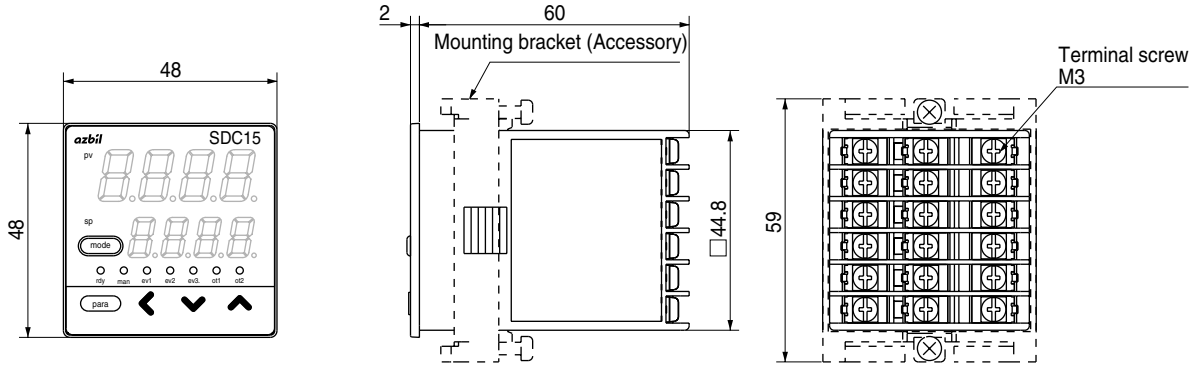
Install the controller in the following locations:

- With the exception of supply power and relay contact output, the I/O common mode voltage to ground must be 30 VRMS max., 42.4 V peak max., 60 Vdc max.
- Not high or low temperature/humidity.
- Free from silicone gas and other corrosive gases such as sulfide gas.
- Less dust or soot.
- Appropriately processed locations to prevent direct sunlight, wind or rain.
- Less mechanical vibration and shock.
- Not close to the high voltage line, welding machine or electrical noise generating source.
- The minimum 15 meters away from the high voltage ignition device for a boiler.
- Less effect by the magnetic.
- No flammable liquid or gas.
- Indoors.

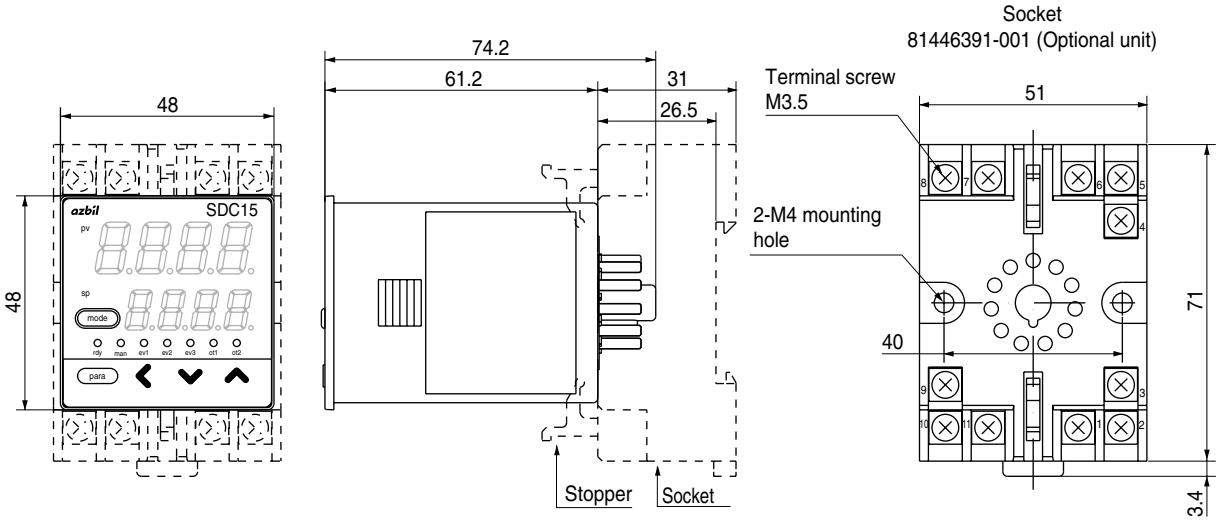
■ External dimensions

● C15T (Panel Mount type)

Unit: mm



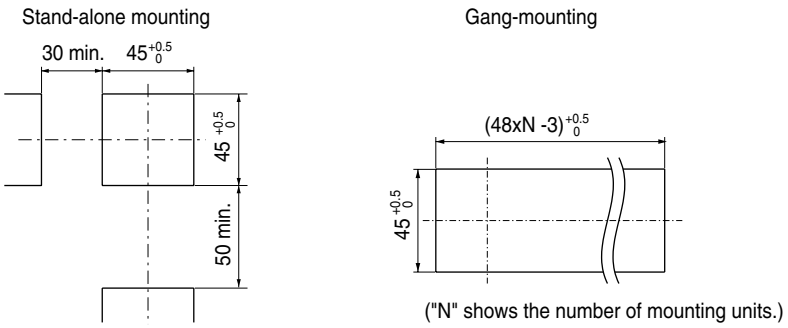
● C15S (Socket Mount type)



■ Panel cutout dimensions

For panel mounting type, make the mounting holes according to the panel hole making dimensions.

Unit: mm



Handling Precautions

- When three or more units are gang-mounted horizontally, the maximum allowable ambient temperature is 40°C.
- Provide a space of at least 50 mm or more above and below the controller.

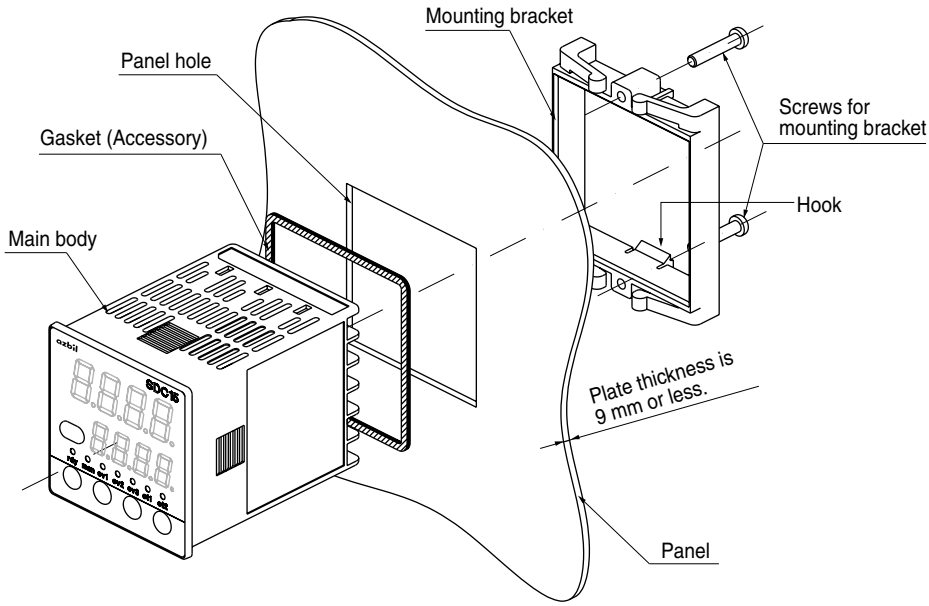
■ Mounting procedures

- The mounting must be horizontal within 10 degrees tilted in back side lowering or within 10 degrees tilted in back side rising.
- In the case of panel mount type (C15T), the mounting panel should be used with a thickness of less than 9 mm of firm board.

● C15T (Panel mount type)

Items to be prepared:

Phillips-head screwdriver



The above Figure shows the waterproof mounting using the gasket.
The gasket is not used for normal panel mounting.

(1) Insert this unit from the front of the panel.
(2) Fit the mounting bracket from the back of the panel.
(3) Push the mounting bracket against the panel until the hook of the mounting bracket is firmly engaged with the groove of the main body.
(4) Tighten the upper and lower screws of the mounting bracket.

For waterproof mounting:

The panel mounting type (C15T) can be waterproof-mounted.
To do so, attach the accessory gasket to the main body before above step (1).
After that, mount the main body with the gasket attached from above operation step (1) in order.

[!] Handling Precautions

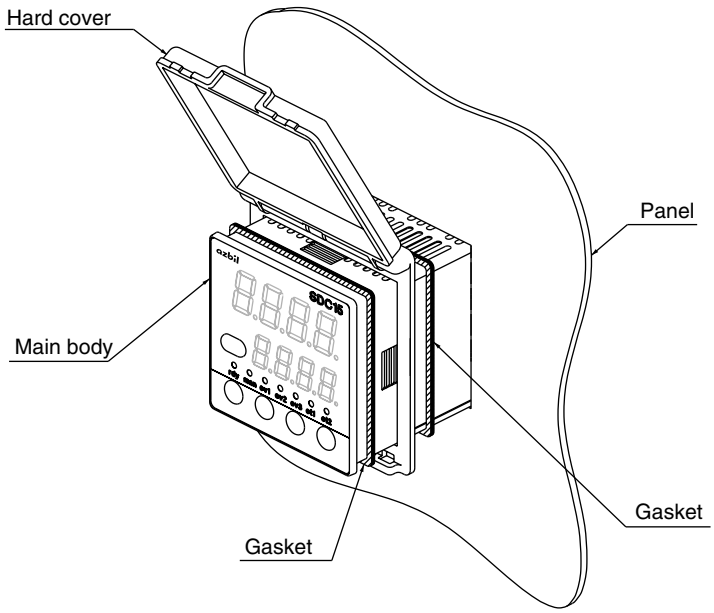
To fasten this controller onto the panel, tighten a mounting bracket screws, and turn one more half turn when there is no play between the bracket and panel. Excessively tightening the screws may deform the controller case.

● C15T (Using the hard cover for panel mount type)

For panel mounting type, it is possible to attach the hard cover to the front console. Use of hard cover makes it possible to prevent the settings from being changed due to accidental operation or to operate the unit in poor installation environment. The display can be seen with the cover kept closed. When operating the key, raise the cover and operate the key.

Items to be prepared:

Hard cover Part No. 81446442-001 (Optional unit)



Both gaskets must be used, one is supplied with the main body and the other is supplied with the hard cover. Both are the same gaskets.

(1) As shown in the Figure, mount the gasket, hard cover, and gasket on the main body in that order so that the hard cover is sandwiched by two gaskets.
(2) Insert this unit from the front of the panel.
(3) Fit the mounting bracket from the back of the panel.
(4) Push the mounting bracket against the panel until the hook of the mounting bracket is firmly engaged with the groove of the main body.
(5) Tighten the upper and lower screws of the mounting bracket.

! Handling Precautions

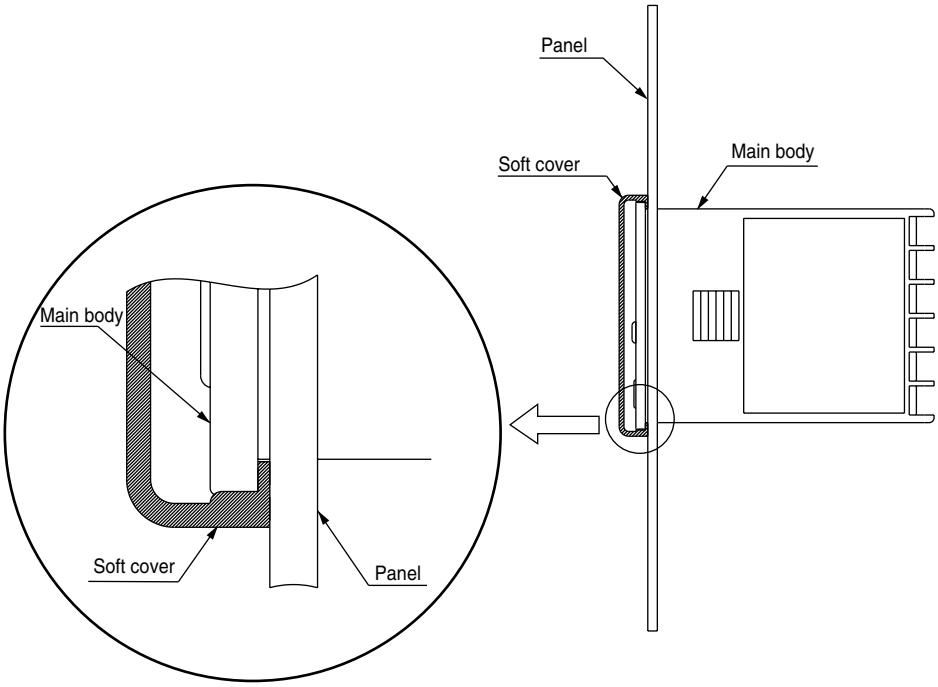
- To fasten this controller onto the panel, tighten a mounting bracket screws, and turn one more half turn when there is no play between the bracket and panel. Excessively tightening the screws may deform the controller case.
- It is possible to mount this unit without use of two gaskets if the waterproof feature is not needed and only the prevention of improper operation is aimed at.

● C15T (Using the soft cover for panel mount type)

For panel mounting type, it is possible to attach the soft cover to the front console. The key can be operated with the soft cover kept attached.
Additionally, when the soft cover is attached to the front console, this provides the feature similar to the waterproof mounting using the gasket.

Items to be prepared:

Soft cover Part No. 81446443-001 (Optional unit)



The gasket supplied with the main body is not used.

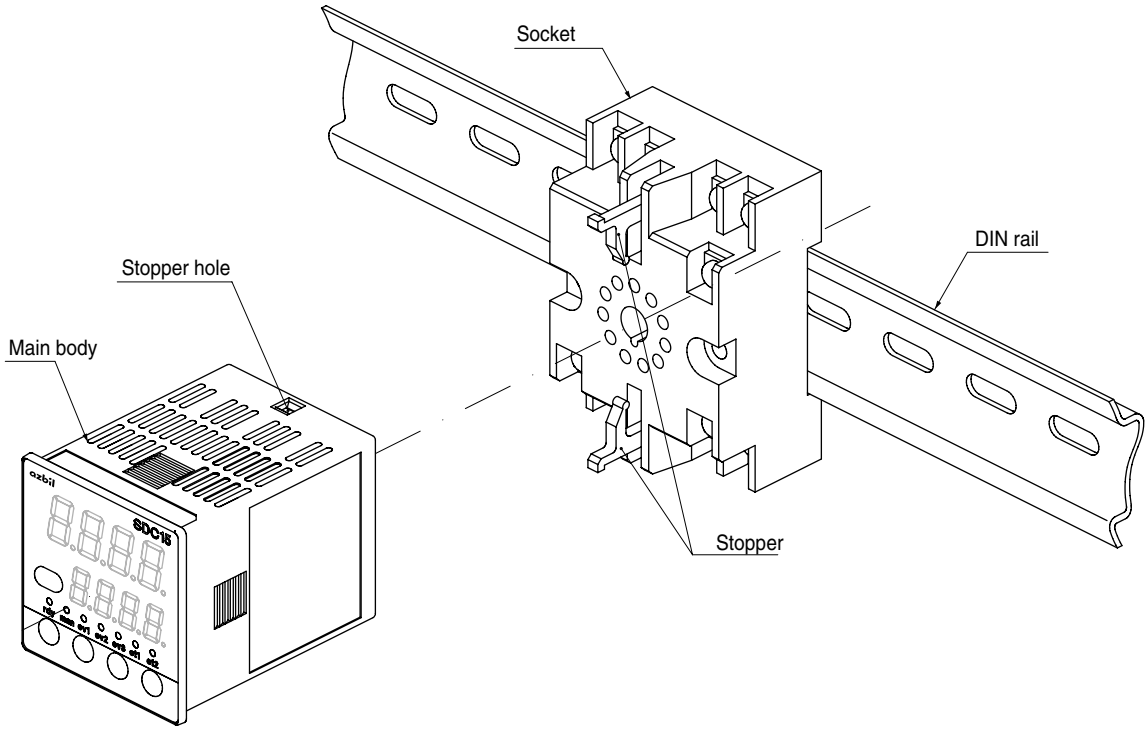
(1) Attach the soft cover so that it covers the console of the main body.
(2) Insert the unit with the soft cover attached from the front of the panel.
(3) Fit the mounting bracket from the back of the panel.
(4) Push the mounting bracket against the panel until the hook of the mounting bracket is firmly engaged with the groove of the main body.
(5) Tighten the upper and lower screws of the mounting bracket.

[!] Handling Precautions

To fasten this controller onto the panel, tighten a mounting bracket screws, and turn one more half turn when there is no play between the bracket and panel. Excessively tightening the screws may deform the controller case.

● **C15S (Socket mount type)**

Items to be prepared:
Phillips-head screwdriver



The above Figure shows the DIN rail mounting.

(1) Mount the socket inside the panel. (For screw tightening, mount the socket directly.)
(2) Perform the wiring to the socket.
(3) Push this unit into the socket.
(4) Put the upper and lower socket stoppers in the stopper holes in the main body, and then insert them.

! Handling Precautions

For socket mount type, it is necessary that the wiring must be completed before mounting this unit on the socket.

Chapter 4. WIRING

4 - 1 Wiring

⚠WARNING

Before removing, mounting, or wiring the SDC15, be sure to turn off the power to the SDC15 and all connected devices.
Failure to do so might cause electric shock.

Do not touch electrically charged parts such as the power terminals.
Doing so might cause electric shock.

⚠CAUTION

Wire the SDC15 properly according to predetermined standards.
Also wire the SDC15 using specified power leads according to recognized installation methods.
Failure to do so might cause electric shock, fire or faulty operation.

Do not allow lead clippings, chips or water to enter the controller case.
Doing so might cause fire or faulty operation.

Firmly tighten the terminal screws at the torque listed in the specifications.
Insufficient tightening of terminal screws might cause electric shock or fire.

Do not use unused terminals on the SDC15 as relay terminals.
Doing so might cause electric shock, fire, or faulty operation.

We recommend attaching the terminal cover (sold separately) after wiring the SDC15.
Failure to do so might cause electric shock, fire, or faulty operation.

Use the relays within the recommended life.
Failure to do so might cause fire or faulty operation.

If there is a risk of a power surge caused by lightning, use a surge absorber (surge protector) to prevent fire or device failure.

Do not make incorrect connections. If the cables are connected incorrectly, this might cause the unit to malfunction.

The controller does not function for approximately 6 sec. after the power has been turned ON. Great care should be taken when the relay output from the controller is used as interlock signals.

The part between the control output 1 and control output 2 is not isolated. When necessary, use an appropriate isolator.

Do not connect multiple loader cables to multiple units from one personal computer. The current coming from other circuits might cause the PV value indication error to occur.

Do not connect any terminating resistor to both ends of the communication path when performing the RS-485 wiring. Doing so might cause the communication to fail.

Always mount a switch for shut-down of the main power of this unit in an easily accessible area of the operator when performing electric wiring of this unit. Additionally, connect a slow-action type (T) fuse having a rated current of 0.2A and rated voltage of 250V to the wiring for the instrument power supply of the AC power supply model. (IEC127)

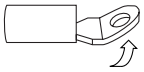
■ Terminal assignment label symbols

The following table shows the meanings of the symbols used for the terminal assignment label attached to the side panel of this unit:

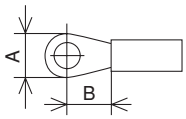
Symbol	Meaning
⎓	DC
~	AC
⚠	Caution, Electric shock hazard
⚠	Caution

■ Wiring precautions

- Before starting the wiring work, carefully check the label on the side panel of this unit to understand the model No. and terminal No. to carry out the wiring properly.
- For panel mount type, use an appropriate crimp type terminal lug suitable for the M3 screw to connect the terminals. The tightening torque of the terminal screw must be 0.4 to 0.6N·m.
- For socket mount type, use an appropriate crimp type terminal lug suitable for the M3.5 screw to connect the terminals. The tightening torque of the terminal screw must be 0.78 to 0.98 N·m or less.
- Pay special attention so that no crimp terminals are in contact with adjacent terminals.
- For the C15T (panel-mount type), to connect 2 crimp terminals to the same terminal screw, bend the crimp terminals before use.

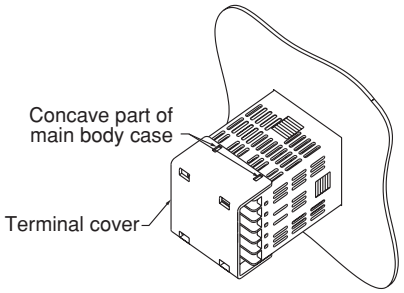


- For the C15T (panel-mount type), connect wires to terminals 1-6 and 13-18 from the left (when viewing the terminal block).



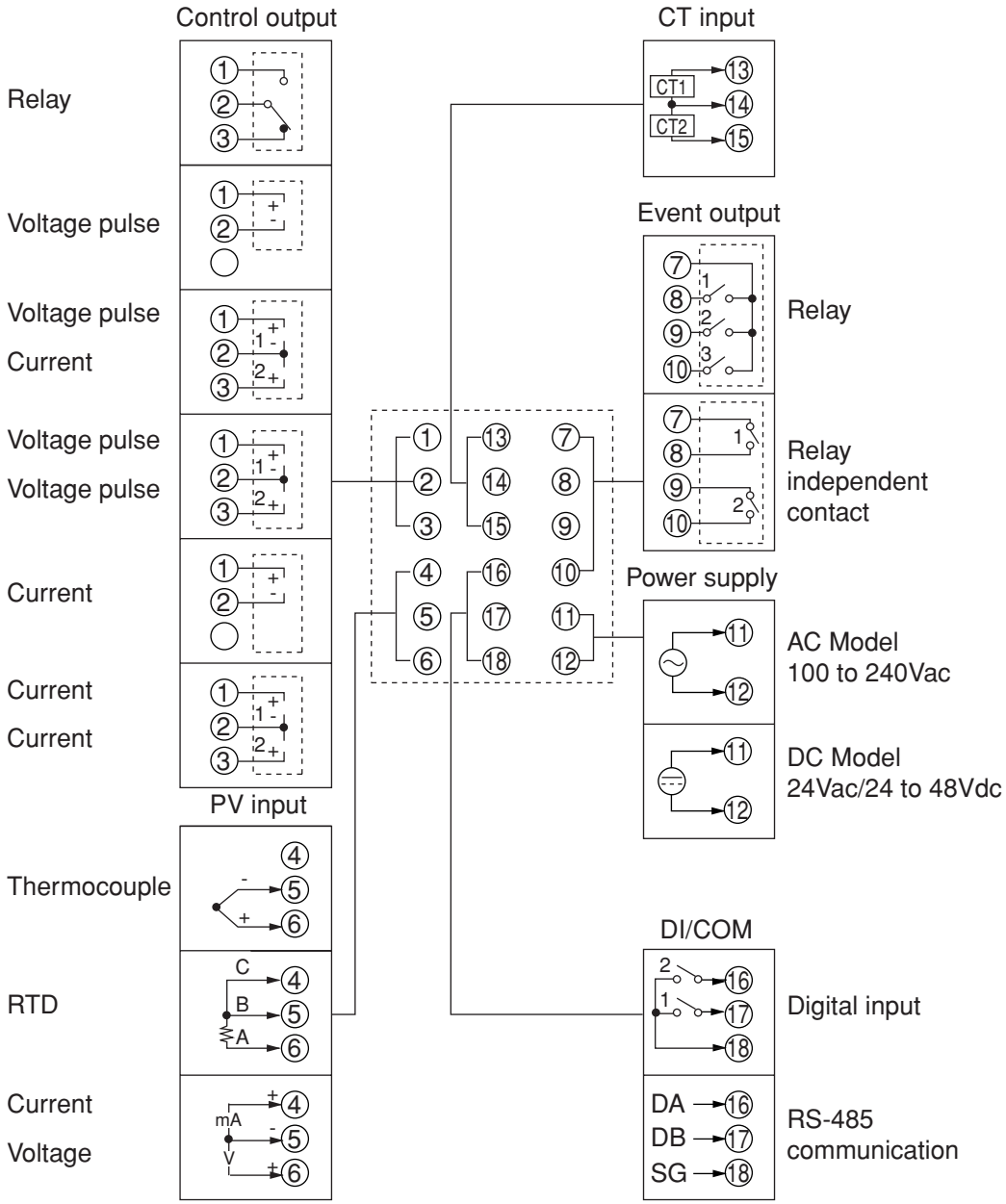
A: 5.8mm max. B: 5.5 to 7.6mm
Recommended crimp terminal: V1.25-MS3 (manufactured by J.S.T. Mfg. Co., Ltd.)

- Keep the input/output signal cables 50cm or more away from the drive power cable and/or power cable. Additionally, do not pass the input/output signal cables and the drive power cable and/or power cable together through the same conduit or duct.
- When connecting this unit and other measuring instrument in parallel, carefully check the conditions necessary for other instrument before starting the instrumentation.
- The digital input is so designed that it is non-voltage input. A contact for micro current must be used.
- Pass the conductor, to which the heater current flows, through the current transformer. Additionally, carefully check that the heater current does not exceed the allowable current level stated in the specification. If the heater current exceeds the allowable current level, this might cause damage to this unit.
- The input of the current transformer cannot be used for the phase angle control.
- For panel mounting type (C15T), an optional terminal cover is available to prevent electric shock. (Model No.: 81446898-001)

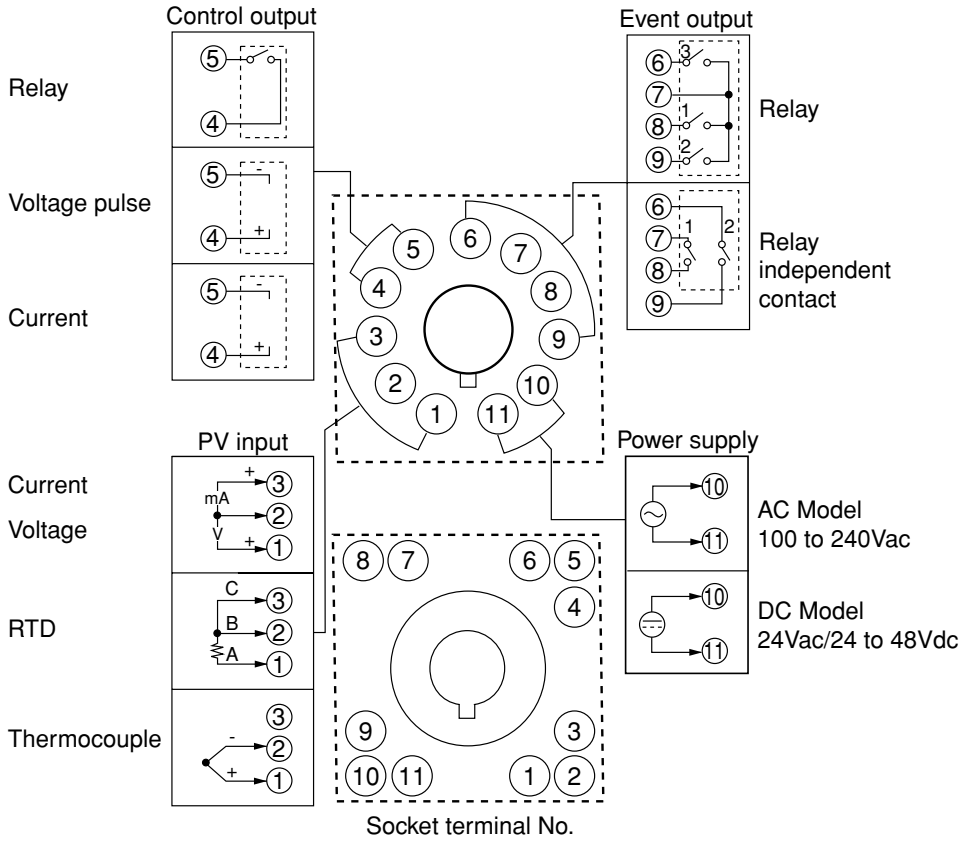


- The part between the control output 1 and control output 2 is not isolated. When necessary, use an appropriate isolator.
- Do not connect any terminating resistor to both ends of the RS-485 communication path. Doing so might cause the communication to fail.
- Make sure that devices and equipment connected to this device have reinforced insulation suitable for the maximum operating voltage of this device's power supply and input/output ports.
- This unit is so designed that it does not start functioning for up to 6 sec. after the power has been turned ON in order to ensure stable operation. After that, the unit then enters the operation mode. However, to satisfy the specified accuracy, it is necessary to warm up the unit for at least 30 min.

● Wiring of C15T

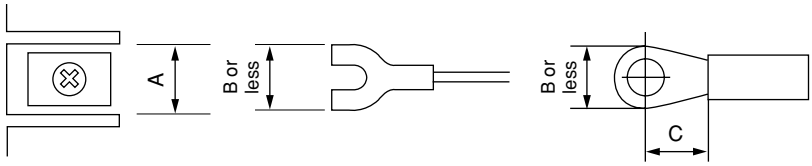


● Wiring of C15S



● Recommended crimp type terminal lugs

For C15T, use an appropriate crimp type terminal lug suitable for the M3 screw.
For C15S socket mounting type, use an appropriate crimp type terminal lug suitable for the M3.5 screw.

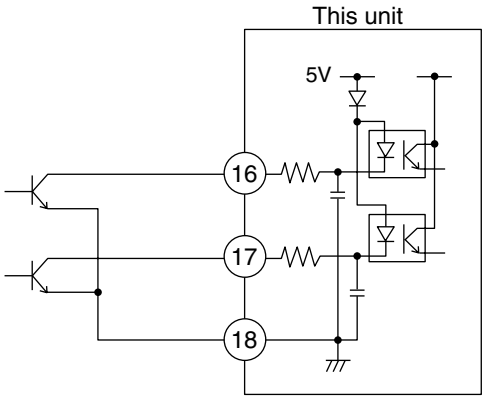


Mounting method	Applicable screw	Terminal dimensions (mm)			Applicable electric wire size	J.S.T. Mfg. Co., Ltd Model No. (Reference)
		A	B	C		
C15T panel mounting type	M3	6.1	5.8	5.5 to 7.6	0.3 to 1.2mm^2 AWG22 to 16	V1.25 - MS3 (round terminal lug) V1.25 B3A (Y terminal lug)
C15S socket mounting type	M3.5	7.4	6.6	6.3	0.3 to 1.2mm^2 AWG22 to 16	V1.25 - M3 (round terminal lug) V1.25 YS3A (Y terminal lug)

[!] Handling Precautions

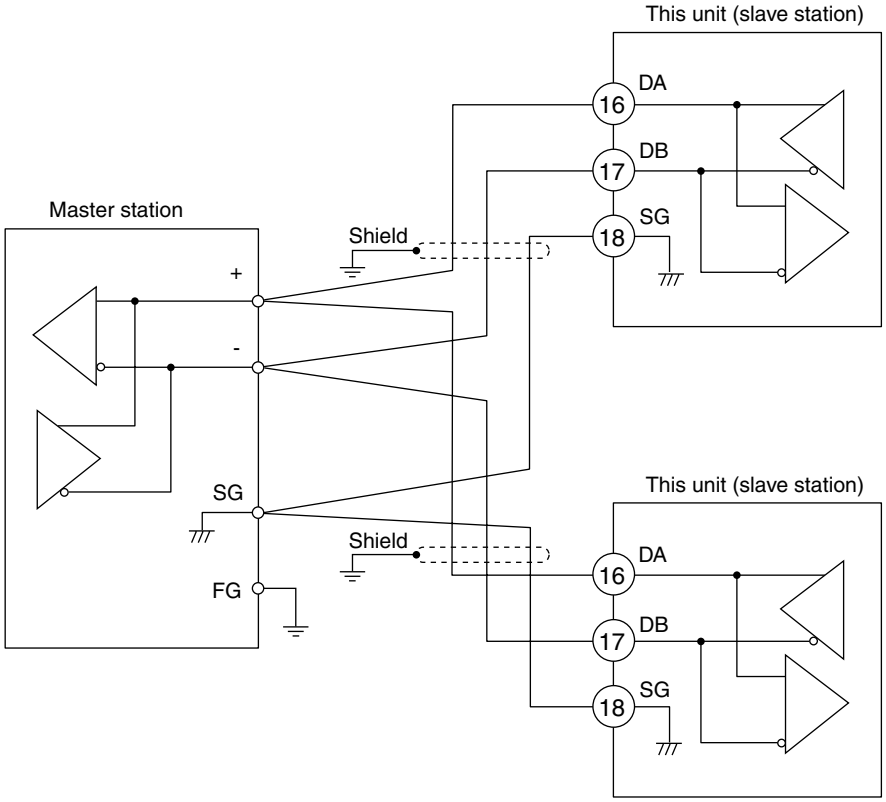
- When installing this unit in a place where the vibration or impact is large, always use an appropriate round crimp terminal so that it is not disengaged from the connection terminal.
- Pay special attention so that no crimp terminals are in contact with adjacent terminals.

■ Connection of open collector output to digital input



■ Connection of communication (RS-485) cable

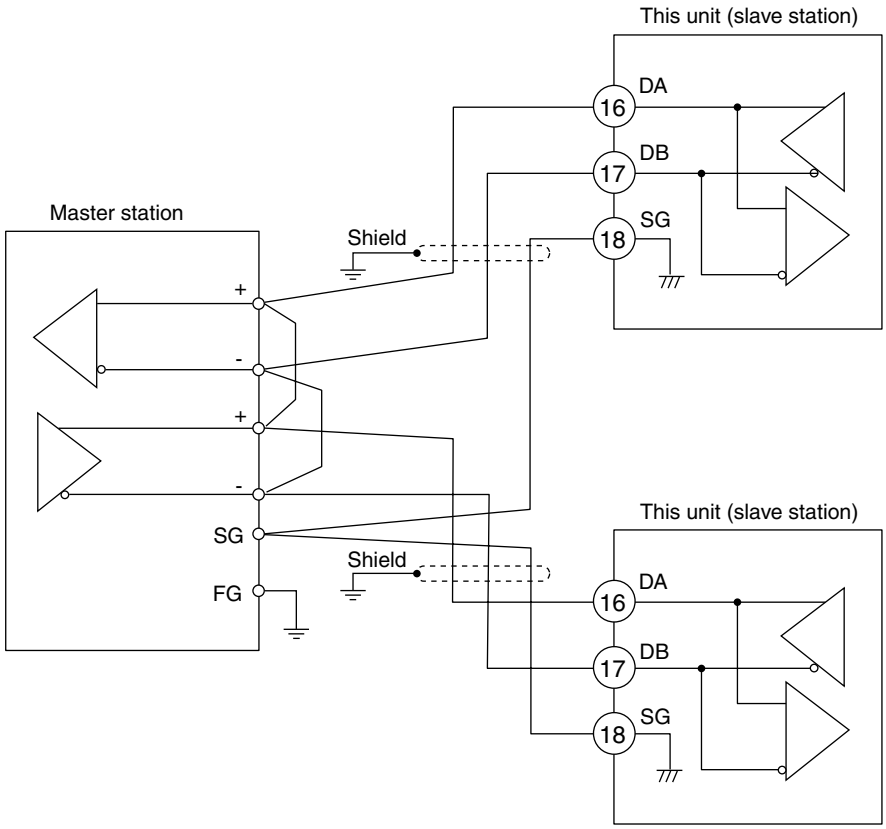
● 3-wire system



Handling Precautions

- Do not connect DA and DB. Doing so might cause damage to this unit.
- Ground the shield line to one point on one side of the cable.
- Do not connect any terminating resistor to both ends of the communication path. Doing so might cause the communication to fail.
- Even though any units requiring the terminating resistor exist in the communication path, do not connect any terminating resistor.
- Be sure to connect SG terminals each other.
  Failure to do so might cause unstable communications.

● **5-wire system**



Handling Precautions

- Do not connect DA and DB. Doing so might cause damage to this unit.
- Ground the shield line to one point on one side of the cable.
- Do not connect any terminating resistor to both ends of the communication path. Doing so might cause the communication to fail.
- Even though any units requiring the terminating resistor exist in the communication path, do not connect any terminating resistor.
- Be sure to connect SG terminals each other.
  Failure to do so might cause unstable communications.

■ Connection with solid state relay (SSR)

To drive the SSR, a model having voltage pulse outputs (V0, VC or VV) must be used.

Generally, the SSR is classified into two groups, constant current type and resistor type.

● Constant current type

The two conditions listed below must be satisfied.

- Input current (maximum): Check that the input current is within the maximum allowable current or less, then the parallel connection can be made.
- Operating voltage range (input): Check that the voltage between the terminals of the voltage pulse output is within the specified range.

1. Azbil Corporation's PGM10N/PGM10F series

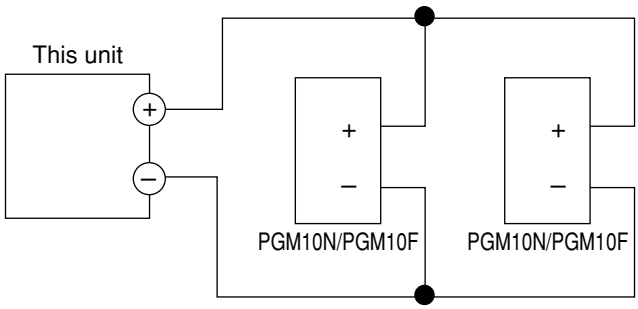
This example shows the calculation for the connection of the SDC15 and the PGM10N015.

(Note: For connection with other model number, check the specifications of each model.)

- Input current: Since the input current is 10mA or less, up to two units (10mA X 2 = 20mA < 24mA [maximum allowable current]) can be connected in parallel.
- Operating voltage range (input): The rating voltage is 3.5 to 30Vdc. Therefore, the voltage between the terminals is within the range.

Voltage between terminals (two PGM10N units)
= Open voltage - internal resistance X total drive current
= 19Vdc ±15% - 82Ω ±0.5% X 20mA
≒15 to 20V

Connection diagram



Number of connectable units

SSR to be used	Connection	V0/VC model	VV model
Azbil Corporation PGM10N	Parallel connection	Up to 2 units	Up to 4 units (Note)
Azbil Corporation PGM10F	Parallel connection	Up to 2 units	Up to 4 units (Note)

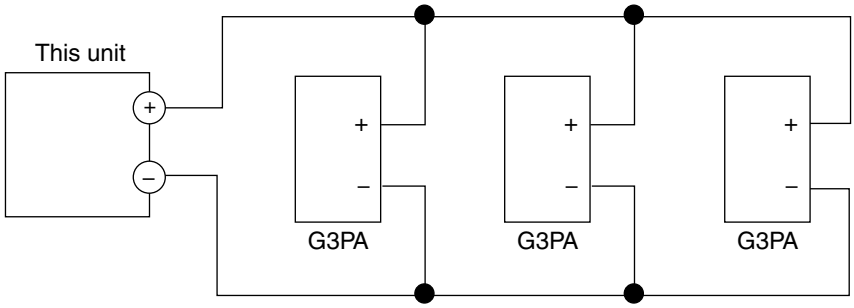
(Note) 2 units for each output

2. Omron's G3PA, G3PB, G3NA

- Input current: Since the input current is 7mA or less, up to three units (7mA X 3 = 21mA < 24mA [maximum allowable current]) can be connected in parallel.
- Operating voltage range (input): The rating voltage is 5 to 24Vdc or 12 to 24Vdc. Therefore, the voltage between the terminals is within the range.

Voltage between terminals (three G3PA units)
= Open voltage - internal resistance X total drive current
= 19Vdc ±15% - 82Ω ±0.5% X 21mA
≒14 to 20V

Connection diagram



Number of connectable units

SSR to be used	Connection	V0/VC model	VV model
Omron G3PA	Parallel connection	Up to 3 units	Up to 6 units (Note)
Omron G3PB	Parallel connection	Up to 3 units	Up to 6 units (Note)
Omron G3NA	Parallel connection	Up to 3 units	Up to 6 units (Note)

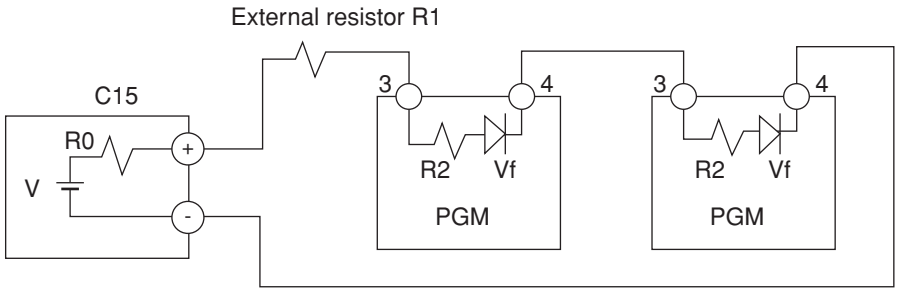
(Note) 3 units for each output

● **Resistor type (Azbil Corporation's PGM, etc.)**

When necessary, an appropriate external resistor is connected in series so that the voltage between the input terminals of the SSR you are using is within the specified range.

(Example) Connection of two Azbil Corporation PGM units

Connection diagram



V: 19V ± 15%
R0: 82Ω ± 0.5%
R1: 680 Ω
R2: 260 Ω
Vf: 1.1V

Voltage between terminals of PGM = (V - 2 X Vf) / (R0 + R1+ R2 + R2) X R2 + Vf
≒ 4.5 V

Input voltage range of PGM: Since the input voltage range is 3 to 6V, the operation is possible.

External resistors

SSR to be used	Number of units to be connected	Connection	External resistor	Notes
Azbil Corporation PGM	1	–	1kΩ (serial connection)	Rating is 1/2W or more.
	2	Serial connection	680Ω (serial connection)	Rating is 1/2W or more.
	3	Serial connection	330Ω (serial connection)	Rating is 1/2W or more.
	4	Serial connection	None	

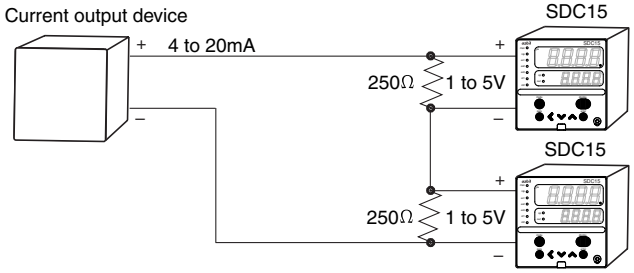
Number of connectable units

SSR to be used	Connection	V0/VC model	VV model
Azbil Corporation PGM	Serial connection	Up to 4 units	Up to 8 units (Note)

(Note) 4 units for each output

■ Connection with current-input type controllers

When the power to this controller is turned off, the current input circuit is cut off.
If multiple current-input type SDCs are connected in series and you want to turn them on/off individually, convert them to voltage input by adding resistors (No. 81401325, sold separately) to the circuit.



■ Noise preventive measures

The power is taken from the single-phase instrumental power supply to consider noise preventive measures.
If the noise from the power supply is large, an appropriate insulation transformer is added to the power supply and an appropriate line filter is used.
(Azbil Corporation's line filter model No.: 81442557-001)
If the noise has fast rising edge, an appropriate CR filter is used.
(Azbil Corporation's CR filter model No.: 81446365-001)

Handling Precautions

After the noise preventive measures have been taken, do not bundle the primary and secondary sides of the insulation transformer together or put them in the same conduit or duct.

4 - 2 Recommended Cables

Contact the thermocouple wires to the terminals in case of a thermocouple input. When a thermocouple is connected to terminals, or wiring distance is long, connect the wire via a shielded compensating lead wire.

- For input/output other than thermocouples, use a JCS 4364 instrument cable or equivalent (generally called twisted shielded cable for instrumentation use). Recommended twisted shielded cables.

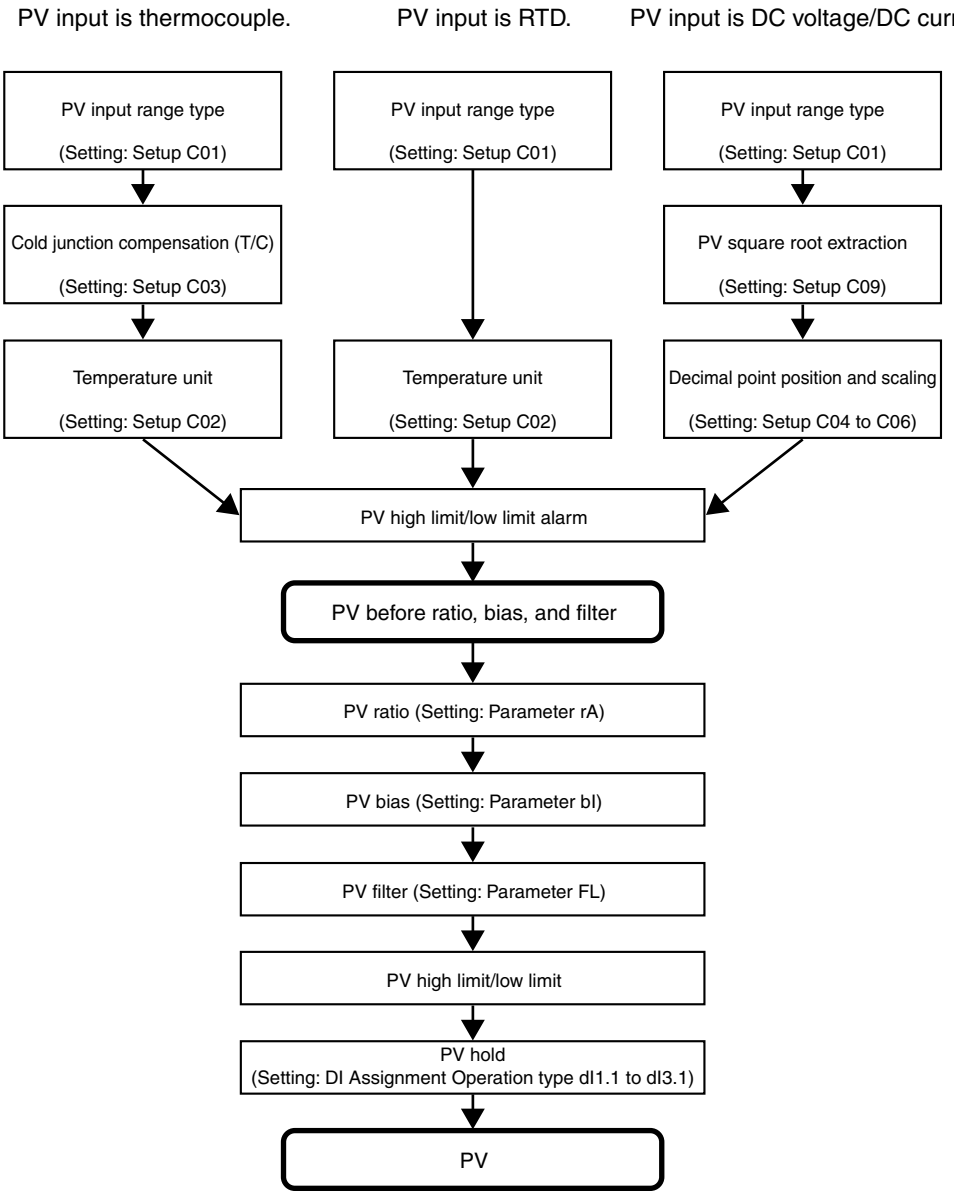
Fujikura Ltd.	2 conductors	IPEV-S-0.9mm^2 X 1P
	3 conductors	ITEV-S-0.9mm^2 X 1T
Hitachi Cable Co.	2 conductors	KPEV-S-0.9mm^2 X 1P
	3 conductors	KTEV-S-0.9mm^2 X 1T

- A shielded multiconductor microphone cord (MVVS) may be used, if electromagnetic induction noise are comparatively low.

Chapter 5. DETAILED DESCRIPTION OF EACH FUNCTION

5 - 1 PV Input

The following shows the functional block diagram of the PV input:



■ PV input range type

When the PV input type is T (thermocouple) or R (RTD), the sensor type and temperature range can be selected.
When the PV input range type is L (DC voltage/DC current), the signal type can be selected.

Item (Setting display/bank)	Display	Contents	Initial value	User level
PV input range type (Setup setting/Setup bank)	C 01	The contents may vary depending on the PV input range type. For details, refer to the PV input range table.	The initial value may vary depending on the PV input range type as shown below. "T": 1 "R": 41 "L": 88	Simple, Standard, High function

● PV input range table (Thermocouple)

C01 set value	Sensor type	Range (Celsius)	Range (Fahrenheit)	C04 display	C04 range	C04 initial value when C01 settings
1	K	-200 to +1200˚C	-300 to + 2200˚F	----	(Not setting)	(No decimal point)
2	K	0 to 1200˚C	0 to 2200˚F	----	(Not setting)	(No decimal point)
3	K	0.0 to 800.0˚C	0 to 1500˚F	❍	0 to 1	0
4	K	0.0 to 600.0˚C	0 to 1100˚F	❍	0 to 1	0
5	K	0.0 to 400.0˚C	0 to 700˚F	❍	0 to 1	0
6	K	-200.0 to +400.0˚C	-300 to + 700˚F	❍	0 to 1	0
9	J	0.0 to 800.0˚C	0 to 1500˚F	❍	0 to 1	0
10	J	0.0 to 600.0˚C	0 to 1100˚F	❍	0 to 1	0
11	J	-200.0 to +400.0˚C	-300 to + 700˚F	❍	0 to 1	0
13	E	0.0 to 600.0˚C	0 to 1100˚F	❍	0 to 1	0
14	T	-200.0 to +400.0˚C	-300 to + 700˚F	❍	0 to 1	0
15	R	0 to 1600˚C	0 to 3000˚F	----	(Not setting)	(No decimal point)
16	S	0 to 1600˚C	0 to 3000˚F	----	(Not setting)	(No decimal point)
17	B	0 to 1800˚C	0 to 3300˚F	----	(Not setting)	(No decimal point)
18	N	0 to 1300˚C	0 to 2300˚F	----	(Not setting)	(No decimal point)
19	PL II	0 to 1300˚C	0 to 2300˚F	----	(Not setting)	(No decimal point)
20	WRe5-26	0 to 1400˚C	0 to 2400˚F	----	(Not setting)	(No decimal point)
21	WRe5-26	0 to 2300˚C	0 to 4200˚F	----	(Not setting)	(No decimal point)
24	DIN U	-200.0 to +400.0˚C	-300 to + 700˚F	❍	0 to 1	0
25	DIN L	-100.0 to +800.0˚C	-150 to + 1500˚F	❍	0 to 1	0

● PV input range table (RTD)

C01 set value	Sensor type	Range (Celsius)	Range (Fahrenheit)	C04 display	C04 range	C04 initial value when C01 settings
41	Pt100	-200.0 to +500.0˚C	-300 to + 900˚F	----	(Not setting)	(No decimal point)
42	JPt100	-200.0 to +500.0˚C	-300 to + 900˚F	----	(Not setting)	(No decimal point)
43	Pt100	-200.0 to +200.0˚C	-300 to + 400˚F	----	(Not setting)	(No decimal point)
44	JPt100	-200.0 to +200.0˚C	-300 to + 400˚F	----	(Not setting)	(No decimal point)
45	Pt100	-100.0 to +300.0˚C	-150 to + 500˚F	----	(Not setting)	(No decimal point)
46	JPt100	-100.0 to +300.0˚C	-150 to + 500˚F	----	(Not setting)	(No decimal point)
51	Pt100	-50.0 to +200.0˚C	-50 to + 400˚F	❍	0 to 1	1
52	JPt100	-50.0 to +200.0˚C	-50 to + 400˚F	❍	0 to 1	1
53	Pt100	-50.0 to +100.0˚C	-50 to + 200˚F	❍	0 to 1	1
54	JPt100	-50.0 to +100.0˚C	-50 to + 200˚F	❍	0 to 1	1
63	Pt100	0.0 to 200.0˚C	0 to + 400˚F	❍	0 to 1	1
64	JPt100	0.0 to 200.0˚C	0 to + 400˚F	❍	0 to 1	1
67	Pt100	0.0 to 500.0˚C	0 to + 900˚F	----	(Not setting)	(No decimal point)
68	JPt100	0.0 to 500.0˚C	0 to + 900˚F	----	(Not setting)	(No decimal point)

*1. The accuracy of a B thermocouple is ±5%FS for a range of 260˚C or less, ±1%FS for 260 to 800˚C. The indicated low limit for a B thermocouple is 20˚C. However, if ROM version 1 of the instrument information bank (id02) is prior to 2.04, the value is -180˚C.

*2. PL II thermocouple is a range, which has been added to the units manufactured from July, 2003.

*3. The PV range display for thermocouple with a decimal point is available for ROM version 2.26 and later.

● PV input range table (DC voltage/DC current)

C01 set value	Sensor type	Range (C05, C06)	C04 display	C04 range	C04 initial value when C01 settings
84	0 to 1V	• Scaling range is -1999 to +9999.	❍	0 to 3	No change
86	1 to 5V	• When C01 is changed, the range (C05, C06)	❍	0 to 3	No change
87	0 to 5V	default defaults to 0 to 1000.	❍	0 to 3	No change
88	0 to 10V		❍	0 to 3	No change
89	0 to 20mA		❍	0 to 3	No change
90	4 to 20mA		❍	0 to 3	No change

! Handling Precautions

- When the C01 PV input range number is set, the decimal point position and range are initially set automatically as shown in the tables. For details on the decimal point, refer to the description of setup C04 (decimal point position) on page 5-4.
- Make sure to set the correct number in setup display C01, according to the type and range of the sensor used. If the setting is wrong, problems such as large temperature errors in the output may occur.
- For details about the accuracy of each PV range type:
  ☞ Chapter 13, SPECIFICATIONS (on page 13-1)

■ Temperature unit

When the PV input type is T (thermocouple) or R (RTD), the temperature unit can be selected.

Item (Setting display/bank)	Display	Contents	Initial value	User level
Temperature unit (Setup setting/Setup bank)	C 02	0: Celsius (˚C) 1: Fahrenheit (˚F).	0	Simple, Standard, High function

- When the PV input type is T (thermocouple) or R (RTD), the display and setting can be made.

■ Cold junction compensation (T/C)

When the PV input type is T (thermocouple), any of the following can be selected:

- The cold junction compensation (T/C) is performed inside this unit.
- The cold junction compensation (T/C) is not performed inside this unit since an external cold junction compensation unit, such as ice bath is used.
- When the PV input type is T (thermocouple), the display and setting can be made.

Item (Setting display/bank)	Display	Contents	Initial value	User level
Cold junction compensation (T/C) (Setup setting/Setup bank)	C 03	0: Cold junction compensation (T/C) is performed (internal). 1: Cold junction compensation (T/C) is not performed (external).	0	High function

■ PV square root extraction dropout

When the PV input type is L (DC voltage/DC current), a dropout value can be set so that the result of the PV square root extraction used to convert the pressure (differential pressure) into the flow becomes "0".

- When the PV input type is L (DC voltage/DC current), the display and setting can be made.

Item (Setting display/bank)	Display	Contents	Initial value	User level
PV square root extraction dropout (Setup setting/Setup bank)	C 09	0.0%: Square root extraction is not performed. 0.1 to 100.0%	0.0%	High function

- Details of PV square root extraction

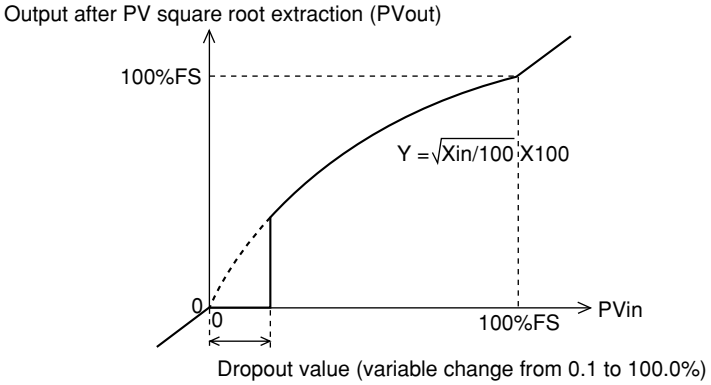
The calculation input in % and the calculation result in % are expressed as PVin and PVout, respectively.

When the PV input is the PV square root extraction dropout set value or more and less than 100.0%, the control formula becomes as shown below.

$$PVout = \sqrt{PVin \div 100} \times 100$$

When the PV input is larger than 0.0% and smaller than the PV square root extraction dropout set value, PVout = 0.0%.

When the PV input is 0.0% or less or 100.0% or more, the square root extraction is not performed. Therefore, PVout = PVin.



■ Decimal point position

If the PV input type in the model number is L (DC voltage/current), or if one of the thermocouple or RTD ranges is selected in C01, the decimal point position can be set.

Item (Setting display/bank)	Display	Contents	Initial value	User level
Decimal point position (Setup setting/Setup bank)	C 04	0: No decimal point 1: 1 digit below decimal point 2: 2 digits below decimal point 3: 3 digits below decimal point	0	Simple, Standard, High function

Handling Precautions

- As this setting is changed, the decimal point position of the parameters related to the decimal point position of the PV input is also changed. The decimal point position of the following settings is changed:
  - SP setting
  - SP low limit/high limit setting
  - SP up ramp/down ramp setting
  - Event setting and continuous output setting related to PV
  - Event setting and continuous output setting related to SP
  - Event setting and continuous output setting related to deviation (absolute deviation)
- The PV range display for thermocouple is available for ROM version 2.26 and later.

Note

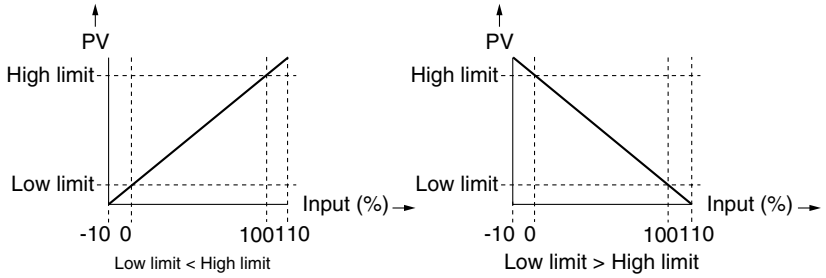
- For the display conditions, setting range and initial value of range numbers (C01):
  ☞PV input range tables.(on page 5-2)

■ PV input range low limit/high limit

When the PV input type is L (DC voltage/DC current), the scaling of the PV input can be set.

Item (Setting display/bank)	Display	Contents	Initial value	User level
PV input range low limit (Setup setting/Setup bank)	C 05	When the PV input type is "L", the following contents apply: -1999 to +9999 (no decimal point) -199.9 to +999.9 (1 digit after decimal point) -19.99 to +99.99 (2 digits after decimal point) -1.999 to +9.999 (3 digits after decimal point) When the PV input type is "T" or "R", the range low limit and high limit values selected using the PV input range type are used.	When the PV input type is "L", the initial value is "0".	Simple, Standard, High function
PV input range high limit (Setup setting/Setup bank)	C 06		When the PV input type is "L", the initial value is "1000".	

- When the PV input type is T (thermocouple) or R (RTD), the setting item can be displayed, but the setting cannot be made.
- When the PV input type is L (DC voltage/DC current), the display and setting can be made.
  The following describes the relationship between the PV input and PV when setting up the range low limit and high limit.



■ PV ratio and PV bias

The PV ratio and PV bias can be set to compensate the PV.

Item (Setting display/bank)	Display	Contents	Initial value	User level
PV ratio (Parameter setting/Parameter bank)	rA	0.001 to 9.999	1.000	Standard, High function
PV bias (Parameter setting/Parameter bank)	bI	-1999 to +9999 U	0U	Simple, Standard, High function

- Details of PV ratio and PV bias controls
  Assuming that the control input is PVin, control result is PVout, PV ratio is RA, and PV bias is BI, the following control formula is obtained:
  PVout = (PVin X RA) + BI

■ PV filter

This PV filter is a primary delay filter to be used if the PV repeatedly fluctuates rapidly and the control cannot be performed or if the PV fluctuates finely due to influence of noise, etc.
As a larger value is set, it becomes difficult to change the PV used for the control of this unit.
Normally, the PV filter is used with an initial value of "0.0".

Item (Setting display/bank)	Display	Contents	Initial value	User level
PV filter (Parameter setting/Parameter bank)	FL	0.0: No filter 0.1 to 120.0s	0.0s	Simple, Standard, High function

$OUT = OUT_{-1} + (IN - OUT_{-1})/(T/Ts + 1)$

IN: Input to PV filter
OUT: Control output of current filter
OUT_{-1}: Control output of previous filter
T: Filter set value (s)
Ts: Sampling cycle time (0.5s)

■ PV hold

It is possible to set the PV to a fixed value using the PV hold, PV Max. hold, and PV Min. hold of the DI (digital input) functions.

PV hold: PV is set to a fixed value and it is not updated.
PV Max. hold: PV maximum value is held.
The PV value is updated only when the new PV value is larger than the currently held value.
PV Min. hold: PV minimum value is held.
The PV value is updated only when the new PV value is smaller than the currently held value.

When using the PV hold, PV Max. hold, or PV Min. hold, the PV indication on the upper display is flashing.

■ PV low limit/high limit and PV low limit/high limit alarms

PV low limit and PV high limit are provided for each PV input range type.
In principle, -10%FS of each range becomes the PV low limit while +110%FS becomes the PV high limit.
☞ page 10-2
The PV is limited so that it is within a range between the PV low limit and PV high limit.
If the PV before activation of the PV ratio, PV bias, and PV filter is larger than the PV high limit, PV high limit alarm (AL01) occurs. On the contrary, if this PV is smaller than the PV low limit, the PV low limit alarm (AL02) occurs.

5 - 2 Mode

It is possible to set the AUTO/MANUAL mode selection, RUN/READY mode selection, AT (Auto Tuning) stop/start selection, release all DO (digital output) latches, and OFF/ON selection of communication DI (digital input) 1.

■ AUTO/MANUAL mode

The AUTO/MANUAL mode selection can be set.

Item (Setting display/bank)	Display	Contents	Initial value	User level
AUTO/MANUAL (Parameter setting/Mode bank)	A - - M	AUto: AUTO mode [Communication value is "0".] MAn: MANUAL mode [Communication value is "1".]	AUto	Simple, Standard, High function

- When the AUTO/MANUAL mode is changed, the display is automatically returned to the operation display.
- If the operation type of internal contacts 1 to 3 is set at “AUTO/MANUAL”, [A--M: AUTO/MANUAL] can be displayed, but the setting cannot be made.
- When [CtrL: Control method] is set at "0" (ON/OFF control), [A--M: AUTO/MANUAL] cannot be displayed and set.
- When [bit 0: AUTO/MANUAL display] of [C73: MODE display setup] is set at "0" (no display), [A--M: AUTO/MANUAL] cannot be displayed and set.

■ RUN/READY mode

The RUN/READY mode selection can be set.

Item (Setting display/bank)	Display	Contents	Initial value	User level
RUN/READY (Parameter setting/Mode bank)	r - - r	rUn: RUN mode [Communication value is "0".] rdy: READY mode [Communication value is "1".]	rUn	Simple, Standard, High function

- If the operation type of internal contacts 1 to 3 is set at “RUN/READY”, [r--r: RUN/READY] can be displayed, but the setting cannot be made.
- When [bit 1: RUN/READY display] of [C73: MODE display setup] is set at "0" (no display), [r--r: RUN/READY] cannot be displayed and set.

■ AT (Auto Tuning) stop/start

The AT stop/start selection can be set.

Item (Setting display/bank)	Display	Contents	Initial value	User level
AT (Auto Tuning) stop/start (Parameter setting/Mode bank)	AT	At.oF: AT stop [Communication value is "0".] At.ON: AT start [Communication value is "1".]	At.oF	Simple, Standard, High function

- The AT is stopped in the MANUAL or READY mode.
- If the PV high limit alarm (AL01) or PV low limit alarm (AL02) occurs, the AT is stopped.
- If the operation type of internal contacts 1 to 3 is set at "AT stop/start", [At: AT stop/start] can be displayed, but the setting cannot be made.
- When [CtrL: Control method] is set at "0" (ON/OFF control), [At: AT stop/start] cannot be displayed and set.
- When [bit 3: AT stop/start display] of [C73: MODE display setup] is set at "0" (no display), [At: AT stop/start] cannot be displayed and set.

☞ AT (on page 5-18) and AT function (on page 5-21)

■ Release all DO (digital output) latches

Release all DO (digital output) latches can be set.

Item (Setting display/bank)	Display	Contents	Initial value	User level
Release all DO (digital output) latches (Parameter setting/Mode bank)	do.Lt	Lt.ON: Latch is continued. [Communication value is "0".] Lt.oF: Latch is released. [Communication value is "1".])	Lt.ON	Simple, Standard, High function

- If the operation type of internal contacts 1 to 3 is set at "Release all DO latches", [do.Lt: Release all DO latches] can be displayed, but the setting cannot be made.
- When [bit 4: Release all DO latches display] of [C73: MODE display setup] is set at "0" (no display), [do.Lt: Release all DO latches] cannot be displayed and set.

■ Communication DI (digital input) 1

Communication DI (digital input) 1 can be set.

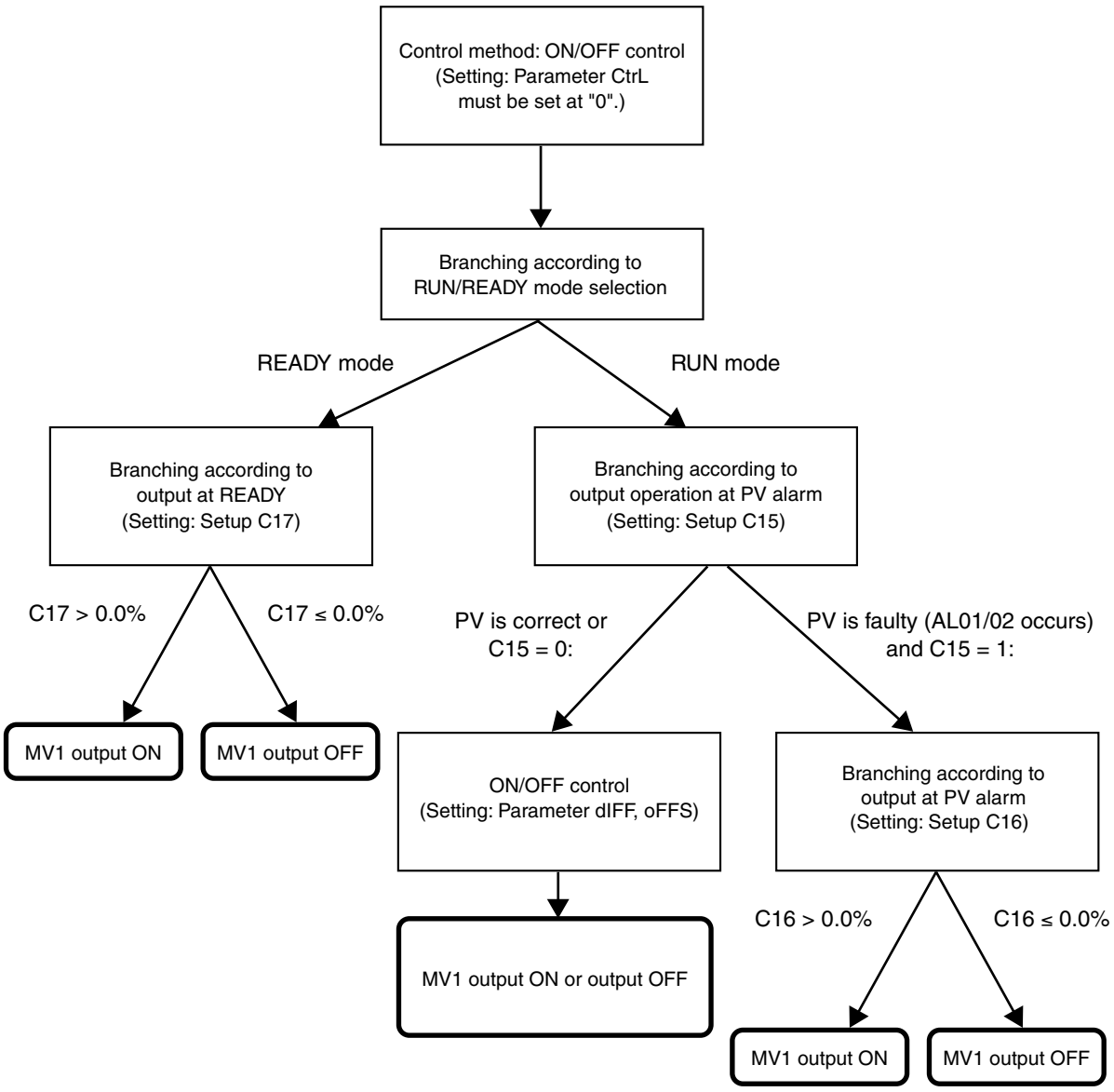
Item (Setting display/bank)	Display	Contents	Initial value	User level
Communication DI (digital input) 1 (Parameter setting/Mode bank)	C.dI 1	DI.oF: Communication DI1. OFF [Communication value is "0".] DI.ON: Communication DI1. ON [Communication value is "1".]	DI.oF	Simple, Standard, High function

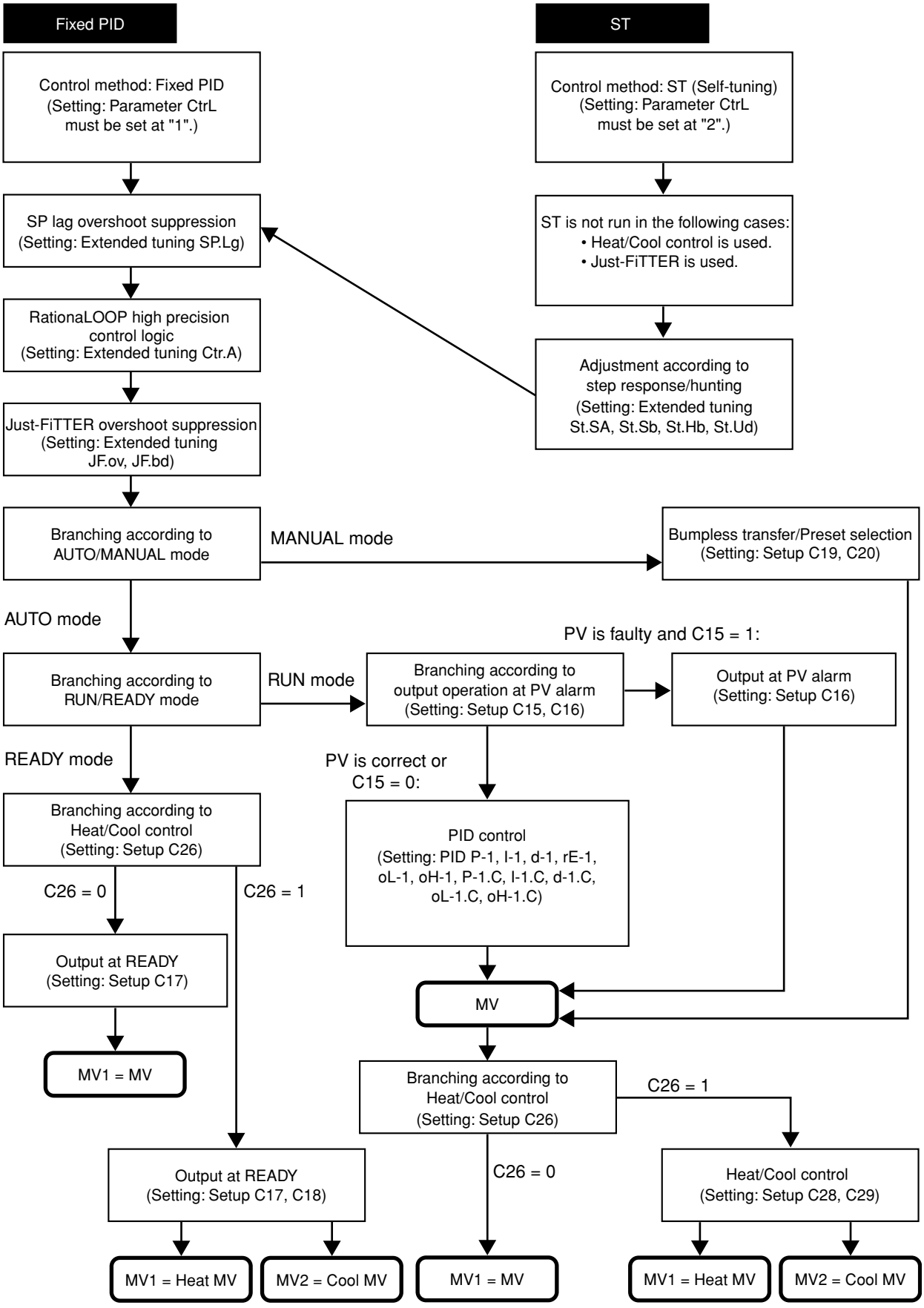
- Four communication DIs, DI1 to DI4, are provided. However, only communication DI 1 can be set using the key operation.
- The function (operation) with communication DI 1 can be set using the DI Assignment.
- When [bit 5: Communication DI 1 display] of [C73: MODE display setup] is set at "0" (no display), [C.DI1: Communication DI 1] cannot be displayed and set.

5 - 3 Control

The following shows the functional block diagram of the control (ON/OFF control, PID control, RationaLOOP control, and Heat/Cool control, etc.):

ON/OFF control




Fixed PID
ST
Control method: Fixed PID (Setting: Parameter CtrL must be set at "1".)
Control method: ST (Self-tuning) (Setting: Parameter CtrL must be set at "2".)
SP lag overshoot suppression (Setting: Extended tuning SP.Lg)
ST is not run in the following cases:
• Heat/Cool control is used.
• Just-FiTTER is used.
RationaLOOP high precision control logic (Setting: Extended tuning Ctr.A)
Adjustment according to step response/hunting (Setting: Extended tuning St.SA, St.Sb, St.Hb, St.Ud)
Just-FiTTER overshoot suppression (Setting: Extended tuning JF.ov, JF.bd)
Branching according to AUTO/MANUAL mode
MANUAL mode
Bumpless transfer/Preset selection (Setting: Setup C19, C20)
AUTO mode
PV is faulty and C15 = 1:
Branching according to RUN/READY mode
RUN mode
Branching according to output operation at PV alarm (Setting: Setup C15, C16)
Output at PV alarm (Setting: Setup C16)
READY mode
PV is correct or C15 = 0:
Branching according to Heat/Cool control (Setting: Setup C26)
PID control (Setting: PID P-1, I-1, d-1, rE-1, oL-1, oH-1, P-1.C, I-1.C, d-1.C, oL-1.C, oH-1.C)
C26 = 0
C26 = 1
Output at READY (Setting: Setup C17)
MV
MV1 = MV
Branching according to Heat/Cool control (Setting: Setup C26)
C26 = 1
Output at READY (Setting: Setup C17, C18)
C26 = 0
Heat/Cool control (Setting: Setup C28, C29)
MV1 = Heat MV
MV2 = Cool MV
MV1 = MV
MV1 = Heat MV
MV2 = Cool MV

■ Control method

A desired control method can be selected from three kinds of control methods.

Item (Setting display/bank)	Display	Contents	Initial value	User level
Control method (Parameter setting/Parameter bank)	CtrL	0: ON/OFF control 1: Fixed PID 2: ST (Self-tuning)	0 or 1	Simple, Standard, High function

- When the control output type is relay (R0), the initial value becomes "0". The initial value is "1" in other cases.
- "Fixed" of [1: Fixed PID] means that the PID constant is not changed automatically since the ST is not run. However, the AT can be run even in the fixed PID control.
- When using the Heat/Cool control (C26=1) or when using the Just-FiTTER control (JF.ov > 0), the ST is not run even though [2: ST] is set.
- The following Table shows valid and invalid functions related to [1: Fixed PID] and [2: ST], as well as other related parameters:

Classification of Heat/Cool control	Classification of RationaLOOP	Classification of control action	RationaLOOP function	AT	ST	Just-FiTTER
Normal control	Normal PID	P control	X	❍ ✻	X	X
		PI control	X	❍ ✻	X	❍
		PD control	X	❍ ✻	X	X
		PID control	X	❍	❍	❍
	RationaLOOP	P control	X	❍ ✻	X	X
		PI control	X	❍ ✻	X	❍
		PD control	X	❍ ✻	X	X
		PID control	❍	❍	❍	❍
Heat/Cool control	Normal PID	P control	X	❍ ✻	X	X
		PI control	X	❍ ✻	X	❍
		PD control	X	❍ ✻	X	X
		PID control	X	❍	X	❍
	RationaLOOP	P control	X	❍ ✻	X	X
		PI control	X	❍ ✻	X	❍
		PD control	X	❍ ✻	X	X
		PID control	❍	❍	X	❍
Notes				✻Adjustment result becomes the PID control.		
Related settings			Control algorithm	AT type	ST step execution resolution band	Just-FiTTER overshoot limit/ restraint/control coefficient
				MV low limit at AT	ST step settling band	Just-FiTTER settling band
				MV high limit at AT	ST hunting settling band	
				AT Proportional band adjust	ST step ramp change	
				AT Integral time adjust		
				AT Derivative time adjust		

■ Control action and Heat/Cool control

The control action (direct/reverse) and Heat/Cool control (enabled/disabled) can be selected.

Item (Setting display/bank)	Display	Contents	Initial value	User level
Control action (direct/reverse) (Setup setting/Setup bank)	C 14	0: Heat control (Reverse) 1: Cool control (Direct)	0	Simple, Standard, High function
Heat/Cool control (Setup setting/Setup bank)	C 26	0: Disabled. 1: Enabled.	0	Simple, Standard, High function

- When the control method is other than the ON/OFF control (CtrL ≠ 0), [Heat/Cool control: C26] can be displayed and set.
- When the Heat/Cool control is set disabled (C26 = 0), [Control action: C14] can be displayed and set.
- When the Heat/Cool control is set enabled (C26 = 1), the control action is changed to the reverse action (C14 = 0), the preset MANUAL value (C20) is changed to "50.0", and the initial output of PID control (C22) is changed to "50.0".
- The reverse action (heat control) is a control that decreases (or turns OFF) the manipulated variable (MV) as the PV increases.
  The direct action (cool control) is a control that increases (or turns ON) the manipulated variable (MV) as the PV increases.

■ Special control outputs

The control output at PV alarm and control output at READY can be set.

Item (Setting display/bank)	Display	Contents	Initial value	User level
Output operation at PV alarm (Setup setting/Setup bank)	C 15	0: Control calculation is continued. 1: Output at PV alarm is output.	0	High function
Output at PV alarm (Setup setting/Setup bank)	C 16	-10.0 to +110.0%	0.0%	High function
Output at READY (Heat) (Setup setting/Setup bank)	C 17	-10.0 to +110.0%	0.0%	Standard, High function
Output at READY (Cool) (Setup setting/Setup bank)	C 18	-10.0 to +110.0%	0.0%	Standard, High function

- When the control method is other than the ON/OFF control (CtrL ≠ 0) and the Heat/Cool control is set enabled (C26 = 1), [Output at READY (cool): C18] can be displayed and set.
- The PV alarm status means that AL01, 02, or 03 occurs.

■ MANUAL mode change

The control output when the AUTO mode is changed to the MANUAL mode can be set.

Item (Setting display/bank)	Display	Contents	Initial value	User level
Output operation at changing Auto/Manual (Setup setting/Setup bank)	C 19	0: Bumpless transfer 1: Preset	0	Standard, High function
Preset MANUAL value (Setup setting/Setup bank)	C 20	-10.0 to +110.0%	0.0 or 50.0%	Standard, High function

- When [Output operation at changing Auto/Manual: C19] is set at [0: Bumpless transfer], the manipulated variable (MV) when the AUTO mode is changed to the MANUAL mode is retained. When set at [1: Preset], the manipulated variable (MV) is set to [Preset MANUAL value: C20] when the AUTO mode is changed to the MANUAL mode.
- When the control method is other than ON/OFF control (CtrL ≠ 0), [Output operation at changing Auto/Manual: C19] and [Preset MANUAL value: C20] can be displayed and set.
- When the Heat/Cool control is not used (C26 = 0), the initial value of [Preset MANUAL value: C20] is [0.0]. On the contrary, when the Heat/Cool control is used (C26 =1), this initial value becomes [50.0].

! Handling Precautions

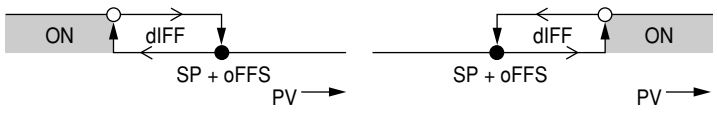
When the unit is in the MANUAL mode if the power is turned ON, the set value of C20 becomes the manipulated variable (MV).

■ ON/OFF control

The ON/OFF control related items can be set.

Item (Setting display/bank)	Display	Contents	Initial value	User level
Differential (for ON/OFF control) (Parameter setup/Parameter bank)	dIFF	0 to 9999U	5U	Simple, Standard, High function
ON/OFF control action point offset (Parameter setup/Parameter bank)	oFFS	-1999 to +9999U	0U	High function

- [Differential (for ON/OFF control): dIFF] and [ON/OFF control action point offset: oFFS] can be displayed and set when the control method is the ON/OFF control (CtrL = 0).
- The following Figure shows the operation of the ON/OFF control:



Heat control (Reverse action) Cool control (Direction action)

● shows that the ON/OFF is changed at this value.

❍ shows that the ON/OFF is changed at a point that "1U" is added to this value.

- The following describes examples showing how to use the ON/OFF control action point offset:

  To turn OFF the output at 205˚C or more and turn ON the output at less than 190˚C with the heat control and SP = 200˚C, the differential is set to 15˚C and the offset is set to 5˚C.

  To turn OFF the output at 5˚C or less and turn ON the output at more than 10˚C with the cool control and SP = 10˚C, the differential is set to 5˚C and the offset is set to -5˚C.

■ PID control

In the fixed PID control or ST (self-tuning), the PID control related items can be set.

Item (Setting display/bank)	Display	Contents	Initial value	User level
P (Proportional band) (Parameter setup/PID bank)	P-1	0.1 to 999.9%	5.0%	Simple, Standard, High function
I (Integral time) (Parameter setup/PID bank)	I-1	0 to 9999s (No integration control action when set at "0".)	120s	
D (Derivative time) (Parameter setup/PID bank)	d-1	0 to 9999s (No derivative control action when set at "0".)	30s	
Manual reset (Parameter setup/PID bank)	rE-1	-10.0 to +110.0%	50.0%	
MV low limit (Parameter setup/PID bank)	oL-1	-10.0 to +110.0%	0.0%	Standard, High function
MV high limit (Parameter setup/PID bank)	oH-1	-10.0 to +110.0%	100.0%	
P (Proportional band) (cool) (Parameter setup/PID bank)	P-1.C	0.1 to 999.9%	5.0%	Simple, Standard, High function
I (Integral time) (cool) (Parameter setup/PID bank)	I-1.C	0 to 9999s (No integration control action when set at "0".)	120s	
D (Derivative time) (cool) (Parameter setup/PID bank)	d-1.C	0 to 9999s (No derivative control action when set at "0".)	30s	
Output low limit (Cool) (Parameter setup/PID bank)	oL 1.C	-10.0 to +110.0%	0.0%	Standard, High function
Output high limit (Cool) (Parameter setup/PID bank)	oH 1.C	-10.0 to +110.0%	100.0%	

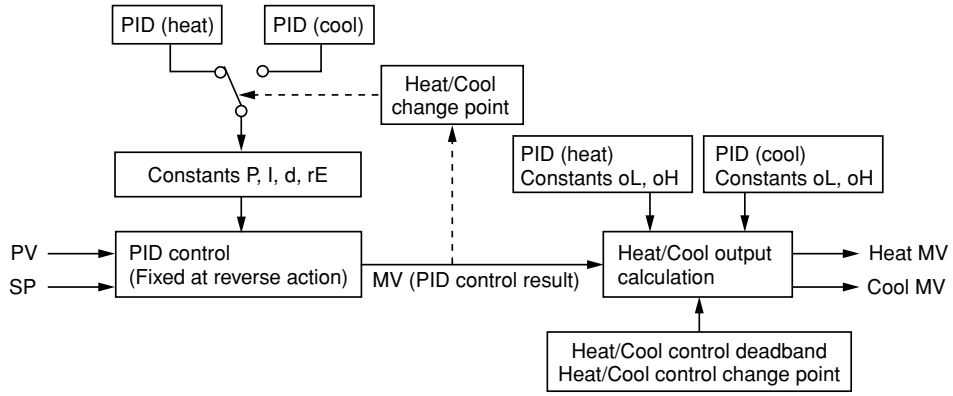
- When the control method is other than the ON/OFF control (CtrL ≠ 0), the display and setting can be made.
- [(Cool)] related items can be displayed and set when using the Heat/Cool control (C26 = 1).
- When the I (Integral time) (I-1) is set at “0s” or I (Integral time) (cool) (I-1.C) is set at “0s” in the Heat/Cool control, no integration control action is performed. The Manual reset (rE-1) can be used in both the heat and cool controls.
- Parameter settings for the cool control are displayed only when the Heat/Cool control is set enabled.
- The Manual reset (rE-1) is displayed when the set value of either the I (Integral time) (heat) or (cool) becomes "0".
- The Manual reset (rE-1) is commonly used for both the heat and cool controls.
- When the I (Integral time) (heat) or (cool) is "0s", the operation is processed with both I (Integral time) (heat) and (cool) set at "0s".

■ Heat/Cool control

The Heat/Cool control related items, such as Heat/Cool, Heat/Cool control deadband, and Heat/Cool change point can be set.

Item (Setting display/bank)	Display	Contents	Initial value	User level
Heat/Cool (Setup setting/Setup bank)	C 27	0: Normal 1: Energy saving	0	Standard, High function
Heat/Cool control deadband (Setup setting/Setup bank)	C 28	-100.0 to +100.0%	0.0%	Simple, Standard, High function
Heat/Cool change point (Setup setting/Setup bank)	C 29	-10.0 to +110.0%	50.0%	High function

The following shows the Heat/Cool control calculation:



- When using the Heat/Cool control (C26 = 1), the display and setting can be made.
- When MV ≥ 50%, the control is changed to the PID (heat).
- When MV < 50%, the control is changed to the PID (cool).
- When the heat/cool change is set at "energy saving" (C27 = 1), the heat/cool change is suppressed to indirectly obtain the energy saving effect. However, when the heat/cool deadband (C28) is less than 0.0%, the energy saving effect cannot be obtained.
- How the relationship between the output (heat) and output (cool) is made for the PID control result (MV) is set.

Note

● Heat/cool output

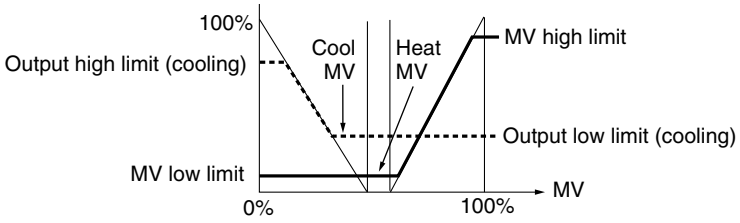
◆ Formulas and limits for the heat/cool MV

"Deadband" in the explanation below refers to a heat/cool control deadband.
The cool MV and the heat MV are determined by the following formulas and the MV high and low limits.

Heat MV = (MV – heat/cool control change point – 0.5 x deadband) x change rate
Cool MV = (heat/cool control change point – MV – 0.5 x deadband) x change rate

$$\text{Change rate} = \frac{100}{\text{Heat/cool control change point - 0.5 x deadband}}$$

However, MV high and low limits, output low limit (cooling), and output high limit (cooling) are related to the heat MV and cool MV as follows.



Note: The thick line and thick dotted line represent heat MV and cool MV respectively.

- MV low limit ≤ heat MV ≤ MV high limit
- Output low limit (cooling) ≤ cool MV ≤ output high limit (cooling)
- Use the controller within the following range: 0.0 < heat/cool control change point < 100.0.
- In the formula for rate of change, do not make the denominator = 0.
- Regardless of the heat/cool control change point setting, 50 % of MV is always the point at which the PID group switches.

◆ Examples of output

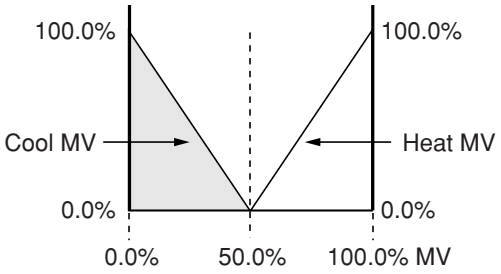


Figure 1.
Deadband = 0.0 %
Heat/cool control change point = 50.0 %

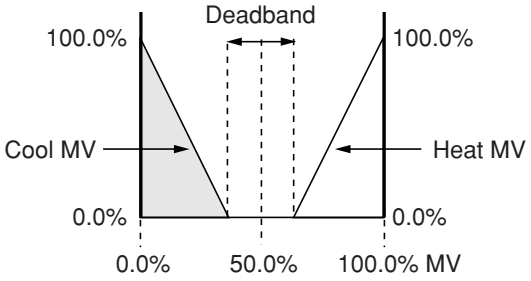


Figure 2.
Deadband > 0.0 %
Heat/cool control change point = 50.0 %

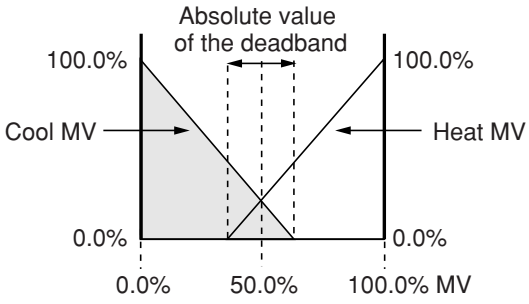


Figure 3.
Deadband < 0.0 %
Heat/cool control change point = 50.0 %

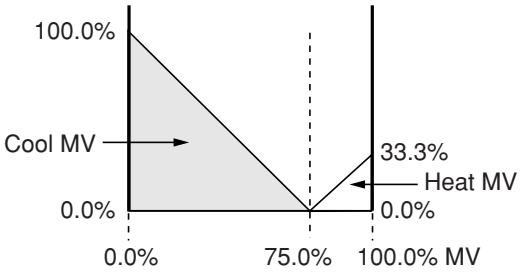


Figure 4.
Deadband = 0.0 %
Heat/cool control change point = 75.0 %

In figure 4, when the MV is 100 %, the heat MV is 33.3 %. In this case, when the heat/cool control change point is 50 % or more, if the MV is 100 %, the heat MV high limit is less than 100 %. The change rate of the heat MV relative to the MV is the same as that of the cool MV relative to the MV.

■ ST (Self-tuning)

The settings shown below are available for ST.

Item (Setting display/bank)	Display	Contents	Initial value	User level
ST step execution resolution band (Parameter setup/Extended tuning bank)	St.SA	0.00 to 99.99%	10.00%	High function
ST step settling band (Parameter setup/Extended tuning bank)	St.Sb	0.0 to 10.00%	0.50%	
ST hunting settling band (Parameter setup/Extended tuning bank)	St.Hb	0.0 to 10.00%	1.00%	
ST step ramp change (Parameter setup/Extended tuning bank)	St.Ud	0: ST is executed during PV increase and decrease. 1: ST is executed only during PV increase.	0	Standard, High function

- If the control method (CtrL) is set to "2" (ST (Self-tuning)), these functions can be displayed and set.
- ST step execution resolution band (St.SA)
  When the amount of SP change exceeds the preset percentage of the PV range, ST starts, using step response.
  When the power is turned on, or READY mode is changed to RUN, if the initial deviation between the SP and PV is larger than the amount of SP change, ST starts, using step response.
- ST step settling band (St.Sb)
  If the deviation (plus or minus) is a smaller percentage of the PV range than the preset value, ST judges that the step response has settled.
- ST hunting settling band (St.Hb)
  If the PV fluctuates so that the deviation (plus or minus) is a greater percentage of the PV range than the preset value, hunting is judged to occur, and ST starts. Afterwards, if the absolute value of the deviation becomes a smaller percentage of the PV range than the preset value, hunting is judged to have settled.

[!] Handling Precautions

☞ ST (Self-tuning) Function, on page 5-24
Precautions for ST (Self-tuning), on page 5-26

■ AT (Auto-tuning)

The settings shown below are available for AT.

Item (Setting display/bank)	Display	Contents	Initial value	User level
MV low limit at AT (Parameter setup/Parameter bank)	AT.oL	-10.0 to +110.0%	0.0%	Simple, Standard, High function
MV high limit at AT (Parameter setup/Parameter bank)	AT.oH	-10.0 to +110.0%	100.0%	
AT type (Parameter setup/Extended tuning bank)	AT.tY	0: Normal (Standard control characteristics) 1: Immediate response (Control characteristics that respond immediately to external disturbance.) 2: Stable (Control characteristics having less up/down fluctuation of PV)	1	
AT Proportional band adjust (Parameter setup/Extended tuning bank)	AT-P	0.00 to 99.99	1.00	High function
AT Integral time adjust (Parameter setup/Extended tuning bank)	AT-I	0.00 to 99.99	1.00	
AT Derivative time adjust (Parameter setup/Extended tuning bank)	AT-d	0.00 to 99.99	1.00	

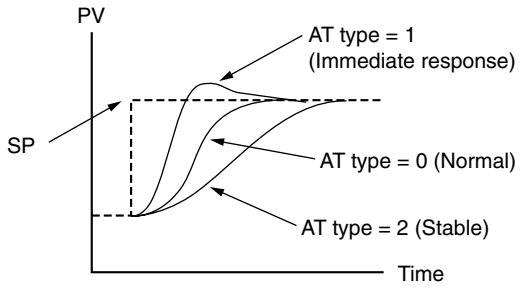
- When the control method is other than the ON/OFF control (CtrL ≠ 0), the display and setting can be made.
- The MV (manipulated variable) during execution of AT can be limited by the MV low limit at AT (At.oL) and MV high limit at AT (AT.oH).

  When the Heat/Cool control is not used, the MV becomes a value limited by both the MV low limit at AT (At.oL)/MV high limit at AT (At.oH) and MV low limit (oL-1)/MV high limit (oH-1) of the PID constant.

  When the Heat/Cool control is used, the MV becomes a value limited by the MV low limit at AT (At.oL)/MV high limit at AT (At.oH), the heat MV becomes a value limited by the MV low limit (oL-1)/MV high limit (oH-1) of the PID constant, and the cool MV becomes a value limited by the output low limit (Cool) (oL1.C)/output high limit (Cool) (oH1.C) of the PID constant.
- The AT type (At.ty) is a setting item that the PID constant of the control characteristics suitable for the system is calculated by the AT.
  Set value 1 (immediate response) is adjusted to the process that the heater heating directly affects the PV to aim at the adjustment considering the immediate response.
  Set value 2 (stability) is adjusted to the process that the heater heating indirectly affects the PV to aim at the adjustment considering the stability.

  When compared to the AT functions of Azbil Corporation's conventional models, set value 1 (immediate response) is close to the SDC10 and set value 0 (normal) is close to the SDC20/21.

The following Figure shows the conceptual diagram expressing differences in control result using the PID constant calculated by each AT type:



Difference in PV change when SP is changed.

- For the AT Proportional band adjust (At-P), AT Integral time adjust (At-I), and AT Derivative time adjust (At-d), the value that the PID constant calculated by the AT is multiplied by each coefficient is written into the set value of the PID constant. However, the coefficient must be a value in the PID constant setting range.

Note

- Setting that the AT is activated for only the heat PID constant in the Heat/Cool control:
  50.0% <MV low limit at AT (At.oL) < MV high limit at AT (At.oH)
- Setting that the AT is activated for only the cool PID constant in the Heat/Cool control:
  MV low limit at AT (At.oL) < MV high limit at AT (At.oH) < 50.0%

☞ AT stop/start (on page 5-8) and AT function (on page 5-21)

■ Just-FiTTER

The Just-FiTTER function suppresses overshoot and the settings shown below are available for it.

Item (Setting display/bank)	Display	Contents	Initial value	User level
Just-FiTTER overshoot limit/restraint/control coefficient (Parameter setup/Extended tuning bank)	JF.ov	0 to 100 (No JF function when set at “0”.)	0	Standard, High function
Just-FiTTER settling band (Parameter setup/Extended tuning bank)	JF.bd	0.00 to 10.00%	0.30%	High function

- When the control method is other than the ON/OFF control (CtrL ≠ 0), the display and setting can be made.
- Function of Just-FiTTER overshoot limit/restraint/control coefficient (JF.ov)
  When the Just-FiTTER overshoot limit/restraint/control coefficient (JF.ov) is “0”, the Just-FiTTER function becomes invalid.
  When this coefficient is “1” or more, the effect of the overshoot limit/restraint/control becomes larger as the coefficient becomes larger.
- Function of Just-FiTTER settling band (JF.bd)
  If the deviation (plus or minus) is a larger percentage of the PV range than the preset value, Just-FiTTER starts. If the deviation is a smaller percentage, ST judges that the step response has settled.

■ RationaLOOP

This RationaLOOP function suppresses the unstable trend if the immediate response to external disturbance is increased by the high precision control logic. The setting shown below is available for it.

Item (Setting display/bank)	Display	Contents	Initial value	User level
Control algorithm (Parameter setup/Extended tuning bank)	Ctr.A	0: PID (Conventional PID) 1: RationaLOOP (High-performance PID)	0	Standard, High function

- When the control method is other than the ON/OFF control (CtrL ≠ 0), the display and setting can be made.

■ SP lag

This SP lag function suppresses changes in MV when the SP is changed. The setting shown below is available for it.

Item (Setting display/bank)	Display	Contents	Initial value	User level
SP lag time (Parameter setup/Extended tuning bank)	SP.Lg	0.0 to 999.9 (No effect when set at “0.0”.)	0.0	High function

- When the control method is other than the ON/OFF control (CtrL ≠ 0), the display and setting can be made.
- Function of SP lag time (SP.Lg)
  When the SP lag time is set at "0.0", the SP lag function becomes invalid.
  When this value is "0.1" or more, changes in MV when the SP is changed become smaller and the effect of the overshoot suppression becomes larger as the value becomes larger.

5 - 4 AT (auto tuning) Function

The AT (auto tuning) function is used in the following cases:

- The PID constants are set automatically with the control method set at "Fixed PID" ([CtrL = 1]).
- The PV rise is slow or overshoot is large in the control with the PID constants, which have been set automatically using the ST function.
- The PV rise becomes slow or overshoot becomes large with the control method set at ST ([CtrL] = 2).

The AT function can be used when the control method is set at either "Fixed PID" ([CtrL] = 1) or ST ([CtrL = 2]).

■ Starting procedures

(1) Make sure that the PV input or operation end (heater power, etc.) is controllable.

(2) Make sure that the mode indicator [rdy] is off and the operation is in the RUN mode. If the indicator [rdy] is lit and the operation is in the READY mode, change the mode to the RUN mode.

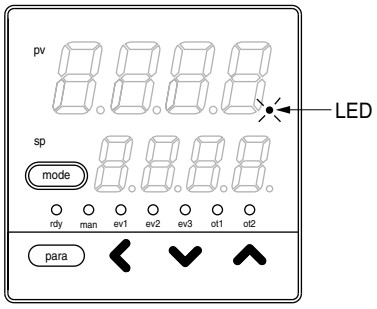
(3) Make sure that the mode indicator [man] is off and the operation is in the AUTO mode. If the indicator [man] is lit and the operation is in the MANUAL mode, change the mode to the AUTO mode.

(4) Set the parameter setting [AT Stop/Start] to "AT start ([At] = [At.on])".

■ Stopping procedures

The AT function is completed automatically. To stop the AT function, which is running, change the parameter setting [AT Stop/Start] to AT stop ([At] = [At.oF]). Additionally, the AT function is stopped when changing the READY mode to the MANUAL mode.

● Display during execution of AT



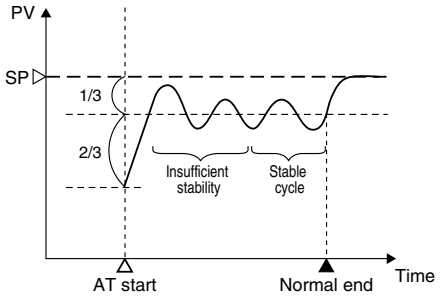
The decimal point at the 1st digit of the display No. 1 (right end digit) flashes twice repeatedly while the AT function is running. When the AT function is completed and the PID constants are changed, this LED goes off.

● Operation during execution of AT

The AT function calculates the PID constants using the limit cycle.

(1) When the AT function is started, a point, where the SP and PV deviations are split to "2:1", is determined as ON/OFF change point of the MV (manipulated variable).

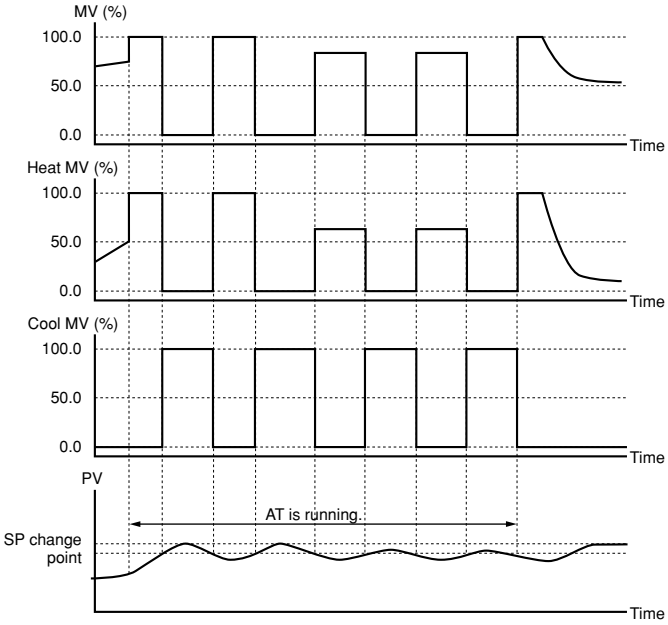
(2) When the limit cycle is judged as stable, the PID constants are changed and the AT function is completed.



In the Heat/Cool control, the AT function is run in the status that both the heat MV and cool MV are operated.

In the first half, the MV is changed to the MV low limit/MV high limit. In the latter half, the MV is changed in a slightly narrow range.

The following Figure shows an example of the AT execution when the Heat/Cool control deadband is 0.0%, Heat/Cool control change point is 50.0%, MV low limit is 0.0%, and MV high limit is 100.0%:



Handling Precautions

- Before starting the AT function, put the PV input and/or operation end (heater power, etc.) in the controllable status.
- When the control method is set at “ON/OFF control” ([CtrL] = 0), the AT function cannot be started. To operate the AT function, set the control method to “Fixed PID” ([CtrL] = 1) or “ST” ([CtrL] = 2).
- To start the AT, it is absolutely necessary that the operation is in the READY mode and AUTO mode, and no PV input errors occur.
- If the mode is changed to the READY mode or MANUAL mode or if the PV input error or power failure occurs during execution of the AT function, the AT function is stopped without changing of the PID constants.

- When the Heat/Cool control is not used, the MV becomes a value limited by both ranges, one range is between the MV low limit at AT (AT.oL) and MV high limit at AT (AT.oH), and the other is between the MV low limit (oL-1) and MV high limit (oH-1) of the PID constant. When there are no common portions in two ranges, the AT function is stopped automatically.
- When the Heat/Cool control is used, the MV becomes a value limited by the MV low limit at AT (At.oL)/MV high limit at AT (At.oH), the heat MV becomes a value limited by the MV low limit (oL-1)/MV high limit (oH-1) of the PID constant, and the cool MV becomes a value limited by the output low limit (Cool) (oL1.C)/output high limit (Cool) (oH1.C) of the PID constant.
- When the MV low limit at AT (AT.oL)/high limit (AT.oH), MV low limit (oL-1)/high limit (oH-1), output low limit (cool) (oL1.C)/high limit (cool) (oH1.C) of the PID constant are set unevenly, the PV may not be changed up or down even though the MV is changed by the AT. In this case, the AT is kept continued. If this occurs, the AT is stopped manually, the high limit and low limit of the manipulated variable are set again, and the AT is started again.
- The number of limit cycles and period of time from the AT start to AT end may vary depending on the control subject.
- The MV ON and OFF are repeated several times during execution of the AT function to perform the limit cycle. (The OFF operation described here means MV limited by the MV low limit at AT ([At.oL]) or MV high limit at AT ([oL]). The default setting before shipment is “0%”. Additionally, the ON operation described here means MV limited by the MV high limit at AT ([At.oH]) or MV high limit at AT ([oH]). The default setting before shipment is “100%”. If this AT operation does not function correctly, take any of the following measures:
  (1) Change the MV low limit at AT ([At.oL]) or MV high limit at AT ([At.oH]) to an appropriate value, and then start the AT function.
  (2) Use the ST function.
  (3) Set the PID constants manually without use of AT.
- The AT progress value can be seen in the operation display mode.
  ☞ List of Operation Displays (on page 6-1)
  When the Heat/Cool control is not used, the AT progress value decrements from [4] during execution of the AT function and becomes [0] at completion of the AT function.
  When the Heat/Cool control is used, the AT progress value decrements from [8] during execution of the AT function and becomes [0] at completion of the AT function.
  In both cases, the AT progress value may be “1” or “0” when the AT process is in the transient status.
- Appropriate PID constants cannot be obtained depending on the control subject. If this happens, set the PID constants manually.
- The MV ON/OFF change point determined when the AT function is started does not change even though the SP is changed while the AT is running.
  ☞ AT Stop/Start (on page 5-8) and AT (on page 5-18)

5 - 5 ST (Self-tuning) Function

When the control method (ctrl) is set to "2" (ST (Self-tuning)), if the following conditions for ST startup are met, ST starts automatically and changes the PID constants.

(1) Startup due to change of SP
If the SP is changed in RUN mode, ST starts. However, if the amount of SP change is small or if the difference between the SP and PV is small, ST does not start.

(2) Startup due to large deviation
If the difference between the SP and PV is large while executing control in RUN mode, ST starts.
If the difference between the SP and PV is large when READY mode is changed to RUN, ST starts.
If the difference between the SP and PV is large when control execution begins in RUN mode after the power has been turned on, ST starts.

Handling Precautions

- For ST to start, it is essential that the integral time and derivative time of the PID constants be other than "0" ([i-1] ≠ 0, [d-1] ≠ 0).
- For ST to start, RUN and AUTO modes must be selected.
- Set "High function" to configure the reference values used to judge the amount of SP change or to decide whether the difference between the SP and PV is large or small. However, for most control targets the default settings can be used.
- For heat/cool control, ST cannot be used.

■ How to start ST

(1) Make sure that the PV input and the actuators (heater power, etc.) are ready for control.

(2) Make sure that the mode indicator [rdy] is off, indicating RUN mode. If [rdy] is lit, indicating READY mode, change the mode to RUN.

(3) Make sure that the [man] mode light is off, indicating AUTO mode. If [man] is lit, indicating MANUAL mode, change the mode to AUTO.

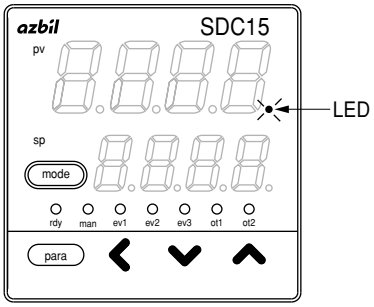
(4) Set the control method (ctrl) to "2" (ST (Self-tuning)) in the parameter setup bank. This operation is not needed from the 2nd time on.

(5) Set the SP.
If ST does not start because the PV is close to the SP (PV ≒ SP), change the SP so that it is greatly different from the PV.

■ How to stop ST

ST stops automatically. If it is necessary to stop the ST while it is running or to disable ST, set the control method to "Fixed PID" (CtrL = 1) in the parameter setup bank. Also, ST can be stopped by switching to READY or MANUAL mode.

● Display while ST is running



While ST is running, the rightmost decimal point LED on the upper display flashes. When ST ends and the PID constants have been changed, this LED turns off.

5 - 6 Precautions for ST (Self-tuning)

When using ST, follow the rules shown below.

- Before starting ST, make the PV input and the actuators (heater power, etc.) ready for control.
- Before starting ST, set PID constants that are capable of adequate PID control.
  - By default, the proportional band [P-1] = 5.0 %, integral time [I-1] = 120 s, and derivative time [d-1] = 30 s.
    With the above settings, adequate PID control is possible for most control targets.
  - If the integral time [I-1] = 0 s, ST will not start.
  - If the derivative time [d-1] = 0 s, ST will not start.
- To stop control execution while the controller is turned on, change RUN mode to READY, and then turn off the actuator (heater). To resume control execution, turn on the actuator (heater), and then change READY mode to RUN.
- If the ST step execution resolution band (ST.SA) is small, even if ST is executed, the PID constants may not be adjusted. For this reason, specify an appropriately large value for the ST step execution resolution band (ST.SA).

! Handling Precautions

- If the above rules are not observed, the PID constants may change to unsuitable values when ST is complete, resulting in poor control.
- While ST is running (the LED will be flashing), if the power to the controller is turned off, the PID constants will not be changed. Also, if the power is turned off just before ST finishes, unsuitable PID constants may be set.

If the PID constants are unsuitable, the following methods can be used to correct them.

(1) Restore the default PID constants Configure as follows: proportional band [P-1] = 5.0 %, integral time [I-1] = 120 s, and derivative time [d-1] = 30 s.

(2) Start ST.
Or, set the PID constants using AT, and then start ST.

● If control targets interfere with each other

If the control targets are located side by side or one above the other, temperature changes in one may affect ST in the other, resulting in slow control response. In this case, set the control method to “Fixed PID” ([CtrL] = 1).

● If the control target is disturbed intermittently

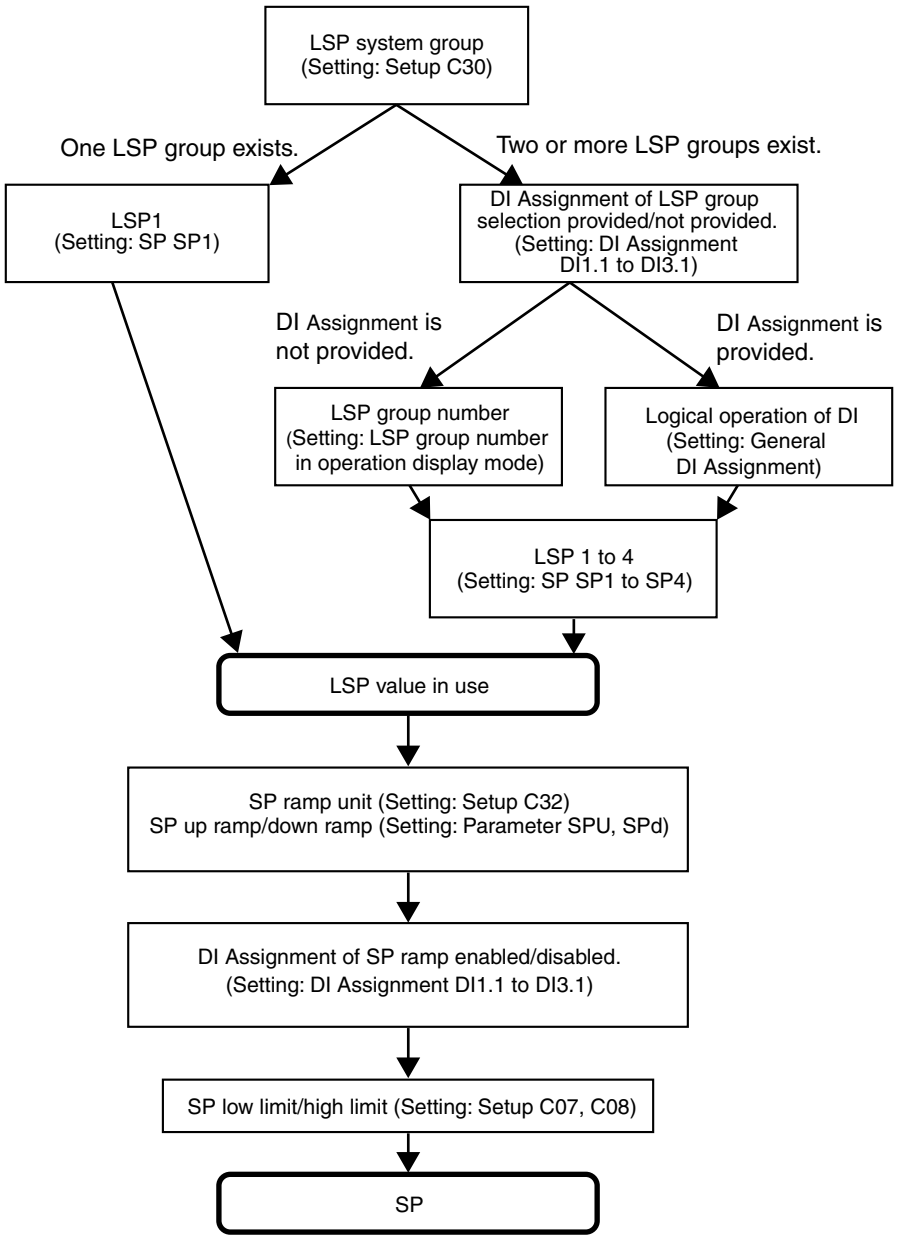
In a case like heat sealing by a packing machine, intermittent temperature drops may affect ST. In this case, set the control method to “Fixed PID” ([CtrL] = 1)

● If PV alarm and reset recur frequently

While ST is running, if PV alarms and resets are repeated frequently, they may be interpreted as hunting, resulting in changes of the PID parameters. If these circumstances arise during instrumentation, etc., put the unit into READY mode or disable ST.

5 - 7 SP

The following shows the functional block diagram of the SP:



Note

LSP is a local SP and shows that the data is retained inside this unit.

On the contrary, SP by the analog input from the outside is called RSP or remote SP. However, the RSP function is not provided on this unit.

■ SP setup in operation display mode

The set value for LSP in use of LSP1 to 4 can be set.
The LSP set value is different from the SP display value during SP ramp.
However, the set value is displayed while the key is being operated to change the setting.

Item (Setting display/bank)	Display	Contents	Initial value	User level
SP (Operation display)	PV is shown on the upper display.	SP low limit to SP high limit U	0 U	Simple, Standard, High function

- When [bit 1: SP display] of the PV/SP display setup (setup C74) is set at "1" (display is provided), the display and setting can be made.

■ LSP system group

The LSP system group can be selected.

Item (Setting display/bank)	Display	Contents	Initial value	User level
LSP system group (Setup setting/Setup bank)	C 30	1 to 4	1	Simple, Standard, High function

■ LSP1 to 4

The set values can be set for four LSP groups.

Item (Setting display/bank)	Display	Contents	Initial value	User level
SP (Parameter setting/SP bank)	SP-1	SP low limit to SP high limit U	0 U	Simple, Standard, High function
	SP-2		0 U	
	SP-3		0 U	
	SP-4		0 U	

- The display and setting can be made for the LSP system group selected in [LSP system group] (setup C30).

■ LSP group number

The LSP group number can be set.

Item (Setting display/bank)	Display	Contents	Initial value	User level
LSP group number (Operation display)	LSP	Numeric value at the rightmost digit of the display. 1 to LSP system group	1	Simple, Standard, High function

- When the LSP system group (setup C30) is set at “2” or more and [bit 2: LSP group number display] of the PV/SP display setup (setup C74) is set at “1” (display is provided), the display can be made.
- When the display is possible and the DI Assignment of the LSP group selection is not performed, the setting can be made.

■ DI Assignment of LSP group selection

The LSP group selection can be set for internal contacts 1 to 3 using the DI Assignment.

Item (Setting display/bank)	Display	Contents	Initial value	User level
DI Assignment Internal Contacts 1 to 3 Operation type (Setup setting/DI Assignment bank)	dI 1.1	0: No function 1: LSP group selection (0/+1) 2: LSP group selection (0/+2) 3: LSP group selection (0/+4) 4 to 20: Other functions	0	Simple, Standard, High function
	dI 2.1		0	
	dI 3.1		0	

• Details of LSP group selection with the internal contact function

The following shows the LSP group selection value according to the ON/OFF status of each internal contact:

LSP group selection (0/+1) OFF: 0 ON: 1
LSP group selection (0/+2) OFF: 0 ON: 2
LSP group selection (0/+4) OFF: 0 ON: 4

The value, that "1" is added to the sum of the LSP group selection values according to the ON/OFF status of each internal contact, becomes the LSP group number.

For example, when the sum of LSP group selection values of internal contact 1 to 3 is "1", the LSP group number becomes "2".

• Even though the LSP system group is "1", the display and setting can be made, but the LSP group selection with the internal contact function becomes invalid.

■ SP ramp unit

The unit of the SP up/down ramp can be set.

Item (Setting display/bank)	Display	Contents	Initial value	User level
SP ramp unit (Setup setting/Setup bank)	C 32	0: 0.1U/s 1: 0.1U/min 2: 0.1U/h	0	High function

• "0.1U" shows that the decimal point position of the PV is shifted one digit rightward.

Example: When the thermocouple input is in a range of -200 to +1200°C, "0.1U" is "0.1°C ".

Example: When the DC voltage input is in a range of 0.0 to 100.0, "0.1U" is "0.01".

For the relationship between the decimal point position and the type of PV input range, refer to the next section, "■ SP ramp-up/ramp-down."

! Handling Precautions

When using the DC voltage/DC current input with setting of 3 digits after the decimal point, "0.1U" is "0.0001".

However, the SP up ramp/SP down ramp setting cannot display 4 digits after the decimal point, the value is displayed without use of the decimal point.

■ SP up ramp/down ramp

The SP up ramp and down ramp can be set.

Item (Setting display/bank)	Display	Contents	Initial value	User level
SP up ramp (Parameter setting/Parameter bank)	SPU	0.0U: No ramp 0.1 to 999.9U (The unit of the ramp time is selected using the SP ramp unit.)	0.0U	High function
SP down ramp (Parameter setting/Parameter bank)	SPd		0.0U	

• When an initial value of “0.0U” is set, the SP ramp function does not function. Therefore, when the up ramp setting is set to “0.1U” or more and the down ramp is set to “0.0U”, the SP ramp functions only during SP up and the SP ramp does not function during SP down. Additionally, the reverse operation can also be set so that the SP ramp functions only during SP up and it does not function during SP down.

• Regarding the setting for the number of digits after the decimal point (C04), the SP ramp display shows one digit more than is shown for the PV. For linear input, if C04 is set for 3 digits after the decimal point, no decimal point is displayed in the SP ramp value, but all 4 displayed digits are after the decimal point.

The unit for the SP ramp can be selected from every second, every minute, and every hour in C32 of the SETUP bank.

The table below shows how the decimal point position varies depending on the PV input range.

C01 (PV input range type)	C04 (Decimal point position)	SPU (SP ramp up)	SPD (SP ramp down)
2 (0 to 1200°C)	Setting disabled	0.0 to 999.9	0.0 to 999.9
3 (0.0 to 800.0°C)	0 (No decimal point)	0.0 to 999.9	0.0 to 999.9
	1 (1 digit after the decimal point)	0.00 to 99.99	0.00 to 99.99
88 (0 to 10V)	0 (No decimal point)	0.0 to 999.9	0.0 to 999.9
	1 (1 digit after the decimal point)	0.00 to 99.99	0.00 to 99.99
	2 (2 digits after the decimal point)	0.000 to 9.999	0.000 to 9.999
	3 (3 digits after the decimal point)	0.0000 to 0.9999	0.0000 to 0.9999

• The ramp is started assuming that the current PV value is used as start point when any of the following conditions is satisfied:
The power is turned ON.
READY+AUTO status is changed to RUN+AUTO status.
RUN+MANUAL status is changed to RUN+AUTO status.
The AT function is completed (both normal end and forced stop).

! Handling Precautions

Before changing the slope of the SP ramp, make sure that SP ramping is not in progress. If the setting is changed while the SP ramp is in progress, the SP may change suddenly.

■ SP low limit/high limit

The SP low limit and high limit can be set to limit the SP range.

Item (Setting display/bank)	Display	Contents	Initial value	User level
SP low limit (Setup setting/Setup bank)	C 07	PV input range low limit to PV input range high limit	PV input range low limit	Standard, High function
SP high limit (Setup setting/Setup bank)	C 08	PV input range low limit to PV input range high limit	PV input range high limit	Standard, High function

! Handling Precautions

When the PV input range type (setup C01) is set, the SP low limit and high limit are initialized.

■ DI Assignment of SP ramp enabled/disabled

The LSP group selection can be set for internal contacts 1 to 3 using the DI Assignment.

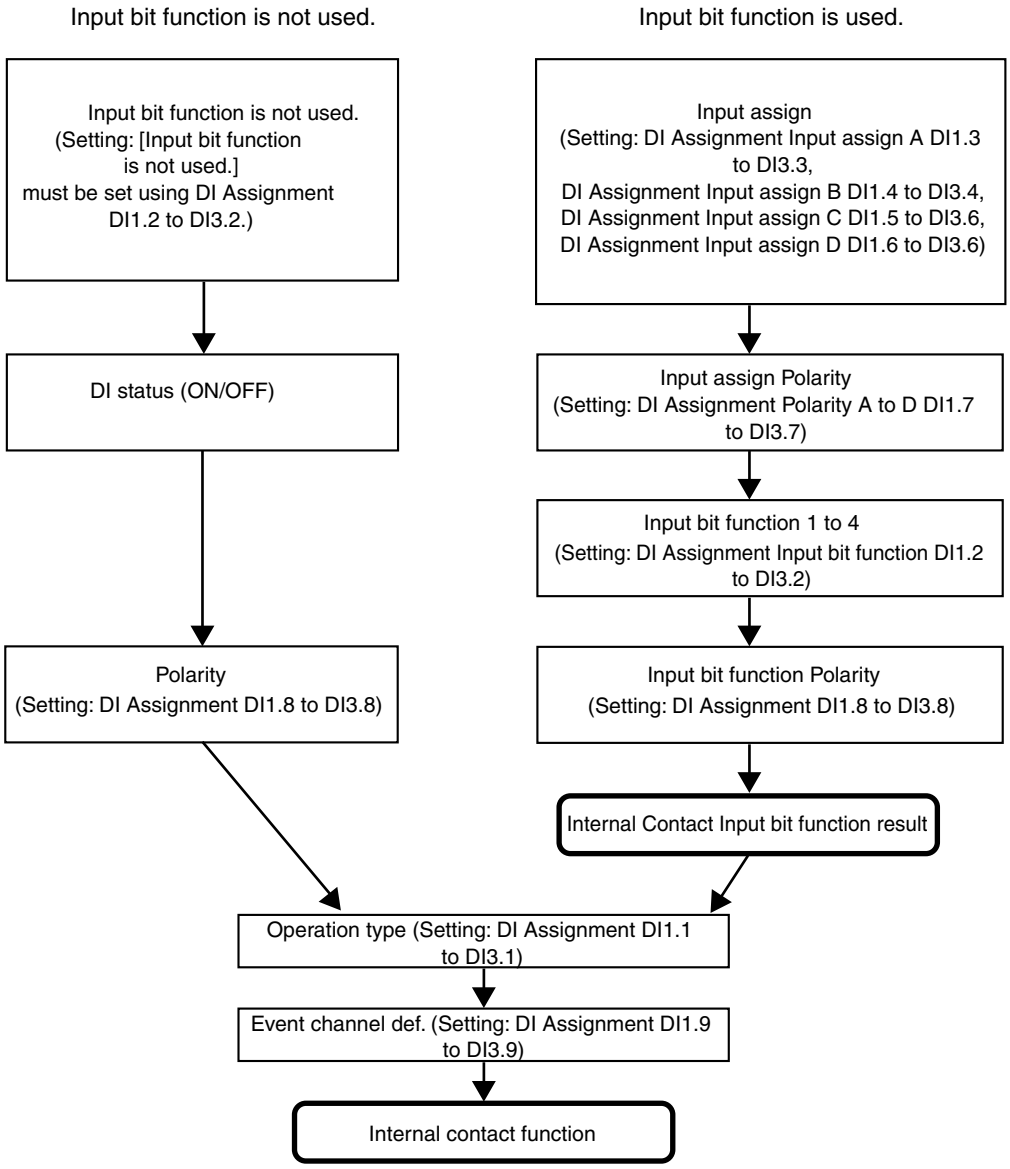
Item (Setting display/bank)	Display	Contents	Initial value	User level
DI Assignment Internal Contacts 1 to 3 Operation type (Setup setting/DI Assignment bank)	dI 1.1	0: No function 13: SP ramp enabled/disabled. 1 to 12, 14 to 20: Other functions	0	Simple, Standard, High function
	dI 2.1		0	
	dI 3.1		0	

• Details of SP ramp enabled/disabled with internal contact function
The following shows the SP ramp enabled/disabled setting with the internal contact ON/OFF:
OFF: SP ramp enabled. ON: SP ramp disabled.
The SP ramp enabled/disabled is set for only one internal contact.

• When the SP ramp is set disabled, the SP ramp operation is stopped and the SP value becomes the final SP.

5 - 8 DI (Digital Input) and Internal Contact

The following shows the functional block diagram of the DI (digital input) and internal contact:



Handling Precautions

Even though three internal contacts 1 to 3 are provided, the number of digital inputs determined by the optional model is 0 to 2 points.
With the default settings before shipment, the operations of digital input 1 to 2 have already been connected to internal contacts 1 to 2.
To utilize the operation of internal contact 3, it is absolutely necessary to set the DI Assignment.

■ Operation type

The operation type by the internal contact function can be set.

Item (Setting display/bank)	Display	Contents	Initial value	User level
Internal Contact 1 Operation type (Setup setting/DI Assignment bank)	dI 1.1	0 to 20 For details about function by each set value, refer to the Table below.	0	Simple, Standard, High function
Internal Contact 2 Operation type (Setup setting/DI Assignment bank)	dI 2.1		0	
Internal Contact 3 Operation type (Setup setting/DI Assignment bank)	dI 3.1		0	

[!] Handling Precautions

- For [1 to 3: LSP group selection], the value that "1" is added to the sum of weights (+ 1, + 2, +4), the internal contact of which is turned ON, becomes the LSP group number.
- Do not use [14: PV value hold], [15: PV Max. hold], and [16: PV Min. hold] with they mixed.
- Do not set the same operation type other than [0: No function] and [1 to 3: LSP group selection] for multiple internal contacts.
- When using the Heat/Cool control, do not use [12: Control action direct/reverse selection].
- For timer stop/start, set a target Event channel using [Event channel def. of internal contact].

The following Table shows the contents of the dI settings:

Set value	Function	Operation at OFF	Operation at ON
0	No function	None	None
1	LSP group selection (0/+1)	LSP No.: +0	LSP No.: +1
2	LSP group selection (0/+2)	LSP No.: +0	LSP No.: +2
3	LSP group selection (0/+4)	Invalid	Invalid
4	PID group selection (0/+1)	Invalid	Invalid
5	PID group selection (0/+2)	Invalid	Invalid
6	PID group selection (0/+4)	Invalid	Invalid
7	RUN/READY mode selection	RUN	READY
8	AUTO/MANUAL mode selection	AUTO	MANUAL
9	LSP/RSP mode selection	Invalid	Invalid
10	AT (Auto tuning) Stop/Start	AT Stop	AT Start
11	ST (Self-tuning) disabled/enabled	ST disabled	ST enabled
12	Control action direct/reverse selection	Set action	Reverse action of setting
13	SP ramp enabled/disabled	SP ramp enabled	SP ramp disabled
14	PV value hold	No-hold	Hold
15	PV Max. hold	No-hold	Hold
16	PV Min. hold	No-hold	Hold
17	Timer Stop/Start	Timer stop	Timer start
18	Release all DO latches	Continue if latch exists.	Latch release
19	Advance operation	Invalid	Invalid
20	Step hold	Invalid	Invalid

■ Event channel def.

When the operation type is the timer start/stop, a target Event channel can be set.

Item (Setting display/bank)	Display	Contents	Initial value	User level
Internal Contact 1 Event channel def. (Setup setting/DI Assignment bank)	dI 1.9	0: Every Internal Event 1 to 5: Internal Event number	0	High function
Internal Contact 2 Event channel def. (Setup setting/DI Assignment bank)	dI 2.9		0	
Internal Contact 3 Event channel def. (Setup setting/DI Assignment bank)	dI 3.9		0	

- When the operation type of the same internal contact No. is set at "Timer stop/start", the display and setting can be made.

■ Input bit function

Four kinds of input bit functions are provided. What function of four functions is used or is not used can be set.

Item (Setting display/bank)	Display	Contents	Initial value	User level
Internal Contact 1 Input bit function (Setup setting/DI Assignment bank)	dI 1.2	0: Not used (Default input) 1: Function 1 ((A and B) or (C and D)) 2: Function 2 ((A or B) and (C or D)) 3: Function 3 (A or B or C or D) 4: Function 4 (A and B and C and D)	0	High function
Internal Contact 2 Input bit function (Setup setting/DI Assignment bank)	dI 2.2		0	
Internal Contact 3 Input bit function (Setup setting/DI Assignment bank)	dI 3.2		0	

- When the set value is "0", the input bit function is not used and the default input is used. The following shows the default input of each internal contact:
  Internal Contact 1: DI (digital input) 1
  Internal Contact 2: DI (digital input) 2
  Internal Contact 3: OFF status
- In the input bit function, the logical operations (AND, OR) of each of internal contacts 1 to 3 are combined. In input bit functions 1 to 4, the combination of the logical operations may vary. The following shows one logical operation:

Logical AND	Logical OR
OFF and OFF = OFF	OFF or OFF = OFF
ON and OFF = OFF	ON or OFF = ON
ON and ON = ON	ON or ON = ON

- "OFF" is "contact open (OPEN)" or "0" when expressed using the numerical value.
- "ON" is "contact close (CLOSE)" or "1" when expressed using the numerical value.

■ Input assign

The assign of four inputs (A, B, C, D) used for the input bit function can be set.

Item (Setting display/bank)	Display	Contents	Initial value	User level
Internal Contact 1 Input assign A (Setup setting/DI Assignment bank)	d1 1.3	0: Normally opened. (OFF, 0) 1: Normally closed. (ON, 1) 2: DI1 3: DI2 4 to 9: Undefined. 10: Internal Event 1 11: Internal Event 2 12: Internal Event 3 13: Internal Event 4 14: Internal Event 5 15 to 17: Undefined. 18: Communication DI1 19: Communication DI2 20: Communication DI3 21: Communication DI4 22: MANUAL mode 23: READY mode 24: Undefined. 25: AT running 26: During SP ramp 27: Undefined. 28: Alarm occurs. 29: PV alarm occurs. 30: Undefined. 31: mode key pressing status 32: Event output 1 status 33: Control output 1 status	2	High function
Internal Contact 1 Input assign B (Setup setting/DI Assignment bank)	d1 1.4		0	
Internal Contact 1 Input assign C (Setup setting/DI Assignment bank)	d1 1.5		0	
Internal Contact 1 Input assign D (Setup setting/DI Assignment bank)	d1 1.6		0	
Internal Contact 2 Input assign A (Setup setting/DI Assignment bank)	d1 2.3		3	
Internal Contact 2 Input assign B (Setup setting/DI Assignment bank)	d1 2.4		0	
Internal Contact 2 Input assign C (Setup setting/DI Assignment bank)	d1 2.5		0	
Internal Contact 2 Input assign D (Setup setting/DI Assignment bank)	d1 2.6		0	
Internal Contact 3 Input assign A (Setup setting/DI Assignment bank)	d1 3.3		4	
Internal Contact 3 Input assign B (Setup setting/DI Assignment bank)	d1 3.4		0	
Internal Contact 3 Input assign C (Setup setting/DI Assignment bank)	d1 3.5		0	
Internal Contact 3 Input assign D (Setup setting/DI Assignment bank)	d1 3.6		0	

- When the input bit function of the same internal contact No. is set for input bit functions 1 to 4, the display and setting can be made.

■ Polarity of input assign

The polarity of four input assigns (A, B, C, D) used for the input bit function can be set.

Item (Setting display/bank)	Display	Contents	Initial value	User level
Internal Contact 1, Polarity A to D (Setup setting/DI Assignment bank)	dI 1.7	The digits are called 1st digit, 2nd digit, 3rd digit, and 4th digit from the right end. 1st digit: Input assign A Polarity setting 2nd digit: Input assign B Polarity setting 3rd digit: Input assign C Polarity setting 4th digit: Input assign D Polarity setting 0: Direct 1: Reverse	0000	High function
Internal Contact 2, Polarity A to D (Setup setting/DI Assignment bank)	dI 2.7		0000	
Internal Contact 3, Polarity A to D (Setup setting/DI Assignment bank)	dI 3.7		0000	

• When the input bit function of the same internal contact No. is set for input bit functions 1 to 4, the display and setting can be made.

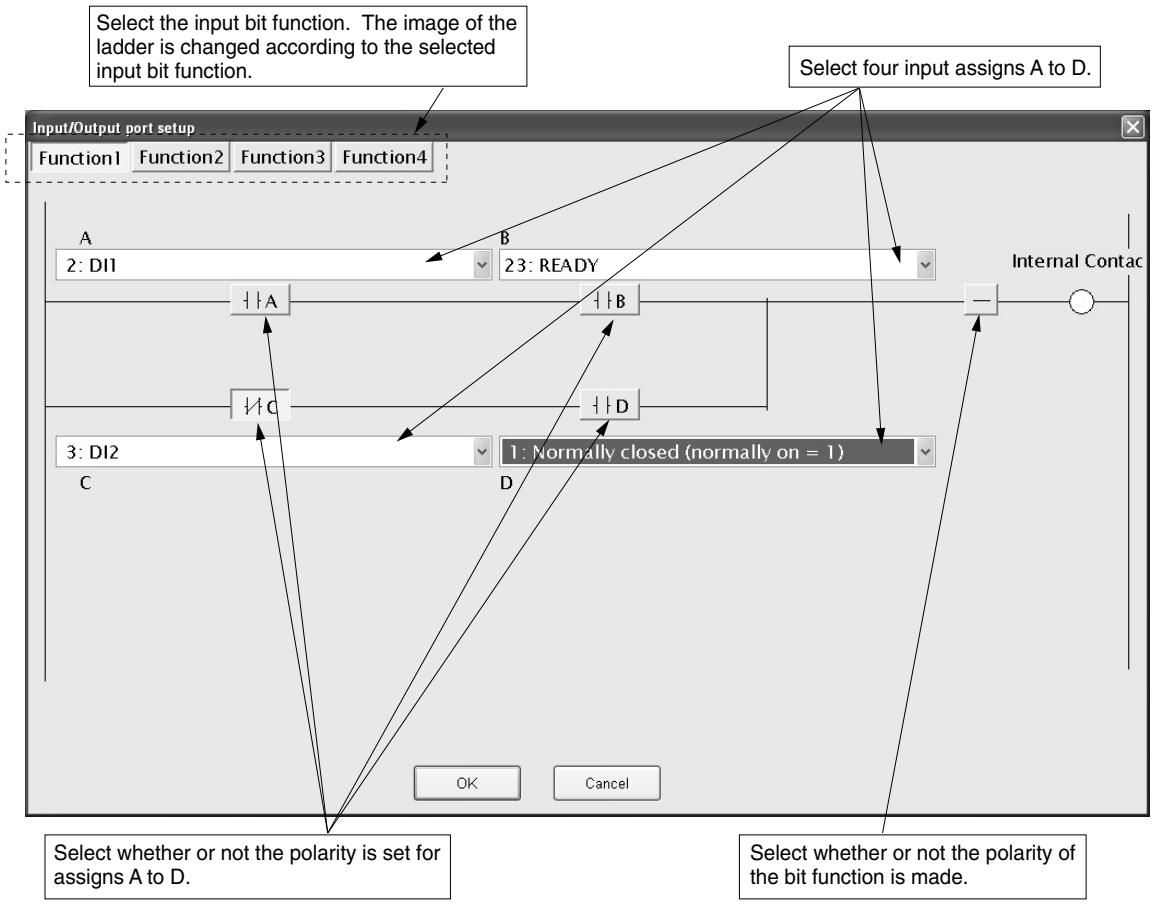
■ Polarity of input bit function

The polarity after the input bit function (functions 1 to 4) can be set.

Item (Setting display/bank)	Display	Contents	Initial value	User level
Internal Contact 1 Polarity (Setup setting/DI Assignment bank)	dI 1.8	0: Direct 1: Reverse	0	High function
Internal Contact 2 Polarity (Setup setting/DI Assignment bank)	dI 2.8		0	
Internal Contact 3 Polarity (Setup setting/DI Assignment bank)	dI 3.8		0	

■ DI Assignment setting with Smart Loader Package SLP-C35

When setting [DI Assignment] with the Smart Loader Package SLP-C35, select [Edit (E)] → [Input port setup (O)] in that order from the [Input] menu. The input bit function, input assign, polarity of input assign, and polarity of input bit function can be easily set using visual images as shown below.



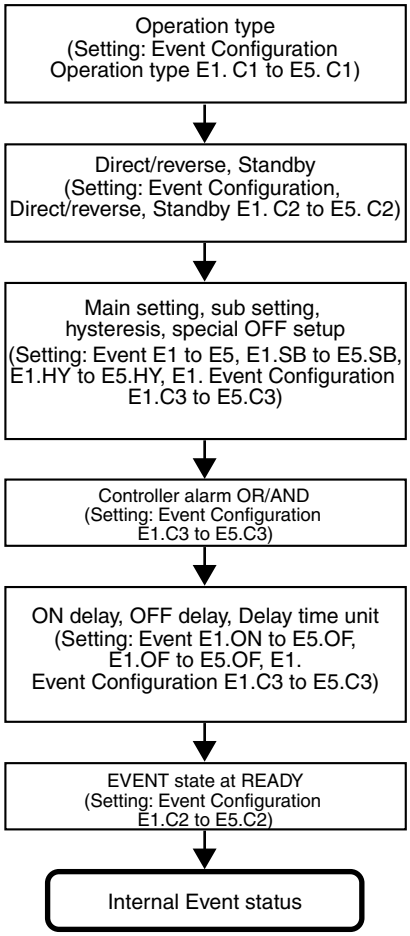
Handling Precautions

In addition to the selection through the menu, the Input port setup window can also be opened using the following procedures:
Click the input/output port setup icon .
Right-click in the input bit function setting window.
Press the [Ctrl] and [P] keys at the same time.

5 - 9 Internal Event

The result of the internal event process can be output to the control output or event output through the DO (digital output) process.

☞ Input/Output Configuration (on page 2-1)



The following shows the functional block diagram of the internal event:

Handling Precautions

Even though five internal events 1 to 5 are provided, the number of event outputs determined by the optional model is 0 to 3 points. With the default settings before shipment, the operations of internal events 1 to 3 can be output to event outputs 1 to 3. To utilize the operations of internal events 4 to 5, it is absolutely necessary to set the DO Assignment.

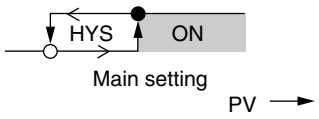
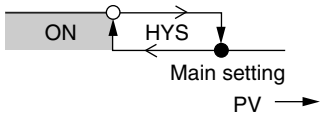
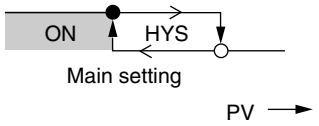
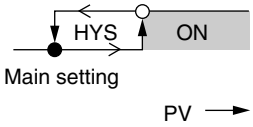
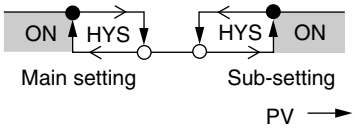
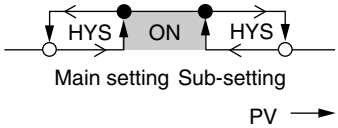
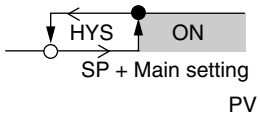
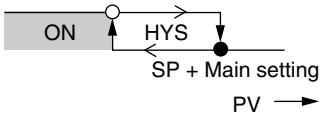
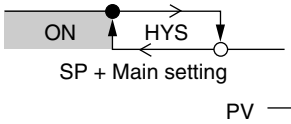
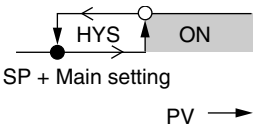
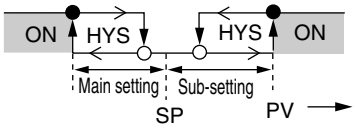
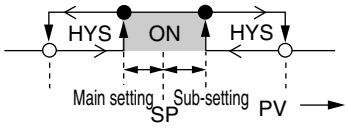
■ Operation

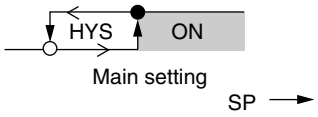
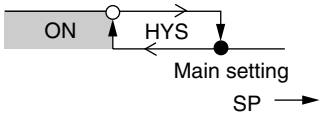
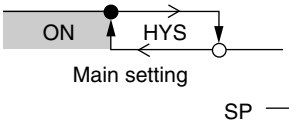
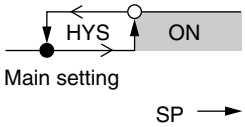
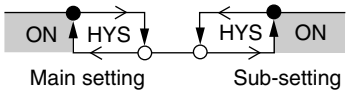
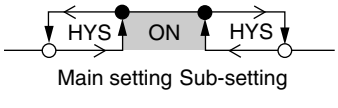
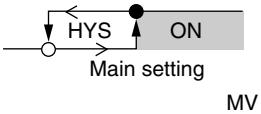
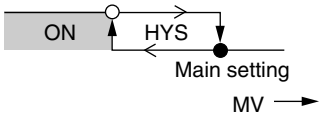
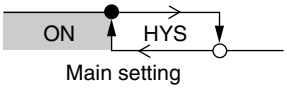
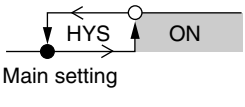
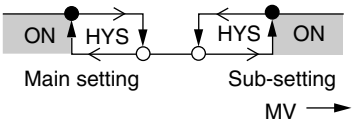
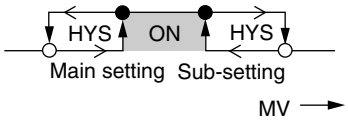
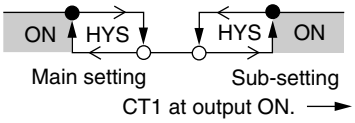
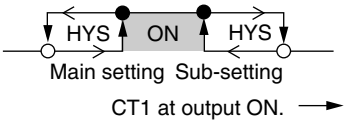
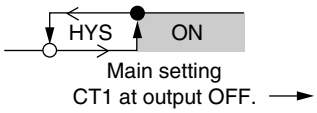
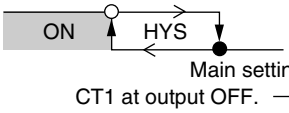
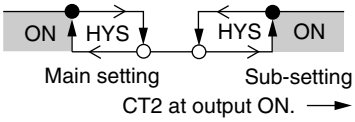
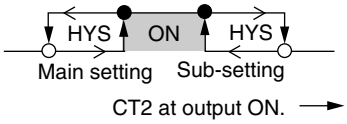
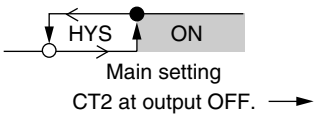
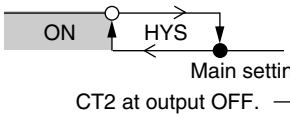
According to the operation type, direct/reverse, main setting, sub setting, hysteresis, and other settings, the operation of the internal event becomes as follows:

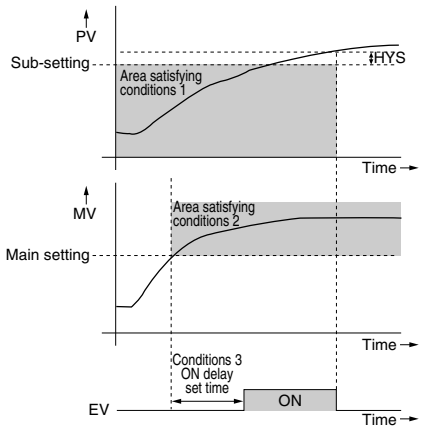
[List of internal event operations]

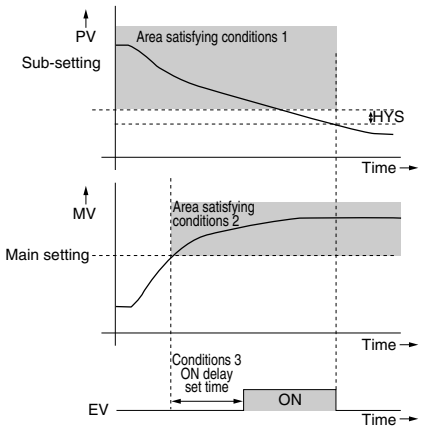
Note

For details about U (unit), refer to the attached glossary.

Operation type	Set value of operation type	Direct action ● shows that the ON/OFF is changed at this value. ❍ shows that the ON/OFF is changed at a point that "1U" is added to this value.	Reverse action ● shows that the ON/OFF is changed at this value. ❍ shows that the ON/OFF is changed at a point that "1U" is added to this value.
No event	0	Always OFF	Always OFF
PV high limit	1		
PV low limit	2		
PV high/low limit	3		
Deviation high limit	4		
Deviation low limit	5		
Deviation high/ low limit	6		
Deviation high limit (Final SP reference)	7	Same as the direct action of the deviation high limit when the SP ramp is not used. The difference is that the SP ramp does not use the current SP, but it uses the final SP.	Same as the reverse action of the deviation high limit when the SP ramp is not used. The difference is that the SP ramp does not use the current SP, but it uses the final SP.
Deviation low limit (Final SP reference)	8	Same as the direct action of the deviation low limit when the SP ramp is not used. The difference is that the SP ramp does not use the current SP, but it uses the final SP.	Same as the reverse action of the deviation low limit when the SP ramp is not used. The difference is that the SP ramp does not use the current SP, but it uses the final SP.
Deviation high/ low limit (Final SP reference)	9	Same as the direct action of the deviation high/low limit when the SP ramp is not used. The difference is that the SP ramp does not use the current SP, but it uses the final SP.	Same as the reverse action of the deviation high/low limit when the SP ramp is not used. The difference is that the SP ramp does not use the current SP, but it uses the final SP.

Operation type	Set value of operation type	Direct action ● shows that the ON/OFF is changed at this value. ❍ shows that the ON/OFF is changed at a point that "1U" is added to this value.	Reverse action ● shows that the ON/OFF is changed at this value. ❍ shows that the ON/OFF is changed at a point that "1U" is added to this value.
SP high limit	10		
SP low limit	11		
SP high/low limit	12		
MV high limit	13		
MV low limit	14		
MV high/low limit	15		
Heater 1 burnout/ Over-current*	16		
Heater 1 short-circuit*	17		
Heater 2 burnout/ Over-current*	18		
Heater 2 short-circuit*	19		

<table>
<tr><th>Operation type</th><th>Set value of operation type</th><th>Direct action</th><th>Reverse action</th></tr>
<tr><td>Loop diagnosis 1</td><td>20</td><td colspan="2">The event is turned ON when any change in PV corresponding to increase/decrease in MV (Manipulated variable) is not observed.
This event is used to detect any fault at the operation end.
● Setting items
• Main setting: MV (Manipulated variable)
• Sub-setting: PV
• ON delay time: Diagnosis time
● Operation specifications
The event is turned ON when the value does not reach the PV set in the sub-setting within the diagnosis time (ON delay time) (conditions 1) even though the MV exceeding the main setting is held (conditions 2).
● CAUTION
When setting the ON delay, it is necessary to put in "High function configuration".
The default setting of the ON delay before shipment is 0.0s.</td></tr>
<tr><td></td><td></td><td>Heat control
 

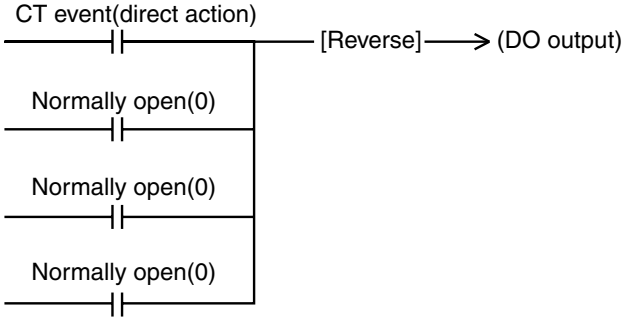
ON delay is started when conditions 1 and 2 are satisfied.</td><td>Cool control
 

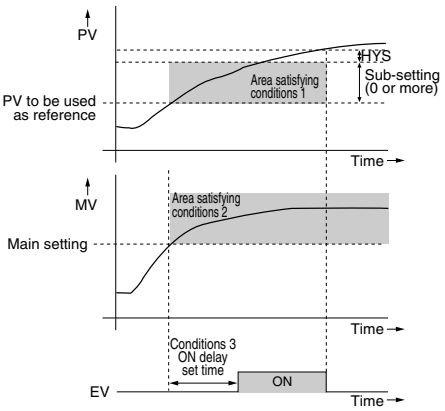
ON delay is started when conditions 1 and 2 are satisfied.</td></tr>
</table>

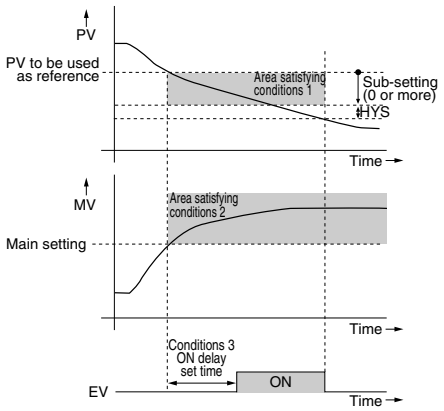
*: When the event type is CT1/2 heater burnout/over-current or CT1/2 heater short-circuit,the status becomes that the event judgment cannot be made from the time of power ON until that CT input current value is measured for the first time. In this case, the internal event output is OFF for both of direct action and reverse action in the direct/reverse setting. To avoid that the output becomes OFF at power ON when used in reverse action, set as follows:

(Setting example)

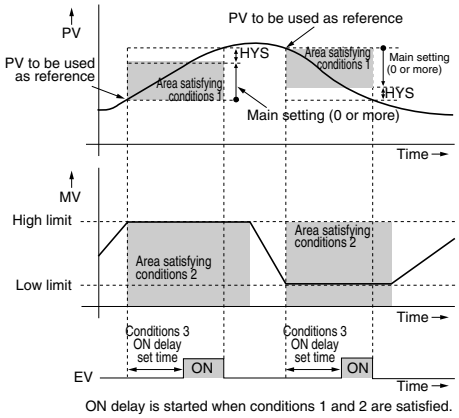
For direct/reverse setting of CT1/2 heater burnout/over-current or CT1/2 short-circuit event, select the direct action, and set the reverse operation in DO assignment calculation of the event output terminal (event terminal or control output terminal).

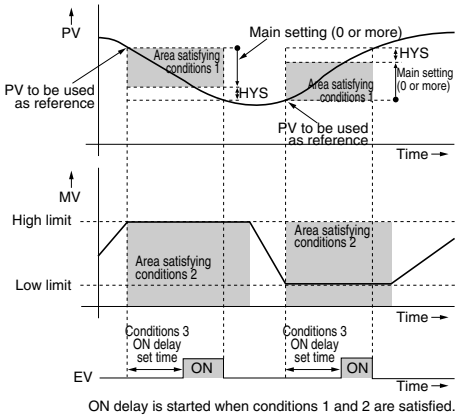


<table>
<tr><th>Operation type</th><th>Set value of operation type</th><th>Direct action</th><th>Reverse action</th></tr>
<tr><td>Loop diagnosis 2</td><td>21</td><td colspan="2">The event is turned ON when any change in PV corresponding to increase/decrease in MV (Manipulated variable) is not observed.
This event is used to detect any fault at the operation end.
● Setting items
• Main setting: MV (Manipulated variable)
• Sub-setting: Change in PV from the point that the MV exceeds the main setting.
• ON delay time: Diagnosis time
● Operation specifications
The event is turned ON when the MV exceeding the main setting is held (conditions 2) and the PV does not reach the value that the sub-setting is added to (subtracted from) the PV at the point that the MV exceeds the main setting within the diagnosis time (ON delay time) (conditions 1).
● CAUTION
When setting the ON delay, it is necessary to put in "High function configuration".
The default setting of the ON delay before shipment is 0.0s.</td></tr>
<tr><td></td><td></td><td>Heat control
 

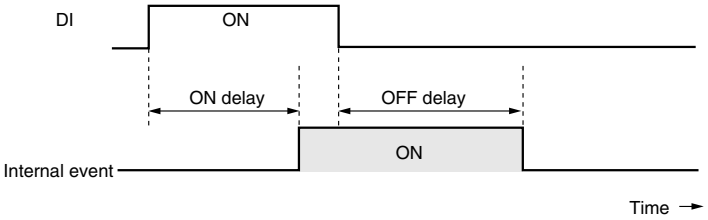
ON delay is started when conditions 1 and 2 are satisfied.</td><td>Cool control
 

ON delay is started when conditions 1 and 2 are satisfied.</td></tr>
</table>

<table>
<tr><th>Operation type</th><th>Set value of operation type</th><th>Direct action</th><th>Reverse action</th></tr>
<tr><td>Loop diagnosis 3</td><td>22</td><td colspan="2">The event is turned ON when any change in PV corresponding to increase/decrease in MV (Manipulated variable) is not observed. This event is used to detect any fault at the operation end.
● Setting items
• Main setting: Change in PV from the point that the MV reaches the high limit (100%) or low limit (0%).
• Sub-setting: Range of absolute value of deviation (PV-SP) allowing the event to turn OFF.
• ON delay time: Diagnosis time
• OFF delay time: A period of time from power ON allowing the event to hold OFF state.
● Operation specifications
The direct action is used for the heat control and is turned ON in the following cases:
• The increase in PV becomes smaller than the main setting after the diagnosis time (ON delay time) has elapsed after the MV had reached the high limit.
• The decrease in PV becomes smaller than the main setting after the diagnosis time (ON delay time) has elapsed after the MV had reached the low limit.
The reverse action is used for the cool control and is turned ON in the following cases:
• The decrease in PV becomes smaller than the main setting after the diagnosis time (ON delay time) has elapsed after the MV had reached the high limit.
• The increase in PV becomes smaller than the main setting after the diagnosis time (ON delay time) has elapsed after the MV had reached the low limit.
In the following cases, the event is turned OFF with the priority over the above conditions:
• The absolute value of the deviation (PV-SP) becomes less than the sub-setting.
However, the event is turned OFF when the absolute value of the deviation is less than the (sub setting – hysteresis) value after the absolute value of the deviation has become the sub setting or more.
• A period of time after the operation has been started by power ON is less than the OFF delay time.
● CAUTION
When setting the ON delay and OFF delay, it is necessary to put in " High function configuration".
The default settings of the ON delay and OFF delay before shipment are 0.0s.</td></tr>
<tr><td></td><td></td><td>Heat control
 

ON delay is started when conditions 1 and 2 are satisfied.</td><td>Cool control
 

ON delay is started when conditions 1 and 2 are satisfied.</td></tr>
</table>

<table>
<tr><th>Operation type</th><th>Set value of operation type</th><th>Direct action</th><th>Reverse action</th></tr>
<tr><td>Alarm (status)</td><td>23</td><td>ON if alarm occurs (alarm code AL01 to 99).
OFF in other cases.</td><td>OFF if alarm occurs (alarm code AL01 to 99).
ON in other cases.</td></tr>
<tr><td>READY (status)</td><td>24</td><td>ON in the READY mode.
OFF in the RUN mode.</td><td>OFF in the READY mode.
ON in the RUN mode.</td></tr>
<tr><td>MANUAL (status)</td><td>25</td><td>ON in the MANUAL mode.
OFF in the AUTO mode.</td><td>OFF in the MANUAL mode.
ON in the AUTO mode.</td></tr>
<tr><td>Invalid</td><td>26</td><td>Always OFF</td><td>Always ON</td></tr>
<tr><td>During AT (Status)</td><td>27</td><td>ON when AT is executed.
OFF when AT is stopped.</td><td>OFF when AT is executed.
ON when AT is stopped.</td></tr>
<tr><td>During SP ramp</td><td>28</td><td>ON during SP ramp.
OFF when SP ramp is not performed or is completed.</td><td>OFF during SP ramp.
ON when SP ramp is not performed or is completed.</td></tr>
<tr><td>Control action (status)</td><td>29</td><td>ON during direct action (cooling).
OFF during reverse action (heating).</td><td>OFF during direct action (cooling).
ON during reverse action (heating).</td></tr>
<tr><td>ST setting standby (status)</td><td>30</td><td>ON in the ST setting standby.
OFF in the ST setting completion.</td><td>OFF in the ST setting standby.
ON in the ST setting completion.</td></tr>
<tr><td>Invalid</td><td>31</td><td>Always OFF</td><td>Always ON</td></tr>
<tr><td>Timer (status)</td><td>32</td><td colspan="2">The direct and reverse action settings are disabled for the timer event.
When using the timer event, it is necessary to set the operation type of the DI assignment to "Timer Start/Stop". Additionally, when setting the event channel designation of the DI assignment, multiple timer events are controlled from individual internal contacts (DI).
● Setting items
• ON delay time: A period of time necessary to change the event from OFF to ON after DI has been changed from OFF to ON.
• OFF delay time: A period of time necessary to change the event from ON to OFF after DI has been changed from ON to OFF.
● Operation specifications
• The event is turned ON when DI ON continues for ON delay time or longer.
• The event is turned OFF when DI OFF continues for OFF delay time.
• In other cases, the current status is continued.
 

● CAUTION
When setting the ON delay and OFF delay, it is necessary to put in "High function configuration".
The default settings of the ON delay and OFF delay before shipment are 0.0s.
The default setting of the event channel designation of the DI assignment before shipment is "0". In this case, the timer event start/stop can be set for all internal events from one internal contact (DI).
Additionally, as one or more event channel designation is set, the timer event start/stop can be set for one internal event specified by one internal contact (DI).
However, when setting the event channel of the DI assignment, it is necessary to put in "High function configuration".</td></tr>
<tr><td>High and low limits of MFB value</td><td>33</td><td>Invalid in this unit.
ON/OFF status is undetermined.</td><td>Invalid in this unit.
ON/OFF status is undetermined.</td></tr>
</table>

■ Operation type

The operation type of the internal event can be set.

Item (Setting display/bank)	Display	Contents	Initial value	User level
Internal Event 1 Configuration 1 Operation type (Setup setting/Event Configuration bank)	E 1.C 1	0: No event 1: PV high limit 2: PV low limit 3: PV high/low limit 4: Deviation high limit 5: Deviation low limit 6: Deviation high/low limit 7: Deviation high limit (Final SP reference) 8: Deviation low limit (Final SP reference) 9: Deviation high/low limit (Final SP reference) 10: SP high limit 11: SP low limit 12: SP high/low limit 13: MV high limit 14: MV low limit 15: MV high/low limit 16: CT1 heater burnout/over-current 17: CT1 heater short-circuit 18: CT2 heater burnout/over-current 19: CT2 heater short-circuit 20: Loop diagnosis 1 21: Loop diagnosis 2 22: Loop diagnosis 3 23: Alarm (status) 24: READY (status) 25: MANUAL (status) 26: Invalid 27: During AT execution (status) 28: During SP ramp (status) 29: Control direct action (status) 30: During ST execution (status) 31: Invalid 32: Timer (status) 33: High and low limits of MFB value (Invalid in this unit)	0	Simple, Standard, High function
Internal Event 2 Configuration 1 Operation type (Setup setting/Event Configuration bank)	E 2.C 1		0	
Internal Event 3 Configuration 1 Operation type (Setup setting/Event Configuration bank)	E 3.C 1		0	
Internal Event 4 Configuration 1 Operation type (Setup setting/Event Configuration bank)	E 4.C 1		0	
Internal Event 5 Configuration 1 Operation type (Setup setting/Event Configuration bank)	E 5.C 1		0	

■ Direct/reverse, standby, and EVENT state at READY

Direct/reverse, standby, and EVENT state at READY accompanying with the operation type can be set.

Item (Setting display/bank)	Display	Contents	Initial value	User level
Internal Event 1 Configuration 2 Operation type (Setup setting/Event Configuration bank)	E 1.C 2	The digits are called 1st digit, 2nd digit, 3rd digit, and 4th digit from the right end. 1st digit: Direct/reverse setup 0: Direct 1: Reverse 2nd digit: Standby setup 0: None 1: Standby 2: Standby + Standby at SP change 3rd digit: EVENT state at READY setup 0: Continued. 1: Forced OFF 4th digit: Undefined. 0: Undefined.	0000	Simple, Standard, High function
Internal Event 2 Configuration 2 Operation type (Setup setting/Event Configuration bank)	E2.C 2		0000	
Internal Event 3 Configuration 2 Operation type (Setup setting/Event Configuration bank)	E3.C 2		0000	
Internal Event 4 Configuration 2 Operation type (Setup setting/Event Configuration bank)	E4.C 2		0000	
Internal Event 5 Configuration 2 Operation type (Setup setting/Event Configuration bank)	E5.C 2		0000	

- When the internal event configuration 1 operation type is set at [0: No event], the internal event configuration 2 (direct/reverse, standby, and EVENT state at READY) is not displayed.
- For details about internal event operation with the direct/reverse setting:
☞ List of internal event operations (on pages 5-39 to 5-44)

! Handling Precautions

- "Standby" is a function that does not turn ON the event even though the event currently used satisfies the ON conditions (before polarity) when the instrument power is turned ON or when the READY mode is changed to the RUN mode. The event is turned ON when the ON conditions are satisfied again once the OFF conditions have been satisfied.
- "Standby + Standby at SP change" means that the standby is set again when the SP is changed (SP value and LSP group number) in addition to the standby functions. However, when the same SP value is written or when the SP value is not changed even though the LSP group number is changed, the unit does not enter the standby mode.

	READY		READY → RUN change	
EVENT state at READY setup / Standby setup	0:Continued	1: Forced OFF	0: Continued	1: Forced OFF
0: None	Usual operation	OFF	Usual operation	Usual operation
1: Standby	OFF	OFF	OFF(standby state)	OFF(standby state)
2: Standby+ Standby at SP change	OFF	OFF	OFF(standby state)	OFF(standby state)

■ Alarm OR, special OFF setup, and delay time unit

Alarm OR, special OFF setup, and delay time unit accompanying with the operation type can be set.

Item (Setting display/bank)	Display	Contents	Initial value	User level
Internal Event 1 Configuration 3 Operation type (Setup setting/Event Configuration bank)	E 1.C 3	The digits are called 1st digit, 2nd digit, 3rd digit, and 4th digit from the right end. 1st digit: Alarm OR setup 0: None 1: Alarm direct + OR operation 2: Alarm direct + AND operation 3: Alarm reverse + OR operation 4: Alarm reverse + AND operation 2nd digit: Special OFF setup 0: As usual. 1: When EV main setting is “0”, the event is set to “OFF”. 3rd digit: Delay time unit setup 0: 0.1s 1: 1s 2: 1 min. 4th digit: Undefined. 0: Undefined.	0000	High function
Internal Event 2 Configuration 3 Operation type (Setup setting/Event Configuration bank)	E 2.C 3		0000	
Internal Event 3 Configuration 3 Operation type (Setup setting/Event Configuration bank)	E 3.C 3		0000	
Internal Event 4 Configuration 3 Operation type (Setup setting/Event Configuration bank)	E 4.C 3		0000	
Internal Event 5 Configuration 3 Operation type (Setup setting/Event Configuration bank)	E 5.C 3		0000	

- When the internal event configuration 1 operation type is set at [0: No event], the internal event configuration 3 (alarm OR, special OFF setup, and delay time unit) is not displayed.

The following shows the relationship among alarm OR setting, alarm present/not present, and internal event ON/OFF:

Alarm OR setting	Alarm (AL01 to 99) present/not present	Internal event ON/OFF status before alarm OR process	Internal event ON/OFF status after alarm OR process
None	Not present	OFF	OFF
	Not present	ON	ON
	Present.	OFF	OFF
	Present.	ON	ON
Alarm direct + OR operation	Not present	OFF	OFF
	Not present	ON	ON
	Present.	OFF	ON
	Present.	ON	ON
Alarm direct + AND operation	Not present	OFF	OFF
	Not present	ON	OFF
	Present.	OFF	OFF
	Present.	ON	ON
Alarm reverse + OR operation	Not present	OFF	ON
	Not present	ON	ON
	Present.	OFF	OFF
	Present.	ON	ON
Alarm reverse + AND operation	Not present	OFF	OFF
	Not present	ON	ON
	Present.	OFF	OFF
	Present.	ON	OFF

■ Main setting, sub setting, and hysteresis

Main setting, sub setting, and hysteresis accompanying with the operation type can be set.

Item (Setting display/bank)	Display	Contents	Initial value	User level
Internal Event 1 Main setting (Parameter setting/Event bank)	E 1	-1999 to +9999 The decimal point position may vary so that it meets the operation type. The above value becomes 0 to 9999 in some operation types.	0	Simple, Standard, High function
Internal Event 1 Sub setting (Parameter setting/Event bank)	E 1.Sb	-1999 to +9999 The decimal point position may vary so that it meets the operation type. The above value becomes 0 to 9999 in some operation types.	0	
Internal Event 1 Hysteresis (Parameter setting /Event bank)	E 1.HY	0 to 9999 The decimal point position may vary so that it meets the operation type.	5	Standard, High function
Internal Event 2 Main setting (Parameter setting/Event bank)	E2	Same as Internal Event 1 Main setting.	0	Simple, Standard, High function
Internal Event 2 Sub setting (Parameter setting/Event bank)	E2.Sb	Same as Internal Event 1 Sub setting.	0	
Internal Event 2 Hysteresis (Parameter setting /Event bank)	E2.HY	Same as Internal Event 1 Hysteresis.	5	Standard, High function
Internal Event 3 Main setting (Parameter setting/Event bank)	E3	Same as Internal Event 1 Main setting.	0	Simple, Standard, High function
Internal Event 3 Sub setting (Parameter setting/Event bank)	E3.Sb	Same as Internal Event 1 Sub setting.	0	
Internal Event 3 Hysteresis (Parameter setting /Event bank)	E3.HY	Same as Internal Event 1 Hysteresis.	5	Standard, High function
Internal Event 4 Main setting (Parameter setting/Event bank)	E4	Same as Internal Event 1 Main setting.	0	Simple, Standard, High function
Internal Event 4 Sub setting (Parameter setting/Event bank)	E4.Sb	Same as Internal Event 1 Sub setting.	0	
Internal Event 4 Hysteresis (Parameter setting /Event bank)	E4.HY	Same as Internal Event 1 Hysteresis.	5	Standard, High function
Internal Event 5 Main setting (Parameter setting/Event bank)	E5	Same as Internal Event 1 Main setting.	0	Simple, Standard, High function
Internal Event 5 Sub setting (Parameter setting/Event bank)	E5.Sb	Same as Internal Event 1 Sub setting.	0	
Internal Event 5 Hysteresis (Parameter setting /Event bank)	E5.HY	Same as Internal Event 1 Hysteresis.	5	Standard, High function

- When the internal event configuration 1 operation type is set at [0: No event], the internal event main setting, sub setting, and hysteresis are not displayed.
- For details about internal event operation with main setting, sub setting, and hysteresis:

☞ List of internal event operations (on pages 5-39 to 5-41)

■ ON delay and OFF delay

ON delay is a function that delays the timing, at which the internal event status is changed from OFF to ON.
OFF delay is a function that delays the timing, at which the internal event status is changed from ON to OFF.
However, when the operation type is set at [20: Loop diagnosis 1], [21: Loop diagnosis 2], [22: Loop diagnosis 3], or [32: Timer], the ON delay and OFF delay are operated as another function.

☞ List of internal event operations (on pages 5-39 to 5-41)

ON delay and OFF delay can be set.

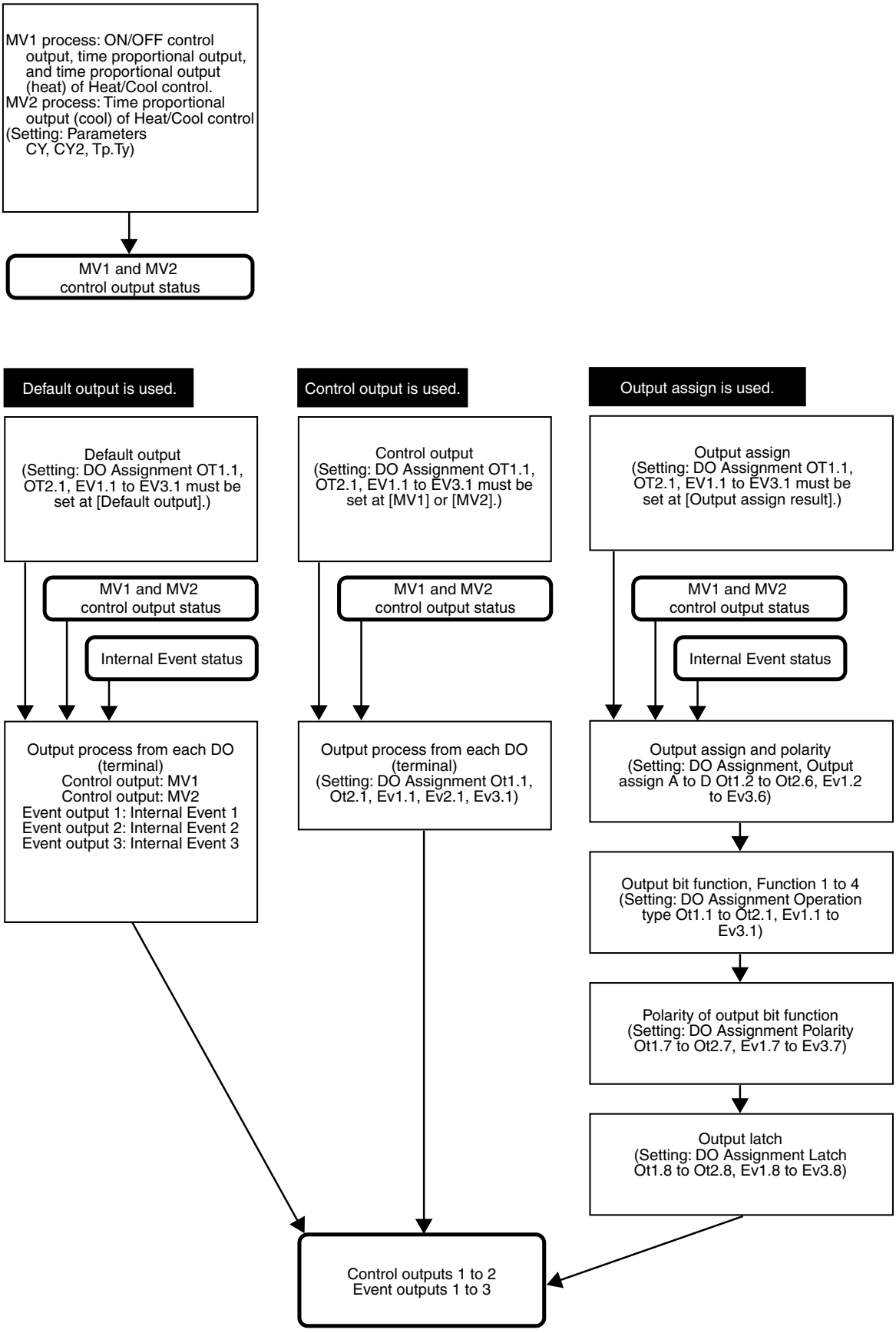
Item (Setting display/bank)	Display	Contents	Initial value	User level
Internal Event 1 ON delay (Parameter setting/Event bank)	E 1.on	0.0 to 999.9s (Delay time unit is “0.1s”.) 0 to 9999s (Delay time unit is other than “0.1s”.)	0.0s or 0s	High function
Internal Event 1 OFF delay (Parameter setting/Event bank)	E 1.oF	0.0 to 999.9s (Delay time unit is “0.1s”.) 0 to 9999s (Delay time unit is other than “0.1s”.)	0.0s or 0s	
Internal Event 2 ON delay (Parameter setting/Event bank)	E 2.on	0.0 to 999.9s (Delay time unit is “0.1s”.) 0 to 9999s (Delay time unit is other than “0.1s”.)	0.0s or 0s	
Internal Event 2 OFF delay (Parameter setting/Event bank)	E 2.oF	0.0 to 999.9s (Delay time unit is “0.1s”.) 0 to 9999s (Delay time unit is other than “0.1s”.)	0.0s or 0s	
Internal Event 3 ON delay (Parameter setting/Event bank)	E 3.on	0.0 to 999.9s (Delay time unit is “0.1s”.) 0 to 9999s (Delay time unit is other than “0.1s”.)	0.0s or 0s	
Internal Event 3 OFF delay (Parameter setting/Event bank)	E 3.oF	0.0 to 999.9s (Delay time unit is “0.1s”.) 0 to 9999s (Delay time unit is other than “0.1s”.)	0.0s or 0s	
Internal Event 4 ON delay (Parameter setting/Event bank)	E 4.on	0.0 to 999.9s (Delay time unit is “0.1s”.) 0 to 9999s (Delay time unit is other than “0.1s”.)	0.0s or 0s	
Internal Event 4 OFF delay (Parameter setting/Event bank)	E 4.oF	0.0 to 999.9s (Delay time unit is “0.1s”.) 0 to 9999s (Delay time unit is other than “0.1s”.)	0.0s or 0s	

Item (Setting display/bank)	Display	Contents	Initial value	User level
Internal Event 5 ON delay (Parameter setting/Event bank)	E5.on	0.0 to 999.9s (Delay time unit is “0.1s”.) 0 to 9999s (Delay time unit is other than “0.1s”.)	0.0s or 0s	High function
Internal Event 5 OFF delay (Parameter setting/Event bank)	E5.oF	0.0 to 999.9s (Delay time unit is “0.1s”.) 0 to 9999s (Delay time unit is other than “0.1s”.)	0.0s or 0s	

- When the internal event configuration 1 operation type is set at [0: No event], the internal event ON delay and OFF delay are not displayed.

5 - 10 DO (Digital Output)

The following shows the functional block diagram of the DO (digital output):



■ MV1/MV2 process

The Time proportional cycle and time proportional cycle mode of MV1/MV2 can be set.

Item (Setting display/bank)	Display	Contents	Initial value	User level
Time proportional cycle 1 (For MV1) (Parameter setting/Parameter bank)	Cy	5 to 120s (Output includes the relay output.) 1 to 120s (Output does not include the relay output.)	10 or 2s	Simple, Standard, High function
Time proportional cycle 2 (For MV2) (Parameter setting/Parameter bank)	Cy2		10 or 2s	
Time proportional cycle mode (Parameter setting/Parameter bank)	tP.ty	0: Controllability aiming type 1: Operation service life aiming type (ON/OFF operation is performed only once within the Time proportional cycle.	0 or 1	High function

- MV1 is a general name of the ON/OFF control output, time proportional output, and time proportional output (heat) of the Heat/Cool control.
  MV2 is the time proportional output (cool) of the Heat/Cool control.
- When MV1 is connected to any of the relay control output, voltage pulse control output, and event output in the DO Assignment, the display and setting of the Time proportional cycle 1 (Cy) can be made.
- When the Heat/Cool control is used and MV2 is connected to any of the relay control output, voltage pulse control output, and event output in the DO Assignment, the display and setting of the Time proportional cycle 2 (Cy2) can be made.
- The initial value of the Time proportional cycle 1 (Cy) is “10” when the control output 1 is the relay output and it is “2” in other cases.
- The initial value of the Time proportional cycle 2 (Cy2) is “10” when a model with one control output point is used and it is “2” when other models are used.
- The setting of the time proportional cycle mode (tp.ty) is valid to the time proportional outputs of both MV1 and MV2.
- When MV1 is connected to the relay control output or event output in the DO Assignment and the Time proportional cycle 1 (Cy) is set at less than “5s”, the operation is performed at intervals of 5s.
- When MV2 is connected to the relay control output or event output in the DO Assignment and the Time proportional cycle 2 (Cy2) is set at less than “5s”, the operation is performed at intervals of 5s.

■ Operation type

The outputs of the control outputs 1 to 2 and event outputs 1 to 3 can be set using the operation type of the DO Assignment.

Item (Setting display/bank)	Display	Contents	Initial value	User level
Control output 1 Operation type (Setup setting/DO bank)	ot 1.1	0: Default output 1: MV1 2: MV2 3: Function 1 ((A and B) or (C and D)) 4: Function 2 ((A or B) and (C or D)) 5: Function 3 (A or B or C or D) 6: Function 4 (A and B and C and D)	0	High function
Control output 2 Operation type (Setup setting/DO bank)	ot2.1		0	
Event output 1 Operation type (Setup setting/DO bank)	Eu 1.1		0	
Event output 2 Operation type (Setup setting/DO bank)	Eu2.1		0	
Event output 3 Operation type (Setup setting/DO bank)	Eu3.1		0	

- When the object control output is the relay output or voltage pulse output, the display and setting can be made.
- When the object event output is provided, the display and setting can be made.
- MV1 is the ON/OFF control output, time proportional output, and time proportional output (heat) of the Heat/Cool control.
- MV2 is the time proportional output (cool) of the Heat/Cool control.
- When the set value is “0” (default output), the operation becomes as follows according to the output:
  Control output 1: Control output status of MV1 is output.
  Control output 2: Control output status of MV2 is output.
  Event output 1: Result of Internal Event 1 is output.
  Event output 2: Result of Internal Event 2 is output.
  Event output 3: Result of Internal Event 3 is output.
- In the output bit function, the logical operations (AND, OR) of each control output and each event output are combined. In output bit functions 1 to 4, the combination of the logical operations may vary. The following shows one logical operation:

Logical AND	Logical OR
OFF and OFF = OFF	OFF or OFF = OFF
OFF and ON = OFF	OFF or ON = ON
ON and OFF = OFF	ON or OFF = ON
ON and ON = ON	ON or ON = ON

■ Output assign

The assign of four inputs (A, B, C, D) used for the output bit function can be set.

Item (Setting display/bank)	Display	Contents	Initial value	User level
Control output 1 Output assign A (Setup setting/DO Assignment bank)	ot 1.2	0: Normally opened. (OFF, 0) 1: Normally closed. (ON, 1) 2: Internal Event 1 3: Internal Event 2 4: Internal Event 3 5: Internal Event 4 6: Internal Event 5 7 to 13: Undefined. 14: MV1 15: MV2 16 to 17: Undefined. 18: DI1 19: DI2 20 to 25: Undefined. 26: Internal Contact 1 27: Internal Contact 2 28: Internal Contact 3 29 to 33: Undefined. 34: Communication DI1 35: Communication DI2 36: Communication DI3 37: Communication DI4 38: MANUAL mode 39: READY mode 40: Undefined. 41: AT running 42: During SP ramp 43: Undefined. 44: Alarm occurs. (AL01 to AL99) 45: PV alarm occurs. (AL01 to AL03) 46: Undefined. 47: mode key pressing status 48: Event output 1 status 49: Control output 1 status	14	High function
Control output 1 Output assign B (Setup setting/DO Assignment bank)	ot 1.3		0	
Control output 1 Output assign C (Setup setting/DO Assignment bank)	ot 1.4		0	
Control output 1 Output assign D (Setup setting/DO Assignment bank)	ot 1.5		0	
Control output 2 Output assign A (Setup setting/DO Assignment bank)	ot2.2		15	
Control output 2 Output assign B (Setup setting/DO Assignment bank)	ot2.3		0	
Control output 2 Output assign C (Setup setting/DO Assignment bank)	ot2.4		0	
Control output 2 Output assign D (Setup setting/DO Assignment bank)	ot2.5		0	
Event output 1 Output assign A (Setup setting/DO Assignment bank)	Eu 1.2		2	
Event output 1 Output assign B (Setup setting/DO Assignment bank)	Eu 1.3		0	
Event output 1 Output assign C (Setup setting/DO Assignment bank)	Eu 1.4		0	
Event output 1 Output assign D (Setup setting/DO Assignment bank)	Eu 1.5		0	

Item (Setting display/bank)	Display	Contents	Initial value	User level
Event output 2 Output assign A (Setup setting/DO Assignment bank)	Eu2.2	Same as those on the previous page.	3	Same as that on the previous page.
Event output 2 Output assign B (Setup setting/DO Assignment bank)	Eu2.3		0	
Event output 2 Output assign C (Setup setting/DO Assignment bank)	Eu2.4		0	
Event output 2 Output assign D (Setup setting/DO Assignment bank)	Eu2.5		0	
Event output 3 Output assign A (Setup setting/DO Assignment bank)	Eu3.2		4	
Event output 3 Output assign B (Setup setting/DO Assignment bank)	Eu3.3		0	
Event output 3 Output assign C (Setup setting/DO Assignment bank)	Eu3.4		0	
Event output 3 Output assign D (Setup setting/DO Assignment bank)	Eu3.5		0	

- When the object control output is the relay output or voltage pulse output, and the operation type of the DO Assignment is set for output bit functions 1 to 4, the display and setting can be made.
- When the object event output is provided and the operation type of the DO Assignment is set for output bit functions 1 to 4, the display and setting can be made.

■ Polarity of output assign

The polarity of four output assigns (A, B, C, D) used for the output bit function can be set.

Item (Setting display/bank)	Display	Contents	Initial value	User level
Control output 1 Polarity A to D (Setup setting/DO Assignment bank)	ot 1.6	The digits are called 1st digit, 2nd digit, 3rd digit, and 4th digit from the right end. 1st digit: Output assign A Polarity setting 2nd digit: Output assign B Polarity setting 3rd digit: Output assign C Polarity setting 4th digit: Output assign D Polarity setting 0: Direct 1: Reverse	0000	High function
Control output 2 Polarity A to D (Setup setting/DO Assignment bank)	ot2.6		0000	
Event output 1 Polarity A to D (Setup setting/DO Assignment bank)	Ev 1.6		0000	
Event output 2 Polarity A to D (Setup setting/DO Assignment bank)	Ev2.6		0000	
Event output 3 Polarity A to D (Setup setting/DO Assignment bank)	Ev3.6		0000	

- When the object control output is the relay output or voltage pulse output, and the operation type of the DO Assignment is set for output bit functions 1 to 4, the display and setting can be made.
- When the object event output is provided and the operation type of the DO Assignment is set for output bit functions 1 to 4, the display and setting can be made.

[!] Handling Precautions

The output relay may be turned ON and OFF repeatedly at a high-speed depending on the conditions.
To avoid such faulty operation, always strictly observe the following cautions:

Control output 1: When any of [Output assign A, B, C, D] (ot1.2 to ot1.5) is set at [49: Control output 1 status], do not set [1: Reverse] for the same symbol of [Output assign A, B, C, D Polarity].
Event output 1: When any of [Output assign A, B, C, D] (ev1.2 to ot1.5) is set at [48: Event output 1 status], do not set [1: Reverse] for the same symbol of [Output assign A, B, C, D Polarity].

■ Polarity of output bit function

The polarity after the output bit function (functions 1 to 4) can be set.

Item (Setting display/bank)	Display	Contents	Initial value	User level
Control output 1 Polarity (Setup setting/DO Assignment bank)	ot 1.7	0: Direct 1: Reverse	0	High function
Control output 2 Polarity (Setup setting/DO Assignment bank)	ot2.7		0	
Event output 1 Polarity (Setup setting/DO Assignment bank)	Eu 1.7		0	
Event output 2 Polarity (Setup setting/DO Assignment bank)	Eu2.7		0	
Event output 3 Polarity (Setup setting/DO Assignment bank)	Eu3.7		0	

- When the object control output is the relay output or voltage pulse output, and the operation type of the DO Assignment is set for output bit functions 1 to 4, the display and setting can be made.
- When the object event output is provided and the operation type of the DO Assignment is set for output bit functions 1 to 4, the display and setting can be made.

■ Latch

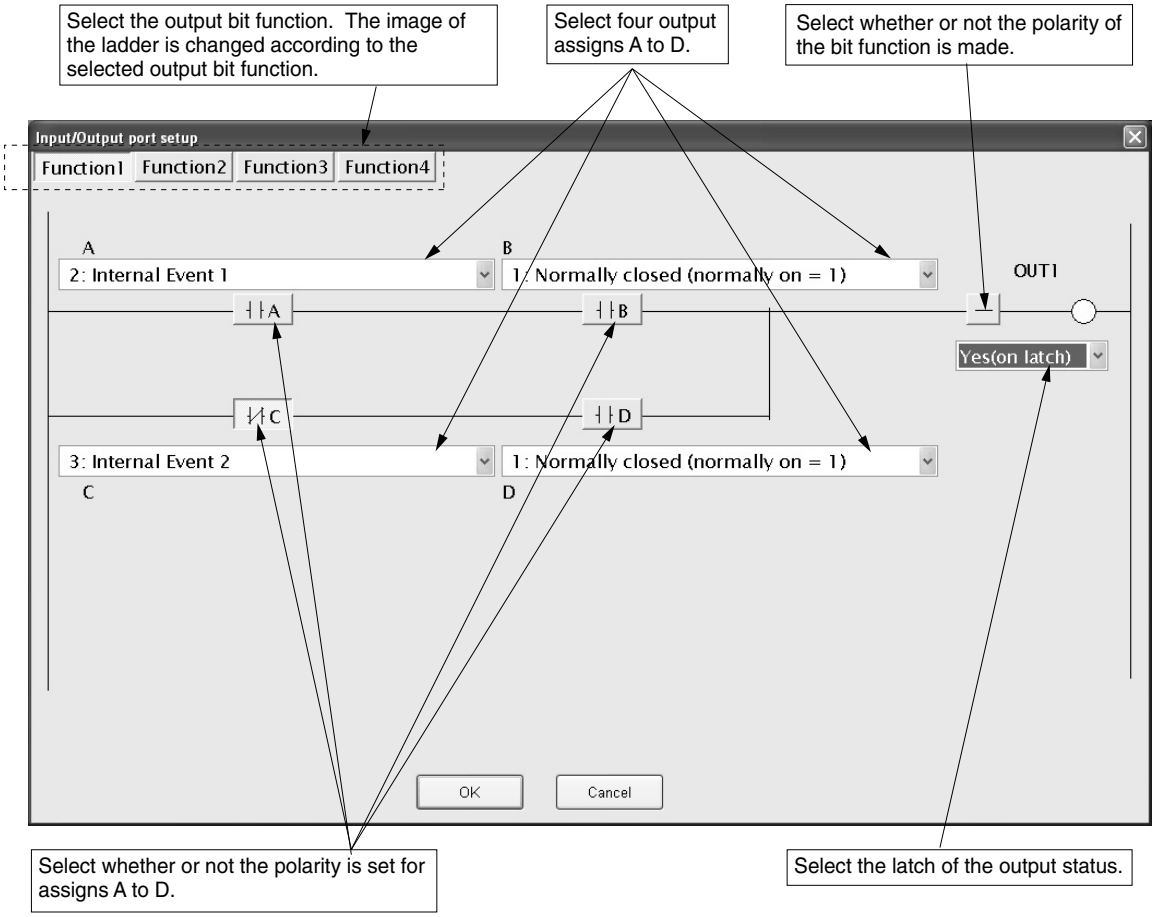
The latch of the output ON status or output OFF status can be set.

Item (Setting display/bank)	Display	Contents	Initial value	User level
Control output 1 Latch (Setup setting/DO Assignment bank)	ot 1.8	0: None 1: Latched (Latched when turned ON.) 2: Latched (Latched when turned OFF except for initialization at power ON.)	0	High function
Control output 2 Latch (Setup setting/DO Assignment bank)	ot2.8		0	
Event output 1 Latch (Setup setting/DO Assignment bank)	Eu 1.8		0	
Event output 2 Latch (Setup setting/DO Assignment bank)	Eu2.8		0	
Event output 3 Latch (Setup setting/DO Assignment bank)	Eu3.8		0	

- When the object control output is the relay output or voltage pulse output, and the operation type of the DO Assignment is set for output bit functions 1 to 4, the display and setting can be made.
- When the object event output is provided and the operation type of the DO Assignment is set for output bit functions 1 to 4, the display and setting can be made.
- To release the latch status, it is necessary to turn OFF the power, and turn it ON again, to release all DO latches (key operation or communication), or to change the latch setting of the DO Assignment to “0” (none).

■ DO Assignment setting with Smart Loader Package SLP-C35

When setting [DO Assignment] with the Smart Loader Package SLP-C35, select [Edit (E)] → [Input/Output port setup (O)] in that order from the menu. The output bit function, output assign, polarity of output assign, and polarity of output bit function can be easily set using visual images as shown below.



Handling Precautions

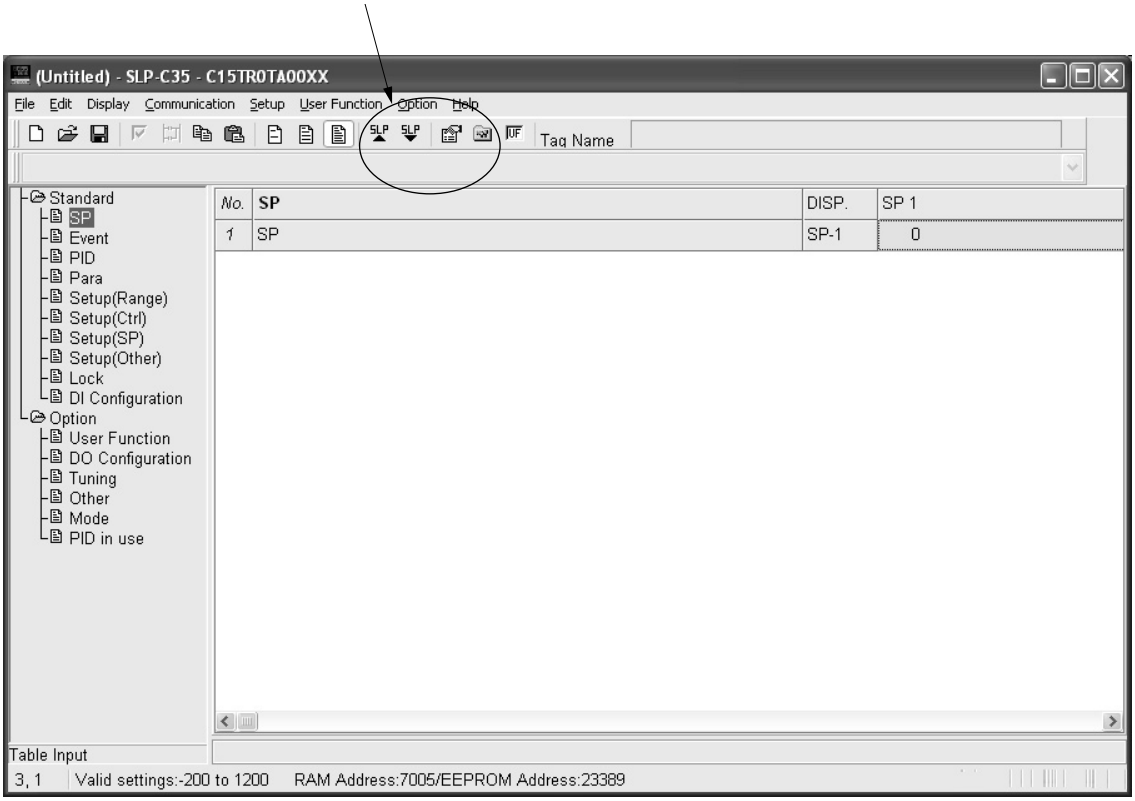
In addition to the selection through the menu, the Input port setup window can also be opened using the following procedures:
Click the input/output port setup icon .
Right-click in the input bit function setting window.
Press the [Ctrl] and [P] keys at the same time.

5 - 11 Application Examples

This section describes examples of applications using the assign functions of this unit.

■ Examples of applications using assign functions

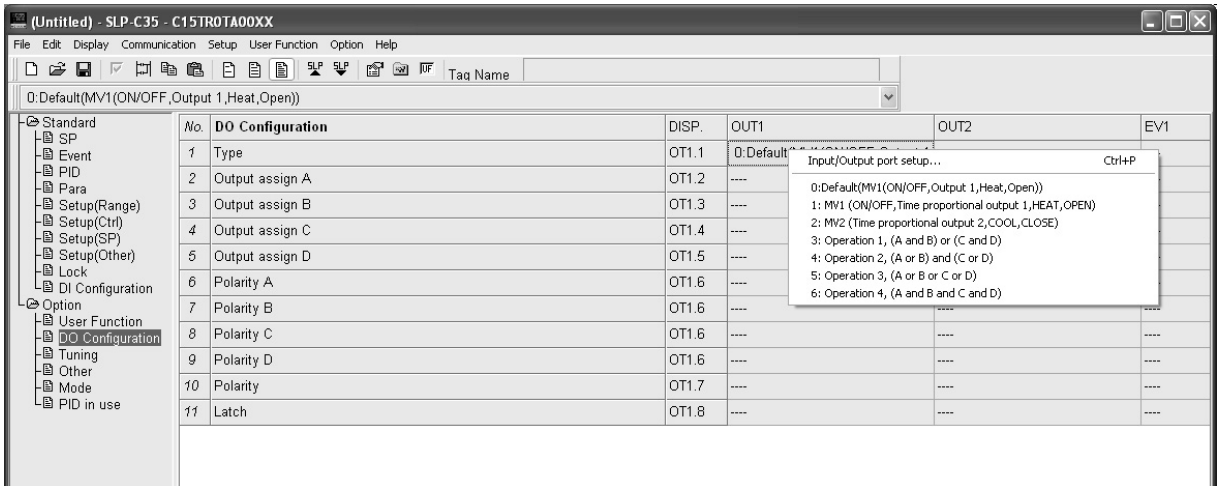
The following shows setting examples with the Smart Loader Package SLP-C35. To use assign functions, it is absolutely necessary to set the user level to “High function configuration”.



● Example 1 Logical OR of the heater burnout and PV high limit alarm is output.

Conditions: PV high limit is set to Internal Event 1.
Heater burnout is set to Internal Event 2.
Logical OR of the above events is output to the EV1 relay.

(1) Select [Standard] → [Event] and set [Internal Event 1] to [1: PV high limit].
(2) Similarly, set [Internal Event 2] to [16: Heater 1 break/Heater over current].
(3) Select [Option] → [DO Assignment] and right-click on the operation type of [Event output 1] to select [Input/Output port setup].



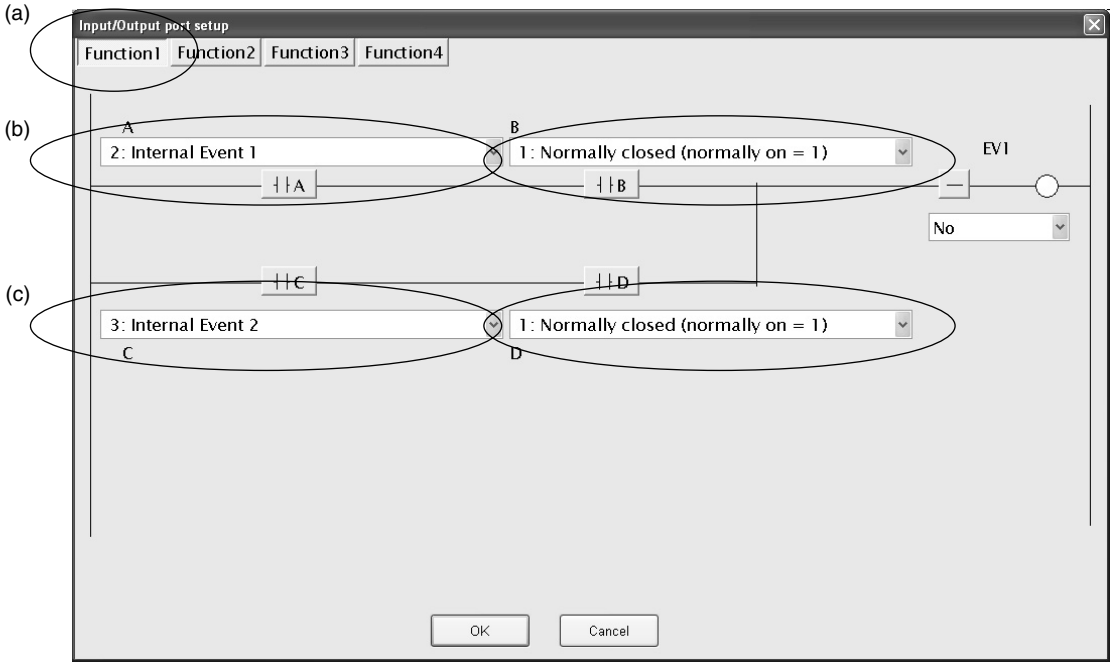
(4) In the Input/Output port setup window, set the following items:

(a) In this example, since the logical OR of two functions needs to be output, select [Function 1].

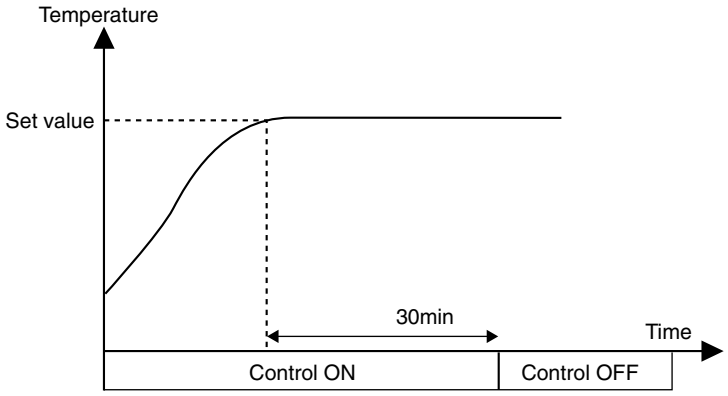
(b) Select [PV high limit] of Internal Event 1 for output assign A.

(c) Similarly, select [Heater break] of Internal Event 2 for output assign C.

(d) Select [Normally closed] for output assign B and D.



● **Example 2 The operation is started by the external switch, and then it is stopped automatically 30 min. after the temperature has reached the set value.**



◆ **Explanation**

The timer start-up conditions are set to logical AND of DI1 and PV status EVs.
The ON delay time setting of the timer becomes the time, at which the operation is stopped automatically after the temperature has reached the set value.
The mode (RUN/READY) is changed based on a combination of DI1 and timer ON-OFF.

Status	Control OFF status	Timer counting after starting of operation	Operation stop by time-up
DI1	OFF	ON	ON
Timer (Internal EV2)	OFF	OFF	ON
Status of Internal Contact 2	ON	OFF	ON
Mode	READY	RUN	READY

◆ **Setting example**

• Event

Event	Display	Internal Event 1	Internal Event 2
Operation type	Ex.C1	32: Timer	4: Deviation high limit
Direct/reverse	Ex.C2	----	0: Direct
Standby	Ex.C2	----	0: No standby
EVENT state at READY	Ex.C2	0: EVENT state at READY is continued.	0: EVENT state at READY is continued.
Alarm OR	Ex.C3	0: None	0: None
Special OFF setup	Ex.C3	----	0: As usual.
Delay time unit	Ex.C3	2.1min	0: 0.1s
Event main setting (low limit)	Ex	----	0
Event sub setting (high limit)	Ex.SB	----	----
Hysteresis	Ex.HY	----	5
ON delay	Ex.ON	30	0
OFF delay	Ex.OF	0	0

Note. The internal event No. is indicated at the mark of "x" shown in the Display column.

• DI Assignment

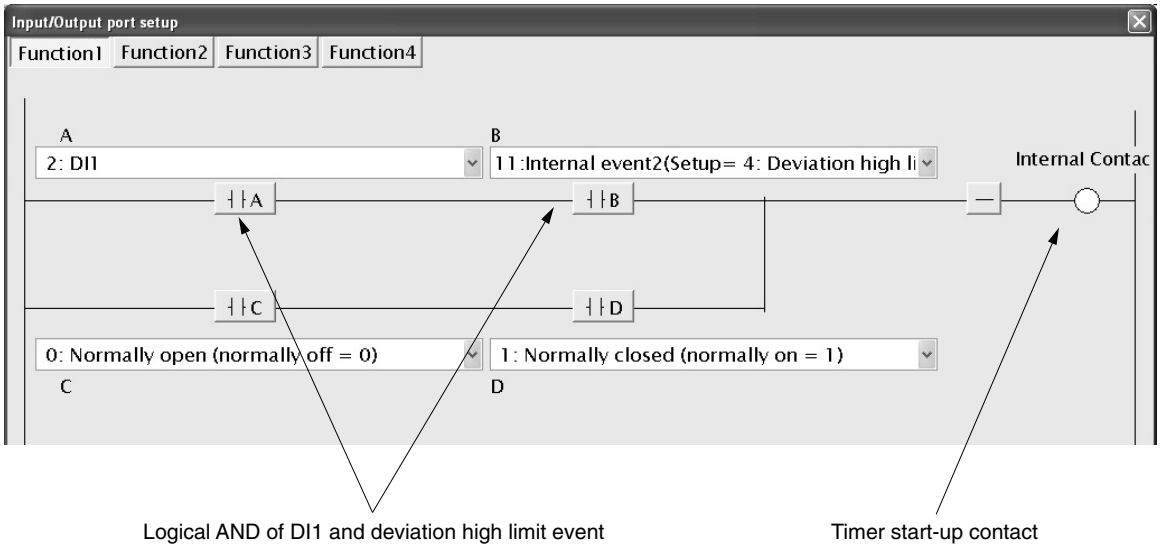
DI Assignment	Display	Internal Contact 1	Internal Contact 2
Operation type	DIx.1	17: Timer stop/start	7: RUN/READY
Input bit function	DIx.2	1: Function 1 (A and B) or (C and D)	1: Function 1 (A and B) or (C and D)
Input assign A	DIx.3	2: DI1	2: DI1
Input assign B	DIx.4	11: Internal Event 2 (Setting = 4: Deviation high limit)	10: Internal Event 1 (Setting = 32: Timer (Status))
Input assign C	DIx.5	0: Normally opened. (Normally Off = 0)	0: Normally opened. (Normally Off = 0)
Input assign D	DIx.6	0: Normally opened. (Normally Off = 0)	0: Normally opened. (Normally Off = 0)
Polarity A	DIx.7	0: Direct	0: Direct
Polarity B	DIx.7	0: Direct	1: Reverse
Polarity C	DIx.7	0: Direct	0: Direct
Polarity D	DIx.7	0: Direct	0: Direct
Polarity	DIx.8	0: Direct	1: Reverse
Event channel def.	DIx.9	1	----

Note. The internal DI No. is indicated at the mark of "x" shown in the Display column.

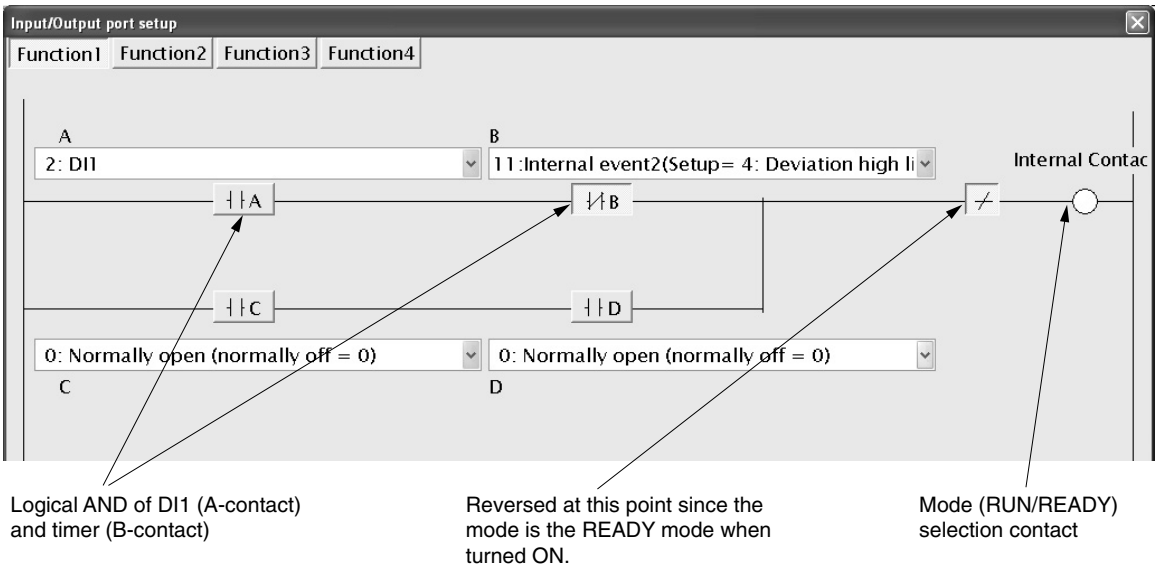
◆ Setting points

The timer startup conditions are set to logical AND of DI1 and temperature attainment (Internal Event 2: Deviation high limit).
The mode (RUN/READY) selection is used as conditions for logical AND of the A contact of DI1 and the B contact of the timer. However, since the mode is the READY mode when the contact is ON, it is reversed in the final stage of internal contact 2.

DI Assignment (Internal Contact 1): Input/Output port setup



DI Assignment (Internal Contact 2): Input/Output port setup

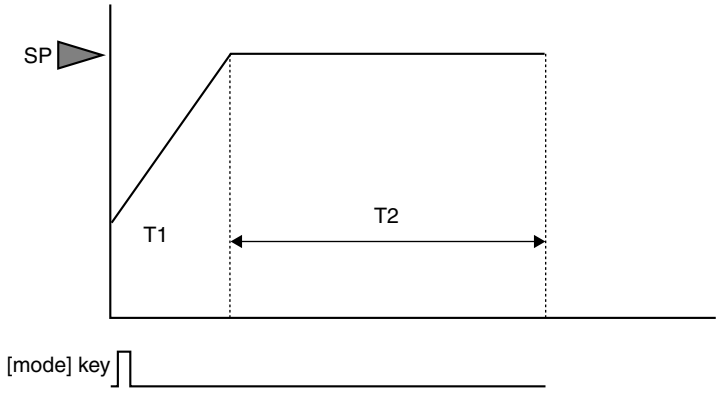


Logical AND of DI1 (A-contact) and timer (B-contact)

Reversed at this point since the mode is the READY mode when turned ON.

Mode (RUN/READY) selection contact

● Example 3 Simple pattern



◆ Explanation

When the [mode] key is pressed, the mode is changed to the RUN mode and the PV is started.
The SP value moves up (or down) along with the up/down ramp set value.
When the SP value reaches the final SP value and the PV value enters the constant range, the counting is started. After the T2 time has elapsed, the mode is changed to the READY mode.

◆ Setting example

• Event

Event	Display	Internal Event 1	Internal Event 2
Operation type	Ex.C1	9: Deviation high/low limit (Final SP reference)	32: Timer (Status)
Direct/reverse	Ex.C2	1: Reversed.	----
Standby	Ex.C2	0: No standby	----
EVENT state at READY	Ex.C2	1: EVENT state at READY is forcibly turned OFF.	0: EVENT state at READY is continued.
Alarm OR	Ex.C3	0: None	0: None
Special OFF setup	Ex.C3	0: As usual.	----
Delay time unit	Ex.C3	0: 0.1s	0: 0.1s
Event main setting (low limit)	Ex	3	----
Event sub setting (high limit)	Ex.SB	3	----
Hysteresis	Ex.HY	9999	----
ON delay	Ex.ON	2	15
OFF delay	Ex.OF	0	0

Note. The internal event No. is indicated at the mark of "x" shown in the Display column.

• DI Assignment

DI Assignment	Display	Internal Contact 1	Internal Contact 2
Operation type	DIx.1	7: RUN/READY	17: Timer stop/start
Input bit function	DIx.2	1: Function 1 (A and B) or (C and D)	1: Function 1 (A and B) or (C and D)
Input assign A	DIx.3	18: COM DI 1	10: Internal Event 1 (Setting = 9: Deviation high/low limit (Final SP reference)
Input assign B	DIx.4	11: Internal Event 2 (Setting = 32: Timer (Status))	26: During SP ramp
Input assign C	DIx.5	0: Normally opened. (Normally Off = 0)	18: COM DI 1
Input assign D	DIx.6	0: Normally opened. (Normally Off = 0)	11: Internal Event 2 (Setting = 32: Timer (Status))
Polarity A	DIx.7	0: Direct	0: Direct
Polarity B	DIx.7	1: Reverse	1: Reverse
Polarity C	DIx.7	0: Direct	0: Direct
Polarity D	DIx.7	0: Direct	0: Direct
Polarity	DIx.8	1: Reverse	0: Direct
Event channel def.	DIx.9	----	2

Note. The internal DI No. is indicated at the mark of "x" shown in the Display column.

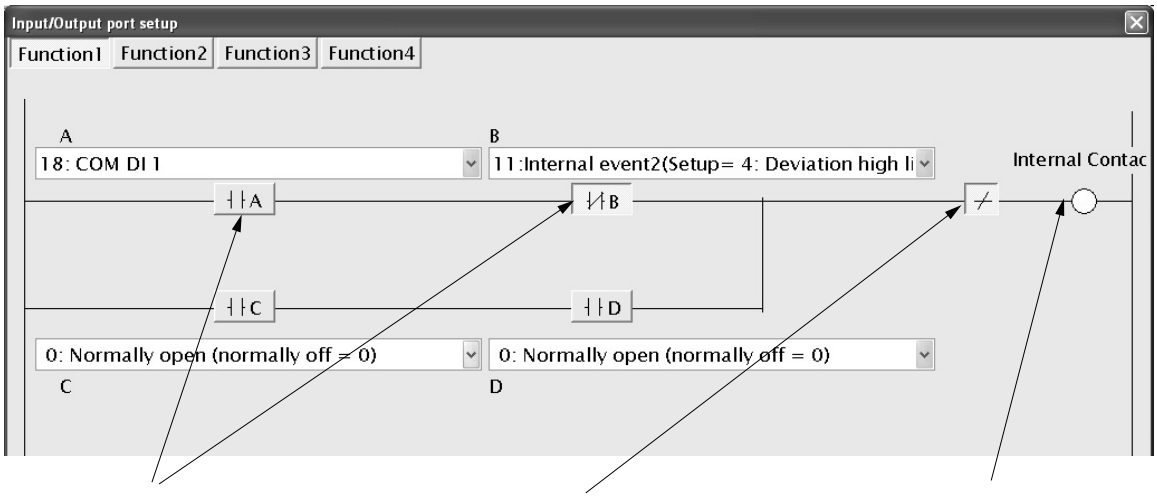
◆ Others

C72 [mode key function]: 7 (COM DI1 selection)
SP up ramp/down ramp: Desired value

◆ Setting points

The internal EV1 is substituted for the guarantee soak.
Therefore, "9999" is set to the hysteresis of Event 1 so that Event 1 is not turned OFF after it has been turned ON even though the PV fluctuates.

DI Assignment (Internal Contact 1): Input/Output port setup

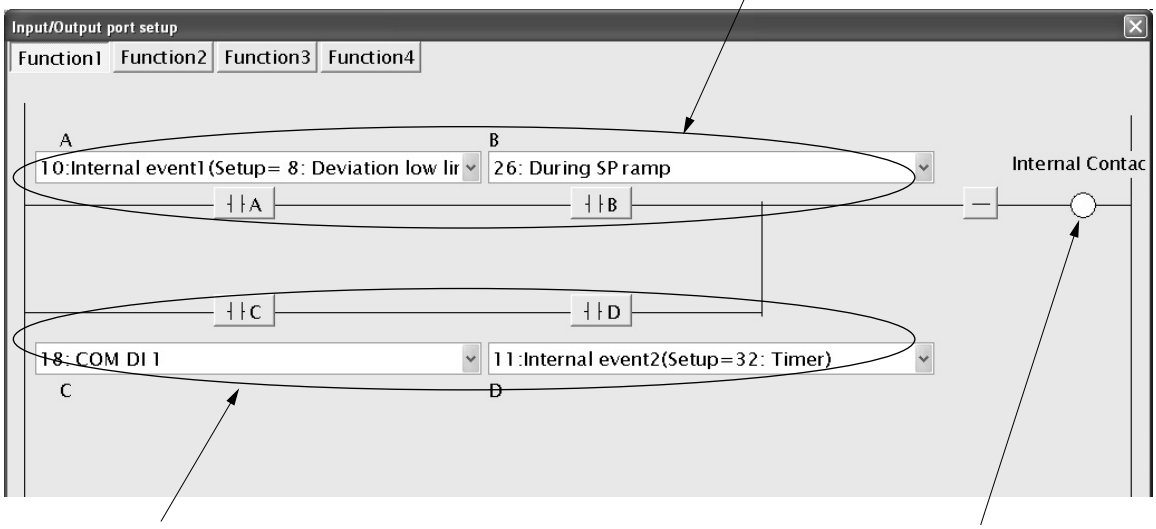


Logical AND of COM DI1 (a-contact) and timer (b-contact)

Reversed at this point since the mode is the READY mode when turned ON.

Mode (RUN/READY) selection contact

Conditions for guarantee soak (ramp is completed and operation enters within the deviation of the final SP.)



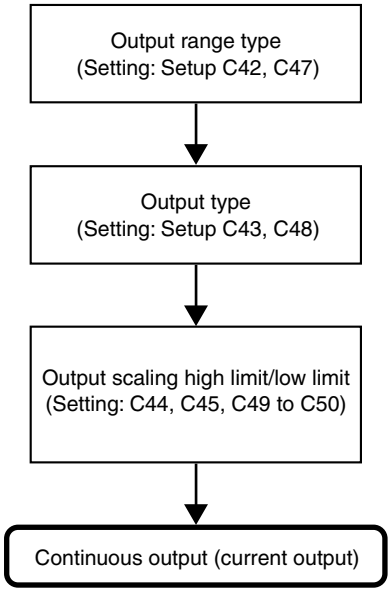
The timer start is self-retained at time-up so that the timer is not restarted due to change in PV.

Timer start-up contact

DI Assignment (Internal Contact 2): Input/Output port setup

5 - 12 Continuous Output

The following shows the functional block diagram of the continuous output:



■ Output range

The output range of the current output can be set.

Item (Setting display/bank)	Display	Contents	Initial value	User level
Control output 1 range (Setup setting/Setup bank)	C 42	1: 4 to 20mA 2: 0 to 20mA	1	Simple, Standard, High function
Control output 2 range (Setup setting/Setup bank)	C 47		1	

• When the object control output is the current output, the display and setting can be made.

■ Output type

The output type of the current output can be set.

Item (Setting display/bank)	Display	Contents	Initial value	User level
Control output 1 type (Setup setting/Setup bank)	C 43	0: MV (manipulated variable) 1: Heat MV (for heat/cool control) 2: Cool MV (for heat/cool control) 3: PV 4: PV before ratio, bias, and filter 5: SP 6: Deviation (PV-SP) 7: CT1 current value 8: CT2 current value 9: MFB (Invalid on SDC15) 10: SP+MV 11: PV+MV	0	Simple, Standard, High function
Control output 2 type (Setup setting/Setup bank)	C 48		3	

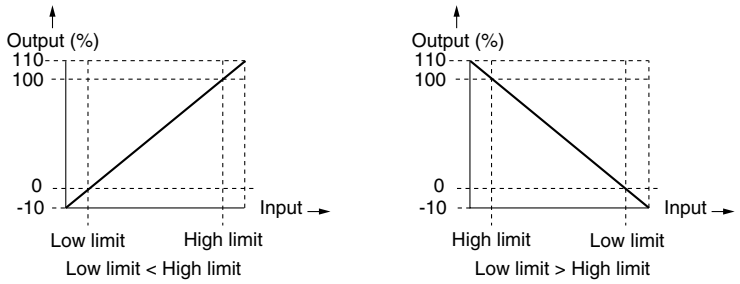
• When the object control output is the current output, the display and setting can be made.
• MV scalable bandwidth is used to calculate SP+PV and PV+MV. For details, refer to MV scaling range (on page 5-68).
• If ROM version 1 of the instrument information bank is prior to 2.04, SP+MV and PV+MV cannot be selected.

■ Output scaling low limit/high limit

The output scaling low limit and high limit of the current output can be set.

Item (Setting display/bank)	Display	Contents	Initial value	User level
Control output 1 scaling low limit (Setup setting/Setup bank)	C 44	-1999 to +9999 The decimal point position may vary so that it meets the output type.	0.0	Simple, Standard, High function
Control output 1 scaling high limit (Setup setting/Setup bank)	C 45		100.0	
Control output 2 scaling low limit (Setup setting/Setup bank)	C 49		0	
Control output 2 scaling high limit (Setup setting/Setup bank)	C 50		1000	

- When the object control output is the current output, the display and setting can be made.
- The following Figures show the relationship between the numeric value and output of the output type using the output scaling low limit/high limit settings:



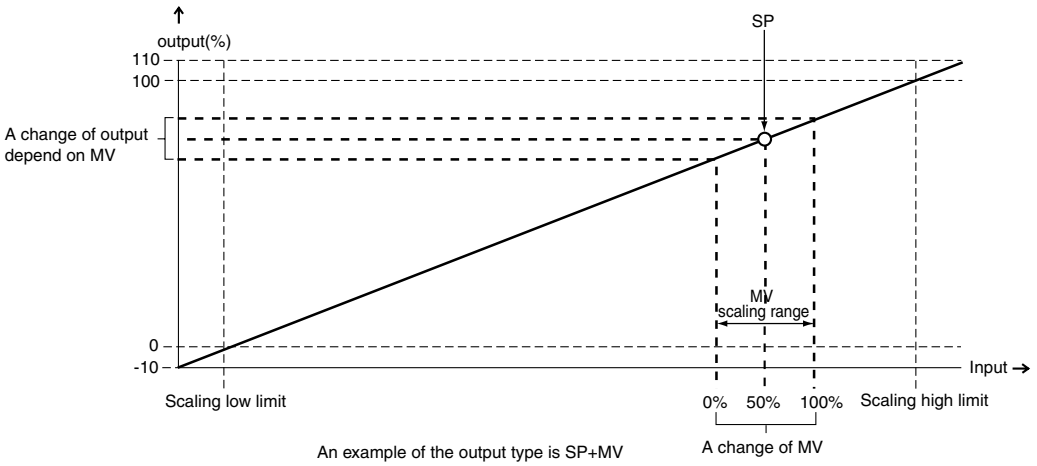
However, the output is 0 to 110% in a range of 0 to 20mA.

■ MV scaling range

When the control output type is set to either SP+MV or PV+MV, the control output is a continuous output in which the amount of change in the MV is added to the SP or PV.

Item (Bank)	Display	Contents	Initial value	User level
Control output 1 MV scaling (Setup bank)	C 46	0 to 9999 The decimal point position and unit are same as those of the PV input range type.	200	Simple, Standard, High function
Control output 2 MV scaling (Setup bank)	C 51		200	

- When the output type of control output 1, control output 2 or the auxiliary output is SP+MV or PV+MV, this item is displayed and can be set.
- The value calculated by the following formula is output according to the output scaling low/high limit settings:
  In case of SP+MV,(MV-50.0)/100.0 x MV scaling range + SP
  In case of PV+MV,(MV-50.0)/100.0 x MV scaling range + PV



An example of the output type is SP+MV

Handling Precautions

- This function is used for cascade control when the continuous output of this controller is connected to the RSP (remote SP) of another controller, with this controller as master and the other controller as slave. Set the RSP range to MV scaling range, which changes in proportion to a change in the MV (0–100%) of this controller.
- If ROM version 1 of the instrument information bank(id02) is prior to version 2.04, neither SP+MV nor PV+MV can be selected as an output type. The MV scaling range is not displayed and cannot be set.

5 - 13 CT (Current Transformer) Input

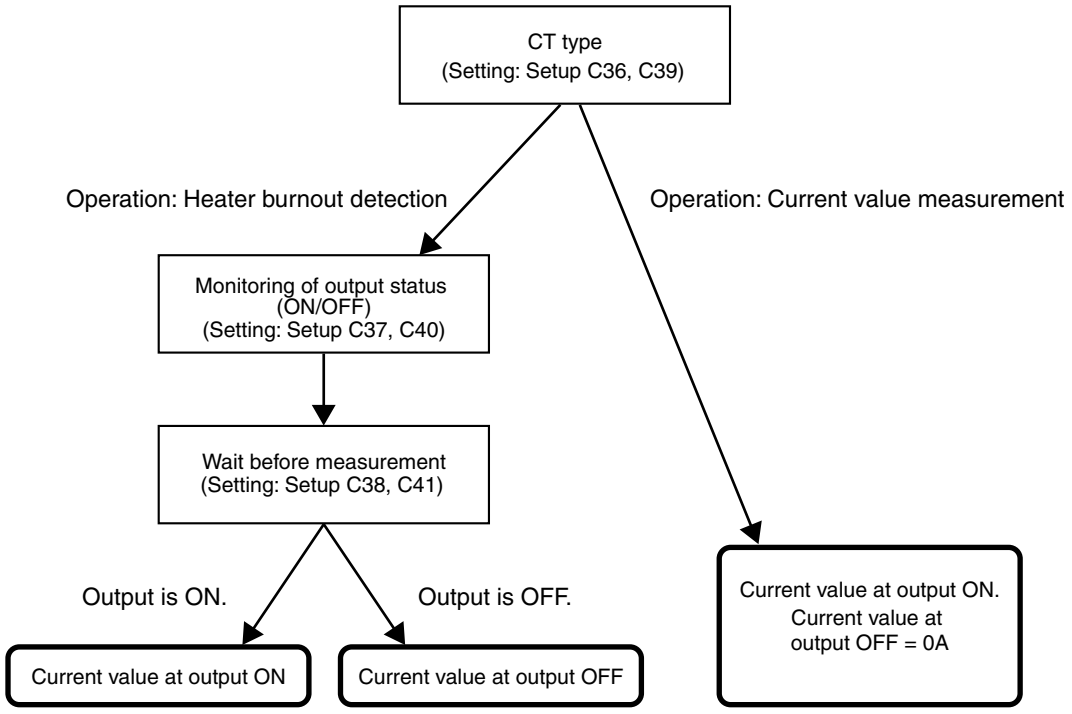
For CT input, two kinds of current values are provided.

• Current value at output ON.: This current value is used for the heater burnout/over-current event. This current value is displayed as CT current value.

• Current value at output OFF.: This current value is used for the heater short-circuit event. This current value cannot be displayed.

When [CT type] is set at "heater burnout detection" (C36 = 0 or C39 = 0), the following operation is performed:
The current value at output ON becomes the CT current value measured when the output specified in [CT output] is turned ON.
The current value at output OFF becomes the CT current value measured when the output specified in [CT output] is turned OFF.
When [CT type] is set at "current value measurement" (C36 = 1 or C39 = 1), the following operation is performed:
The current value at output ON becomes the measured CT current value regardless of the output ON/OFF status.
The current value at output OFF is fixed at "0.0A".

The following shows the functional block diagram of the CT (current transformer) input:



Handling Precautions

The current value at output ON is used when the operation type of the Internal Event is set at [heater burnout/over-current].

The current value at output OFF is used when the operation type of the Internal Event is set at [heater short-circuit].

■ CT type

A desired operation type can be set for each of CT input 1 or CT input 2.

Item (Setting display/bank)	Display	Contents	Initial value	User level
CT1 operation type (Setup setting/Setup bank)	C 36	0: Heater burnout detection 1: Current value measurement	0	Simple, Standard, High function
CT2 operation type (Setup setting/Setup bank)	C 39		0	

- When the optional model has two CT input points, the display and setting can be made.
- When the CT type is set at "current value measurement", the current value at output ON is updated regardless of the output ON/OFF status and the current value at output OFF is fixed at "0.0A".

■ CT output

When the CT type is set at "heater burnout detection", the output of the output ON/OFF monitor object can be set.

Item (Setting display/bank)	Display	Contents	Initial value	User level
CT1 output (Setup setting/Setup bank)	C 37	0: Control output 1 1: Control output 2 2: Event output 1 3: Event output 2 4: Event output 3	0	Simple, Standard, High function
CT2 output (Setup setting/Setup bank)	C 40		0	

- When the optional model has two CT input points and the CT type is set at "heater burnout detection", the display and setting can be made.

■ CT measurement wait time

When the CT type is set at "heater burnout detection", a period of time between changing of the output ON/OFF and starting of the current value measurement can be set.

Item (Setting display/bank)	Display	Contents	Initial value	User level
CT1 measurement wait time (Setup setting/Setup bank)	C 38	20 to 300 ms	30ms	Simple, Standard, High function
CT2 measurement wait time (Setup setting/Setup bank)	C 41		30ms	

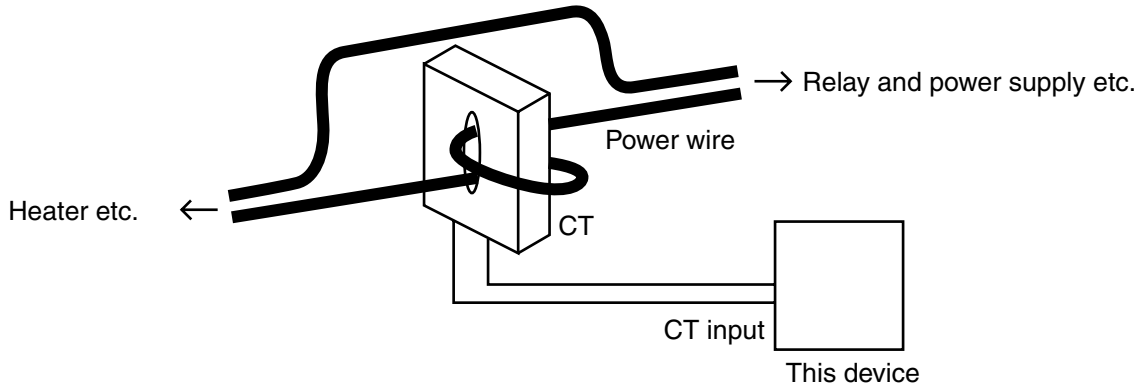
- When the optional model has two CT input points and the CT type is set at "heater burnout detection", the display and setting can be made.
- When the measurement wait time has elapsed after the ON/OFF status of the output to be monitored has been changed, the measurement of the current value is started. When 100 ms have elapsed after that, the measurement of the current value is completed.

■ Number of CT turns and number of CT power wire loops

Each CT of CT inputs 1 and 2 can be set.

Item (Bank)	Display	Contents	Initial value	User level
Number of CT1 turns (Setup bank)	C 90	0: 800 turns 1 to 40: CT turns divided by 100	8	High function
Number of CT1 power wire loops(Setup bank)	C 91	0: 1 times 1 to 6: Number of times	1	
Number of CT2 turns (Setup bank)	C 92	0: 800 turns 1 to 40: CT turns divided by 100	8	
Number of CT2 power wire loops(Setup bank)	C 93	0: 1 time 1 to 6: Number of times	1	

- If the controller has two CT inputs, this item is displayed and can be set.
- For the number of turns, use the number of CT turns divided by 100. For example, if the number of CT turns is 400, set at 4. (However, a setting of 0 has the same meaning as 8, namely 800 CT turns.) If using the optional QN206A or QN212A, which have 800 turns, set at 8.
- For the number of power wire loops, use the number of times the power wire passes through the CT hole. For example, if the power wire passes through the CT hole 2 times, set at 2. (However, a setting of 0 has the same meaning as 1, namely that there is 1 power wire loop).



Handling Precautions

- Do not allow the current to exceed the upper limit of the CT input display range. Doing so might cause a malfunction.
- If a current exceeding the upper limit of the CT input display range is detected, the CT input failure alarm (AL11) is displayed. However, if the excessive current is very large, the CT input failure alarm is not displayed.
- The CT input display range and measurement current range change according to the number of CT turns and the number of CT power wire loops. Set for the number of CT turns and the number of CT power wire loops suitable for the conditions of the CT connected. The display range and the measurement current range are calculated by the formulas shown below. (The internal calculations of this device have an error of less than 0.1A.)

  Display range lower limit (A) = 0.0
  Display range upper limit (A) = Number of turns ÷ (16 x number of power wire loops) x 1.4
  Measurement current range lower limit (A) = Number of turns ÷ (2000 x number of power wire loops)
  Measurement current range upper limit (A) = Number of turns ÷ (16 x number of power wire loops)

The table below shows examples of how display range and measurement current range change according to the number of CT turns and the number of CT power wire loops. Measurement current range is shown in parentheses.

Number of turns / Number of power wire loops	100 turns	400 turns	800 turns	1600 turns	4000 turns
1 time	0.0 to 8.7A (0.1 to 6.2A)	0.0 to 35.0A (0.2 to 25.0A)	0.0 to 70.0A (0.4 to 50.0A)	0.0 to 140.0A (0.8 to 100.0A)	0.0 to 350.0A (2.0 to 250.0A)
2 times	0.0 to 4.3A (0.1 to 3.1A)	0.0 to 17.5A (0.1 to 12.5A)	0.0 to 35.0A (0.2 to 25.0A)	0.0 to 70.0A (0.4 to 50.0A)	0.0 to 175.0A (1.0 to 125.0A)
6 times	0.0 to 1.4A (0.1 to 1.0A)	0.0 to 5.8A (0.1 to 4.1A)	0.0 to 11.6A (0.1 to 8.3A)	0.0 to 23.3A (0.2 to 16.6A)	0.0 to 58.3A (0.4 to 41.6A)

- If ROM version 1 of the instrument information bank (id02) is prior to version 2.04, the operation is always performed on the basis of 800 CT turns and one CT power wire loop. The number of CT1/CT2 turns and power wire loops is not displayed and cannot be set.
- If ROM version 1 of the instrument information bank (id02) is prior to version 2.04, the CT input failure alarm (AL11) is not displayed.

5 - 14 Console Display and Key Operation

It is possible to make the setting so that the console display and key operation are customized.

■ Key operation type

Two kinds of general key operation flows are provided, standard key operation type and special key operation type. A desired key operation type can be selected.
For details about two kinds of key operation types:
☞ Key Operation (on page 2-2)

Item (Setting display/bank)	Display	Contents	Initial value	User level
Key operation type (Setup setting/Setup bank)	C 71	0: Standard type 1: Special type	0	High function

■ [mode] key function

The selection operation when the [mode] key is kept pressed for 1 sec. or longer in the operation display mode can be set.

Item (Setting display/bank)	Display	Contents	Initial value	User level
[mode] key function (Setup setting/Setup bank)	C 72	0: Invalid 1: AUTO/MANUAL selection 2: RUN/READY selection 3: AT Stop/Start 4: LSP group selection 5: Release all DO latches 6: Invalid 7: Communication DI1 selection 8: Invalid	0	Simple, Standard, High function

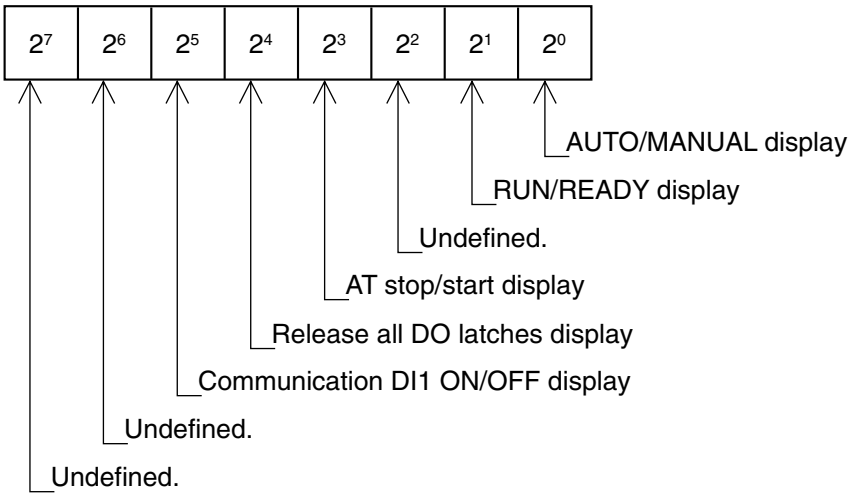
Handling Precautions

- When [CtrL: Control method] is set at “0” (ON/OFF control), the AUTO/MANUAL selection becomes invalid.
- When [CtrL: Control method] is set at “0” (ON/OFF control) or if the PV high limit/low limit alarm occurs, the AT stop/start selection becomes invalid.
- When [C30: LSP system group] is set at “1”, the LSP group selection becomes invalid.

■ MODE display setup

Whether or not the mode related setup items of the parameter setting and mode bank are displayed can be set.

Item (Setting display/bank)	Display	Contents	Initial value	User level
MODE display setup (Setup setting/Setup bank)	C 73	Whether or not the mode bank setup is displayed is determined by the sum of the following weights: Bit 0: AUTO/MANUAL display Disabled: 0, Enabled: +1 Bit 1: RUN/READY display Disabled: 0, Enabled: +2 Bit 3: AT stop/start display Disabled: 0, Enabled: +8 Bit 4: Release all DO latches display Disabled: 0, Enabled: +16 Bit 5: Communication DI1 ON/OFF display Disabled: 0, Enabled: +32 Other invalid settings, 0, +4, +64, +128	255	Standard, High function



• When using the Smart Loader Package SLP-C35, not only the numeric value, but also the bit input can be used to set [MODE display setup: C73].

Handling Precautions

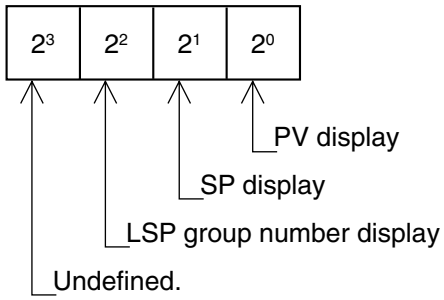
• Even though the AUTO/MANUAL display is set at [Displayed], the AUTO/MANUAL is not displayed when [CtrL: Control method] is set at “0” (ON/OFF control).

• Even though the AT stop/start display is set at [Displayed], the AT stop/start is not displayed when [CtrL: Control method] is set at “0” (ON/OFF control).

■ PV/SP display setup

Whether or not the PV/SV value related items are displayed in the operation display mode can be set.

Item (Setting display/bank)	Display	Contents	Initial value	User level
PV/SP display setup (Setup setting/Setup bank)	C 74	Whether or not the PV/SP value related items are displayed in the operation display mode is determined by the sum of the following weights: Bit 0: PV display Disabled: 0, Enabled: +1 Bit 1: SP display Disabled: 0, Enabled: +2 Bit 2: LSP group number display Disabled: 0, Enabled: +4 Other invalid settings, 0, +8	15	Standard, High function



- When using the Smart Loader Package SLP-C35, not only the numeric value, but also the bit input can be used to set [PV/SP display setup: C74].

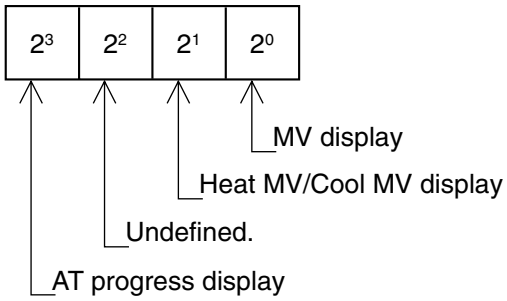
Handling Precautions

- Even though the LSP group number display is set at [Enabled], the LSP group number is not displayed when [C30: LSP system group] is set at “1”.

■ MV display setup

Whether or not the MV related items are displayed in the operation display mode can be set.

Item (Setting display/bank)	Display	Contents	Initial value	User level
MV display setup (Setup setting/Setup bank)	C 75	Whether or not the MV value related items are displayed in the operation display mode is determined by the sum of the following weights: Bit 0: MV display Disabled: 0, Enabled: +1 Bit 1: Heat MV/cool MV display Disabled: 0, Enabled: +2 Bit 3: AT progress display Disabled: 0, Enabled: +8 Other invalid settings, 0, +4	15	Standard, High function



• When using the Smart Loader Package SLP-C35, not only the numeric value, but also the bit input can be used to set [MV display setup: C75].

Handling Precautions

• Even though the heat MV/cool MV display is set at [Enabled], the heat MV/cool MV is not displayed when [Heat/Cool control: C26] is set at “0” (Disabled).

• Even though the AT progress display is set at [Enabled], the AT progress is not displayed while the AT is stopping.

■ EV display setup

Whether or not the main setting and sub setting of Internal Events 1 to 3 are displayed in the operation display mode can be set.

Item (Setting display/bank)	Display	Contents	Initial value	User level
EV display setup (Setup setting/Setup bank)	C 76	0: Internal Event set value is not displayed in the operation display mode. 1: Set value of Internal Event 1 is displayed in the operation display mode. 2: Set values of Internal Events 1 to 2 are displayed in the operation display mode. 3: Set values of Internal Events 1 to 3 are displayed in the operation display mode.	0	Standard, High function

[!] Handling Precautions

- Even though the Internal Event set value is set at [Enabled], the Internal Event set values are not displayed when the main setting and sub setting are not necessary according to the operation type of Internal Event.
- The main setting and sub setting of Internal Events 4 to 5 cannot be displayed in the operation display mode.

■ Timer remain time display setup

Whether or not the ON delay/OFF delay remain time of Internal Events 1 to 3 is displayed in the operation display mode can be set.

Item (Setting display/bank)	Display	Contents	Initial value	User level
Timer remain time display setup (Setup setting/Setup bank)	C 77	0: ON/OFF delay remain time of Internal Event is not displayed in the operation display mode. 1: ON/OFF delay remain time of Internal Event 1 is displayed in the operation display mode. 2: ON/OFF delay remain time of Internal Events 1 to 2 is displayed in the operation display mode. 3: ON/OFF delay remain time of Internal Events 1 to 3 is displayed in the operation display mode.	0	Standard, High function

[!] Handling Precautions

- Even though the Internal Event timer remain time is set at [Enabled], the timer remain time is not displayed when the timer remain time display is not necessary according to the operation type of Internal Event.
- The timer remain time of Internal Events 4 to 5 cannot be displayed in the operation display mode.

■ CT display setup

Whether or not the CT current value is displayed in the operation display mode can be set.

Item (Setting display/bank)	Display	Contents	Initial value	User level
CT display setup (Setup setting/Setup bank)	C 78	0: CT current value is not displayed in the operation display mode. 1: CT1 current value is displayed in the operation display mode. 2: CT1 to 2 current values are displayed in the operation display mode.	1	Standard, High function

• When the optional model has two CT input points, the display and setting can be made.

■ User level

The user level of the console display can be set.
As a larger value is set, the number of possible displays/settings is increased.

Item (Setting display/bank)	Display	Contents	Initial value	User level
User level (Setup setting/Setup bank)	C 79	0: Simple configuration 1: Standard configuration 2: High function configuration	0	Simple, Standard, High function

■ Communication monitor display

The function of the decimal point LED at the right end digit of the lower display (lower 4-digit display) can be set.

Item (Setting display/bank)	Display	Contents	Initial value	User level
Communication monitor display (Setup setting/Setup bank)	C 80	0: Disabled 1: Flashing while data is sending through RS-485 communication. 2: Flashing while data is receiving through RS-485 communication. 3: Logical OR of all DI statuses 4: Flashing in READY mode	0	High function

■ User Function

Up to eight selected settings can be added to the operation display.

Item (Setting display/bank)	Display	Contents	Initial value	User level
User Function 1 (Setup setting/User Function bank)	UF-1	Each setting is set on the upper display. The following: ----: Not registered. P-_ : Proportional band of currently used PID group I-_ : Integral time of currently used PID group d-_ : Derivative time of currently used PID group rE-_ : Manual reset of currently used PID group oL-_ : Output low limit of currently used PID group oH-_ : Output high limit of currently used PID group P-_C : Proportional band for cool side of currently used PID group I-_C : Integral time for cool side of currently used PID group d-_C : Derivative time for cool side of currently used PID group oL_C : Output low limit for cool side of currently used PID group oH_C: Output high limit for cool side of currently used PID group	----	Standard, High function
User Function 2 (Setup setting/User Function bank)	UF-2		----	
User Function 3 (Setup setting/User Function bank)	UF-3		----	
User Function 4 (Setup setting/User Function bank)	UF-4		----	
User Function 5 (Setup setting/User Function bank)	UF-5		----	
User Function 6 (Setup setting/User Function bank)	UF-6		----	
User Function 7 (Setup setting/User Function bank)	UF-7		----	
User Function 8 (Setup setting/User Function bank)	UF-8		----	

- Only settings which can be displayed can be registered. (For example, manual reset of the PID constant can be registered only if integral time (I) is set at 0.)
- Setting cannot be made from the console by using a parameter number displayed on the setup screen of the PC loader program (SLP-C35).
- The following keys can be used to select a parameter to be set:
  [<] key: Moves to the top parameter of the next parameter bank.
  [∨] key: Displays the next parameter.
  [∧] key: Displays the previous parameter.
  [enter] key: Executes the start and confirmation of a setting change.
- When using the Smart Loader Package SLP-C35, [User Function] can be registered even though the conditions for instrument status are set as display disabled.

[!] Handling Precautions

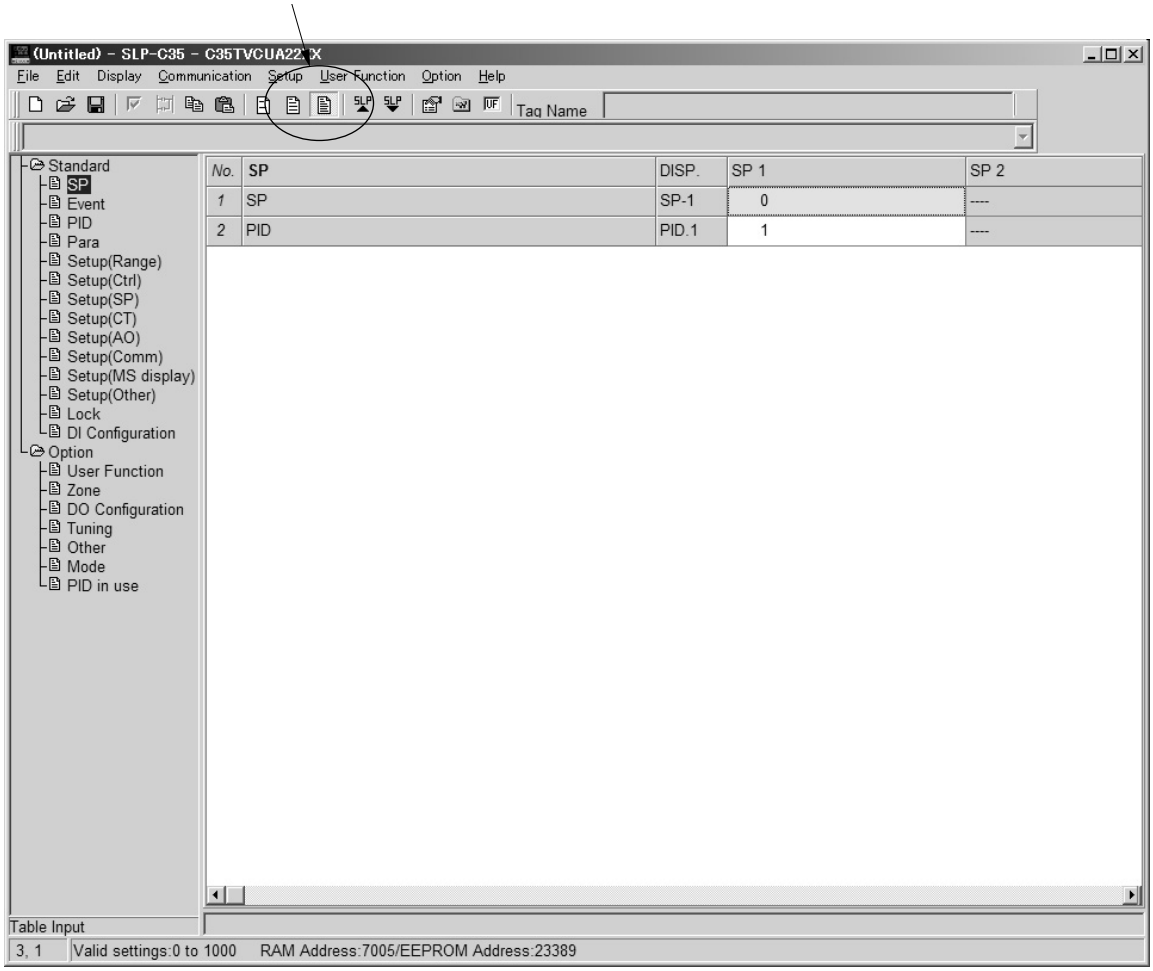
Settings registered as user functions are displayed as if the user level is High function, in spite of the actual user level setting in setup C79. Otherwise the display is according to the C79 setting.

● User Function setting procedures

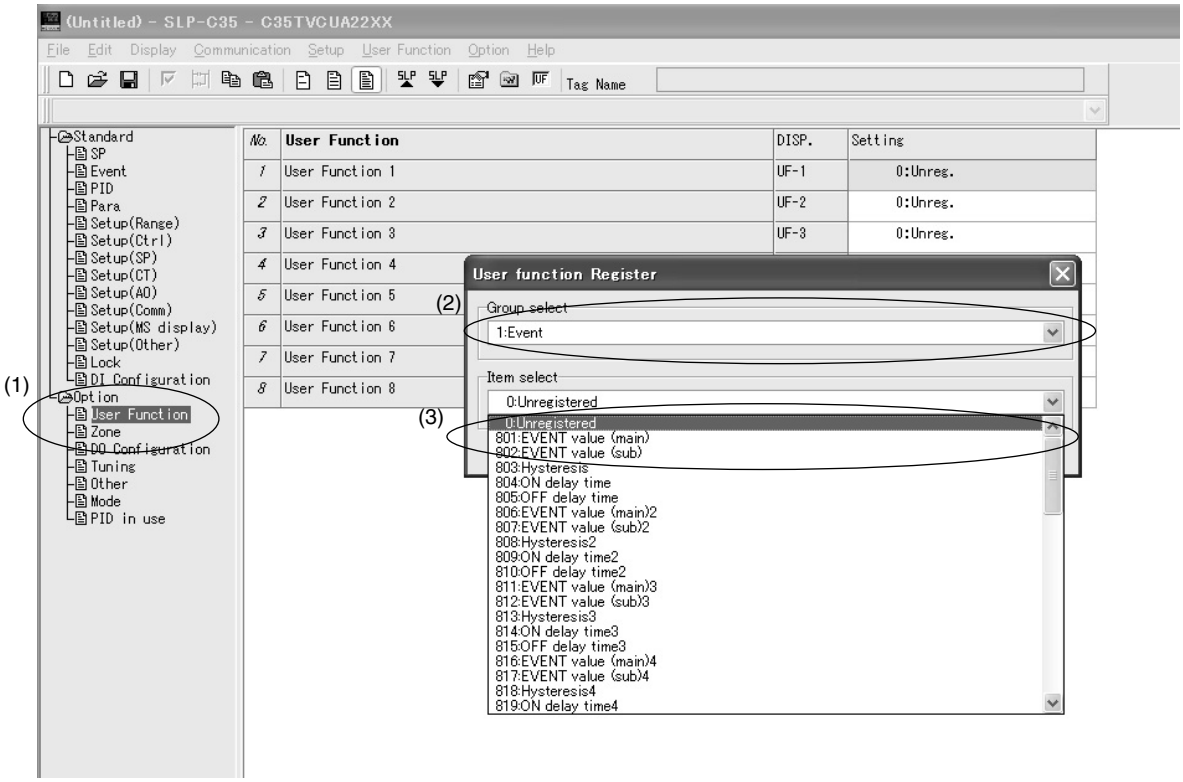
This section describes an example of setting with the Smart Loader Package SLP-C35.
When registering the user function, up to eight parameters can be registered to the [para] key.
When frequently used functions are registered, this ensures convenient operation.
In this example, the main setting of event 1 is registered into UF1.

1. To register a user function from the user function item:

   When using this function, first set the user level to “Standard configuration” or “High function configuration”.



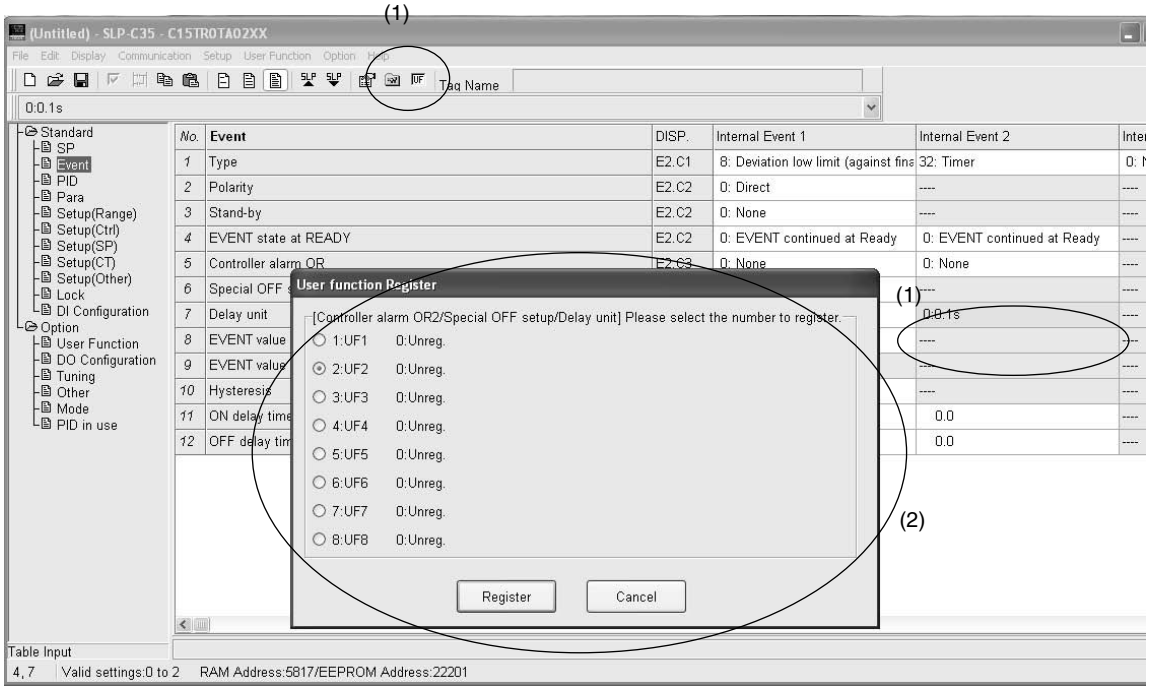
(1) Select [Option] → [User Function].
(2) Select [1: Event] in [Group select].
(3) Select [801: Event value] in [Item select].



2. To register currently setting item into the user function:
   If there are any parameters you wish to register into the user function during setting, follow the steps below to register such parameters.

(1) Keep the cursor placed in an item you wish to register and set, and then left-click the [UF] icon.
   >> The user function resister box will appear.

(2) Check on Nos. you wish to register and click [Register].
   >> Items you have checked on are then registered.



Note

The registered contents can also be checked by selecting [Option] → [User Function].

■ Key lock, communication lock, and loader lock

The setting (changing) or display can be set disabled using the key lock.

Item (Setting display/bank)	Display	Contents	Initial value	User level
Key lock (Setup setting/Lock bank)	LoC	0: All settings are possible. 1: Mode, event, operation display, SP, UF, lock, manual MV, and mode key can be set. 2: Operation display, SP, UF, lock, manual MV, and mode key can be set. 3: UF, lock, manual MV, and mode key can be set.	0	Simple, Standard, High function
Communication lock (Setup setting/Lock bank)	C.LoC	0: RS-485 communication read/write enabled. 1: RS-485 communication read/write disabled. *	0	High function
Loader lock (Setup setting/Lock bank)	L.LoC	0: Loader communication read/write enabled. 1: Loader communication read/write disabled. *	0	High function

The communication can be set disabled using the communication lock and loader lock.

- When using only the key lock setting, key lock objects can be displayed, but the setting (changing) cannot be made.
- When locked with the password, the display and setting of key lock objects cannot be made.

* Even with a communications lock or loader lock, read/write of the parameters below is possible.

Bank	Item
Setup	Decimal point position
Mode	AUTO/MANUAL
	RUN/READY
	AT stop/start
	Release all DO latches
Operation display	PV
	SP (Target value)
	LSP group selection
	Manipulated Variable (MV)
	Heat Manipulated Variable (Heat MV)
	Cool Manipulated Variable (Cool MV)
	AT progress
	Current transformer (CT) current value 1
	Current transformer (CT) current value 2
	Timer remaining time 1
	Timer remaining time 2
	Timer remaining time 3
	Timer remaining time 4
	Timer remaining time 5
	LSP value in use
	PV before ratio, bias, and filter
Status	Input alarm status

■ Password

The setting (changing) of the key lock, communication lock, and loader lock can be set disabled using the password.

Item (Setting display/bank)	Display	Contents	Initial value	User level
Password display (Setup setting/Lock bank)	PASS	0 to 15 5: Password 1A to 2B display	0 (The initial value becomes "0" when the power is turned ON.)	Simple, Standard, High function
Password 1A (Setup setting/Lock bank)	PS1A	0000 to FFFF (Hexadecimal value)	0000	Simple, Standard, High function
Password 2A (Setup setting/Lock bank)	PS2A	0000 to FFFF (Hexadecimal value)	0000	
Password 1B (Setup setting/Lock bank)	PS1b	0000 to FFFF (Hexadecimal value)	0000	
Password 2B (Setup setting/Lock bank)	PS2b	0000 to FFFF (Hexadecimal value)	0000	

- When using only the key lock setting, the display can be made, but the setting (changing) cannot be made.
- When locked with the password, the display and setting cannot be made.
- The display and setting of [Password 1A: PS1A] and [Password 2A: PS2A] can be made only when [Password display: PASS] is "5" and the passwords of two groups (1A and 1B, 2A and 2B) are matched.
- The display and setting of [Password1B: PS1b] and [Password 2B: PS2b] can be made only when [Password display: PASS] is "5".
- The value set in [Password1A: PS1A] is automatically set to [Password1B: PS1b].
- The value set in [Password2A: PS2A] is automatically set to [Password2B: PS2b].

Handling Precautions

- Before setting the passwords 1A to 2B, determine two hexadecimal values to be used as passwords and take a memorandum of these passwords to record them.
- [PASS] is used to prevent incorrect password setting by limiting the display conditions of passwords 1A to 2B.
- When other values are set for passwords 1B and 2B after the values to be used as passwords have been set for passwords 1A and 2A, the passwords 1A and 2A cannot be displayed and the key lock, communication lock and loader lock cannot be changed. This status is called "password lock status".
- The settings, which cannot be changed by the key lock, cannot be displayed in the password lock mode.
- If the password lock cannot be unlocked, contact the azbil Group or its dealer. By returning the setting to the initial setting at Azbil Corporation's factory, the password lock can be unlocked. In this case, note that the data, which has been set by the customer, cannot be saved (retained).

Chapter 6. LIST OF DISPLAYS AND SETTING DATA

6 - 1 List of Operation Displays

The following shows the meanings of the values stated in the “User Level” column:
0: Simple, Standard, or High function configuration, 1: Standard or High function configuration, and 2: High function configuration

■ Operation displays

Display	Item	Contents	Initial value	User level	Notes
Upper display: PV Lower display: SP	SP (Target value)	SP low limit (C07) to SP high limit (C08)	0	0	Whether or not this item is displayed is selected by the PV/SP display setup (C74).
LSP1 (Display example) Lower display: LSP	LSP group number (Numeric value at 1st digit = the right end digit)	1 to LSP system group (C30, Max. 4)	1	0	Displayed when LSP system group (C30) is “2” or more. The lower display shows the LSP set value corresponding to the LSP group number. Whether or not this item is displayed is selected by the PV/SP display setup (C74).
oUt	MV (Manipulated Variable)	-10.0 to +110.0% Setting is disabled in AUTO mode. (Numeric value does not flash.) Setting is enabled in MANUAL mode. (Numeric value flashes.)	—	0	In the ON/OFF control (CtrL = 0), "100.0" is displayed at ON and "0.0" is displayed at OFF. Whether or not this item is displayed is selected by the MV display setup (C75).
HEAt	Heat MV (Manipulated Variable)	Setting is disabled.	—	0	This item is displayed when using the Heat/Cool control (C26 = 1). Whether or not this item is displayed is selected by the MV display setup (C75).
CooL	Cool MV (Manipulated Variable)	Setting is disabled.	—	0	
Upper display: PV At 1 (Display example)	AT progress display (Numeric value at the 1st digit = right end digit)	Setting is disabled. 1 or more : During execution of AT (Value is decreased.) 0: Completion of AT	—	0	Displayed during execution of AT. (The display is continued even after completion of AT.) Whether or not this item is displayed is selected by the MV display setup (C75).
Ct1	CT (Current transformer) current value 1	Setting is disabled.	—	0	Displayed when the optional model has two current transformer points. Whether or not this item is displayed is selected by the CT display setup (C78).
Ct2	CT (Current transformer) current value 2	Setting is disabled.	—	0	
E1	Internal Event 1 main setting	The allowable setting range may vary depending on the operation type of the internal event. -1999 to +9999U: Set value is other than the following values: 0 to 9999U: Set value is an absolute value. -199.9 to +999.9%: Set value is MV.	0	0	Setting required by the operation type of the internal event is displayed. Whether or not this item is displayed is selected by the EV display setup (C76).
E1Sb	Internal Event 1 sub setting		0	0	
t1__ (Display example)	Internal Event 1 remaining time	Setting is disabled. “Γ ” is displayed at the right end digit when using the ON delay time. “L” is displayed at the right end digit when using the OFF delay time.	—	0	Whether or not this item is displayed is selected by the timer remain time display setup (C77).
E2	Internal Event 2 main setting	The allowable setting range may vary depending on the operation type of the internal event. -1999 to +9999U: Set value is other than the following values: 0 to 9999U: Set value is an absolute value. -199.9 to +999.9%: Set value is MV.	0	0	Setting required by the operation type of the internal event is displayed. Whether or not this item is displayed is selected by the EV display setup (C76).
E2Sb	Internal Event 2 sub setting		0	0	
t2__ (Display example)	Internal Event 2 remaining time	Setting is disabled. “Γ ” is displayed at the right end digit when using the ON delay time. “L” is displayed at the right end digit when using the OFF delay time.	—	0	Whether or not this item is displayed is selected by the timer remain time display setup (C77).

Display	Item	Contents	Initial value	User level	Notes
E 3	Internal Event 3 main setting	The allowable setting range may vary depending on the operation type of the internal event. -1999 to +9999U: Set value is other than the following values. 0 to 9999U: Set value is an absolute value. -199.9 to +999.9%: Set value is MV.	0	0	Setting required by the operation type of the internal event is displayed. Whether or not this item is displayed is selected by the EV display setup (C76).
E 3.Sb	Internal Event 3 sub setting		0	0	
t 3.- - (Display example)	Internal Event 3 remaining time	Setting is disabled. "Γ " is displayed at the right end digit when using the ON delay time. "L" is displayed at the right end digit when using the OFF delay time.	—	0	Whether or not this item is displayed is selected by the timer remain time display setup (C77).

6 - 2 List of Parameter Setting Displays

The following shows the meanings of the values stated in the “User Level” column:
0: Simple, Standard, or High function configuration, 1: Standard or High function configuration, and 2: High function configuration

■ Mode bank

Bank selection: mode

Display	Item	Contents	Initial value	User level	Notes
A--M	AUTO/MANUAL	AUto: AUTO mode MAn: MANUAL mode	AUTO	0	Displayed when the control method is other than the ON/OFF control (CtrL≠0). Whether or not this item is displayed is selected by the display mode setup (C73).
r---r	RUN/READY	rUn: RUN mode rdy: READY mode	RUN	0	Whether or not this item is displayed is selected by the display mode setup (C73).
AT	AT stop/start	At.oF: AT stop At.on: AT start	AT stop	0	Displayed when the control method is other than the ON/OFF control (CtrL≠0). Whether or not this item is displayed is selected by the display mode setup (C73).
doLt	Release all DO latches	Lt.on: Latch continue Lt.oF: Latch release	Latch con-tinue	0	All DO latches such as control outputs (relay and voltage pulse) and event outputs can be released. Whether or not this item is displayed is selected by the display mode setup (C73).
C.dI 1	Communication DI	dI.oF: OFF dI.on: ON	OFF	0	Whether or not this item is displayed is selected by the display mode setup (C73).

■ SP bank

Bank selection: SP

Display	Item	Contents	Initial value	User level	Notes
SP-1	SP of LSP 1 group	SP low limit (C07) to SP high limit (C08)	0	0	
SP-2	SP of LSP 2 group		0	0	Displayed when LSP system group (C30) is "2" or more.
SP-3	SP of LSP 3 group		0	0	Displayed when LSP system group (C30) is "3" or more.
SP-4	SP of LSP 4 group		0	0	Displayed when LSP system group (C30) is "4" or more.

■ Event bank

Bank selection: Eu

Display	Item	Contents	Initial value	User level	Notes
E 1	Internal Event 1 main setting	-1999 to +9999 The decimal point position may vary so that it meets the operation type of the internal event. The above value becomes 0 to 9999 in some operation types.	0	0	Necessary settings are displayed according to Internal Event 1 operation type (E1.C1).
E 1.Sb	Internal Event 1 sub setting		0	0	
E 1.HY	Internal Event 1 Hysteresis	0 to 9999 The decimal point position may vary so that it meets the operation type of the internal event.	5	1	
E 1.on	Internal Event 1 ON delay time	0.0 to 999.9 (Delay unit is 0.1s.) 0 to 9999 (Delay unit is other than 0.1s.)	0	2	
E 1.oF	Internal Event 1 OFF delay time		0	2	
E2	Internal Event 2 main setting	Same as Internal Event 1.	0	0	Necessary settings are displayed according to Internal Event 2 operation type (E2.C1).
E2.Sb	Internal Event 2 sub setting		0	0	
E2.HY	Internal Event 2 Hysteresis		5	1	
E2.on	Internal Event 2 ON delay time		0	2	
E2.oF	Internal Event 2 OFF delay time		0	2	
E3	Internal Event 3 main setting	Same as Internal Event 1.	0	0	Necessary settings are displayed according to Internal Event 3 operation type (E3.C1).
E3.Sb	Internal Event 3 sub setting		0	0	
E3.HY	Internal Event 3 Hysteresis		5	1	
E3.on	Internal Event 3 ON delay time		0	2	
E3.oF	Internal Event 3 OFF delay time		0	2	
E4	Internal Event 4 main setting	Same as Internal Event 1.	0	0	Necessary settings are displayed according to Internal Event 4 operation type (E4.C1).
E4.Sb	Internal Event 4 sub setting		0	0	
E4.HY	Internal Event 4 Hysteresis		5	1	
E4.on	Internal Event 4 ON delay time		0	2	
E4.oF	Internal Event 5 OFF delay time		0	2	
E5	Internal Event 5 main setting	Same as Internal Event 1.	0	0	Necessary settings are displayed according to Internal Event 5 operation type (E5.C1).
E5.Sb	Internal Event 5 sub setting		0	0	
E5.HY	Internal Event 5 Hysteresis		5	1	
E5.on	Internal Event 5 ON delay time		0	2	
E5.oF	Internal Event 5 OFF delay time		0	2	

■ PID bank

Bank selection: PId

Display	Item	Contents	Initial value	User level	Notes
P-1	P (Proportional band)	0.1 to 999.9%	5.0	0	Displayed when the control method is other than the ON/OFF control (CtrL≠0).
I-1	I (Integral time)	0 to 9999s (No integration control action when set at "0".)	120	0	
d-1	D (Derivative time)	0 to 9999s (No derivative control action when set at "0".)	30	0	
rE-1	Manual reset	-10.0 to +110.0%	50.0	0	Displayed when the control method is other than the ON/OFF control (CtrL≠0) and the I (Integral time) (I-1) is “0”.
oL-1	MV low limit	-10.0 to +110.0%	0.0	1	Displayed when the control method is other than the ON/OFF control (CtrL≠0).
oH-1	MV high limit	-10.0 to +110.0%	100.0	1	
P-1C	P (Proportional band) (cool)	0.1 to 999.9%	5.0	0	Displayed when the control method is other than the ON/OFF control (CtrL≠0) and the Heat/Cool control is used (C26 = 1).
I-1C	I (Integral time) (cool)	0 to 9999s (No integration control action when set at "0".)	120	0	
d-1C	D (Derivative time) (cool)	0 to 9999s (No derivative control action when set at "0".)	30	0	
oL.1C	Output low limit (Cool)	-10.0 to +110.0%	0.0	1	
oH.1C	Output high limit (Cool)	-10.0 to +110.0%	100.0	1	

■ Parameter bank

Bank selection: PArA

Display	Item	Contents	Initial value	User level	Notes
CtrL	Control method	0: ON/OFF control 1: Fixed PID 2: ST (Self-tuning)	0 or 1	0	The initial value is “0” when control output 1 is relay output. The initial value is “1” in other cases.
At.oL	MV low limit at AT	-10.0 to +110.0%	0.0	0	Displayed when the control method is other than the ON/OFF control (CtrL≠0).
At.oH	MV high limit at AT	-10.0 to +110.0%	100.0	0	
diFF	Differential (for ON/OFF control)	0 to 9999U	5	0	Displayed when the control method is other than the ON/OFF control (CtrL≠0).
oFFS	ON/OFF control action point offset	-1999 to +9999U	0	2	
FL	PV filter	0 to 120.0s	0.0	0	
rA	PV ratio	0.001 to 9.999	1.000	1	
bI	PV bias	-1999 to +9999U	0	0	
CyU	Time proportional cycle unit 1	0: Unit of “1s” 1: Fixed at “0.5s”. (Cycle time setting is disabled.) 2: Fixed at “0.25s”. (Cycle time setting is disabled.) 3: Fixed at “0.1s”. (Cycle time setting is disabled.)	0	2	Displayed under the same conditions as Cy except that a relay is not included in the output.
Cy	Time proportional cycle 1	5 to 120s (Output includes the relay output.) 1 to 120s (Output does not include the relay output.)	10 or 2	0	Displayed when MV1 (time proportional output (heat) of Heat/Cool control) is connected to the relay control output, voltage pulse output, or event output in the DO Assignment. The initial value of Time proportional cycle 1 is “10” when the control output is the relay output. The initial value is “2” in other cases.
CyU2	Time proportional cycle unit 2	0: Unit of “1s” 1: Fixed at “0.5s” (Cycle time setting is disabled.) 2: Fixed at “0.25s”. (Cycle time setting is disabled.) 3: Fixed at “0.1s”. (Cycle time setting is disabled.)	0	2	Displayed under the same conditions as Cy2 except that a relay is not included in the output.
Cy2	Time proportional cycle 2	5 to 120s (Output includes the relay output.) 1 to 120s (Output does not include the relay output.)	10 or 2	0	Displayed when the Heat/Cool control is used (C26=1) and MV2 (time proportional output (heat) of Heat/Cool control) is connected to the relay control output, voltage pulse control output, or event output. The initial value of Time proportional cycle 2 is “10” when the model has one control output point. The initial value is “2” in other cases.
tPtY	Time proportional cycle mode	0: Controllability aiming type 1: Operation end service life aiming type (Only one ON/OFF operation within Time proportional cycle)	0 or 1	2	The initial value is “1” when control output 1 is the relay output. The initial value is “0” in other cases.
SPU	SP up ramp	0.0 to 999.9U (No ramp when set at “0.0U”)	0.0	2	Time unit of the ramp is selected by the SP ramp unit (C32).
SPd	SP down ramp		0.0	2	

■ Extended tuning bank

Bank selection: Et

Display	Item	Contents	Initial value	User level	Notes
At.tY	AT type	0: Normal (Standard control characteristics) 1: Immediate response (Control characteristics that respond immediately to external disturbance.) 2: Stable (Control characteristics having less up/down fluctuation of PV)	1	0	Displayed when the control method is other than the ON/OFF control (CtrL≠0).
JF.bd	Just-FiTTER settling band	0.00 to 10.00	0.30	2	
SP.Lg	SP lag constant	0.0 to 999.9	0.0	2	
At-P	Proportional band tuning factor at AT	0.00 to 99.99	1.00	2	
At-I	Integral time adjust	0.00 to 99.99	1.00	2	
At-d	AT Derivative time adjust	0.00 to 99.99	1.00	2	
CtrA	Control algorithm	0: PID (Conventional PID) 1: Ra-PID (High-performance PID)	0	1	
JF.ou	Just-FiTTER overshoot suppression factor	0 to 100	0	1	
StSA	ST (Self-tuning) step execution resolution band	0.00 to 99.99	10.00	2	Displayed when the control method is other than the ON/OFF control (CtrL≠0) and the control method is ST (CtrL = 2).
StSb	ST (Self-tuning) step settling band	0.00 to 10.00	0.50	2	
StHb	ST (Self-tuning) hunting settling band	0.00 to 10.00	1.00	2	
StUd	ST (Self-tuning) step ramp change	0: ST is executed during PV increase and decrease. 1: ST is executed only during PV increase.	0	1	

6 - 3 List of Setup Setting Displays

The following shows the meanings of the values stated in the "User Level" column:
0: Simple, Standard, or High function configuration, 1: Standard or High function configuration, and 2: High function configuration
Initial value may depending on model No.

■ Setup bank

Bank selection: StUP

Display	Item	Contents	Initial value	User level	Notes
C 01	PV input range type	When the PV input type is thermocouple (T): 1 to 6, 9 to 11, 13 to 21, 24, 25	1	0	For details, refer to the PV Input Range Table (on page 5-2).
		When the PV input type is RTD (R): 41 to 46, 51 to 54, 63, 64, 67, 68	41		
		When the PV input type is DC voltage/DC current (L): 84, 86 to 90	88		
C 02	Temperature unit	0: Celsius (°C) 1: Fahrenheit (°F)	0	0	Displayed when the PV input type is thermocouple (T) or RTD (R).
C 03	Cold junction compensation (T/C)	0: Cold junction compensation (T/C) is performed (internal). 1: Cold junction compensation (T/C) is not performed (external).	0	2	Displayed when the PV input type is thermocouple (T).
C 04	Decimal point position	0: No decimal point 1: 1 digit below decimal point 2: 2 digits below decimal point 3: 3 digits below decimal point	0	0	Displayed when the PV input type (selected by the model number) is DC current/voltage, or when a thermocouple or RTD range with a decimal point is selected.
C 05	PV input range low limit	When the PV input type is thermocouple (T) or RTD (R), the input range low limit selected with the PV input range type (C01) is displayed, but the setting is disabled.	—	0	
		When the PV input type is DC voltage/DC current, a value ranging from –1999 to +9999 is set.	0		
C 06	PV input range high limit	When the PV input type is thermocouple (T) or RTD (R), the input range low limit selected with the PV input range type (C01) is displayed, but the setting is disabled.	—	0	
		When the PV input type is DC voltage/DC current, a value ranging from –1999 to +9999 is set.	1000		
C 07	SP low limit	PV input range low limit to PV input range high limit	—	1	
C 08	SP high limit		—	1	
C 09	PV square root extraction dropout	0.0 to 100.0 (PV square root extraction is not performed when set at "0.0".)	0.0	2	Displayed when the PV input type is DC voltage/DC current (L).
C 14	Control action (Direct/Reverse)	0: Heat control (Reverse action) 1: Cool control (Direct action)	0	0	
C 15	Output operation at PV alarm	0: Control calculation is continued. 1: Output at PV alarm is output.	0	2	
C 16	Output at PV alarm	-10.0 to +110.0%	0.0	2	
C 17	Output at READY (Heat)	-10.0 to +110.0%	0.0	1	
C 18	Output at READY (Cool)	-10.0 to +110.0%	0.0	1	Displayed when the control method is other than the ON/OFF control (CtrL≠0) and the heat/cool control (C26 = 1) is used.

Display	Item	Contents	Initial value	User level	Notes
C 19	Output operation at changing Auto/Manual	0: Bumpless transfer 1: Preset	0	1	Displayed when the control method is other than the ON/OFF control (CtrL≠0). When the operation mode is the MANUAL mode at power ON, the preset MANUAL value (C20) becomes the Manipulated Variable (MV).
C 20	Preset MANUAL value	-10.0 to +110.0%	0.0 or 50.0	1	
C 21	Initial output type (mode) of PID control	0: Auto 1: Not initialized. 2: Initialized (If SP value different from the current value is input.)	0	2	
C 22	Initial output of PID control	-10.0 to +110.0%	0.0 or 50.0	2	
C 26	Heat/Cool control	0: Not used. 1: Used.	0	0	Displayed when the control method is other than the ON/OFF control (CtrL≠0). When set at “1”, the control action is set to the reverse action (C14 = 0), the preset MANUAL value (C20) is set to “50.0”, and the initial output of the PID control (C22) is changed to “50.0”.
C 27	Heat/Cool selection	0: Normal 1: Energy saving	0	1	Displayed when the Heat/Cool control is used (C26 = 1).
C 28	Heat/Cool control dead zone	-100.0 to +100.0%	0.0	0	
C 29	Heat/Cool control change point	-10.0 to +110.0%	50.0	2	
C 30	LSP system group	1 to 4	1	0	
C 32	SP ramp unit	0: 0.1U/s 1: 0.1U/min 2: 0.1U/h	1	2	"0.1U" shows that the decimal point position of the PV is shifted one digit rightward.
C 36	CT1 operation type	0: Heater burnout detection 1: Current value measurement	0	0	Displayed when the optional model has two current transformer input points.
C 37	CT1 output	0: Control output 1 1: Control output 2 2: Event output 1 3: Event output 2 4: Event output 3	0	0	Displayed when the optional model has two current transformer input points and the CT1 operation type is set at "heater burnout detection" (C36 = 0).
C 38	CT1 measurement wait time	30 to 300ms	30	0	
C 39	CT2 operation type	Same as CT1	0	0	Displayed when the optional model has two current transformer input points.
C 40	CT2 output	Same as CT1	0	0	Displayed when the optional model has two current transformer input points and the CT2 operation type is set at "heater burnout detection" (C39 = 0).
C 41	CT2 measurement wait time	Same as CT1	30	0	

Display	Item	Contents	Initial value	User level	Notes
C42	Control output 1 range	1: 4 to 20mA 2: 0 to 20mA	1	0	Displayed when control output 1 of the model is the current output. The decimal point position of the scaling low limit/high limit becomes 1 digit after the decimal point when the control output 1 type is related to the MV and CT. When the control output 1 type is related to the PV and SP, the decimal point position becomes the same as that of the PV.
C43	Control output 1 type	0: MV 1: Heat MV (for heat/cool control) 2: Cool MV (for heat/cool control) 3: PV 4: PV before ratio, bias, and filter 5: SP 6: Deviation 7: CT1 current value 8: CT2 current value 9: MFB (Invalid on SDC15) 10: SP+MV 11: PV+MV	0	0	
C44	Control output 1 scaling low limit	-1999 to +9999 The decimal point position may vary depending on control output 1 type (C43).	0	0	
C45	Control output 1 scaling high limit		100.0	0	
C46	Control output 1 MV scaling	0 to 9999 The decimal point position and unit are same as for PV.	200.0	0	If the controller model uses current output for control output 1 and if the control output 1 type is SP+MV or PV+MV, this setting is displayed.
C47	Control output 2 range	1: 4 to 20mA 2: 0 to 20mA	1	0	Displayed when control output 2 of the model is the current output. The decimal point position of the scaling low limit/high limit becomes 1 digit after the decimal point when the control output 2 type is related to the MV and CT. When the control output 2 type is related to the PV and SP, the decimal point position becomes the same as that of the PV.
C48	Control output 2 type	0: MV 1: Heat MV (for heat/cool control) 2: Cool MV (for heat/cool control) 3: PV 4: PV before ratio, bias, and filter 5: SP 6: Deviation 7: CT1 current value 8: CT2 current value 9: MFB (Invalid on SDC15)	3	0	
C49	Control output 2 scaling low limit	-1999 to +9999 The decimal point position may vary depending on control output 2 type (C48).	0	0	
C50	Control output 2 scaling high limit		1000	0	
C51	Control output 2 MV scaling	0 to 9999 The decimal point position and unit are same as for PV.	200.0	0	If the controller model uses current output for control output 2 and if the control output 2 type is SP+MV or PV+MV, this setting is displayed.

! Handling Precautions

- If ROM version 1 of the instrument information bank(id02) is prior to 2.04, SP+MV and PV+MV cannot be set in [Control output 1 type], [Control output 2 type], and [Auxiliary output type].
- If ROM version 1 of the instrument information bank(id02) is prior to 2.04, SP+MV and PV+MV cannot be set in [Control output 1 MV scaling], [Control output 2 MV scaling], and [Auxiliary output MV scaling].

Display	Item	Contents	Initial value	User level	Notes
C 64	CPL/MODBUS	0: CPL 1: MODBUS (ASCII format) 2: MODBUS (RTU format)	0	0	Displayed when the optional model has RS-485.
C 65	Station address	0 to 127 (Communication is disabled when set at "0".)	0	0	
C 66	Transmission speed	0: 4800bps 1: 9600bps 2: 19200bps 3: 38400bps	2	0	
C 67	Data format (Data length)	0: 7 bits 1: 8 bits	1	0	
C 68	Data format (Parity)	0: Even parity 1: Odd parity 2: No parity	0	0	
C 69	Data format (Stop bit)	0: 1 bit 1: 2 bits	0	0	
C 70	Response time-out	1 to 250ms	3	2	
C 71	Key operation type	0: Standard type 1: Special type	0	2	
C 72	[mode] key function	0: Invalid 1: AUTO/MANUAL selection 2: RUN/READY selection 3: AT Stop/Start 4: LSP group selection 5: Release all DO latches 6: Invalid 7: Communication DI1 selection 8: Invalid	0	0	
C 73	MODE display setup	Whether or not the mode bank setup is displayed is determined by the sum of the following weights: Bit 0: AUTO/MANUAL display Disabled: 0, Enabled: +1 Bit 1: RUN/READY display Disabled: 0, Enabled: +2 Bit 3: AT stop/start display Disabled: 0, Enabled: +8 Bit 4: Release all DO latches display Disabled: 0, Enabled: +16 Bit 5: Communication DI1 ON/OFF display Disabled: 0, Enabled: +32 Other invalid settings, 0, +4, +64, +128	255	1	
C 74	PV/SP display setup	Whether or not the PV/SP value related items are displayed in the basic display mode is determined by the sum of the following weights: Bit 0: PV display Disabled: 0, Enabled: +1 Bit 1: SP display Disabled: 0, Enabled: +2 Bit 2: LSP group number display Disabled: 0, Enabled: +4 Other invalid settings, 0, +8	15	1	

Display	Item	Contents	Initial value	User level	Notes
C 75	MV display setup	Whether or not the PV/SP value related items are displayed in the basic display mode is determined by the sum of the following weights: Bit 0: MV display Disabled: 0, Enabled: +1 Bit 1: Heat MV/cool MV display Disabled: 0, Enabled: +2 Bit 3: AT progress display Disabled: 0, Enabled: +8 Other invalid settings, 0, +4	15	1	
C 76	EV display setup (Setup setting/Setup bank)	0: Internal Event set value is not displayed in the operation display mode. 1: Set value of Internal Event 1 is displayed in the operation display mode. 2: Set values of Internal Events 1 to 2 are displayed in the operation display mode. 3: Set values of Internal Events 1 to 3 are displayed in the operation display mode.	0	1	
C 77	Timer remain time display setup	0: ON/OFF delay remain time of Internal Event is not displayed in the operation display mode. 1: ON/OFF delay remain time of Internal Event 1 is displayed in the operation display mode. 2: ON/OFF delay remain time of Internal Events 1 to 2 is displayed in the operation display mode. 3: ON/OFF delay remain time of Internal Events 1 to 3 is displayed in the operation display mode.	0	1	
C 78	CT display setup	0: CT current value is not displayed in the operation display mode. 1: CT1 current value is displayed in the operation display mode. 2: CT1 to 2 current values are displayed in the operation display mode.	0	1	
C 79	User level	0: Simple configuration 1: Standard configuration 2: High function configuration	0	0	
C 80	Communication monitor display	0: Not used. 1: Flashing while data is sending through RS-485 communication. 2: Flashing while data is receiving through RS-485 communication. 3: Logical OR of all DI statuses 4: Flashing in READY mode	0	2	
C 90	Number of CT1 turns	0: 800 turns 1 to 40: CT turns divided by 100.	8	2	If the controller model has 2 current transformer inputs, this setting is displayed.
C 91	Number of CT1 power wire loops	0: 1 time 1 to 6: Number of times	1	2	
C 92	Number of CT2 turns	0: 800 turns 1 to 40: CT turns divided by 100.	8	2	
C 93	Number of CT2 power wire loops	0: 1 time 1 to 6: Number of times	1	2	

! Handling Precautions

- If ROM version 1 of the instrument information bank(iB02) is prior to 2.04, the setting options for [Number of CT1 turns], [Number of CT1 power wire loops], [Number of CT2 turns] and [Number of CT2 power wire loops] are not displayed.

■ Event configuration bank

Bank selection: EuCF

Display	Item	Contents	Initial value	User level	Notes
E1C1	Internal Event 1 Configuration 1 Operation type	0: No event 1: PV high limit 2: PV low limit 3: PV high/low limit 4: Deviation high limit 5: Deviation low limit 6: Deviation high/low limit 7: Deviation high limit (Final SP reference) 8: Deviation low limit (Final SP reference) 9: Deviation high/low limit (Final SP reference) 10: SP high limit 11: SP low limit 12: SP high/low limit 13: MV high limit 14: MV low limit 15: MV high/low limit 16: CT1 heater burnout/over-current 17: CT1 heater short-circuit 18: CT2 heater burnout/over-current 19: CT2 heater short-circuit 20: Loop diagnosis 1 21: Loop diagnosis 2 22: Loop diagnosis 3 23: Alarm (status) 24: READY (status) 25: MANUAL (status) 26: Invalid 27: During AT execution (status) 28: During SP ramp (status) 29: Control direct action (status) 30: During ST execution (status) 31: Invalid 32: Timer (status) 33: High and low limits of MFB value (Invalid in this unit)	0	0	
E1C2	Internal Event 1 Configuration 2	The digits are determined to 1st digit, 2nd digit, 3rd digit, and 4th digit from the right end.	0000	0	
	1st digit: Direct/ Reverse	0: Direct 1: Reverse			
	2nd digit: Standby	0: None 1: Standby 2: Standby + Standby at SP change			
	3rd digit: EVENT state at READY	0: Continue 1: Forced OFF			
	4th digit: Undefined	0			

! Handling Precautions

- If ROM version 1 of the instrument information bank (id02) is prior to 2.04, “33” cannot be set as [Internal Event configuration 1 operation type].

Display	Item	Contents	Initial value	User level	Notes
E 1.C 3	Internal Event Configuration 3	The digits are determined to 1st digit, 2nd digit, 3rd digit, and 4th digit from the right end.	0000	2	
	1st digit: Controller alarm OR	0: None 1: Alarm direct + OR operation 2: Alarm direct + AND operation 3: Alarm reverse + OR operation 4: Alarm reverse + AND operation			
	2nd digit: Special OFF setup	0: As usual. 1: When the event set value (main setting) is “0”, the event is “OFF”.			
	3rd digit: Delay unit	0: 0.1s 1: 1s 2: 1min			
	4th digit: Undefined.	0			
E 2.C 1	Internal Event 2 Configuration 1 Operation type	Same as Internal Event 1 Configuration 1.	0	0	
E 2.C 2	Internal Event 2 Configuration 2 1st digit: Direct/ Reverse 2nd digit: Standby 3rd digit: EVENT state at READY 4th digit: Undefined.	Same as Internal Event 1 Configuration 2.	0000	0	
E 2.C 3	Internal Event 2 Configuration 3 1st digit: Controller alarm OR 2nd digit: Special OFF setup 3rd digit: Delay unit 4th digit: Undefined.	Same as Internal Event 1 Configuration 3.	0000	2	
E 3.C 1	Internal Event 3 Configuration 1 Operation type	Same as Internal Event 1 Configuration 1.	0	0	
E 3.C 2	Internal Event 3 Configuration 2 1st digit: Direct/ Reverse 2nd digit: Standby 3rd digit: EVENT state at READY 4th digit: Undefined.	Same as Internal Event 1 Configuration 2.	0000	0	
E 3.C 3	Internal Event 3 Configuration 3 1st digit: Controller alarm OR 2nd digit: Special OFF setup 3rd digit: Delay unit 4th digit: Undefined.	Same as Internal Event 1 Configuration 3.	0000	2	
E 4.C 1	Internal Event 4 Configuration 1 Operation type	Same as Internal Event 1 Configuration 1.	0	0	
E 4.C 2	Internal Event 4 Configuration 2 1st digit: Direct/ Reverse 2nd digit: Standby 3rd digit: EVENT state at READY 4th digit: Undefined.	Same as Internal Event 1 Configuration 2.	0000	2	

Display	Item	Contents	Initial value	User level	Notes
E4.C3	Internal Event 4 Configuration 3 1st digit: Controller alarm OR 2nd digit: Special OFF setup 3rd digit: Delay unit 4th digit: Undefined.	Same as Internal Event 1 Configuration 3.	0000	2	
E5.C1	Internal Event 5 Configuration 1 Operation type	Same as Internal Event 1 Configuration 1.	0	0	
E5.C2	Internal Event 5 Configuration 2 1st digit: Direct/ Reverse 2nd digit: Standby 3rd digit: EVENT state at READY 4th digit: Undefined.	Same as Internal Event 1 Configuration 2.	0000	0	
E5.C3	Internal Event 5 Configuration 3 1st digit: Controller alarm OR 2nd digit: Special OFF setup 3rd digit: Delay unit 4th digit: Undefined.	Same as Internal Event 1 Configuration 3.	0000	2	

■ DI Assignment bank

Bank selection: dI

Display	Item	Contents	Initial value	User level	Notes
dI 1.1	Internal Contact 1 Operation type	0: No function 1: LSP group selection (0/+1) 2: LSP group selection (0/+2) 3: LSP group selection (0/+4) 4 to 6: Invalid 7: RUN/READY selection 8: AUTO/MANUAL selection 9: Invalid 10: AT Stop/Start 11: ST disabled/enabled 12: Control action direct/reverse selection (As setting/opposite operation of setting) 13: SP RAMP enabled/disabled 14: PV Hold (No-hold/Hold) 15: PV maximum value hold (No-hold/Hold) 16: PV minimum value hold (No-hold/Hold) 17: Timer Stop/Start 18: Release all DO latches (Continue/Release) 19 to 20: Invalid	0	0	
dI 1.2	Internal Contact 1 Input bit function	0: Not used (Default input) 1: Function 1 ((A and B) or (C and D)) 2: Function 2 ((A or B) and (C or D)) 3: Function 3 (A or B or C or D) 4: Function 4 (A and B and C and D)	0	2	When using internal contact 1, the default input is DI (digital input) 1.
dI 1.3	Internal Contact 1 Input assign A	0: Normally opened. (OFF, 0) 1: Normally closed. (ON, 1) 2: DI1 3: DI2 4 to 9: Undefined. 10: Internal Event 1 11: Internal Event 2 12: Internal Event 3 13: Internal Event 4 14: Internal Event 5 15 to 17: Undefined. 18: Communication DI1 19: Communication DI2 20: Communication DI3 21: Communication DI4 22: MANUAL mode 23: READY mode 24: Undefined. 25: AT running 26: During SP ramp 27: Undefined. 28: Alarm occurs. 29: PV alarm occurs. 30: Undefined. 31: mode key pressing status 32: Event output 1 status 33: Control output 1 status	2	2	Displayed when internal contact 1 Input bit function is function 1 to 4 (dI1.2≠0).
dI 1.4	Internal Contact 1 Input assign B		0	2	
dI 1.5	Internal Contact 1 Input assign C		0	2	
dI 1.6	Internal Contact 1 Input assign D		0	2	

Display	Item	Contents	Initial value	User level	Notes
dI 1.7	Internal Contact 1 Polarity A to D	The digits are determined to 1st digit, 2nd digit, 3rd digit, and 4th digit from the right end.	0000	2	Displayed when internal contact 1 Input bit function is function 1 to 4 (dI1.2≠0).
	1st digit: Polarity A (Polarity of Input assign A)	0: Direct 1: Reverse			
	2nd digit: Polarity B (Polarity of Input assign B)				
	3rd digit: Polarity C (Polarity of Input assign C)				
	4th digit: Polarity D (Polarity of Input assign D)				
dI 1.8	Internal Contact 1 Polarity	0: Direct 1: Reverse	0	2	
dI 1.9	Internal Contact 1 Event channel def.	0: Every Internal Event 1 to 5: Internal Event No.	0	2	Displayed when the operation type of internal contact 1 is timer stop/start (dI1.1 = 17).
dI 2.1	Internal Contact 2 Operation type	Same as Internal Contact 1 Operation type. 0 to 20	0	0	
dI 2.2	Internal Contact 2 Input bit function	Same as Internal Contact 1 Input bit function. 0: Not used. (Default input) 1 to 4: Function 1 to 4	0	2	When using internal contact 2, the default input is DI (digital input) 2.
dI 2.3	Internal Contact 2 Input assign A	Same as Internal Contact Input assign A to D. 0 to 33	3	2	Displayed when internal contact 2 Input bit function is function 1 to 4 (dI2.2≠0).
dI 2.4	Internal Contact 2 Input assign B		0	2	
dI 2.5	Internal Contact 2 Input assign C		0	2	
dI 2.6	Internal Contact 2 Input assign D		0	2	
dI 2.7	Internal Contact 2 Polarity A to D 1st digit: Polarity A 2nd digit: Polarity B 3rd digit: Polarity C 4th digit: Polarity D	Same as Internal Contact 1 Polarity A to D The following setting applies to each digit: 0: Direct 1: Reverse	0000	2	
dI 2.8	Internal Contact 2 Polarity	0: Direct 1: Reverse	0	2	
dI 2.9	Internal Contact 2 Event channel def.	0: Every Internal Event 1 to 5: Internal Event No.	0	2	Displayed when the operation type of internal contact 2 is timer stop/start (dI2.1 = 17).
dI 3.1	Internal Contact 3 Operation type	Same as Internal Contact 1 Operation type. 0 to 20	0	0	
dI 3.2	Internal Contact 3 Input bit function	Same as Internal Contact 1 Input bit function. 0: Not used. (Default input) 1 to 4: Function 1 to 4	0	2	When using internal contact 3, the default input is invalid.

Display	Item	Contents	Initial value	User level	Notes
dI 3.3	Internal Contact 3 Input assign A	Same as Internal Contact Input assign A to D. 0 to 33	4	2	Displayed when internal contact 3 Input bit function is function 1 to 4 (dI3.2≠0).
dI 3.4	Internal Contact 3 Input assign B		0	2	
dI 3.5	Internal Contact 3 Input assign C		0	2	
dI 3.6	Internal Contact 3 Input assign D		0	2	
dI 3.7	Internal Contact 3 Polarity A to D 1st digit: Polarity A 2nd digit: Polarity B 3rd digit: Polarity C 4th digit: Polarity D	Same as Internal Contact 1 Polarity A to D The following setting applies to each digit: 0: Direct 1: Reverse	0000	2	
dI 3.8	Internal Contact 3 Polarity	0: Direct 1: Reverse	0	2	
dI 3.9	Internal Contact 3 Event channel def.	0: Every Internal Event 1 to 5: Internal Event No.	0	2	Displayed when the operation type of internal contact 3 is timer stop/start (dI3.1 = 17).

■ DO Assignment bank

Bank selection: do

Display	Item	Contents	Initial value	User level	Notes
ot 1.1	Control output 1 Operation type	0: Default output 1: MV 1 (ON/OFF control output, time proportional output, and time proportional output (heat) of Heat/Cool control.) 2: MV2 (Time proportional output (cool) of Heat/Cool control) 3: Function 1 ((A and B) or (C and D)) 4: Function 2 ((A or B) and (C or D)) 5: Function 3 (A or B or C or D) 6: Function 4 (A and B and C and D)	0	2	Displayed when control output 1 of the model is relay output or voltage pulse output. When using control output 1, the default output is MV1.
ot 1.2	Control output 1 Output assign A	0: Normally opened. (OFF, 0) 1: Normally closed. (ON, 1) 2: Internal Event 1 3: Internal Event 2 4: Internal Event 3 5: Internal Event 4 6: Internal Event 5 7 to 13: Undefined. 14: MV1 15: MV2 16 to 17: Undefined. 18: DI1 19: DI2 20 to 25: Undefined. 26: Internal Contact 1 27: Internal Contact 2 28: Internal Contact 3 29 to 33: Undefined. 34: Communication DI1 35: Communication DI2 36: Communication DI3 37: Communication DI4 38: MANUAL mode 39: READY mode 40: Undefined. 41: AT running 42: During SP ramp 43: Undefined. 44: Alarm occurs. 45: PV alarm occurs. 46: Undefined. 47: mode key pressing status 48: Event output 1 status 49: Control output 1 status	14	2	Displayed when control output 1 of the model is relay output or voltage pulse output, and the operation type of control output 1 is function 1 to 4 (ot1.1 > 2).
ot 1.3	Control output 1 Output assign B		0	2	
ot 1.4	Control output 1 Output assign C		0	2	
ot 1.5	Control output 1 Output assign D		0	2	

Display	Item	Contents	Initial value	User level	Notes
ot 1.6	Control output 2 Polarity A to D 1st digit: Polarity A 2nd digit: Polarity B 3rd digit: Polarity C 4th digit: Polarity D	The digits are determined to 1st digit, 2nd digit, 3rd digit, and 4th digit from the right end. 0: Direct 1: Reverse	0000	2	
ot 1.7	Control output 1 Polarity	0: Direct 1: Reverse	0	2	
ot 1.8	Control output 1 Latch	0: None 1: Latch (Latch at ON) 2: Latch (Latch at OFF except for initialization at power ON)	0	2	
ot2.1	Control output 2 Operation type	Same as Control output 1 Operation type. 0: Default output 1: MV1 2: MV2 3 to 6: Function 1 to 4	0	2	Displayed when control output 2 of the model is voltage pulse output. When using control output 2, the default output is MV2.
ot2.2	Control output 2 Output assign A	Same as Control output 1 Output assign A to D. 0 to 49	15	2	Displayed when control output 2 of the model is voltage pulse output and the operation type of control output 2 is function 1 to 4 (ot2.1 > 2).
ot2.3	Control output 2 Output assign B		0	2	
ot2.4	Control output 2 Output assign C		0	2	
ot2.5	Control output 2 Output assign D		0	2	
ot2.6	Control output 2 Polarity A to D 1st digit: Polarity A 2nd digit: Polarity B 3rd digit: Polarity C 4th digit: Polarity D	Same as Control output 1 Polarity A to D. The following setting applies to each digit: 0: Direct 1: Reverse	0000	2	
ot2.7	Control output 2 Polarity	0: Direct 1: Reverse	0	2	
ot2.8	Control output 2 Latch	0: None 1: Latch (Latch at ON) 2: Latch (Latch at OFF except for initialization at power ON)	0	2	

Display	Item	Contents	Initial value	User level	Notes
Eu 1.1	Event output 1 Operation type	Same as Control output 1 Operation type. 0: Default output 1: MV1 2: MV2 3 to 6: Function 1 to 4	0	2	Displayed when the optional model has Event output 1. When using Event output 1, the default output is Internal Event 1.
Eu 1.2	Event output 1 Output assign A	Same as Control output 1 Output assign A to D. 0 to 49	2	2	Displayed when the optional model has Event output 1 and the operation type of Event output 1 is function 1 to 4 (Ev1.1 > 2).
Eu 1.3	Event output 1 Output assign B		0	2	
Eu 1.4	Event output 1 Output assign C		0	2	
Eu 1.5	Event output 1 Output assign D		0	2	
Eu 1.6	Event output 1 Polarity A to D 1st digit: Polarity A 2nd digit: Polarity B 3rd digit: Polarity C 4th digit: Polarity D	Same as Control output 1 Polarity A to D. The following setting applies to each digit: 0: Direct 1: Reverse	0000	2	
Eu 1.7	Event output 1 Polarity	0: Direct 1: Reverse	0	2	
Eu 1.8	Event output 1 Latch	0: None 1: Latch (Latch at ON) 2: Latch (Latch at OFF except for initialization at power ON)	0	2	
Eu2.1	Event output 2 Operation type	Same as Control output 1 Operation type. 0: Default output 1: MV1 2: MV2 3 to 6: Function 1 to 4	0	2	Displayed when the optional model has Event output 2. When using Event output 2, the default output is Internal Event 2.
Eu2.2	Event output 2 Output assign A	Same as Control output 1 Output assign A to D. 0 to 49	3	2	Displayed when the optional model has Event output 2 and the operation type of Event output 2 is function 1 to 4 (Ev2.1 > 2).
Eu2.3	Event output 2 Output assign B		0	2	
Eu2.4	Event output 2 Output assign C		0	2	
Eu2.5	Event output 2 Output assign D		0	2	
Eu2.6	Event output 2 Polarity A to D 1st digit: Polarity A 2nd digit: Polarity B 3rd digit: Polarity C 4th digit: Polarity D	Same as Control output 1 Polarity A to D. The following setting applies to each digit: 0: Direct 1: Reverse	0000	2	
Eu2.7	Event output 2 Polarity	0: Direct 1: Reverse	0	2	
Eu2.8	Event output 2 Latch	0: None 1: Latch (Latch at ON) 2: Latch (Latch at OFF except for initialization at power ON)	0	2	

Display	Item	Contents	Initial value	User level	Notes
Ev3.1	Event output 3 Operation type	Same as Control output 1 Operation type. 0: Default output 1: MV1 2: MV2 3 to 6: Function 1 to 4	0	2	Displayed when the optional model has Event output 3. When using Event output 3, the default output is Internal Event 3.
Ev3.2	Event output 3 Output assign A	Same as Control output 1 Output assign A to D. 0 to 49	4	2	Displayed when the optional model has Event output 3 and the operation type of Event output 3 is function 1 to 4 (Ev3.1 > 2).
Ev3.3	Event output 3 Output assign B		0	2	
Ev3.4	Event output 3 Output assign C		0	2	
Ev3.5	Event output 3 Output assign D		0	2	
Ev3.6	Event output 3 Polarity A to D 1st digit: Polarity A 2nd digit: Polarity B 3rd digit: Polarity C 4th digit: Polarity D	Same as Control output 1 Polarity A to D. The following setting applies to each digit: 0: Direct 1: Reverse	0000	2	
Ev3.7	Event output 3 Polarity	0: Direct 1: Reverse	0	2	
Ev3.8	Event output 3 Latch	0: None 1: Latch (Latch at ON) 2: Latch (Latch at OFF except for initialization at power ON)	0	2	

■ User Function bank

Bank selection: UF

Display	Item	Contents	Initial value	User level	Notes
UF-1	User Function 1	Each setting is set on the upper display. The following shows the setting exceptions: ----: Not registered. P-_ : Proportional band of currently used PID group I-_ : Integral time of currently used PID group d-_ : Derivative time of currently used PID group rE-_ : Manual reset of currently used PID group oL-_ : Output low limit of currently used PID group oH-_ : Output high limit of currently used PID group P-_C : Proportional band for cool side of currently used PID group I-_C : Integral time for cool side of currently used PID group d-_C : Derivative time for cool side of currently used PID group oL_C : Output low limit for cool side of currently used PID group oH_C : Output high limit for cool side of currently used PID group	----	1	It is possible to register only the settings, which can be displayed. (Example: Manual reset of the PID constant can be registered when the I (Integral time) is set at "0".) The registered setting is added to the end of the display order of the basic display.
UF-2	User Function 2		----	1	
UF-3	User Function 3		----	1	
UF-4	User Function 4		----	1	
UF-5	User Function 5		----	1	
UF-6	User Function 6		----	1	
UF-7	User Function 7		----	1	
UF-8	User Function 8		----	1	

■ Lock bank

Bank selection: LoC

Display	Item	Contents	Initial value	User level	Notes
LoC	Key lock	0: All settings are possible. 1: Mode, event, operation display, SP, UF, lock, manual MV, and mode key can be set. 2: Operation display, SP, UF, lock, manual MV, and mode key can be set. 3: UF, lock, manual MV, and mode key can be set.	0	0	When two sets of passwords (1A and 1B, 2A and 2B) are matched, the setting is possible. [mode] key operation, MV setting in MANUAL mode, key lock, password display, and password 1A to 2B can be set when the key lock (LoC) is a value of 0 to 3.
CLoC	Communication lock	0: RS-485 communication read/write enabled. 1: RS-485 communication read/write disabled.	0	2	
LLoC	Loader lock	0: Loader communication read/write enabled. 1: Loader communication read/write disabled.	0	2	
PASS	Password display	0 to 15 5: Password 1A to 2B display	0	0	
PS1A	Password 1A	0000 to FFFF (Hexadecimal value)	0000	0	Displayed when the password display (PASS) is "5" and two sets of passwords (1A and 1B, 2A and 2B) are matched.
PS2A	Password 2A	0000 to FFFF (Hexadecimal value)	0000	0	
PS1b	Password 1B	0000 to FFFF (Hexadecimal value)	0000	0	Displayed when the password display (PASS) is "5".
PS2b	Password 2B	0000 to FFFF (Hexadecimal value)	0000	0	

■ Instrument information bank

Bank selection: id

Display	Item	Contents	Initial value	User level	Notes
id01	ROM ID	0 fixed	—	2	Identification of ROM firmware Setting is disabled.
id02	ROM Version 1	XX.XX (2 digits after decimal point)	—	2	
id03	ROM Version 2	XX.XX (2 digits after decimal point)	—	2	
id04	LOADER Information		—	2	
id05	EST Information		—	2	
id06	Manufacturing date code (year)	Subtract 2000 from the year. Example: "3" means the year 2003.	—	2	Manufacturing date and unit identification No. Setting is disabled.
id07	Manufacturing date code (month, day)	Month + Day divided by 100. Example: "12.01" means the 1st day of December.	—	2	
id08	Serial No.		—	2	

Chapter 7. CPL COMMUNICATIONS FUNCTIONS

7 - 1 Outline of Communications

If the optional model number is provided with the RS-485 communications function, communications with a PC, PLC or other host devices are available using a user-prepared program.
The communications protocol can be selected from the CPL communications (Controller Peripheral Link: Azbil Corporation's host communications protocol) and the MODBUS communications. This chapter describes the CPL communications.

■ Features

The features of the SDC15's communications functions are as follows:

- Up to 31 SDC15 units can be connected to a single master station as a host device.
- When the communications specifications of the host device conform to the RS-232C interface, the communications converter CMC10L (sold separately) is required.

The CMC10L allows you to perform the conversion between RS-232C and RS-485.

- Almost all of the parameters held by the device can be communicated.
  ☞ Chapter 9, LIST OF COMMUNICATION DATA
- Random access commands are available.

Two or more number of parameters at separated addresses can be read or written by a single command.

■ Setup

The following setups are required for performing the CPL communications:
The items on the table below can be displayed and set up only when the optional model number is provided with the RS-485 communications function.

Item (Setting display/bank)	Display	Contents	Initial value	User level
CPL/MODBUS (Setup setting/Setup bank)	C 64	0: CPL 1: MODBUS ASCII format 2: MODBUS RTU format	0	Simple, Standard, High function
Station address (Same as above)	C 65	0: Does not communicate 1 to 127	0	
Transmission speed (Same as above)	C 66	0: 4800bps 1: 9600bps 2: 19200bps 3: 38400bps	2	
Data format (Data length) (Same as above)	C 67	0: 7-bit 1: 8-bit	1	
Data format (Parity) (Same as above)	C 68	0: Even parity 1: Odd parity 2: No parity	0	
Data format (Stop bit) (Same as above)	C 69	0: 1 stop bit 1: 2 stop bits	0	
Response time-out	C 70	1 to 250 ms	3	High function

[!] Handling Precautions

- Setups can be performed through key operation on the console or the smart loader package SLP-C35. However, they cannot be performed via RS-485 communications.
- If you use the Azbil Corporation CMC10L as an RS-232C/RS-485 converter, set the response time-out (C70) to 3 ms or longer.

■ Communications procedures

The communications procedure is as follows:

(1) The instruction message is sent from the host device (master station) to one SDC15 unit (slave station) to communicate with.

(2) The slave station receives the instruction message, and performs read or write processing according to the content of the message.

(3) The slave station sends a message corresponding to the processing content as a response message.

(4) The master station receives the response message.

Handling Precautions

It is not allowed to use two or more number of protocols together on one and the same RS-485 transmission line such as CPL, MODBUS ASCII format, and MODBUS RTU format.

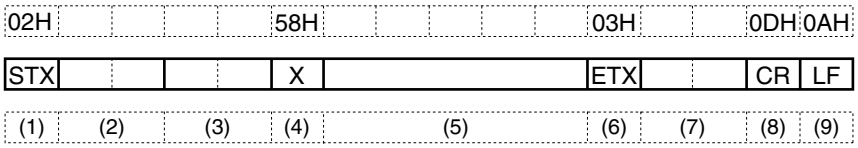
7 - 2 Message Structure

■ Message structure

The following shows the message structure:
Messages are broadly classified into two layers: the data link layer and the application layer.

- Data link layer
  This layer contains the basic information required for communications such as the destination of the communications message and the check information of the message.
- Application layer
  Data is read and written in this layer. The content of the layer varies according to the purpose of the message.

Messages comprise parts (1) to (9) as shown in the figure below.
The command (details sent from the master station) and the response (details returned from the slave station) are stored in the application layer.



(1) STX (start of message)
(2) Station address
(3) Sub-address
(4) Device ID code
(5) Send message = command,
response message = response
(6) ETX (end of command/response)
(7) Checksum
(8) CR (delimiter)
(9) LF (delimiter)

■ Data link layer

● Outline

The data link layer is of a fixed length. The position of each data item and the number of its characters are already decided. Note, however, that the data positions of the data link layer from ETX onwards shift according to the number of characters in the application layer. The character length, however, remains unchanged.

● Response start conditions

- The device sends the response message only when (1) message structure, station address, sub-address, checksum and message length of a single frame in the data link layer are all correct. If even one of these is incorrect, no response messages are sent, and the device stands by for reception of STX.
- Number of word addresses accessible by a single frame

Type	Description of command	RAM area	EEPROM area
RS	Decimal format read command	16	16
WS	Decimal format write command	16	16
RD	Hexadecimal format read command	28	28
WD	Hexadecimal format write command	27	16
RU	Hexadecimal format random read command	28	28
WU	Hexadecimal format random write command	14	14

● List of data link layer data definitions

The following list shows the definitions for data in the data link layer:

Data name	Character code	Number of characters	Meaning of data
STX	02H	1	Start of message
Station address	0 to 7FH are expressed as hexadecimal character codes.	2	Identification of device to communicate with
Sub-address	"00" (30H, 30H)	2	No function
Device ID code	"X" (58H) or "x" (78H)	1	Device type
ETX	ETX (03H)	1	End position of the application layer
Checksum	00H to FFH are expressed as two-digit hexadecimal character codes.	2	Checksum of message
CR	0DH	1	End of message (1)
LF	0AH	1	End of message (2)

● Description of data items

• STX (02H)

When STX is received, the device judges this to be the start of the send message. For this reason, the device returns to the initial state whatever reception state it was in, and processing is started on the assumption that the STX, the first character, has been received. The purpose of this is to enable recovery of the device's response at the next correct message (e.g. RETRY message) from the master station in the event that noise, for example, causes an error in the sent message.

• Station address

Of the messages sent by the master station, the device creates response messages only when station addresses are the same. Station addresses in messages are expressed as two-digit hexadecimal characters.

The station address is set up by the station address setup (setup setting C65). However, when the station address is set to 0 (30H 30H), the device creates no response even if station addresses match.

The device returns the same station address as that received as the response message.

• Sub-address

The SDC15 does not use the sub-address. For this reason, set "00" (30H 30H). The device returns the same sub-address as that received as the response message.

• Device ID code

The device sets X (58H) or x (78H) as the device ID code. This code is determined for each device series, and other codes cannot be selected. The device returns the same device ID code as that received as the response message. X (58H) is used as the default, and x (78H) is used for judging the message as the resend message.

• ETX

ETX indicates the end of the application layer.

• Checksum

This value is for checking whether or not some abnormality (e.g. noise) causes the message content to change during communications.

The checksum is expressed as two hexadecimal characters.

• How to calculate a checksum

(1) Add the character codes in the message from STX through ETX in single byte units.
(2) Take 2's complement of the low-order one byte of the addition result.
(3) Convert the obtained 2's complement to a two-byte ASCII code.

The following is a sample checksum calculation:

[Sample message]

STX: 02H
'0': 30H (first byte of the station address)
'1': 31H (second byte of the station address)
'0': 30H (first byte of the sub-address)
'0': 30H (second byte of the sub-address)
'X': 58H (device ID code)
'R': 52H (first byte of the command)
'S': 53H (second byte of the command)
(omitted)
ETX: 03H

(1) Add the character codes in the message from STX through ETX in single byte units.
The add operation in single byte units is as follows:
02H + 30H + 31H + 30H + 30H + 58H + 52H + 53H + • • • + 03H.
Assume that the result is 376H.
(2) The low-order one byte of the addition result 376H is 76H. The 2's complement of 76H is 8AH.
(3) Convert the obtained 8AH to a two-byte ASCII code.
The result is:
'8': 38H
'A': 41H,
and the two bytes, '8'(38H) and 'A'(41H), are the checksum.

• CR/LF

This indicates the end of the message. Immediately after LF is received, the device enters a state allowed to process the received message.

■ Application layer

The table below shows the configuration of the application layer.

Item	Description
Command	"RS" (decimal number format continuous address data read command)
	"WS" (decimal number format continuous address data write command)
	"RD" (hexadecimal number format continuous address data read command)
	"WD" (hexadecimal number format continuous address data write command)
	"RU" (hexadecimal number format random address data read command)
	"WU" (hexadecimal number format random address data write command)
Data delimiter	RS, WS: "," (comma) Other commands: None
Word address	RS, WS: "501W", etc. Other commands: "01F5", etc.
Read count	Numerical value of characters expressed as "1" for example
Numerical value to be written	RS, WS: Numerical value of characters expressed as "100" for example Other commands: Numerical value of characters expressed in hexadecimal as "0064" for example

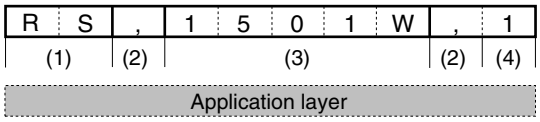
7 - 3 Description of Commands

■ Continuous data read command (RS command)

This command reads data of continuous addresses by a single command.

● Send message

This command enables the content of continuous data addresses starting with the specified read start address to be read as a single message. The figure below shows the structure of the application layer of the send message when the data is read.



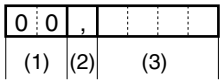
(1) Continuous read command
(2) Data delimiter
(3) Word address
(4) Read data count

● Response message

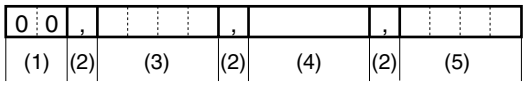
If the message is correctly received, a response message corresponding to the command content is returned.
The figure below shows the structure of the application layer of the response message when the data is read.

● Maximum read data count per message

• Normal termination (reading of single data item)



• Normal termination (reading of multiple data items)



• Abnormal termination

The abnormal termination code is entered at XX.
☞ List of Termination Codes (on page 7-14)

(1) Termination code
(2) Data delimiter
(3) Data
(4) Data 2 to (n-1)
(5) Data (n)

Up to 16 words for both RAM and EEPROM area

■ Continuous data write command (WS command)

This command writes data to continuous addresses.

● Send message

The figure below shows the structure of the application layer of the send message for the data write command.

W	S	,	1	5	0	1	W	,	1	,	6	5
(1)		(2)	(3)					(2)	(4)	(2)	(5)	

(1) Write command
(2) Data delimiter
(3) Start write word address
(4) Write data (first word)
(5) Write data (second word)

● Response message

The figure below shows the structure of the application layer of the response message for the data write command.

• Normal termination

0	0
(1)	

• Abnormal termination or warning

X	X
(1)	

The abnormal termination code is entered at XX.
☞ List of Termination Codes (on page 7-14)

(1) Termination code

● Maximum read data count per message

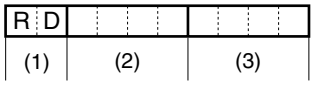
Up to 16 words for both RAM and EEPROM areas

■ Fixed length continuous data read command (RD command)

This command reads continuous data in two-byte units. This command is suitable for handling data in ladder programs sent by PLC communications as the data is of a fixed length.
The start data address is expressed as four hexadecimal digits. The data count is expressed as four digits, and data is expressed as four X n (n is a positive integer) hexadecimal digits.

● Send message

The read start data address (four hexadecimal digits) and the read data count (four hexadecimal digits) are sent.

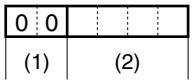


(1) Fixed length continuous data read command
(2) Start data word address
(3) Data count

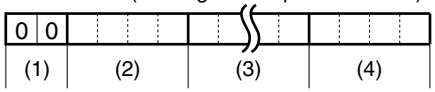
● Response message

If the message is sent successfully, the termination code is taken to be normal (two decimal digits) and returned appended with the read data count (four hexadecimal digits X read data count) specified by the command. If message transmission ends in error, the termination code is taken to be in error (two decimal digits) and returned without the read data appended.

• Normal termination (reading of single data item)



• Normal termination (reading of multiple data items)



• Abnormal termination

The abnormal termination code is entered at XX.
☞ List of Termination Codes (on page 7-14)

(1) Termination code
(2) Data
(3) Data 2 to (n-1)
(4) Data (n)

● Maximum read data count per message

Up to 28 words for both RAM and EEPROM areas

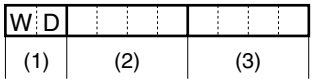
■ Fixed length continuous data write command (WD command)

This command writes continuous data in two-byte units. This command is suitable for handling data in ladder programs sent by PLC communications as the data is of a fixed length.
The start data address is expressed as four hexadecimal digits. Data is expressed as four X n (n is a positive integer) hexadecimal digits.

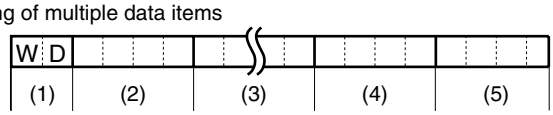
● Send message

The write start data address (four hexadecimal digits) and the write data count (four X n hexadecimal digits) are sent.

• Writing of single data item



• Writing of multiple data items



(1) Fixed length continuous data write command
(2) Start data word address
(3) Data 1
(4) Data 2 to data (n-1)
(5) Data n

● Response message

If writing is successful, the normal termination code (two decimal digits) is returned. If only part of the data is written, and the remaining data is not written, the warning termination code (two decimal digits) is returned. If none of the data is written, the abnormal termination code (two decimal digits) is returned.

• Normal termination

• Abnormal termination or warning

The abnormal termination code is entered at XX.
☞ List of Termination Codes (on page 7-14)

(1) Termination code

● Maximum read data count per message

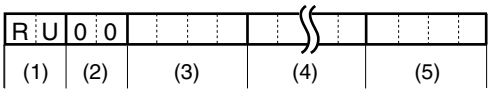
RAM area: Up to 27 words
EEPROM area: Up to 16 words

■ Fixed length random data read command (RU command)

This command reads random (non-continuous) data in two-byte units.

● Send message

The data address (four hexadecimal digits) of the data to be read is sent in the specified order.

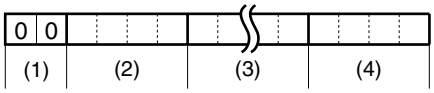


(1) Fixed length random data write command
(2) Sub-command: fixed to "00".
(3) Data address 1
(4) Data address 2
(5) Data address (n)

● Response message

If the message is sent successfully, the termination code is taken to be normal (two decimal digits) and returned appended with the read data count (four hexadecimal digits X read data count) specified by the command. If message transmission ends in error, the termination code is taken to be in error (two decimal digits) and returned without the read data appended.

• Normal termination



• Abnormal termination

The abnormal termination code is entered at XX.
☞ List of Termination Codes (on page 7-14)

(1) Termination code
(2) Data 1
(3) Data 2 to (n-1)
(4) Data (n)

● Maximum read data count per message

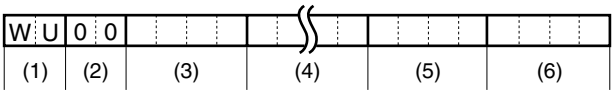
Up to 28 words for both RAM and EEPROM areas

■ Fixed length random data write command (WU command)

This command writes data to random (non-continuous) addresses in two-byte units. Data is expressed as four hexadecimal digits.

● Send message

Data is sent for the specified write data count with the data address (four hexadecimal digits) of the data to be written and the data (four hexadecimal digits) as a pair.



(1) Fixed length random data write command
(2) Sub-command: fixed to "00".
(3) Data address 1
(4) Write data 1
(5) Data address (n)
(6) Write data (n)

● Response message

If writing is successful, the normal termination code (two decimal digits) is returned. If only part of the data is written, and the remaining data is not written, the warning termination code (two decimal digits) is returned. If none of the data is written, the abnormal termination code (two decimal digits) is returned.

• Normal termination

• Abnormal termination or warning

The abnormal termination code is entered at XX.
☞ List of Termination Codes (on page 7-14)

(1) Termination code

● Maximum write data count per message

Up to 14 words for both RAM and EEPROM area

7 - 4 Definition of Word Addresses

● RAM and EEPROM areas of word addresses

Word addresses are categorized as follows:

Word address (hexadecimal notation)	Name	Notes
273W to 14859W (0111 to 3A0B)	RAM access word address	Reading and writing of these addresses are are both performed on RAM. Since writing is not performed to EEPROM, the value returns to that stored in EEPROM when the power is turned OFF then ON again.
16657W to 31243W (4111 to 7A0B)	EEPROM access word address	Writing is performed to both RAM and EEPROM; reading is performed only on RAM. Since writing is also performed to EEPROM, the value does not change even when the power is turned OFF then ON again.

! Handling Precautions

The number of times that EEPROM can be rewritten is limited (100,000 operations). Accordingly, we recommend writing parameters that are rewritten extremely frequently to RAM that can be infinitely rewritten to. Note, however, that when writing to RAM is performed, the data in EEPROM is transferred to RAM when the power is turned ON again.

● Write data range

If the write value exceeds the range determined by parameters, writing is not performed and an abnormal termination code is returned.

● Write conditions

An abnormal termination code is also returned when the writing is not possible due to the conditions.

7 - 5 Numeric Representation in the Application Layer

The specifications of numeric representation are decimal variable-length (zero suppress) for RS and WS commands and hexadecimal fixed-length for RD, WD, RU and WU commands. Details are as follows:

● **RS and WS commands**

Item	Specifications	Remedies
Unwanted space	Cannot be appended.	The message processing is aborted and an abnormal termination code is returned as a response message.
Unwanted zero	Cannot be appended.	
Numerical value = zero	Cannot be omitted. Be sure to use "0".	
Other unwanted characters	Numerical values may be prefixed with a "-" expressing a negative number. Any other character cannot be appended. The "+" sign must not be appended to indicate positive numerical values.	
Range of available numerical values	-32768 to +32767 Values out of this range are not allowed.	

● **RD, WD, RU and WU commands**

Item	Specifications	Remedy
Unwanted space	Cannot be appended.	The message processing is aborted and an abnormal termination code is returned as a response message.
Unwanted zero	Cannot be appended.	
Numerical value = zero	Cannot be omitted. Be sure to use "0000".	
Other unwanted characters	Cannot be appended.	
Range of available numerical values	0000H to FFFFH	

7 - 6 List of Termination Codes

When an error occurred in the application layer, an abnormal termination code is returned as a response message.

Termination code	Description	Remedies	Example
00	Normal termination	All the processing has normally completed.	
99	Undefined command Other error	Only the termination code is returned but the message processing is not performed.	AA,1001W,1 RX03E80001
10	Conversion error of a numerical value • A numerical value of 7 digits or more • A figure other than 0 of which the leading digit is 0 • The conversion result is 65535 or greater, or -65536 or smaller. • Other obvious illegal representation of an integer	Processing is aborted just when a conversion error or a range error has occurred. (Processing is performed just before an error has occurred.)	RS,1001W,100000 RS,01001W,1 RS,+1001W,1 WS,10?1W,1 RD03E9000> RU0103E9
22	The value of written data is out of the specified range.	Processing is continued excluding the word address in question.	(Example: Specified range for 500W is 0 to 1) (Processing aborted) WS,5001W,3000 WD13890BB8 WU0013890BB8
23	Writing disabled due to instrument set value conditions, instrument external conditions, etc.	Processing is continued excluding the word address in question.	
	Writing/reading disabled because communications/loader locked	Only the termination code is returned but the message processing is not performed.	
40	Read/write word count error	Only the termination code is returned but the message processing is not performed.	RS,1001W,100 RD03E90064
41	Word address out of the range • Out of the range between 256 and 65534	Only the termination code is returned but the message processing is not performed.	RS,100000W,1 RD03G90001 RU00$3E903EA WS,03E9W,1 WD0XXX0001 WU00o3E9001
42	Value of data out of the specified range • -32769 or smaller, or 32768 or greater	Processing is performed up to the word address in question; the succeeding processing is not performed.	WS,2101W,100,XXX WS,2101W,100000 WD03E900010XXX

7 - 7 Reception and Transmission Timing

■ Timing specifications for instruction and response message

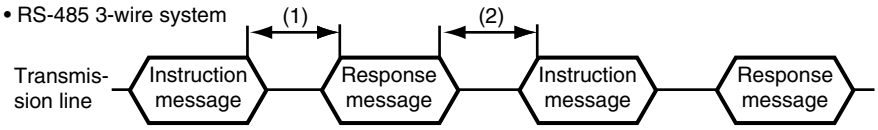
The cautions below are required with regard to the timing to transmit a instruction message from the master station and a response message from the slave station.

● Response monitor time

The maximum response time from the end of the instruction message transmission by the master station until when the master station receives a response message from the slave station is two seconds ((1) in the figure below). So, the response monitor time should be set to two seconds.
Generally, when a response time-out occurs, the instruction message is resent.

● Transmission start time

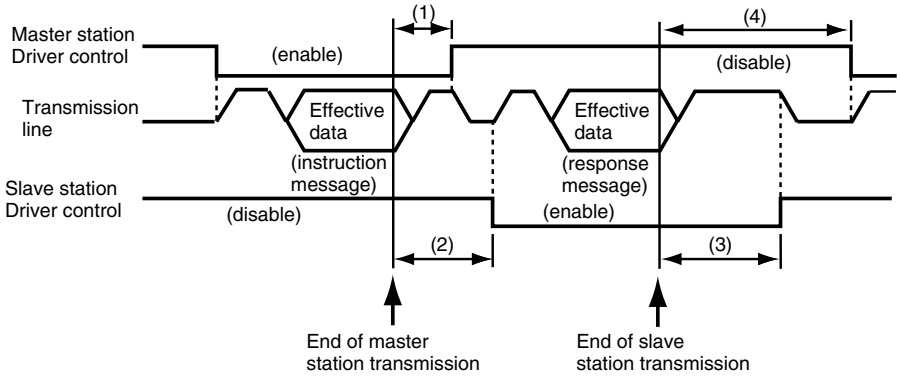
A wait time of 10ms is required before the master station starts to transmit the next instruction message (to the same slave station or a different slave station) after the end of receiving response message ((2) in the figure below).



(1) End of master station transmission -
Transmission start time of slave station = Max. 2000ms
(2) End of slave station transmission -
Transmission start time of master station = Min. 10ms

■ RS-485 driver control timing specifications

When the transmission/reception on the RS-485 3-wire system is directly controlled by the master station, care should be paid to the following timing:



(1) End of master station transmission - Driver disable time = Max. 500 s
(2) End of slave station reception - Driver enable time = Response time-out Setup setting (C70) or greater
(3) End of slave station transmission - Driver disable time = Max. 10ms
(4) End of master station reception - Driver enable time = Min. 10ms

7 - 8 Cautions when Making Communications Programs for the Master Station

Pay attention to the following points when making communications programs:

- The longest response time on the device is two seconds. For this reason, set the response monitor time to two seconds.
- Resend the same message if there is no response within two seconds. Set a communications error to occur if there is no response even after two retries.
- Be sure to make the above resends to guard against the case when the message cannot be send correctly due to the influence of noise, for example, during communications.

Note

When the master station resends the message, alternatively use the device ID codes "X" and "x." This is convenient as you can tell whether or not the received message is the previously received message.

■ Example of communications program

A sample program is installed in the folder in which the smart loader package SLP-C35 has been installed.
In the default setting, the directory is "c:\program files\slp\slpc35\cpl.cpp".
This program is written in C++. Microsoft's Visual C++ 2008 can be used to compile it.
The program is supplied for purposes of reference to assist the user in making a program, and its operation is not 100% guaranteed.
You can download Visual C++ 2008 Express Edition from the Microsoft website at http://www.microsoft.com/express/.

Handling Precautions

Azbil Corporation assumes no responsibility with regard to any trouble caused by using this program.

● Prior to running the sample program

Make sure to check the settings for communications type, station address, transmission speed and data format of the instrument.

● Compiling

At the Visual Studio 2008 command prompt, enter "cl" to begin compiling.
Example of compilation result

```
C:\sample>cl cpl.cpp
Microsoft(R) 32-bit C/C++ Optimizing Compiler Version 15.00.30729.01 for 80x86
Copyright (C) Microsoft Corporation.  All rights reserved.

cpl.cpp
Microsoft (R) Incremental Linker Version 9.00.30729.01
Copyright (C) Microsoft Corporation.  All rights reserved.

/out:cpl.exe
cpl.obj
```

● Running the sample program

This program is used for reading and writing data. When the program is executed, the application layers of the instruction message and response message communicated are indicated.

```
command:RS,14356W,2
result:00,0,0
command:WS,14357W,2
result:00
```

Sample indication of execution results

● Processing of the sample program

• Communication settings
Call open() and initialize the RS-232C serial port.
• Command execution
Set a desired character string in 'command' and call AppCPL().

Chapter 8. MODBUS COMMUNICATIONS FUNCTIONS

8 - 1 Outline of Communications

If the optional model number is provided with the RS-485 communications function, communications with a PC, PLC or other host devices are available using a user-prepared program.
The communications protocol can be selected from the CPL communications (Controller Peripheral Link: Azbil Corporation's host communications protocol) and the MODBUS communications. This chapter describes the MODBUS communications.

■ Features

The features of the SDC15's communications functions are as follows:

- Up to 31 SDC15 units can be connected to a single master station as a host device.
- When the communications specifications of the host device conform to the RS-232C interface, the communications converter CMC10L (sold separately) is required.
  The CMC10L allows you to perform the conversion between RS-232C and RS-485.
- Almost all of the parameters held by the device can be communicated.
  ☞ Chapter 9, LIST OF COMMUNICATION DATA

■ Setup

The following setups are required for performing the MODBUS communications:

- If the optional model number is provided with the RS-485 communications function, display and setup are available.
- If the communications type is set to MODBUS RTU format, data format (data length) cannot be displayed nor set up, and the action is fixed to 8-bit data.

Item (Setting display/bank)	Display	Contents	Initial value	User level
CPL/MODBUS (Setup setting/Setup bank)	C 64	0: CPL 1: MODBUS ASCII format 2: MODBUS RTU format	0	Simple, Standard, High function
Station address (Same as above)	C 65	0: Does not communicate 1 to 127	0	
Transmission speed (Same as above)	C 66	0: 4800bps 1: 9600bps 2: 19200bps 3: 38400bps	2	
Data format (Data length) (Same as above)	C 67	0: 7-bit 1: 8-bit	1	
Data format (Parity) (Same as above)	C 68	0: Even parity 1: Odd parity 2: No parity	0	
Data format (Stop bit) (Same as above)	C 69	0: 1 stop bit 1: 2 stop bits	0	
Response time-out	C 70	1 to 250 ms	3	High function

[!] Handling Precautions

- Setups can be performed through key operation on the console or the smart loader package SLP-C35. However, they cannot be performed via RS-485 communications.
- If you use the Azbil Corporation CMC10L as an RS-232C/RS-485 converter, set the response time-out (C70) to 3 ms or longer.

■ Communications procedures

The communications procedure is as follows:

(1) The instruction message is sent from the host device (master station) to one SDC15 unit (slave station) to communicate with.

(2) The slave station receives the instruction message, and performs read or write processing according to the content of the message.

(3) The slave station sends a message corresponding to the processing content as a response message.

(4) The master station receives the response message.

Handling Precautions

It is not allowed to use two or more number of protocols together on one and the same RS-485 transmission line such as CPL, MODBUS ASCII format, and MODBUS RTU format.

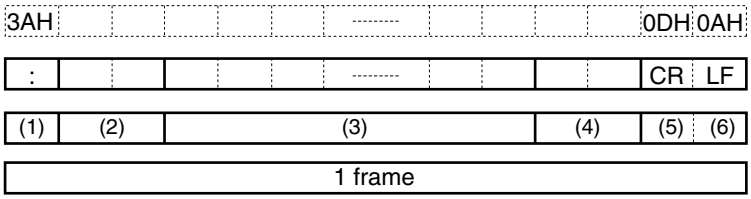
8 - 2 Message Structure

■ Message structure

This section describes the message structure.
All messages are expressed in hexadecimal.

● MODBUS ASCII

All messages other than delimiters are written in hexadecimal ASCII codes.
A message of MODBUS ASCII consists of (1) to (6) below.
The application layer stores commands, which are transmission contents from the master station and responses, which are transmission contents from the slave station.
All messages use ASCII codes (Each slot below corresponds to one character.)



(1) Start of message (colon, expressed with ASCII code 3AH)
(2) Station address (2 bytes)
(3) Send message, response message
(4) Checksum (two-byte LRC)
(5) CR (delimiter)
(6) LF (delimiter)

• Colon (3AH)
When a colon (3AH) is received, the device judges this to be the start of the send message. For this reason, the device returns to the initial state whatever reception state it was in, and processing is started on the assumption that the colon (3AH), the first character, has been received. The purpose of this is to enable recovery of the device's response at the next correct message (e.g. RETRY message) from the master station in the event that noise, for example, causes an error in the sent message.

• Station address
Of the messages sent by the master station, the device creates response messages only when station addresses are the same. Station addresses in messages are expressed as two hexadecimal characters. The station address is set up by the station address setup (setup setting C65). However, when the station address is set to 0 (30H 30H), the device creates no response even if station addresses match. The device returns the same station address as that received as the response message.

• Checksum (LRC)
This value is for checking whether or not some abnormality (e.g. noise) causes the message content to change during communications. The checksum is expressed as two hexadecimal characters. The method to calculate a checksum is as follows:
(1) Add the data from the top up to just before the checksum. Note that the values to be added are not the ASCII character values in the send message but the one-byte binary data converted from two ASCII characters.

(2) Take 2's complement of the addition result.
(3) Convert the low-order one byte of the addition result to a character code.

The following is a sample checksum calculation:
[Sample message]

:	: 3AH (start of the message)
'0'	: 30H (first byte of the station address)
'A'	: 41H (second byte of the station address)
'0'	: 30H (first byte of the read command)
'3'	: 33H (second byte of the read command)
'0'	: 30H (first byte of the start word address)
'3'	: 33H (second byte of the start word address)
'E'	: 45H (third byte of the start word address)
'9'	: 39H (fourth byte of the start word address)
'0'	: 30H (first byte of the read count)
'0'	: 30H (second byte of the read count)
'0'	: 30H (third byte of the read count)
'2'	: 32H (fourth byte of the read count)

(1) Add the data from the top up to just before the checksum.
The add operation is as follows:
0AH + 03H + 03H + E9H + 00H + 02H
The result is FBH.

(2) The low-order byte of the addition result FBH is FBH as is. The 2's complement of FBH is 05H.

(3) Convert the obtained 05H to a two-byte ASCII code.
The result is:

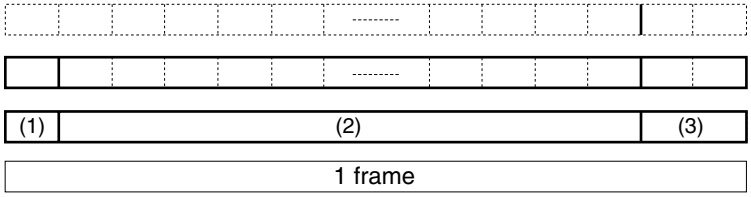
'0'	: 30H
'5'	: 35H,

and the two bytes, '0' (30H) and '5' (35H), are the checksum.

• CR/LF
This indicates the end of the message. Immediately after LF is received, the device immediately stands by for permission to process the received message.

● MODBUS RTU

All messages are written in binary data.
A MODBUS RTU message consists of (1) to (3) below.
The application layer stores commands, which are transmission contents from the master station and responses, which are transmission contents from the slave station.
All messages use binary data. (Each slot below corresponds to one character.)



(1) Station address (1 byte)
(2) Send message, response message
(3) Checksum (2 bytes)

• Station address
Of the messages sent by the master station, the device creates response messages only when station addresses are the same. Station addresses in messages are expressed in one byte. The station address is set up by the station address setup (setup setting C65). However, when the station address is set to 0, the device creates no response even if station addresses match. The device returns the same station address as that received as the response message.

• Checksum (CRC)
This value is for checking whether or not some abnormality (e.g. noise) causes the message content to change during communications. The checksum is expressed as2 bytes.

The checksum (CRC) creation method is shown below.

```
/* CRC calculation */
/* Input        unsigned char  length   : Number of transmission bytes     */
/*              unsigned char  *top      : Transmission data start pointer  */
/* Output       unsigned short  CRC     : CRC calculation result           */
unsigned short crc16( unsigned char length, unsigned char *top )
{
      unsigned short  CRC= 0xffff;
      unsigned short  next;
      unsigned short  carry;
      unsigned short  n;
      unsigned char   crcl;

      while ( length-- ) {
                next = (unsigned short)*top;
                CRC ^= next;
                for (n = 0; n < 8; n++) {
                          carry = CRC & 1;
                          CRC >>= 1;
                          if (carry) {
                                    CRC ^= 0xA001;
                          }
                }
                top++;
      }

      crcl = (CRC & 0xff00)>>8;
      CRC <<= 8;
      CRC |= crcl;

      return CRC;
}
```

• 1-frame end judgment

A message end (1-frame end) is determined when a time period specified for each transmission speed has passed during which no character is received. It is considered that 1 frame has ended when the next character is not received before the time-out time shown below passes.

However, the time-out time has a fluctuation of ±1 ms from the values in the table below.

Set transmission speed (bps)	Time-out time
4800	16ms or more
9600	8ms or more
19200	4ms or more
38400	2ms or more

■ Command type

There are two command (send message) types as shown below:

Command	Description	
	ASCII	RTU (binary)
Read command	"03" (sample)	03H (sample)
Write command	"10" (sample)	10H (sample)

■ Other specifications

• Supporting the MODBUS Class 0

• Abnormal termination codes

Code	Description
01	Command error
02	Address error
03	Data error

• Maximum number of communications data words

Data count	ASCII	RTU
03 (READ)	16	16
16 (WRITE)	16	16

• Other

☞ OPEN MODBUS/TCP SPECIFICATION (Release 1.0) by Modicon Inc.

8 - 3 Description of Commands

■ Read command (03H)

● Send Message

This is a command capable of reading the contents of continuous data addresses from a specified read start data address with a single message. The following is an example of send message while reading data:

MODBUS ASCII

3AH	30H	41H	30H	33H	30H	33H	45H	39H	30H	30H	30H	32H	30H	35H	0DH	0AH
:	0	A	0	3	0	3	E	9	0	0	0	2	0	5	CR	LF
(1)	(2)		(3)		(4)				(5)				(6)		(7)	

(1) Start of message
(2) Station address
(3) Read command
(4) Start word address
(5) Read count
(6) Checksum (LRC)
(7) Delimiter

MODBUS RTU

0AH	03H	03H	E9H	00H	02H	14H	C0H
(1)	(2)	(3)		(4)		(5)	

(1) Station address
(2) Read command
(3) Start word address
(4) Read count
(5) Checksum (CRC)

● Response Message

A response message corresponding to the command content is returned when the message is correctly received.
The figure below shows the structure of the response message while reading data.

MODBUS ASCII

3AH	30H	41H	30H	33H	30H	34H	30H	33H	30H	31H	30H	30H	30H	33H	45H	38H	D0H	0AH
:	0	A	0	3	0	4	0	3	0	1	0	0	0	3	E	8	CR	LF
(1)	(2)		(3)		(4)		(5)				(6)				(7)		(8)	

• Example in case of normal reception

(1) Start of message
(2) Station address
(3) Read command
(4) Data count X 2
(5) Read data 1
(6) Read data 2
(7) Checksum (LRC)
(8) Delimiter

• Example in case of error

3AH	30H	41H	38H	34H	30H	31H	37H	31H	0DH	0AH
:	0	A	8	4	0	1	7	1	CR	LF
(1)	(2)		(3)		(4)		(5)		(6)	

(1) Start of message
(2) Station address
(3) Error flag (Since undefined "04" is sent as a command with a send message, the most significant bit is turned ON and sent back as "84.")
(4) Abnormal termination code (☞ page 8-6)
(5) Checksum (LRC)
(6) Delimiter

MODBUS RTU

• Example in case of normal reception

0AH	03H	04H	03H	01H	00H	03H	51H	76H
(1)	(2)	(3)	(4)		(5)		(6)	

(1) Station address
(2) Read command
(3) Read count X 2 (bytes)
(4) Read data 1
(5) Read data 2
(6) Checksum (CRC)

• Example in case of error

0AH	84H	01H	F3H	02H
(1)	(2)	(3)	(4)	

(1) Station address
(2) Error flag (Since undefined "04H" is sent as a command with a send message, the most significant bit is turned ON and sent back as "84H.")
(3) Abnormal termination code (☞ page 8-6)
(4) Checksum (CRC)

■ Write command (10H)

● Send Message

This is a command capable of writing the contents of continuous data addresses from a specified write start data address with a single message. The following is an example of send message while writing data:

(Example) Writing 01A0H and 0E53H in the continuous data addresses consisting of 2 words following 1501W (05DDH).

3AH	30H	31H	31H	30H	30H	35H	44H	44H	30H	30H	30H	32H	30H	34H
:	0	1	1	0	0	5	D	D	0	0	0	2	0	4
(1)	(2)		(3)		(4)				(5)				(6)	

30H	31H	41H	30H	30H	45H	35H	33H	30H	35H	0DH	0AH
0	1	A	0	0	E	5	3	0	5	CR	LF
(7)				(8)				(9)		(10)	(11)

MODBUS ASCII

(1) Start of message
(2) Station address
(3) Write command 10H
(4) Write start word address 1
(5) Write data count
(6) Write data count X 2
(7) Write data 1
(8) Write data 2
(9) Checksum
(10) CR
(11) LF

01H	10H	05H	DDH	00H	02H	04H	01H	A0H	0EH	53H	45H	B9H
(1)	(2)	(3)		(4)		(5)	(6)		(7)		(8)	

MODBUS RTU

(1) Station address
(2) Write command 10H
(3) Write start word address 1
(4) Write data count
(5) Write data count x 2
(6) Write data 1
(7) Write data 2
(8) Checksum

● Response Message

A response message corresponding to the command content is returned when the message is correctly received.
The figure below shows the structure of the response message when the data is written.

MODBUS ASCII

3AH	30H	31H	31H	30H	30H	35H	44H	44H	30H	30H	30H	32H	30H	42H	0DH	0AH
:	0	1	1	0	0	5	D	D	0	0	0	2	0	B	CR	LF
(1)	(2)		(3)		(4)				(5)				(6)		(7)	(8)

(1) Start of message
(2) Station address
(3) Write command 10H
(4) Write start word address 1
(5) Write data count
(6) Checksum
(7) CR
(8) LF

MODBUS RTU

01H	10H	05H	DDH	00H	02H	D1H	3EH
(1)	(2)	(3)		(4)		(5)	

(1) Station address
(2) Write command 10H
(3) Write start word address
(4) Write data count
(5) Checksum

Note

The response message at the time of abnormal termination is the same as that for the read command.

8 - 4 Specifications Common with CPL Communications Function

■ Definition of word addresses

☞ Definition of Word Addresses (on page 7-12)

■ Numeric representation

The specifications of numeric representation is the same as the following:

☞ ● RD, WD, RU and WU commands in Numeric Representation in the Application Layer (on page 7-13)

■ RS-485 driver control timing specifications

☞ Reception and Transmission Timing (on page 7-15)

Chapter 9. LIST OF COMMUNICATION DATA

■ List of communication data

The following shows the meanings of the symbols stated in the “RAM/EEPROM Read/Write” columns:

No symbol: Possible.
✻: Possible according to the conditions.
Δ: Possible, but data is invalid.
X: Impossible.

Note: When reading the EEPROM address, data in the RAM is read in the same manner as reading of the RAM address.

Decimal point information: No decimal point
1 to 3: Decimal point position (The communication data becomes that the original value is multiplied by 10, 100, or 1000.)
P: Follows the PV input range.
S: Follows various conditions.

RS/WS commands of CPL communication: Decimal data address with “W” attached next to it is used.
RD/WD/RU/WU commands of CPL communication: Hexadecimal data address is used.
Commands of MODBUS communication: Hexadecimal data address is used.

Bank	Item name	RAM address		EEPROM address		RAM		EEPROM		Decimal point information	Notes
		Decimal	Hexadecimal	Decimal	Hexadecimal	Read	Write	Read	Write		
Instrument information	ROM ID	273	0111	16657	4111		X		X	—	"0" when using SDC15.
	ROM Version 1	274	0112	16658	4112		X		X	2	
	ROM Version 2	275	0113	16659	4113		X		X	2	
	LOADER Information	276	0114	16660	4114		X		X	—	
	EST Information	277	0115	16661	4115		X		X	—	
	Manufacturing date code (year)	278	0116	16662	4116		X		X	—	Christian year - 200 Example: Year of 2003 is expressed as "3"
	Manufacturing date code (month, day)	279	0117	16663	4117		X		X	2	Month + (Day ÷ 100) Example: Dec. 1st is expressed as "12.01".
	Serial No.	280	0118	16664	4118		X		X	—	
Lock	Key lock	5001	1389	21385	5389					—	
	Communication lock	5002	138A	21386	538A	✻	X	✻	X	—	When the communication lock exists, the error response is sent.
	Loader lock	5003	138B	21387	538B		X		X	—	
	Password display	5004	138C	21388	538C				X	—	
	Password 1A	—	—	—	—	X	X	X	X	—	Communication and loader cannot read and write the password.
	Password 2A	—	—	—	—	X	X	X	X	—	Same as above.
	Password 1B	—	—	—	—	X	X	X	X	—	Same as above.
	Password 2B	—	—	—	—	X	X	X	X	—	Same as above.
User Function	User Function 1	5101	13ED	21485	53ED					—	
	User Function 2	5102	13EE	21486	53EE						
	User Function 3	5103	13EF	21487	53EF					—	
	User Function 4	5104	13F0	21488	53F0					—	
	User Function 5	5105	13F1	21489	53F1					—	
	User Function 6	5106	13F2	21490	53F2					—	
	User Function 7	5107	13F3	21491	53F3					—	
	User Function 8	5108	13F4	21492	53F4					—	
Setup	PV input range type	5201	1451	21585	5451					—	
	Temperature unit	5202	1452	21586	5452		✻		✻	—	
	Cold junction compensation (T/C)	5203	1453	21587	5453		✻		✻	—	
	Decimal point position	5204	1454	21588	5454		✻		✻	—	

Bank	Item name	RAM address		EEPROM address		RAM		EEPROM		Decimal point information	Notes
		Decimal	Hexadecimal	Decimal	Hexadecimal	Read	Write	Read	Write		
Setup	PV input range low limit	5205	1455	21589	5455		✻		✻	P	
	PV input range high limit	5206	1456	21590	5456		✻		✻	P	
	SP low limit	5207	1457	21591	5457					P	
	SP high limit	5208	1458	21592	5458					P	
	PV square root extraction dropout	5209	1459	21593	5459		✻		✻	1	
	(Reserved for future extension.)	5210	145A	21594	545A	Δ	X	Δ	X	—	
	(Reserved for future extension.)	5211	145B	21595	545B	Δ	X	Δ	X	P	
	(Reserved for future extension.)	5212	145C	21596	545C	Δ	X	Δ	X	P	
	(Reserved for future extension.)	5213	145D	21597	545D	Δ	X	Δ	X	—	
	Control action (Direct/Reverse)	5214	145E	21598	545E					—	
	Output operation at PV alarm	5215	145F	21599	545F					—	
	Output at PV alarm	5216	1460	21600	5460					1	
	Output at READY (Heat)	5217	1461	21601	5461					1	
	Output at READY (Cool)	5218	1462	21602	5462					1	
	Output operation at changing Auto/Manual	5219	1463	21603	5463					—	
	Preset MANUAL value	5220	1464	21604	5464					1	
	Initial output type (mode) of PID control	5221	1465	21605	5465					—	
	Initial output of PID control	5222	1466	21606	5466					1	
	(Reserved for future extension.)	5223	1467	21607	5467	Δ	X	Δ	X	—	
	(Reserved for future extension.)	5224	1468	21608	5468	Δ	X	Δ	X	—	
	(Reserved for future extension.)	5225	1469	21609	5469	Δ	X	Δ	X	—	
	Heat/Cool control	5226	146A	21610	546A					—	
	Heat/Cool selection	5227	146B	21611	546B					—	
	Heat/Cool control deadband	5228	146C	21612	546C					1	
	Heat/Cool control change point	5229	146D	21613	546D					1	
	LSP system group	5230	146E	21614	546E					—	
	(Reserved for future extension.)	5231	146F	21615	546F	Δ	X	Δ	X	—	
	SP ramp unit	5232	1470	21616	5470					—	
	(Reserved for future extension.)	5233	1471	21617	5471	Δ	X	Δ	X	—	
	(Reserved for future extension.)	5234	1472	21618	5472	Δ	X	Δ	X	—	
	(Reserved for future extension.)	5235	1473	21619	5473	Δ	X	Δ	X	—	
	CT1 operation type	5236	1474	21620	5474					—	
	CT1 output	5237	1475	21621	5475					—	
	CT1 measurement wait time	5238	1476	21622	5476					—	
	CT2 operation type	5239	1477	21623	5477					—	
	CT2 output	5240	1478	21624	5478					—	
	CT2 measurement wait time	5241	1479	21625	5479					—	
	Control output 1 range	5242	147A	21626	547A					—	
	Control output 1 type	5243	147B	21627	547B					—	
	Control output 1 scaling low limit	5244	147C	21628	547C					S	
	Control output 1 scaling high limit	5245	147D	21629	547D					S	
	Control output 1 MV scaling	5246	147E	21630	547E					P	(Note 1)
	Control output 2 range	5247	147F	21631	547F					—	
	Control output 2 type	5248	1480	21632	5480					—	
	Control output 2 scaling low limit	5249	1481	21633	5481					S	
	Control output 2 scaling high limit	5250	1482	21634	5482					S	
	Control output 2 MV scaling	5251	1483	21635	5483					P	(Note 1)
	(Reserved for future extension.)	5252	1484	21636	5484	Δ	X	Δ	X	—	
	(Reserved for future extension.)	5253	1485	21637	5485	Δ	X	Δ	X	—	

Bank	Item name	RAM address		EEPROM address		RAM		EEPROM		Decimal point information	Notes
		Decimal	Hexadecimal	Decimal	Hexadecimal	Read	Write	Read	Write		
Setup	(Reserved for future extension.)	5254	1486	21638	5486	Δ	X	Δ	X	S	
	(Reserved for future extension.)	5255	1487	21639	5487	Δ	X	Δ	X	S	
	(Reserved for future extension.)	5256	1488	21640	5488	Δ	X	Δ	X	—	
	(Reserved for future extension.)	5257	1489	21641	5489	Δ	X	Δ	X	—	
	(Reserved for future extension.)	5258	148A	21642	548A	Δ	X	Δ	X	1	
	(Reserved for future extension.)	5259	148B	21643	548B	Δ	X	Δ	X	—	
	(Reserved for future extension.)	5260	148C	21644	548C	Δ	X	Δ	X	—	
	(Reserved for future extension.)	5261	148D	21645	548D	Δ	X	Δ	X	—	
	(Reserved for future extension.)	5262	148E	21646	548E	Δ	X	Δ	X	—	
	(Reserved for future extension.)	5263	148F	21647	548F	Δ	X	Δ	X	1	
	CPL/MODBUS	5264	1490	21648	5490		X		X	—	
	Station address	5265	1491	21649	5491		X		X	—	
	Transmission speed	5266	1492	21650	5492		X		X	—	
	Data format (Data length)	5267	1493	21651	5493		X		X	—	
	Data format (Parity)	5268	1494	21652	5494		X		X	—	
	Data format (Stop bit)	5269	1495	21653	5495		X		X	—	
	Response time-out	5270	1496	21654	5496		X		X	—	
	Key operation type	5271	1497	21655	5497					—	
	[mode] key function	5272	1498	21656	5498					—	
	MODE display setup	5273	1499	21657	5499					—	
	PV/SP display setup	5274	149A	21658	549A					—	
	MV display setup	5275	149B	21659	549B					—	
	EV display setup	5276	149C	21660	549C					—	
	Timer remain time display setup	5277	149D	21661	549D					—	
	CT display setup	5278	149E	21662	549E					—	
	User level	5279	149F	21663	549F					—	
	Communication monitor display	5280	14A0	21664	54A0					—	
	(Reserved for future extension.)	5281	14A1	21665	54A1	Δ	Δ	Δ	Δ	—	
	(Reserved for future extension.)	5282	14A2	21666	54A2	Δ	Δ	Δ	Δ	—	
	(Reserved for future extension.)	5283	14A3	21667	54A3	Δ	Δ	Δ	Δ	—	
	(Reserved for future extension.)	5284	14A4	21668	54A4	Δ	Δ	Δ	Δ	—	
	(Reserved for future extension.)	5285	14A5	21669	54A5	Δ	Δ	Δ	Δ	—	
	(Reserved for future extension.)	5286	14A6	21670	54A6	Δ	Δ	Δ	Δ	—	
	(Reserved for future extension.)	5287	14A7	21671	54A7	Δ	Δ	Δ	Δ	—	
	(Reserved for future extension.)	5288	14A8	21672	54A8	Δ	Δ	Δ	X	—	
	(Reserved for future extension.)	5289	14A9	21673	54A9	Δ	X	Δ	X	—	
	CT1 turns	5290	14AA	21674	54AA					—	(Note 1)
	Number of CT1 power wire loops	5291	14AB	21675	54AB					—	(Note 1)
	CT2 turns	5292	14AC	21676	54AC					—	(Note 1)
	Number of CT2 power wire loops	5293	14AD	21677	54AD					—	(Note 1)
DI Assignment	Internal Contact 1 Operation type	5401	1519	21785	5519					—	
	Internal Contact 1 Input bit function	5402	151A	21786	551A					—	
	Internal Contact 1 Input assign A	5403	151B	21787	551B					—	
	Internal Contact 1 Input assign B	5404	151C	21788	551C					—	
	Internal Contact 1 Input assign C	5405	151D	21789	551D					—	
	Internal Contact 1 Input assign D	5406	151E	21790	551E					—	

(Note 1) If ROM version 1 of the instrument information bank (id02) is prior to 2.04, the item name is "reserved for future extension," the symbol in the read column is Δ, and the symbol in the write column is x for both RAM and EEPROM.

Bank	Item name	RAM address		EEPROM address		RAM		EEPROM		Decimal point information	Notes
		Decimal	Hexadecimal	Decimal	Hexadecimal	Read	Write	Read	Write		
DI Assignment	Internal Contact 1 Polarity A	5407	151F	21791	551F					—	
	Internal Contact 1 Polarity B	5408	1520	21792	5520					—	
	Internal Contact 1 Polarity C	5409	1521	21793	5521					—	
	Internal Contact 1 Polarity D	5410	1522	21794	5522					—	
	Internal Contact 1 Polarity	5411	1523	21795	5523					—	
	Internal Contact 1 Event channel def.	5412	1524	21796	5524					—	
	Internal Contact 2 Operation type	5413	1525	21797	5525					—	
	Internal Contact 2 Input bit function	5414	1526	21798	5526					—	
	Internal Contact 2 Input assign A	5415	1527	21799	5527					—	
	Internal Contact 2 Input assign B	5416	1528	21800	5528					—	
	Internal Contact 2 Input assign C	5417	1529	21801	5529					—	
	Internal Contact 2 Input assign D	5418	152A	21802	552A					—	
	Internal Contact 2 Polarity A	5419	152B	21803	552B					—	
	Internal Contact 2 Polarity B	5420	152C	21804	552C					—	
	Internal Contact 2 Polarity C	5421	152D	21805	552D					—	
	Internal Contact 2 Polarity D	5422	152E	21806	552E					—	
	Internal Contact 2 Polarity	5423	152F	21807	552F					—	
	Internal Contact 2 Event channel def.	5424	1530	21808	5530					—	
	Internal Contact 3 Operation type	5425	1531	21809	5531					—	
	Internal Contact 3 Input bit function	5426	1532	21810	5532					—	
	Internal Contact 3 Input assign A	5427	1533	21811	5533					—	
	Internal Contact 3 Input assign B	5428	1534	21812	5534					—	
	Internal Contact 3 Input assign C	5429	1535	21813	5535					—	
	Internal Contact 3 Input assign D	5430	1536	21814	5536					—	
	Internal Contact 3 Polarity A	5431	1537	21815	5537					—	
	Internal Contact 3 Polarity B	5432	1538	21816	5538					—	
	Internal Contact 3 Polarity C	5433	1539	21817	5539					—	
	Internal Contact 3 Polarity D	5434	153A	21818	553A					—	
	Internal Contact 3 Polarity	5435	153B	21819	553B					—	
	Internal Contact 3 Event channel def.	5436	153C	21820	553C					—	
DO Assignment	Control output 1 Operation type	5601	15E1	21985	55E1					—	
	Control output 1 Output assign A	5602	15E2	21986	55E2					—	
	Control output 1 Output assign B	5603	15E3	21987	55E3					—	
	Control output 1 Output assign C	5604	15E4	21988	55E4					—	
	Control output 1 Output assign D	5605	15E5	21989	55E5					—	
	Control output 1 Polarity A	5606	15E6	21990	55E6					—	
	Control output 1 Polarity B	5607	15E7	21991	55E7					—	
	Control output 1 Polarity C	5608	15E8	21992	55E8					—	
	Control output 1 Polarity D	5609	15E9	21993	55E9					—	
	Control output 1 Polarity	5610	15EA	21994	55EA					—	
	Control output 1 Latch	5611	15EB	21995	55EB					—	
	Control output 2 Operation type	5612	15EC	21996	55EC					—	
	Control output 2 Output assign A	5613	15ED	21997	55ED					—	
	Control output 2 Output assign B	5614	15EE	21998	55EE					—	
	Control output 2 Output assign C	5615	15EF	21999	55EF					—	
	Control output 2 Output assign D	5616	15F0	22000	55F0					—	
	Control output 2 Polarity A	5617	15F1	22001	55F1					—	
	Control output 2 Polarity B	5618	15F2	22002	55F2					—	
	Control output 2 Polarity C	5619	15F3	22003	55F3					—	
	Control output 2 Polarity D	5620	15F4	22004	55F4					—	

Bank	Item name	RAM address		EEPROM address		RAM		EEPROM		Decimal point information	Notes
		Decimal	Hexadecimal	Decimal	Hexadecimal	Read	Write	Read	Write		
DO Assignment	Control output 2 Polarity	5621	15F5	22005	55F5					—	
	Control output 2 Latch	5622	15F6	22006	55F6					—	
	Event output 1 Operation type	5623	15F7	22007	55F7					—	
	Event output 1 Output assign A	5624	15F8	22008	55F8					—	
	Event output 1 Output assign B	5625	15F9	22009	55F9					—	
	Event output 1 Output assign C	5626	15FA	22010	55FA					—	
	Event output 1 Output assign D	5627	15FB	22011	55FB					—	
	Event output 1 Polarity A	5628	15FC	22012	55FC					—	
	Event output 1 Polarity B	5629	15FD	22013	55FD					—	
	Event output 1 Polarity C	5630	15FE	22014	55FE					—	
	Event output 1 Polarity D	5631	15FF	22015	55FF					—	
	Event output 1 Polarity	5632	1600	22016	5600					—	
	Event output 1 Latch	5633	1601	22017	5601					—	
	Event output 2 Operation type	5634	1602	22018	5602					—	
	Event output 2 Output assign A	5635	1603	22019	5603					—	
	Event output 2 Output assign B	5636	1604	22020	5604					—	
	Event output 2 Output assign C	5637	1605	22021	5605					—	
	Event output 2 Output assign D	5638	1606	22022	5606					—	
	Event output 2 Polarity A	5639	1607	22023	5607					—	
	Event output 2 Polarity B	5640	1608	22024	5608					—	
	Event output 2 Polarity C	5641	1609	22025	5609					—	
	Event output 2 Polarity D	5642	160A	22026	560A					—	
	Event output 2 Polarity	5643	160B	22027	560B					—	
	Event output 2 Latch	5644	160C	22028	560C					—	
	Event output 3 Operation type	5645	160D	22029	560D					—	
	Event output 3 Output assign A	5646	160E	22030	560E					—	
	Event output 3 Output assign B	5647	160F	22031	560F					—	
	Event output 3 Output assign C	5648	1610	22032	5610					—	
	Event output 3 Output assign D	5649	1611	22033	5611					—	
	Event output 3 Polarity A	5650	1612	22034	5612					—	
	Event output 3 Polarity B	5651	1613	22035	5613					—	
	Event output 3 Polarity C	5652	1614	22036	5614					—	
	Event output 3 Polarity D	5653	1615	22037	5615					—	
	Event output 3 Polarity	5654	1616	22038	5616					—	
	Event output 3 Latch	5655	1617	22039	5617					—	
Event Configuration	Internal Event 1 Operation type	5801	16A9	22185	56A9					—	
	Internal Event 1 Direct/Reverse	5802	16AA	22186	56AA					—	
	Internal Event 1 Standby	5803	16AB	22187	56AB					—	
	Internal Event 1 state at READY	5804	16AC	22188	56AC					—	
	(Reserved for future extension.)	5805	16AD	22189	56AD	Δ	Δ	Δ	Δ	—	
	Internal Event 1 Controller alarm OR	5806	16AE	22190	56AE					—	
	Internal Event 1 Special OFF setup	5807	16AF	22191	56AF					—	
	Internal Event 1 Delay unit	5808	16B0	22192	56B0					—	
	(Reserved for future extension.)	5809	16B1	22193	56B1	Δ	Δ	Δ	Δ	—	
	Internal Event 2 Operation type	5810	16B2	22194	56B2					—	
	Internal Event 2 Direct/Reverse	5811	16B3	22195	56B3					—	
	Internal Event 2 Standby	5812	16B4	22196	56B4					—	
	Internal Event 2 state at READY	5813	16B5	22197	56B5					—	
	(Reserved for future extension.)	5814	16B6	22198	56B6	Δ	Δ	Δ	Δ	—	
	Internal Event 2 Controller alarm OR	5815	16B7	22199	56B7					—	

Bank	Item name	RAM address		EEPROM address		RAM		EEPROM		Decimal point information	Notes
		Decimal	Hexadecimal	Decimal	Hexadecimal	Read	Write	Read	Write		
Event	Internal Event 2 Special OFF setup	5816	16B8	22200	56B8					—	
Configuration	Internal Event 2 Delay unit	5817	16B9	22201	56B9					—	
	(Reserved for future extension.)	5818	16BA	22202	56BA	Δ	Δ	Δ	Δ	—	
	Internal Event 3 Operation type	5819	16BB	22203	56BB					—	
	Internal Event 3 Direct/Reverse	5820	16BC	22204	56BC					—	
	Internal Event 3 Standby	5821	16BD	22205	56BD					—	
	Internal Event 3 state at READY	5822	16BE	22206	56BE					—	
	(Reserved for future extension.)	5823	16BF	22207	56BF	Δ	Δ	Δ	Δ	—	
	Internal Event 3 Controller alarm OR	5824	16C0	22208	56C0					—	
	Internal Event 3 Special OFF setup	5825	16C1	22209	56C1					—	
	Internal Event 3 Delay unit	5826	16C2	22210	56C2					—	
	(Reserved for future extension.)	5827	16C3	22211	56C3	Δ	Δ	Δ	Δ	—	
	Internal Event 4 Operation type	5828	16C4	22212	56C4					—	
	Internal Event 4 Direct/Reverse	5829	16C5	22213	56C5					—	
	Internal Event 4 Standby	5830	16C6	22214	56C6					—	
	Internal Event 4 state at READY	5831	16C7	22215	56C7					—	
	(Reserved for future extension.)	5832	16C8	22216	56C8	Δ	Δ	Δ	Δ	—	
	Internal Event 4 Controller alarm OR	5833	16C9	22217	56C9					—	
	Internal Event 4 Special OFF setup	5834	16CA	22218	56CA					—	
	Internal Event 4 Delay unit	5835	16CB	22219	56CB					—	
	(Reserved for future extension.)	5836	16CC	22220	56CC	Δ	Δ	Δ	Δ	—	
	Internal Event 5 Operation type	5837	16CD	22221	56CD					—	
	Internal Event 5 Direct/Reverse	5838	16CE	22222	56CE					—	
	Internal Event 5 Standby	5839	16CF	22223	56CF					—	
	Internal Event 5 state at READY	5840	16D0	22224	56D0					—	
	(Reserved for future extension.)	5841	16D1	22225	56D1	Δ	Δ	Δ	Δ	—	
	Internal Event 5 Controller alarm OR	5842	16D2	22226	56D2					—	
	Internal Event 5 Special OFF setup	5843	16D3	22227	56D3					—	
	Internal Event 5 Delay unit	5844	16D4	22228	56D4					—	
	(Reserved for future extension.)	5845	16D5	22229	56D5	Δ	Δ	Δ	Δ	—	
Parameter	Control method	6001	1771	22385	5771					—	
	MV low limit at AT	6002	1772	22386	5772					1	
	MV high limit at AT	6003	1773	22387	5773					1	
	Differential (for ON/OFF control)	6004	1774	22388	5774					P	
	ON/OFF control action point offset	6005	1775	22389	5775					P	
	PV filter	6006	1776	22390	5776					1	
	PV ratio	6007	1777	22391	5777					3	
	PV bias	6008	1778	22392	5778					P	
	(Reserved for future extension.)	6009	1779	22393	5779	Δ	Δ	Δ	Δ	1	
	(Reserved for future extension.)	6010	177A	22394	577A	Δ	Δ	Δ	Δ	3	
	(Reserved for future extension.)	6011	177B	22395	577B	Δ	Δ	Δ	Δ	P	
	Time proportional cycle unit 1	6012	177C	22396	577C					—	
	Time proportional cycle 1	6013	177D	22397	577D					—	
	Time proportional cycle unit 2	6014	177E	22398	577E					—	
	Time proportional cycle 2	6015	177F	22399	577F					—	
	Time proportional cycle mode	6016	1780	22400	5780					—	
	(Reserved for future extension.)	6017	1781	22401	5781	Δ	Δ	Δ	Δ	1	
	SP up ramp	6018	1782	22402	5782					S	
	SP down ramp	6019	1783	22403	5783					S	
	(Reserved for future extension.)	6020	1784	22404	5784	Δ	Δ	Δ	Δ	P	

Bank	Item name	RAM address		EEPROM address		RAM		EEPROM		Decimal point information	Notes
		Decimal	Hexadecimal	Decimal	Hexadecimal	Read	Write	Read	Write		
SP	(Reserved for future extension.)	7001	1B59	23385	5B59	Δ	X	Δ	X	P	
	(Reserved for future extension.)	7002	1B5A	23386	5B5A	Δ	Δ	Δ	Δ	—	
	(Reserved for future extension.)	7003	1B5B	23387	5B5B	Δ	Δ	Δ	Δ	S	
	(Reserved for future extension.)	7004	1B5C	23388	5B5C	Δ	Δ	Δ	Δ	S	
	LSP1	7005	1B5D	23389	5B5D					P	Same as RAM address 13312 (decimal).
	(Reserved for future extension.)	7006	1B5E	23390	5B5E	Δ	Δ	Δ	Δ	—	
	(Reserved for future extension.)	7007	1B5F	23391	5B5F	Δ	Δ	Δ	Δ	S	
	(Reserved for future extension.)	7008	1B60	23392	5B60	Δ	Δ	Δ	Δ	S	
	LSP2	7009	1B61	23393	5B61					P	Same as RAM address 13313 (decimal).
	(Reserved for future extension.)	7010	1B62	23394	5B62	Δ	Δ	Δ	Δ	—	
	(Reserved for future extension.)	7011	1B63	23395	5B63	Δ	Δ	Δ	Δ	S	
	(Reserved for future extension.)	7012	1B64	23396	5B64	Δ	Δ	Δ	Δ	S	
	LSP3	7013	1B65	23397	5B65					P	Same as RAM address 13314 (decimal).
	(Reserved for future extension.)	7014	1B66	23398	5B66	Δ	Δ	Δ	Δ	—	
	(Reserved for future extension.)	7015	1B67	23399	5B67	Δ	Δ	Δ	Δ	S	
	(Reserved for future extension.)	7016	1B68	23400	5B68	Δ	Δ	Δ	Δ	S	
	LSP4	7017	1B69	23401	5B69					P	Same as RAM address 13315 (decimal).
	(Reserved for future extension.)	7018	1B6A	23402	5B6A	Δ	Δ	Δ	Δ	—	
	(Reserved for future extension.)	7019	1B6B	23403	5B6B	Δ	Δ	Δ	Δ	S	
	(Reserved for future extension.)	7020	1B6C	23404	5B6C	Δ	Δ	Δ	Δ	S	
Event	Internal Event 1 main setting	7501	1D4D	23885	5D4D					S	Same as RAM address 13056 (decimal).
	Internal Event 1 sub setting	7502	1D4E	23886	5D4E					S	Same as RAM address 13057 (decimal).
	Internal Event 1 Hysteresis	7503	1D4F	23887	5D4F					S	
	Internal Event 1 ON delay time	7504	1D50	23888	5D50					S	
	Internal Event 1 OFF delay time	7505	1D51	23889	5D51					S	
	Internal Event 2 main setting	7506	1D52	23890	5D52					S	Same as RAM address 13058 (decimal).
	Internal Event 2 sub setting	7507	1D53	23891	5D53					S	Same as RAM address 13059 (decimal).
	Internal Event 2 Hysteresis	7508	1D54	23892	5D54					S	
	Internal Event 2 ON delay time	7509	1D55	23893	5D55					S	
	Internal Event 2 OFF delay time	7510	1D56	23894	5D56					S	
	Internal Event 3 main setting	7511	1D57	23895	5D57					S	Same as RAM address 13060 (decimal).
	Internal Event 3 sub setting	7512	1D58	23896	5D58					S	Same as RAM address 13061 (decimal).
	Internal Event 3 Hysteresis	7513	1D59	23897	5D59					S	
	Internal Event 3 ON delay time	7514	1D5A	23898	5D5A					S	
	Internal Event 3 OFF delay time	7515	1D5B	23899	5D5B					S	
	Internal Event 4 main setting	7516	1D5C	23900	5D5C					S	Same as RAM address 13062 (decimal).
	Internal Event 4 sub setting	7517	1D5D	23901	5D5D					S	Same as RAM address 13063 (decimal).
	Internal Event 4 Hysteresis	7518	1D5E	23902	5D5E					S	
	Internal Event 4 ON delay time	7519	1D5F	23903	5D5F					S	
	Internal Event 4 OFF delay time	7520	1D60	23904	5D60					S	

Bank	Item name	RAM address		EEPROM address		RAM		EEPROM		Decimal point information	Notes
		Decimal	Hexadecimal	Decimal	Hexadecimal	Read	Write	Read	Write		
Event	Internal Event 5 main setting	7521	1D61	23905	5D61					S	Same as RAM address 13064 (decimal).
	Internal Event 5 sub setting	7522	1D62	23906	5D62					S	Same as RAM address 13065 (decimal).
	Internal Event 5 Hysteresis	7523	1D63	23907	5D63					S	
	Internal Event 5 ON delay time	7524	1D64	23908	5D64					S	
	Internal Event 5 OFF delay time	7525	1D65	23909	5D65					S	
Extended tuning	AT type	8501	2135	24885	6135					—	
	(Reserved for future extension.)	8502	2136	24886	6136	Δ	X	Δ	X	—	
	Just-FiTTER settling band	8503	2137	24887	6137					—	
	SP lag time	8504	2138	24888	6138					1	
	(Reserved for future extension.)	8505	2139	24889	6139	Δ	X	Δ	X	—	
	AT Proportional band adjust	8506	213A	24890	613A					2	
	AT Integral time adjust	8507	213B	24891	613B					2	
	AT Derivative time adjust	8508	213C	24892	613C					2	
	Control algorithm	8509	213D	24893	613D					—	
	Just-FiTTER overshoot limit/restraint/ control coefficient	8510	213E	24894	613E					—	
	(Reserved for future extension.)	8511	213F	24895	613F	Δ	X	Δ	X	—	
	(Reserved for future extension.)	8512	2140	24896	6140	Δ	X	Δ	X	—	
	(Reserved for future extension.)	8513	2141	24897	6141	Δ	X	Δ	X	—	
	(Reserved for future extension.)	8514	2142	24898	6142	Δ	X	Δ	X	—	
	ST (Self-tuning) step execution resolution band	8515	2143	24899	6143					2	
	ST (Self-tuning) step settling band	8516	2144	24900	6144					2	
	ST (Self-tuning) hunting settling band	8517	2145	24901	6145					2	
	ST (Self-tuning) step ramp change	8518	2146	24902	6146					—	
Mode	AUTO/MANUAL	9001	2329	25385	6329		✻		✻	—	Same as RAM address 14596 (decimal). Writing is enabled under no DI Assignment and other conditions. 0: AUTO mode 1: MANUAL mode
	RUN/READY	9002	232A	25386	632A		✻		✻	—	Same as RAM address 14595 (decimal). Writing is enabled under no DI Assignment conditions. 0: RUN mode 1: READY mode
	(Reserved for future extension.)	9003	232B	25387	632B	Δ	X	Δ	X	—	Same as RAM address 14598 (decimal).
	AT stop/start	9004	232C	25388	632C		✻		✻	—	Same as RAM address 14597 (decimal). Writing is enabled under no DI Assignment and other conditions. 0: AT stop 1: AT start
	Release all DO latches	9005	232D	25389	632D		✻		✻	—	Writing is enabled under no DI Assignment conditions. 0: Latch continue 1: Latch release
Operation display	PV	9101	238D	25485	638D		X		X	P	Same as RAM address 14356 (decimal).
	SP (Target value)	9102	238E	25486	638E					P	(Note 2)

Bank	Item name	RAM address		EEPROM address		RAM		EEPROM		Decimal point information	Notes
		Decimal	Hexadecimal	Decimal	Hexadecimal	Read	Write	Read	Write		
Operation display	LSP group selection	9103	238F	25487	638F		✻		✻	—	Same as RAM address 14592 (decimal). Writing is enabled under no DI Assignment conditions. (Note 3)
	(Reserved for future extension.)	9104	2390	25488	6390	Δ	X	Δ	X	—	
	MV (Manipulated Variable)	9105	2391	25489	6391		✻		✻	1	Same as RAM address 14594 (decimal). Writing is enabled in the MANUAL mode.
	Heat MV (Manipulated Variable)	9106	2392	25490	6392		X		X	1	Same as RAM address 14420 (decimal).
	Cool MV (Manipulated Variable)	9107	2393	25491	6393		X		X	1	Same as RAM address 14421 (decimal).
	(Reserved for future extension.)	9108	2394	25492	6394	Δ	X	Δ	X	1	Same as RAM address 14417 (decimal).
	AT progress	9109	2395	25493	6395		X		X	—	
	CT (Current transformer) current value 1	9110	2396	25494	6396		X		X	1	Same as RAM address 14418 (decimal).
	CT (Current transformer) current value 2	9111	2397	25495	6397		X		X	1	Same as RAM address 14419 (decimal).
	Timer remain time 1	9112	2398	25496	6398		X		X	S	
	Timer remain time 2	9113	2399	25497	6399		X		X	S	
	Timer remain time 3	9114	239A	25498	639A		X		X	S	
	Timer remain time 4	9115	239B	25499	639B		X		X	S	
	Timer remain time 5	9116	239C	25500	639C		X		X	S	
	(Reserved for future extension.)	9117	239D	25501	639D	Δ	X	Δ	X	S	
	(Reserved for future extension.)	9118	239E	25502	639E	Δ	X	Δ	X	S	
	(Reserved for future extension.)	9119	239F	25503	639F	Δ	X	Δ	X	S	
	(Reserved for future extension.)	9120	23A0	25504	63A0	Δ	X	Δ	X	S	
	(Reserved for future extension.)	9121	23A1	25505	63A1	Δ	X	Δ	X	S	
	(Reserved for future extension.)	9122	23A2	25506	63A2	Δ	X	Δ	X	S	
	LSP value in use	9123	23A3	25507	63A3					P	Same as RAM address 14593 (decimal). (Note 2)
	PV before ratio, bias, and filter	9124	23A4	25508	63A4		X		X	P	
	(Reserved for future extension.)	9125	23A5	25509	63A5	Δ	X	Δ	X	P	
Status	Input alarm status	9201	23F1	25585	63F1		X		X	—	Bit 0: AL01 (PV over-range) Bit 1: AL01 (PV under-range) Bit 2: AL03 (CJ, RTD burnout) Bit 10: AL11 (CT over-range) Bits 3 to 9, 11 to 15: Undefined.
	Instrument alarm status	9202	23F2	25586	63F2		X		X	—	Bits 0 to 1: Undefined. Bit 2: AL70 (A/D) Bit 3: AL95 (Set data) Bit 4: AL96 (Adjustment data) Bit 5: AL97 (Set data/RAM) Bit 6: AL98 (Adjustment data/RAM) Bit 7: AL99 (ROM) Bits 8 to 15 Undefined.

(Note 2) If the value is read immediately after it has been written into the SP or the LSP in use, the value still may not be changed. The value is updated after the cycle time has elapsed.

(Note 3) If the SP or the LSP in use is read immediately after the value has been written into the LSP group selection, the value still may not be changed. The value is updated after the cycle time has elapsed.

Bank	Item name	RAM address		EEPROM address		RAM		EEPROM		Decimal point information	Notes
		Decimal	Hexadecimal	Decimal	Hexadecimal	Read	Write	Read	Write		
Status	Internal Event/Internal Contact control status	9203	23F3	25587	63F3		X		X	—	Bits 0 to 4: Internal Event 1 to 5 Bits 5 to 7: Undefined. Bits 8 to 10: Internal Contact 1 to 3 Bits 11 to 15: Undefined.
	Control status	9204	23F4	25588	63F4		X		X	—	Bit 0: MANUAL mode 0: AUTO 1: MANUAL Bit 1: READY mode 0: RUN mode 1: READY mode Bit 2: Undefined. Bit 3: During AT Bit 4: During ST Bit 5: Undefined. Bit 6: During SP ramp Bit 7: During SP up ramp Bit 8: During SP down ramp Bits 9 to 12: Undefined. Bit 13: PID (Heat) is being used. Bit 14: PID (Cool) is being used. Bit 15: Undefined.
	DO status	9205	23F5	25589	63F5		X		X	—	Same as RAM address 14337 (decimal). Bit 0: Control output 1 Bit 1: Control output 2 Bit 2: Event output 1 Bit 3: Event output 2 Bit 4: Event output 3 Bits 5 to 15: Undefined.
	DI status	9206	23F6	25590	63F6		X		X	—	Same as RAM address 14338 (decimal). Bit 0: DI1 Bit 1: DI2 Bits 3 to 15: Undefined.
	Communication DI (DI1 to 4)	9207	23F7	25591	63F7					—	Bit 0: Communication DI1 Bit 1: Communication DI2 Bit 2: Communication DI3 Bit 3: Communication DI4
	Communication DI1	9208	23F8	25592	63F8					—	Bit 0: Communication DI1
	Communication DI2	9209	23F9	25593	63F9					—	Bit 0: Communication DI2
	Communication DI3	9210	23FA	25594	63FA					—	Bit 0: Communication DI3
	Communication DI4	9211	23FB	25595	63FB					—	Bit 0: Communication DI4
Tag	Tag 1	9301	2455	25685	6455					—	Display and setting cannot be made with the console.
	Tag 2	9302	2456	25686	6456					—	Same as above.
	Tag 3	9303	2457	25687	6457					—	Same as above.
	Tag 4	9304	2458	25688	6458					—	Same as above.
	Tag 5	9305	2459	25689	6459					—	Same as above.
	Tag 6	9306	245A	25690	645A					—	Same as above.
	Tag 7	9307	245B	25691	645B					—	Same as above.
	Tag 8	9308	245C	25692	645C					—	Same as above.
	Tag 9	9309	245D	25693	645D					—	Same as above.
	Tag 10	9310	245E	25694	645E					—	Same as above.
	Tag 11	9311	245F	25695	645F					—	Same as above.

Bank	Item name	RAM address		EEPROM address		RAM		EEPROM		Decimal point information	Notes
		Decimal	Hexadecimal	Decimal	Hexadecimal	Read	Write	Read	Write		
Tag	Tag 12	9312	2460	25696	6460					—	Display and setting cannot be made with the console.
	Tag 13	9313	2461	25697	6461					—	Same as above.
	Tag 14	9314	2462	25698	6462					—	Same as above.
	Tag 15	9315	2463	25699	6463					—	Same as above.
	Tag 16	9316	2464	25700	6464					—	Same as above.
PID	P (Proportional band) (P-1)	12288	3000	28672	7000					1	
	I (Integral time) (I-1)	12289	3001	28673	7001					—	
	D (Derivative time) (D-1)	12290	3002	28674	7002					—	
	Manual reset (RE-1)	12291	3003	28675	7003					1	
	Output low limit (OL-1)	12292	3004	28676	7004					1	
	Output high limit (OH-1)	12293	3005	28677	7005					1	
	P (Proportional band)(cool) (P-1.C)	12336	3030	28720	7030					1	
	I (Integral time)(cool) (I-1.C)	12337	3031	28721	7031					—	
	D (Derivative time)(cool) (D-1.C)	12338	3032	28722	7032					—	
	(Reserved for future extension.)	12339	3033	28723	7033	Δ	Δ	Δ	Δ	1	
	Output low limit (Cool) (OL1.C)	12340	3034	28724	7034					1	
	Output high limit (Cool) (OH1.C)	12341	3035	28725	7035					1	
Event	Internal Event 1 main setting	13056	3300	29440	7300					S	
	Internal Event 1 sub setting	13057	3301	29441	7301					S	
	Internal Event 2 main setting	13058	3302	29442	7302					S	
	Internal Event 2 sub setting	13059	3303	29443	7303					S	
	Internal Event 3 main setting	13060	3304	29444	7304					S	
	Internal Event 3 sub setting	13061	3305	29445	7305					S	
	Internal Event 4 main setting	13062	3306	29446	7306					S	
	Internal Event 4 sub setting	13063	3307	29447	7307					S	
	Internal Event 5 main setting	13064	3308	29448	7308					S	
	Internal Event 5 sub setting	13065	3309	29449	7309					S	
LSP	LSP1	13312	3400	29696	7400					P	
	LSP2	13313	3401	29697	7401					P	
	LSP3	13314	3402	29698	7402					P	
	LSP4	13315	3403	29699	7403					P	
Instrument status 1	Typical alarm	14336	3800	30720	7800		X		X	—	Bit 0: PV failure (AL01 to 03) Bits 1 to 11: Undefined. Bit 12: Hardware failure (AL70) Bit 13: Parameter failure (AL95/97) Bit 14: Adjustment data failure (AL96/98) Bit 15: ROM failure (AL99)
	DO status	14337	3801	30721	7801		X		X	—	Same as RAM address 9205 (decimal).
	DI status	14338	3802	30722	7802		X		X	—	Same as RAM address 9206 (decimal).
Instrument status 2	RUN/READY	14352	3810	30736	7810		X		X	—	
	AUTO/MANUAL	14353	3811	30737	7811		X		X	—	
	AT stop/start	14354	3812	30738	7812		X		X	—	
	(Reserved for future extension.)	14355	3813	30739	7813	Δ	X	Δ	X	—	
	PV	14356	3814	30740	7814		X		X	P	
	SP (Target value)	14357	3815	30741	7815		X		X	P	
	MV (Manipulated Variable)	14358	3816	30742	7816		X		X	1	

Bank	Item name	RAM address		EEPROM address		RAM		EEPROM		Decimal point information	Notes
		Decimal	Hexadecimal	Decimal	Hexadecimal	Read	Write	Read	Write		
Instrument status 3	(Reserved for future extension.)	14416	3850	30800	7850	Δ	X	Δ	X	P	Same as RAM address 7001 (decimal).
	(Reserved for future extension.)	14417	3851	30801	7851	Δ	X	Δ	X	1	Same as RAM address 9108 (decimal).
	CT (Current transformer) input 1 current value	14418	3852	30802	7852		X		X	1	Same as RAM address 9110 (decimal).
	CT (Current transformer) input 2 current value	14419	3853	30803	7853		X		X	1	Same as RAM address 9111 (decimal).
	Heat MV (for heat/cool control)	14420	3854	30804	7854		X		X	1	Same as RAM address 9106 (decimal).
	Cool MV (for heat/cool control)	14421	3855	30805	7855		X		X	1	Same as RAM address 9107 (decimal).
Operation	LSP group selection	14592	3900	30976	7900		✻		✻	—	Writing is enabled under no DI Assignment conditions. Same as RAM address 9103 (decimal).
	LSP value in use	14593	3901	30977	7901					P	Same as RAM address 9123 (decimal).
	Manual manipulated variable (MV)	14594	3902	30978	7902		✻		✻	1	Writing is enabled in the MANUAL mode. Same as RAM address 9105 (decimal).
	RUN/READY	14595	3903	30979	7903		✻		✻	—	Writing is enabled under no DI Assignment conditions. Same as RAM address 9002 (decimal).
	AUTO/MANUAL	14596	3904	30980	7904		✻		✻	—	Writing is enabled under no DI Assignment and other conditions. Same as RAM address 9001 (decimal).
	AT stop/start	14597	3905	30981	7905		✻		✻	—	Writing is enabled under no DI Assignment and other conditions. Same as RAM address 9004 (decimal).
	(Reserved for future extension.)	14598	3906	30982	7906	Δ	X	Δ	X	—	Same as RAM address 9003 (decimal).
PID group in use	P (Proportional band)	14848	3A00	31232	7A00					1	
	I (Integral time)	14849	3A01	31233	7A01					—	
	D (Derivative time)	14850	3A02	31234	7A02					—	
	Manual reset	14851	3A03	31235	7A03					1	
	MV low limit	14852	3A04	31236	7A04					1	
	MV high limit	14853	3A05	31237	7A05					1	
	P (Proportional band) (cool)	14854	3A06	31238	7A06					1	
	I (Integral time) (cool)	14855	3A07	31239	7A07					—	
	D (Derivative time) (cool)	14856	3A08	31240	7A08					—	
	(Reserved for future extension.)	14857	3A09	31241	7A09	Δ	Δ	Δ	Δ	1	
	Output low limit (Cool)	14858	3A0A	31242	7A0A					1	
	Output high limit (Cool)	14859	3A0B	31243	7A0B					1	

Chapter 10. MAINTENANCE AND TROUBLESHOOTING

■ Maintenance

● Cleaning

When removing the dirt from the measuring instrument, wipe it off with a soft cloth rag. At this time, do not use any organic solvent, such as paint thinner or benzine.

● Part replacement

Do not replace any parts of this unit.

● Fuse replacement

When replacing the fuse connected to the electric wiring, always use the specified standard fuse.

Standard	IEC127
Shut-down speed	Slow-action type (T)
Rated voltage	250V
Rated current	200mA

■ Alarm displays and corrective action

The following Table shows the alarm displays and corrective actions if any failure occurs in this unit:

Alarm code	Failure name	Cause	Corrective action
AL01	PV input failure (Over-range)	Sensor burnout, incorrect wiring, incorrect PV input type setting	Check the wiring. Set the PV input type again.
AL02	PV input failure (Under-range)	Sensor burnout, incorrect wiring, incorrect PV input type setting	
AL03	CJ failure	Terminal temperature is faulty (thermocouple).	Check the ambient temperature.
	PV input failure (RTD)	Sensor burnout, incorrect wiring	Check the wiring.
AL11	CT input failure (over-range) (CT input 1 or 2, or both)	A current exceeding the upper limit of the display range was measured. The number of CT turns or the number of CT power wire loops is incorrectly set, or wiring is incorrect.	• Use a CT with the correct number of turns for the display range. • Reset the number of CT turns. • Reset the number of CT power wire loops. • Check the wiring.
AL70	A/D conversion failure	A/D converter is faulty.	Replace the unit.
AL95	Parameter failure	Data is corrupted by noise, or power is shut-down while the data is being set.	• Restart the unit. • Set the data again (set data for AL95/97 and adjustment data for AL96/98). • Replace the unit.
AL96	Adjustment data failure	Data is corrupted by noise, or power is shut-down while the data is being set.	
AL97	Parameter failure (RAM area)	Data is corrupted by noise.	
AL98	Adjustment data failure (RAM area)	Data is corrupted by noise.	
AL99	ROM failure	ROM (memory) is faulty.	• Restart the unit. • Replace the unit.

[!] Handling Precautions

- If ROM version 1 of the instrument information bank (id02) is prior to 2.04, CT input failure (AL11) is not displayed.

■ Operation in case of PV input failure

(1) AL01, 02, or 03 occurs.

Control output: It is possible to make the settings so that the operation is continued or not continued.

Other operation: Operation is continued.

(2) AL occurs in cases other than those shown above.

All operations are continued.

The following Table shows the indications and alarms of this unit by the sensor type if PV input failure occurs:

● Thermocouple

Failure status	Range No.	Indication value	Alarm code
Sensor burnout		Upscale (110%FS)	AL01
CJ failure		PV having incorrect cold contact compensation	AL03
Over-range, burnout	19 (PLII)	1365˚C (105%FS)	AL01

● RTD

Failure status	Range No.	Indication value	Alarm code
RTD burnout		Upscale (110%FS)	AL01
A-wire burnout		Upscale (110%FS)	AL01
B-wire burnout		Upscale (110%FS)	AL01, AL03
C-wire burnout		Upscale (110%FS)	AL01, AL03
2- or 3-wire burnout		Upscale (110%FS)	AL01, AL03
A- and B-wire short-circuit		Downscale (-10%FS)	AL02
A- and C-wire short-circuit		Downscale (-10%FS)	AL02
A- and B-wire/A- and C-wire short-circuit	41 (Pt100)	-235˚C (-5%FS)	AL02
A- and B-wire/A- and C-wire short-circuit	42 (JPt100)	-235˚C (-5%FS)	AL02

● DC voltage/DC current

Failure status	Range No.	Indication value	Alarm code
Burnout	84 (0 to 1V)	Downscale (-3%FS)	AL02
	86 (1 to 5V)	Downscale (-10%FS)	AL02
	87 (0 to 5V)	Downscale (-3%FS)	AL02
	88 (0 to 10V)	Downscale (0%FS)	None
	89 (0 to 20mA)	Unknown (around 0%FS)	None
	90 (4 to 20mA)	Downscale (-10%FS)	AL02

Chapter 11. CALIBRATION

⚠ CAUTION

Do not change the mode to the calibration mode while the control object is being operated.
When this unit is put in the calibration mode, the control output and event output enter the fixed status and they do not function. Always start the calibration by considering this point carefully.

Handling Precautions

It may be required to disconnect and reconnect the wiring for calibration. At this time, strictly observe the warnings and cautions about wiring stated in Chapter 4, WIRING.

This chapter describes how to calibrate this unit.
To calibrate this unit, Smart Loader Package SLP-C35 is required.

■ Starting the calibration

Start up the Smart Loader Package SLP-C35. On the menu screen that appears when the Smart Loader Package SLP-C35 is started up, select [Calibration (J)] from the [Menu (M)] pull-down menu. The [Calibrate] confirmation screen will appear.
On this screen, select [OK]. The Calibration screen will appear and this unit also enters the calibration mode.
When this unit is in the calibration mode, "tESt" will appear on the lower display. However, note that another message appears when inspecting the LED.

Handling Precautions

- Azbil Corporation shall not be held responsible for any defects arising from improper calibration made by the customer.
- To return the unit to the calibration status of the default settings before shipment during calibration, follow the steps below. From the pull-down menu, select [Command] → [Data retrieval]. The data, which has been calibrated, is disposed of and the data is then returned to the default settings before shipment. If this operation is performed accidentally during calibration, all contents, which have been calibrated by the customer, will be lost.

■ Exiting the calibration

To exit the calibration, perform either of the following operations:

(1) On the Calibration screen of the Smart Loader Package, select [Quit (Q)] from the [File (F)] pull-down menu.

(2) Click [X] at the upper right corner of the Calibration screen to close the screen. The screen will be returned to the menu screen and the unit also returns to the normal mode.

Handling Precautions

If the loader cable is disconnected before starting the calibration exit operation with the Smart Loader Package, this unit is continuously kept in the calibration mode. At this time, turn OFF the power, and turn it ON again. The unit will return to the normal mode.

■ Cautions before starting the calibration

When calibrating the unit, strictly observe the following cautions. Failure to do so may cause faulty accuracy:

- Before starting the calibration, supply the power to this unit for at least 1 hr.
- The ambient temperature of the calibration place must conform the standard conditions specified in the unit specifications.
- Do not calibrate the unit in a place where it is in contact with the wind or the ambient temperature fluctuates.
- Do not calibrate the unit with the measuring instruments having lower specifications stated in the next section, ■ Measuring instruments required for calibration.

■ Measuring instruments required for calibration

Measuring instrument	Specifications
Reference current/ voltage generator	Accuracy: ±0.1% or less, Minimum resolution: 100 μV or less (voltage), Minimum resolution: 100 μA or less (current)
Resistor	Accuracy: ±0.1% or less, Minimum resolution: 0.1Ω or less
Ammeter	Accuracy: ±0.1% or less, Minimum resolution: 1μA or less
Thermometer	Accuracy: ±0.1˚C or less, Minimum resolution: 0.1˚C or less

■ Calibration procedures

● I/O check

(1) Select the [I/O Check] tab.

(2) Select a desired item from the check contents.

(3) Click [Execute].

The input system (key and digital input) is shown on the personal computer screen while the input status (ON/OFF) of this unit is being read continuously.
For the output system (control output and event output), the status (ON/OFF) you have checked on desired check boxes is output from the output terminal of this unit.

● PV input calibration

(1) Select the [PV Calibration] tab.

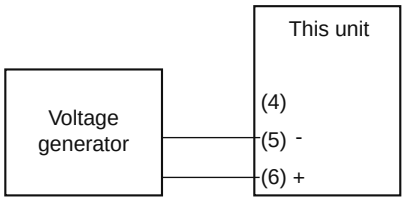
(2) Select the gain No. in the ascending order and perform the operation from step (3).

(3) Click [Read].

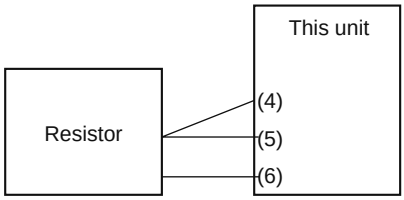
(4) Apply the voltage, current, and resistance values written next to the gain No. to the PV input terminal.

For details about how to connect measuring instruments in the apply status, refer to the following Figures:

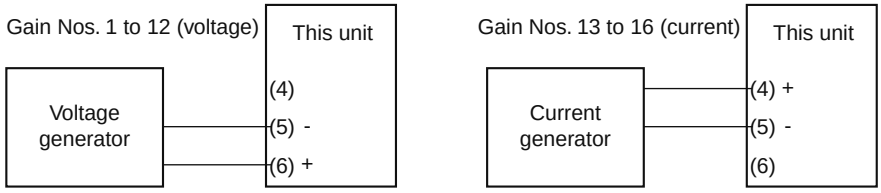
• The PV input type is T (thermocouple).



• The PV input type is R (RTD).



• The PV input type is L (DC voltage/DC current).



(5) Keep the apply status for approximately 30 sec.
(6) Click [Write].
(7) Return to step (2) until the final gain No. is completed.

Handling Precautions

- In the PV input calibration, always adjust all gains.
- Do not leave the PV input terminal open during heat-up between power ON of this unit and starting of calibration. When the input type is thermocouple or DC voltage, put the unit in the 0V-input (or terminals are short-circuited) status. When the input type is RTD, put the unit in the 100Ω-input (or terminals are short-circuited) status.

● CT (Current Transformer) input calibration

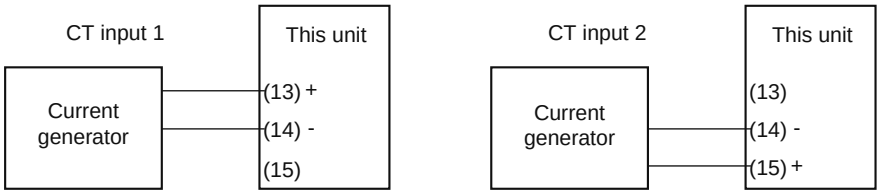
(1) Select the [CT input calibration] tab.

(2) Select a desired channel to be calibrated.

(3) Select [Zero] from the zero span selection items.
(When selecting a channel, perform the [Zero] calibration first, and then perform the [Span] calibration next since “Zero/Span” is set for one channel.)

(4) Click [Read].

(5) A current value of “0” is applied to the CT input terminal of the channel you have selected and keep the apply status for approximately 30 sec. For details about how to connect measuring instruments in the apply status, refer to the following Figures:



(6) Click [Write].

(7) Select [Span] from the zero span selection items.

(8) Click [Read].

(9) Apply a span current value to the CT input terminal of the channel you have selected and keep the apply status for approximately 30 sec.

(10) Click [Write].

(11) If any channels to be calibrated remain, return to operation step (2).

Handling Precautions

To calibrate the CT input, connect the DC current (mA) to the input terminal.

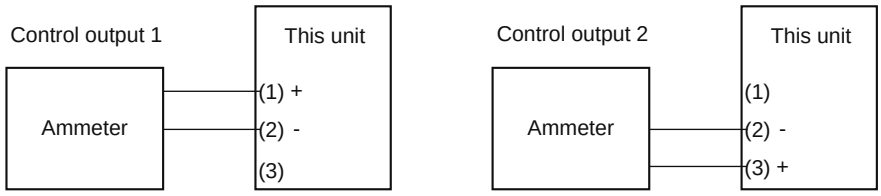
● **Current output calibration**

(1) Select the [Analog Output Calibration] tab.

(2) Select a desired channel to be calibrated.
Select [ch1] for control output 1 and [ch2] for control output 2.

(3) Select [Zero] from the zero span selection items.
(When selecting a channel, perform the [Zero] calibration first, and then perform the [Span] calibration next since "Zero/Span" is set for one channel.)

(4) When clicking [Read], the zero calibration current is output to the output terminal of the channel you have selected.
For details about how to connect measuring instruments, refer to the following Figures:



(5) Keep this status for approximately 30 sec.

(6) Read the current value in units of 0.001 mA from the ammeter, input it in [Current (mA)/Voltage (V)], and click [Write].

(7) Select [Span] from the zero span selection items.

(8) When clicking [Read], the span calibration current is output to the output terminal of the channel you have selected.

(9) Keep this status for approximately 30 sec.

(10) Read the current value in units of 0.001 mA from the ammeter, input it in [Current (mA)/Voltage (V)], and click [Write].

(11) If any channels to be calibrated remain, return to operation step (2).

Chapter 12. DISPOSAL

When disposing of this unit, dispose of the unit properly as industrial waste according the applicable laws and regulations specified by the local governmental office.

Chapter 13. SPECIFICATIONS

■ Specifications

● PV input

Input type: Thermocouple K, J, E, T, R, S, B, N (JIS C1602-1995)
PL II (Engelhard Industries data(ITS90))
WRe5-26 (ASTM E988-96(Reapproved 2002))
DIN U, DIN L (DIN43710-1985)
RTD Pt100 (JIS C1604-1997), JPt100 (JIS C1604-1989)
DC voltage 0 to 1Vdc, 1 to 5Vdc, 0 to 5Vdc, 0 to 10Vdc
DC current 0 to 20mAdc, 4 to 20mAdc

Sampling cycle time: 500ms

Indication accuracy: ±0.5%FS±1 digit, ±1%FS±1digit in the negative area of the thermocouple.
±0.5%FS±2digits, or ±1%FS±2digits in the negative area if the thermocouple range is displayed with a decimal point (Specified by the input conversion at an ambient temperature of 23±2˚C)
However, the accuracy of the B-thermocouple is ±5%FS at a temperature of 260˚C or less and ±1%FS at a temperature of 260 to 800˚C.
The low limit for indication is 20˚C. However, if ROM version 1 of the instrument information bank (idD2) is prior to 2.04, the low limit for indication is -180˚C.

PV bias: -1999 to +9999 or -199.9 to +999.9

• Thermocouple (T/C) input

Input bias current: +0.2µA (Flowed from the A terminal.)

Burnout indication: Upscale + AL01

Thermocouple or compensating wire: 0.3 to 0.65mm diameter

Allowablr input voltage: -0.5 to +12V

Note: When the dedicated loader cable is connected to the SDC15, the temperature characteristics of the controller may be affected, but control is not.

• Resistance temperature detector (RTD) input

Input bias current: Approx. +1mA (Flowed from the A terminal.)

Burnout indication: RTD burnout or A-wire burnout ····· Upscale + AL01
B-wire burnout or C-wire burnout ···· Upscale + AL01, AL03
2 or more wires burnout ····· Upscale + AL01, AL03

Allowable wiring resistance: Max. 10Ω at range No.51 to 64, max. 85Ω the other ranges.

Influence of wiring resistance: Max. ±0.05% FS/Ω Max. 10Ω at range No.51 to 64, max. 85Ω the other ranges.

Allowablr input voltage: -0.5 to +12V

• DC voltage input

Input impedance: Min. 1MΩ

Input bias current: 0 to 1V range ····· 1µA (sucked to the A terminal)
0 to 5V, 1 to 5V range ····· 3.5µA (sucked to the A terminal)
0 to 10V range ····· 7µA (sucked to the A terminal)

Burnout indication: Downscale + AL02
However, the burnout cannot be detected in a range of 0 to 10V.

Allowablr input voltage: -0.5 to +12V

• DC current input

Input impedance:	Max. 100Ω
Burnout indication:	Downscale + AL02 However, the burnout cannot be detected in a range of 0 to 20mA.
Allowable input current:	Max. 30mA
Allowable input voltage:	Max. 4V (a higher voltage might cause device failure)

Note: When the power to this controller is turned off, the current input circuit is cut off. If you connect two or more current-input type controllers in series, change the current input to voltage input by connecting a resistor (No. 81401325, sold separately). See Chapter 4.

● Control output

• Relay output

Contact rating:	Control output 1 NO side 250Vac/30Vdc, 3A (resistance load) Control output 2 NC side 250Vac/30Vdc, 1A (resistance load)
Life:	50,000 cycles or more on NO side 100,000 cycles or more on NC side
Min. open/close specifications:	5V, 100mA
Min. open time/ close times	250ms

• Voltage pulse output (For SSR drive)

Open voltage:	19Vdc±15%
Internal resistance:	82Ω±0.5%
Allowable current:	Max. 24mAdc (a higher current might cause output circuit failure)
OFF leak current:	Max. 100μA
Min. OFF time/ ON time:	1ms when the time proportional cycle time is less than 10s. 250ms when the time proportional cycle time is more than 10s.

• Current output

Output type:	0 to 20mAdc or 4 to 20mAdc (current output)
Allowance load resistance:	Max. 600Ω
Output accuracy:	±0.5%FS (under standard conditions) However, ±1.0%FS in a range of 0 to 1mA.

● Digital input

Number of input points:	2 points
Input type:	No-voltage contact or open collector
Allowable ON contact resistance:	Max. 250Ω
Allowable OFF contact resistance:	Min.100 kΩ
Allowable ON-state residual voltage:	Max. 1.0V
Open terminal voltage:	5.5Vdc ± 1V
ON terminal current:	Approx. 7.5mA (at short-circuit), Approx. 5.0mA (at contact resistance of 250Ω)
Minimum hold time:	1s or more

● Current transformer input

Number of input points:	2 points
Input object:	Current transformer with 100 to 4,000 turns (availability is by 100-turn units) Optional unit Model No.: QN206A* (800 turns, hole diameter: 5.8 mm) Optional unit Model No.: QN212A* (800 turns, hole diameter: 12mm) * Not UL-certified.
Current measurement lower limit:	0.4Aac (800 turns, 1 time) Formula; Number of turns ÷ (2000 x number of power wire loops)
Current measurement upper limit:	50.0Aac (800 turns, 1 time) Formula; Number of turns ÷ (16 x number of power wire loops)
Allowable measured current:	70.0Aac (800 turns, 1 time) Formula; Number of turns ÷ (16 x number of power wire loops) x 1.4
Display range lower limit:	0.0Aac
Display range upper limit:	70.0Aac (800 turns, 1 time) Formula; Number of turns ÷ (16 x number of power wire loops) x 1.4
Display accuracy:	±5%FS
Display resolution:	0.1Aac

● Event relay output

Number of output points:	0 to 3 points (This may vary depending on the model.)
Output type:	SPST contact 3 points, Common 2 points, Each individual point
Output rating:	250Vac/30Vdc, 2A (Resistance load)
Service life:	100,000 cycles or more
Min. open/close specifications:	5V, 10mA (Reference value)

● RS-485 communication

Transmission line:	3-wire method
Transmission speed:	4800, 9600, 19200, 38400 bps
Communication distance:	Max. 500m
CPL/MODBUS:	Half duplex, start/stop synchronization method
Communication protocol:	In conformity with CPL and MODBUS
Number of connection units:	Max. 31 units
Terminating resistor:	Connection prohibited.

● Loader communication

Transmission line:	3-wire method
Transmission speed:	Fixed at 19200 bps.
Recommended cable:	Specially designed cable, 2m Model No.: 81440793-001

● Isolation between input and output

Portions enclosed by solid lines are insulated from other signals.

Power supply	Internal circuit	Control output 1
PV input		Control output 2
CT input 1		
CT input 2		Event output 1 ✻
Loader communication		Event output 2 ✻
Digital input 1		Event output 3
Digital input 2		
RS-485 communication		

Whether or not inputs and outputs are provided may vary depending on the model.
✻ In case of the independent contacts, the output 1 and the output 2 are isolated.

● Environment conditions

• Standard conditions

Ambient temperature: 23±2˚C
Ambient humidity: 60±5%RH
Power supply voltage: AC power model, 105Vac±1%, 50/60Hz±1Hz
DC power model, 24Vac±1%, 50/60Hz±1Hz
24Vdc±5%
Vibration: 0m/s^2
Shock: 0m/s^2
Mounting angle: (Reference plane) ±3˚

• Operating conditions

Ambient temperature: 0 to 50˚C (0 to 40˚C for tight-mounting)
Ambient humidity: 10 to 90%RH (No condensation allowed.)
Power supply voltage: AC power model, 85 to 264Vac, 50/60Hz±2Hz
(Rating: 100 to 240Vac, 50/60Hz)
DC power model, 21.6 to 26AVac, 50/60Hz±2Hz/21.6 to 52.8Vdc
(Rating: 24Vac, 50/60Hz 24 to 48Vdc)
Vibration: 0 to 2m/s^2 (10 to 60Hz for 2 hrs. in each of the X-, Y-, and Z-direction)
Shock: 0 to 10m/s^2
Mounting angle: (Reference plane) ±10˚

• Transportation conditions

Ambient temperature: -20 to +70˚C
Ambient humidity: 10 to 95%RH (No condensation allowed.)

● **Other specifications**

Degrees of protection:	Front panel of the unit conforms to IP66/NEMA 4. (Individual panel mounting with attached gaskets)
Power consumption:	AC power model, Max. 12VA (8VA at 100Vac and 12VA at 264Vac) (When using the functions similar to those of Azbil Corporation's SDC10, the power consumption is 6VA at 100Vac and 9VA at 264Vac.) DC power model, Max. 7VA (24Vac), Max. 5W (24 to 48Vdc)
Altitude:	2000m or less
Insulation resistance:	Between power supply terminal and secondary terminal, 500Vdc, 10MΩ or more
Dielectric strength:	AC power model, Between power supply terminal and secondary terminal, 1500Vac for 1 min. DC power model, Between power supply terminal and secondary terminal, 500Vac for 1min.
Inrush current at power ON:	AC power model, Max. 20A DC power model, Max. 20A
Non-detected power failure time:	Max.20ms (AC model) No power failure allowed (DC model)
Mass:	Panel mounting type Approx. 150g (including mounting bracket) Socket mounting type Approx. 200g (including socket)
Terminal screw tightening torque:	Panel mounting type 0.4 to 0.6N·m Socket mounting type 0.78 to 0.98N·m or less
Applicable standards:	CE; EN61010-1, EN61326-1
Over-voltage category:	Category II (IEC60364-4-443, IEC60664-1)
Allowable pollution degree:	Pollution degree 2
Decoration sheet material/color:	Polyester film/Dark gray (DK546)
Case material/color:	Reformed PPE/Light gray (DIC650)

■ Accessories

Name	Model No.
Mounting bracket (for C15T)	81406436-001
Gasket	81409657-001

■ Optional parts

Name	Model No.
Mounting bracket (for C15T)	81446403-001
Gasket (20)	81406918-001
Current transformer (800 turns, 5.8mm hole dia.)	QN206A*
Current transformer (800 turns, 12mm hole dia.)	QN212A*
Socket (for C15S)	81446391-001
Hard cover	81446442-001
Soft cover	81446443-001
Terminal cover	81446898-001
Smart Loader Package	SLP-C35J50
L-shaped plug adaptor	81441057-001

* Not UL-certified.

Appendix

Glossary

Abbreviations are used in the descriptions, tables, and figures in this manual. The following shows the main abbreviations:

AT	Auto Tuning
CT	Current Transformer
DI	Digital Input
DO	Digital Output (Control outputs of relay and voltage pulse, and event output)
EV	Event
LSP	Local Set Point. The meaning of LSP and SP is same in case of the SDC15.
MFB	Motor Feed Back. This indicates the feed back of motor opening which is used for position proportional control. (This controller does not have MFB function.)
MV	Manipulated Variable
PV	Process Variable
RSP	Remote Set Point. This is the set point which is set by the analog input from an external device. (This controller does not have RSP function.)
SP	Set Point
ST	Self-Tuning
U	Unit. This indicates the minimum digit of the selected PV input range with industrial unit (˚C, Pa, l/min., etc.). 1U = 1˚C in a range of –200 to +200˚C. 1U = 0.1˚C in a range of 0.0 to 200.0˚C. Additionally, 1U = 0.01 when the DC voltage input is scaled to 0.00 to 10.00. Furthermore, 0.1U means 1/10 of 1U.

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Revision History

Printed date	Manual Number	Edition	Revised pages	Description
Nov. 2003	**CP-SP-1148E**	**1st Edition**		
Sep. 2004		**2nd Edition**	1-6, 4-2	The tightening torque of the terminal screw 0.4N•m→0.4 to 0.6N•m changed.
			5-2	Handling Precautions 1 item added.
			5-26	●When PV alarm occurrence and recovery are frequently repeated: added.
			5-34, 6-17,6-18	Event channel def. Contents corrected. 0:Invalid→Every Internal Event 1 to 5: Internal Event number added.
			5-40, 5-41	Operation type Heater 1(2) burnout/Over-current Heater 1(2) short- circuit, an annotation(*) added.
			7-4	●List of data link layer data definitions Sub-address Character code "00"(30H, 30H) corrected.
			13-1	•Resistance temperature detector(RTD) input Allowable wiring resistance and Influence of wiring resistance added. •DC voltage input Input impedanse added.
			13-4	●Other specifications Over-voltage category EN664-1→IEC60664-4 changed
Aug. 2005		**3rd Edition**	2-2, 2-4	Caution added.
			4-5	Digital input circuit diagram changed.
			4-7	Yamatake's PGM10N/PGM10F series added.
			4-8 to 4-10	Old 4-7 to 4-9 pages.
			5-6	■PV hold explanation added.
			5-10	C19, C20→C15, C16 changed.
			5-16	Change point→50.0% changed.
			5-54	Contents 44 (AL01 to AL99) added. Contents 45 (AL01 to AL03) added.
			5-66	■Output type Contents No. 10,11 added. explanation 2 item added.
			5-68	■MV scaling range added.
			5-69, 5-70	Old 5-68, 5-69 pages.
			5-71, 5-72	■Number of CT turns and number of CT power wire loops added.
			5-73 to 5-84	Old 5-70 to 5-84 pages.
			6-1	Timer remain time→Internal event remaining time changed.
			6-6	CYU, CY, CYU2, CY2 Remarks changed.
			6-10	C43 contents 10, 11 added. C46, C51 added. Handling Precautions added.
			6-12	C90 to C93 added. Handling Precautions added.
			6-13	Display E1.C1 Contents 33 added. Handling Precautions added.
			9-2	Control output 1, 2 MV scaling added.
			9-2, 9-3	Note 1 added.
			9-3	RAM address Decimal No. 5290 to 5293 added.
			9-8, 9-9	Note 2, Note 3 added.
			9-9	CT(Current transformer) current value 2 RAM,EEPROM Write x added.
			10-1	■Alarm displays and corrective action AL11 added. Handling Precautions added.
			13-1	Indication accuracy explanation added. Diameter of the applicable thermocouple or compensating wire added.
			13-3	●Current transformer input changed.
			13-5	Non-detected power failure time added.

Printed date	Manual Number	Edition	Revised pages	Description
May 2006	**CP-SP-1148E**	**4th Edition**	4-11 5-1 5-2 5-4 5-46 5-68 5-79 5-83 6-23 13-1 13-5	Section 4-2 Recommended Cables added. ■ PV input range type: this item transferred from page 5-2. PV range tables totally changed. Explanation *1 item changed. Handling Precautions changed. Explanation changed. Note added. Table added in the two item of Handling Precautions. Graph of ■ MV scaling range changed. ■ User Function bank: explanation added. Note added to the ■ Key lock, communications lock, and loader lock. Table of ■ User Function bank: Contents item explanation added. ● DC current input: "Allowable input current: Max. 30mA" added. Dust-proof and drip-proof performance to degrees of protection changed.
Dec. 2006		**5th Edition**	i 5-32 5-66 6-9 6-24 13-5	APPLICABLE STANDARDS: EN61326-1changed to EN61326. Flow chart for "Input bit function is not used": polarity added. Contents No.6 of ■ Output type: "(PV-SP)" added. Initial value of C32: 0 changed to 1. Contents of ROM ID: 0 fixed. Applicable standards: EN61326-1 changed to EN61326.
May 2007		**6th Edition**	ii	SAFETY PRECAUTIONS ■ Examples changed.
Sep. 2007		**7th Edition**	v, vi D-1 to D-8 9-9 13-1	Description on SDC15 Quick Reference Guide added. SDC15 Quick Reference Guide added. Remarks of item input alarm status: Description added. Allowable input voltage added.
July 2008		**8th Edition**	v 13-2	CP-UM-5287E to CP-UM-5287JE changed. ON terminal voltage to ON terminal current changed.
July 2009		**9th Edition**	End paper i, 1-1, 13-5 D-6 2-3 3-1 4-10 5-29 5-30 7-16 7-17 13-1 End of book	RESTRICTIONS ON USE deleted. Standards compliance: "EN61326" changed to "EN61326-1." Parameter bank note *1 was changed. Description of key operation corrected. Installation locations: item added. "Connection with current-input type controllers" section added. "SP ramp unit" section was moved to page 5-30. SP ramp-up/ramp-down: Explanation added. "SP low limit/high limit" section was moved to page 5-31. "Compiling" section added. "Running the sample program" section added. "Prosessing of the sample program" sections were moved from page 7-16. • Thermocouple (T/C) input, • Resistance temperature detector (RTD) input and • DC voltage input: Allowable input voltage wore added. Terms and Conditions added.

Printed date	Manual Number	Edition	Revised pages	Description
June 2011	**CP-SP-1148E**	**10th Edition**	iii, 4-1 D-6 4-2 4-4 5-4 5-30 13-2	Warning was changed. Note added to Setup bank table. Descriptions added to wiring precautions. Table and diagrams of crimp type terminal lugs were changed. An item was added to Handling Precautions. Descriptions added to SP up-ramp/down-ramp. Description added to the specifications.
Apr. 2012		**11th Edition**		Company name changed.
Apr. 2013		**12th Edition**	1-3, 13-5 5-17 5-26 5-31	Table of " ■ Accessories" and " ■ Optional parts" changed. (■ Accessories and optional parts→ ■ Accessories, ■ Optional parts) Description added to ■ ST (Self-tuning). Description added to 5-6 Precautions for ST (Self-tuning). Handling Precautions added.
Nov. 2013		**13th Edition**	i, 3-1 D-8, 5-2 3-1 4-2, 4-3 5-2 5-4 5-15 6-8 13-1 End of the manual	Specifications of common mode voltage to the ground were changed. The "PV input range table (Thermocouple)" was changed. Note was added. A location was added to "Installation place." Wiring Precautions were changed. Handling Precaution was added. The description was changed in "Decimal point position" section. "Heat/cool output" section was added. The note for "C04" was changed. Specifications for PV input were changed. A note was added to the specifications for T/C input. Terms and Conditions were changed (to version No. AA511A-014-03).
Mar. 2014		**14th Edition**	1-3, 13-3, 13-5 4-10	A note was added to the specifications for current transformer input. Azbil Corporation's line filter model No. was changed.
Nov. 2014		**15th Edition**	Cover iii, 4-1 1-2 6-6 End of the manual	A notice saying "Not for use in Japan" was added. Caution was changed. Table of " ■ Model selection table"changed. Table of " ■ Parameter bank"changed. Terms and Conditions were changed (to version No. AA511A-014-04).

Terms and Conditions

We would like to express our appreciation for your purchase and use of Azbil Corporation's products.
You are required to acknowledge and agree upon the following terms and conditions for your purchase of Azbil Corporation's products (system products, field instruments, control valves, and control products), unless otherwise stated in any separate document, including, without limitation, estimation sheets, written agreements, catalogs, specifications and instruction manuals.

1. Warranty period and warranty scope

1.1 Warranty period

Azbil Corporation's products shall be warranted for one (1) year from the date of your purchase of the said products or the delivery of the said products to a place designated by you.

1.2 Warranty scope

In the event that Azbil Corporation's product has any failure attributable to azbil during the aforementioned warranty period, Azbil Corporation shall, without charge, deliver a replacement for the said product to the place where you purchased, or repair the said product and deliver it to the aforementioned place.

Notwithstanding the foregoing, any failure falling under one of the following shall not be covered under this warranty:

(1) Failure caused by your improper use of azbil product
(noncompliance with conditions, environment of use, precautions, etc. set forth in catalogs, specifications, instruction manuals, etc.);
(2) Failure caused for other reasons than Azbil Corporation's product;
(3) Failure caused by any modification or repair made by any person other than Azbil Corporation or Azbil Corporation's subcontractors;
(4) Failure caused by your use of Azbil Corporation's product in a manner not conforming to the intended usage of that product;
(5) Failure that the state-of-the-art at the time of Azbil Corporation's shipment did not allow Azbil Corporation to predict; or
(6) Failure that arose from any reason not attributable to Azbil Corporation, including, without limitation, acts of God, disasters, and actions taken by a third party.

Please note that the term "warranty" as used herein refers to equipment-only-warranty, and Azbil Corporation shall not be liable for any damages, including direct, indirect, special, incidental or consequential damages in connection with or arising out of Azbil Corporation's products.

2. Ascertainment of suitability

You are required to ascertain the suitability of Azbil Corporation's product in case of your use of the same with your machinery, equipment, etc. (hereinafter referred to as "Equipment") on your own responsibility, taking the following matters into consideration:

(1) Regulations and standards or laws that your Equipment is to comply with.
(2) Examples of application described in any documents provided by Azbil Corporation are for your reference purpose only, and you are required to check the functions and safety of your Equipment prior to your use.
(3) Measures to be taken to secure the required level of the reliability and safety of your Equipment in your use
Although azbil is constantly making efforts to improve the quality and reliability of Azbil Corporation's products, there exists a possibility that parts and machinery may break down.
You are required to provide your Equipment with safety design such as fool-proof design, *1 and fail-safe design*2 (anti-flame propagation design, etc.), whereby preventing any occurrence of physical injuries, fires, significant damage, and so forth. Furthermore, fault avoidance, *3 fault tolerance,*4 or the like should be incorporated so that the said Equipment can satisfy the level of reliability and safety required for your use.

*1. A design that is safe even if the user makes an error.
*2. A design that is safe even if the device fails.
*3. Avoidance of device failure by using highly reliable components, etc.
*4. The use of redundancy.

3. Precautions and restrictions on application

Azbil Corporation's products other than those explicitly specified as applicable (e.g. azbil Limit Switch For Nuclear Energy) shall not be used in a nuclear energy controlled area (radiation controlled area).
Any Azbil Corporation's products shall not be used for/with medical equipment.
The products are for industrial use. Do not allow general consumers to install or use any Azbil Corporation's product.
However, azbil products can be incorporated into products used by general consumers. If you intend to use a product for that purpose, please contact one of our sales representatives.
In addition,
you are required to conduct a consultation with our sales representative and understand detail specifications, cautions for operation, and so forth by reference to catalogs, specifications, instruction manual, etc. in case that you intend to use azbil product for any purposes specified in (1) through (6) below.
Moreover, you are required to provide your Equipment with fool-proof design, fail-safe design, anti-flame propagation design, fault avoidance, fault tolerance, and other kinds of protection/safety circuit design on your own responsibility to ensure reliability and safety, whereby preventing problems caused by failure or nonconformity.

(1) For use under such conditions or in such environments as not stated in technical documents, including catalogs, specification, and instruction manuals
(2) For use of specific purposes, such as:
* Nuclear energy/radiation related facilities
[For use outside nuclear energy controlled areas] [For use of Azbil Corporation's Limit Switch For Nuclear Energy]
* Machinery or equipment for space/sea bottom
* Transportation equipment
[Railway, aircraft, vessels, vehicle equipment, etc.]
* Antidisaster/crime-prevention equipment

* Burning appliances
* Electrothermal equipment
* Amusement facilities
* Facilities/applications associated directly with billing

(3) Supply systems such as electricity/gas/water supply systems, large-scale communication systems, and traffic/air traffic control systems requiring high reliability
(4) Facilities that are to comply with regulations of governmental/public agencies or specific industries
(5) Machinery or equipment that may affect human lives, human bodies or properties
(6) Other machinery or equipment equivalent to those set forth in items (1) to (5) above which require high reliability and safety

4. Precautions against long-term use

Use of Azbil Corporation's products, including switches, which contain electronic components, over a prolonged period may degrade insulation or increase contact-resistance and may result in heat generation or any other similar problem causing such product or switch to develop safety hazards such as smoking, ignition, and electrification.
Although acceleration of the above situation varies depending on the conditions or environment of use of the products, you are required not to use any Azbil Corporation's products for a period exceeding ten (10) years unless otherwise stated in specifications or instruction manuals.

5. Recommendation for renewal

Mechanical components, such as relays and switches, used for Azbil Corporation's products will reach the end of their life due to wear by repetitious open/close operations.
In addition, electronic components such as electrolytic capacitors will reach the end of their life due to aged deterioration based on the conditions or environment in which such electronic components are used.
Although acceleration of the above situation varies depending on the conditions or environment of use, the number of open/close operations of relays, etc. as prescribed in specifications or instruction manuals, or depending on the design margin of your machine or equipment, you are required to renew any Azbil Corporation's products every 5 to 10 years unless otherwise specified in specifications or instruction manuals.
System products, field instru ments (sensors such as pressure/flow/level sensors, regulating valves, etc.) will reach the end of their life due to aged deterioration of parts.
For those parts that will reach the end of their life due to aged deterioration, recommended replacement cycles are prescribed. You are required to replace parts based on such recommended replacement cycles.

6. Other precautions

Prior to your use of Azbil Corporation's products, you are required to understand and comply with specifications (e.g., conditions and environment of use), precautions, warnings/cautions/notices as set forth in the technical documents prepared for individual Azbil Corporation's products, such as catalogs, specifications, and instruction manuals to ensure the quality, reliability, and safety of those products.

7. Changes to specifications

Please note that the descriptions contained in any documents provided by azbil are subject to change without notice for improvement or for any other reason.
For inquires or information on specifications as you may need to check, please contact our branch offices or sales offices, or your local sales agents.

8. Discontinuance of the supply of products/parts

Please note that the production of any Azbil Corporation's product may be discontinued without notice.
For repairable products, we will, in principle, undertake repairs for five (5) years after the discontinuance of those products. In some cases, however, we cannot undertake such repairs for reasons, such as the absence of repair parts.
For system products, field instruments, we may not be able to undertake parts replacement for similar reasons.

9. Scope of services

Prices of Azbil Corporation's products do not include any charges for services such as engineer dispatch service.
Accordingly, a separate fee will be charged in any of the following cases:

(1) Installation, adjustment, guidance, and attendance at a test run
(2) Maintenance, inspection, adjustment, and repair
(3) Technical guidance and technical education
(4) Special test or special inspection of a product under the conditions specified by you

Please note that we cannot provide any services as set forth above in a nuclear energy controlled area (radiation controlled area) or at a place where the level of exposure to radiation is equivalent to that in a nuclear energy controlled area.

azbil

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